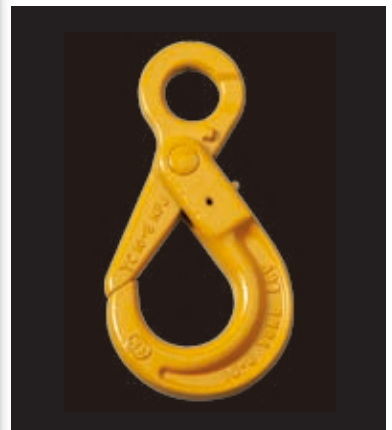


YOKE®

8-2012.2

Safety is our first priority™



Type Approval by:



TS 0279



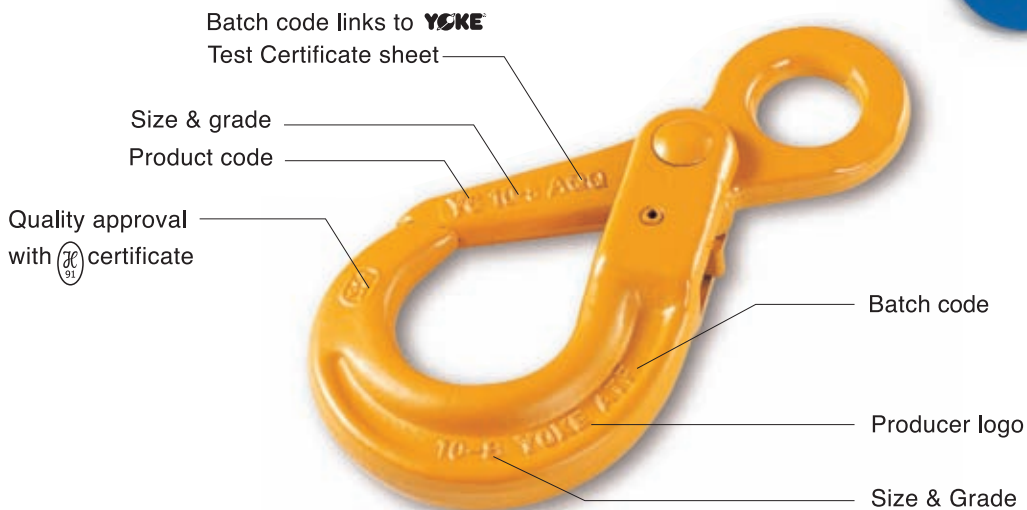
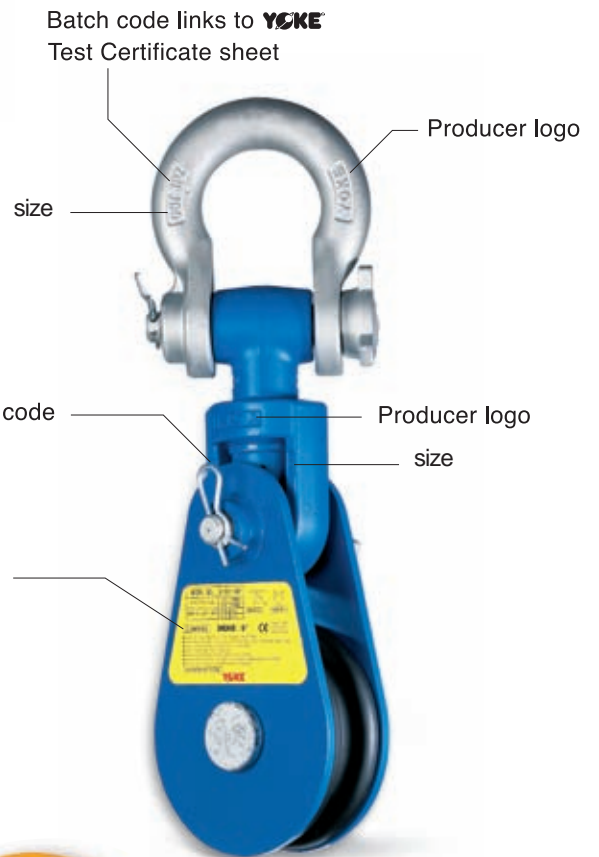
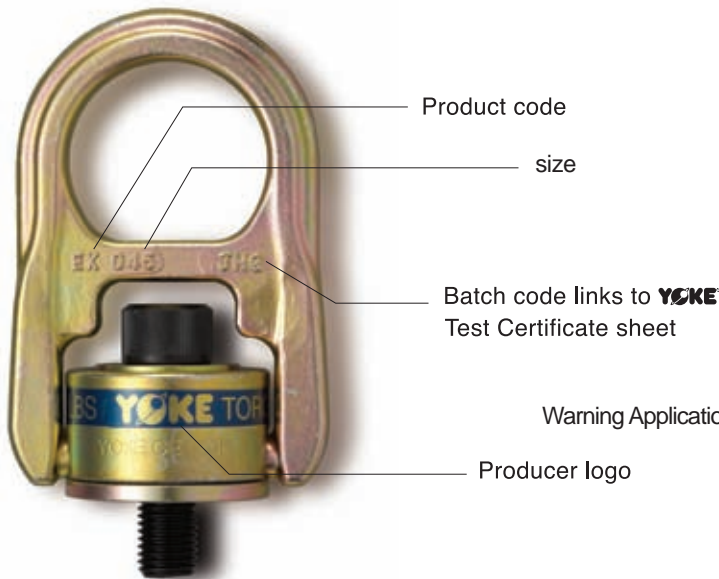
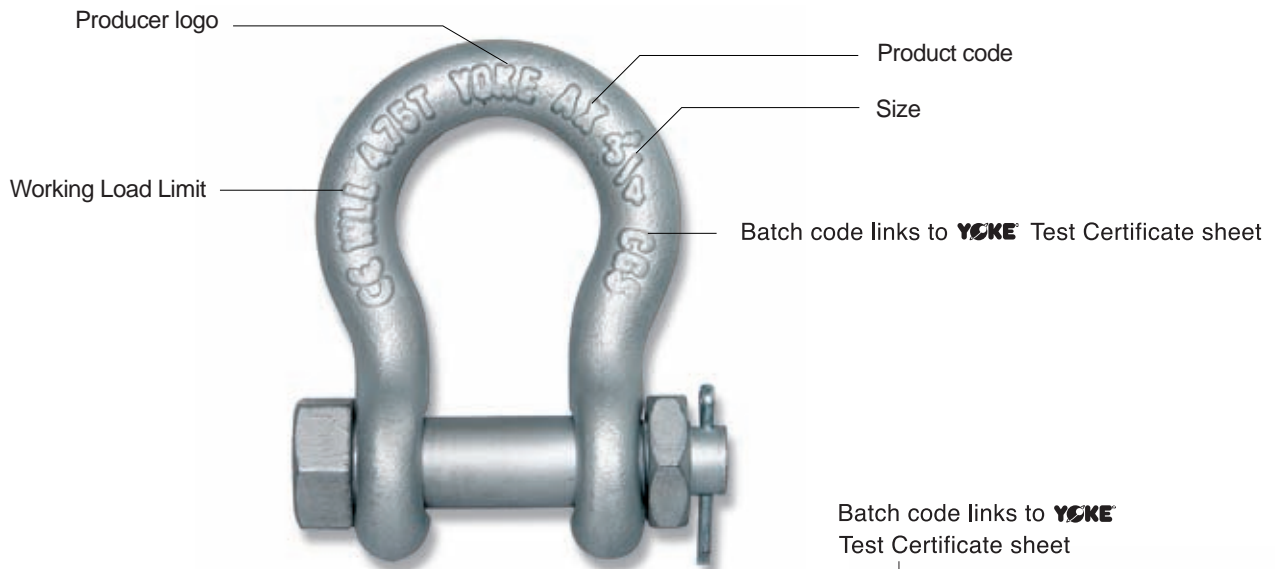
Q1 0467



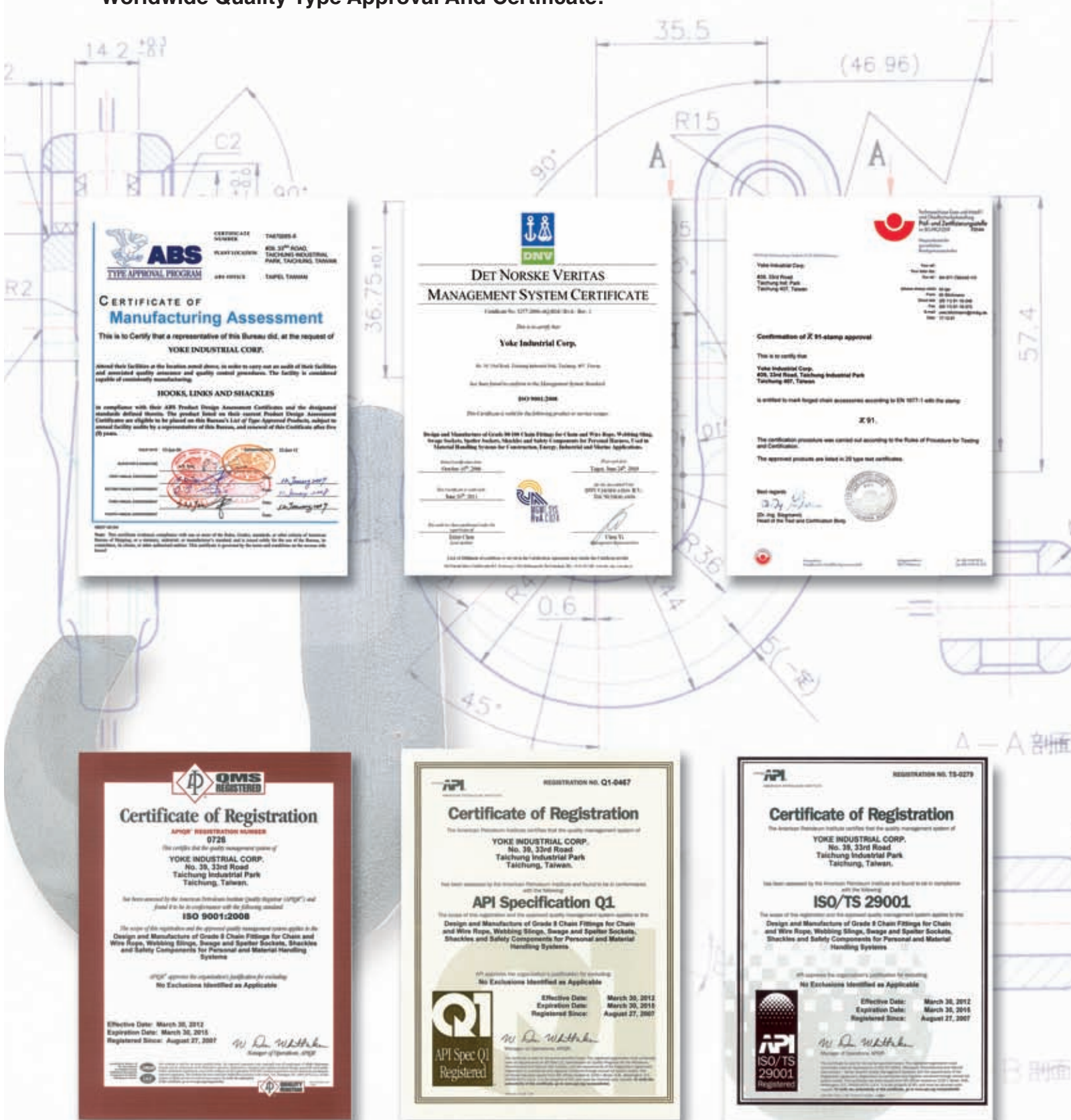
QMS 0726



Catalog No. 8-2012.2



Worldwide Quality Type Approval And Certificate:



Quality Control, Testing, and Detecting during manufacturing

YOKE runs a constant and strict production facility with quality control in every manufacturing stage from raw materials to the completed product. YOKE is an ISO 9001 certified company and has Type Approval by the major international authorities from SABS, ZU, ABS, API, and DNV. YOKE has achieved CNLA certification - Chinese National Laboratory Accreditation which ensures a quality research and development (R&D) department and unsurpassed product engineering.

■ **Magnaflux Crack Detection:**

All forged components, each individually magnaflux detected after heat treatment.

■ **Spectrographic Analysis:**

To assure of the proper metallurgy content of all raw materials.

■ **Proof Load Testing:**

Chain and components are proof load tested at 2.5 times the Working Load Limits with resultant permanent deformation within 1%.

■ **Eddy Current Detection:**

All load pins are 100% individually inspected after heat treatment.

■ **Dynamic Fatigue Testing:**

Batch samples of chain and components are Dynamic Fatigue Tested at 1.5 times Working Load Limit for 20,000 cycles.

■ **Ultimate Breaking Load Testing:**

Batch samples are Break Load Tested in a static tensile testing machine to ultimate failure. The minimum ultimate force is equal to the Working Load Limit times the safety factor.



Test certificate



Spectrographic Analysis



Magnaflux Crack Detection



Dimension Examination



Micrographic Analysis



Fatigue Cycle Test



Tensile Test, Capacity 200 tons

Safety is our first priority TM

- Quality, Reliability, Innovation -

Wire Rope Socket
&
Sleeves



Carbon Shackle
Alloy Shackles
Wide Body Shackle



ROV
Hooks, Shackles



Hoist Rings
&
Lifting Points



Angular Contact
Bearing Swivels



Hoist Hooks



Snatch Blocks
Hay Fork Pulleys
Trawl & Blocks



Grade 100 Lifting
Chain Fittings



Grade 80 Lifting
Chain Fittings





R&D



Forging Press 2500 ton & 1000 ton capacity



Machinery Process by CNC



Quench & Tempered Facility

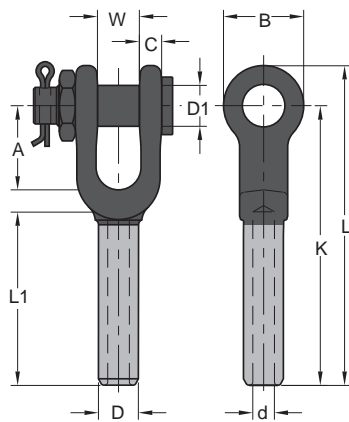


Assembly & Packing System



Warehouse





- YOKE 8-730 Opened Swage Sockets are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.
- YOKE Swage Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- YOKE Swage Sockets are recommended for use with 6x19, 6x37, and IWRC wire rope. They are approved for use with galvanized bridge rope.
- YOKE Swage Sockets are not recommended for use on fiber core or lang lay rope.

All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

Forged Open Swage Wire Rope Socket, with Safety Bolt Pin

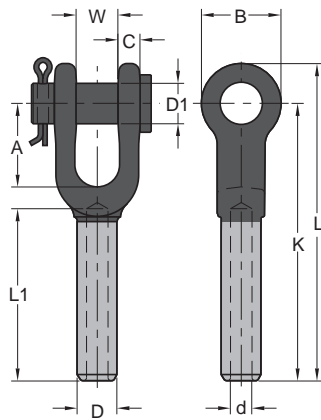
| Item No. | | Rope Size | Before Swage Dimensions (inch) | | | | | | | | | | Max. After Swage Dim. | N.W. |
|----------|------------|-----------|--------------------------------|------|------|------|------|-------|------|-------|------|------|-----------------------|-------|
| S.C.* | Galvanized | inch | L | D | B | D1 | d | L1 | W | K | C | A | inch | Lbs |
| 8-730-06 | 8-730-G06 | 1/4 | 4.80 | 0.50 | 1.38 | 0.67 | 0.27 | 2.17 | 0.67 | 4.02 | 0.35 | 1.50 | 0.46 | 0.6 |
| 8-730-08 | 8-730-G08 | 5/16 | 6.26 | 0.77 | 1.65 | 0.79 | 0.34 | 3.15 | 0.79 | 5.31 | 0.47 | 1.77 | 0.71 | 1.4 |
| 8-730-10 | 8-730-G10 | 3/8 | 6.26 | 0.77 | 1.65 | 0.79 | 0.41 | 3.15 | 0.79 | 5.31 | 0.47 | 1.77 | 0.71 | 1.6 |
| 8-730-11 | 8-730-G11 | 7/16 | 7.83 | 0.98 | 2.00 | 0.98 | 0.48 | 4.33 | 1.00 | 6.85 | 0.55 | 1.96 | 0.91 | 2.4 |
| 8-730-13 | 8-730-G13 | 1/2 | 7.83 | 0.98 | 2.00 | 1.19 | 0.55 | 4.33 | 1.00 | 6.85 | 0.55 | 1.96 | 0.91 | 2.4 |
| 8-730-14 | 8-730-G14 | 9/16 | 9.45 | 1.25 | 2.36 | 1.19 | 0.62 | 5.31 | 1.22 | 8.27 | 0.68 | 2.25 | 1.16 | 5.2 |
| 8-730-16 | 8-730-G16 | 5/8 | 9.45 | 1.25 | 2.36 | 1.19 | 0.67 | 5.31 | 1.22 | 8.27 | 0.68 | 2.25 | 1.16 | 5.0 |
| 8-730-19 | 8-730-G19 | 3/4 | 11.61 | 1.55 | 2.75 | 1.38 | 0.82 | 6.34 | 1.50 | 10.07 | 0.79 | 2.75 | 1.42 | 8.9 |
| 8-730-22 | 8-730-G22 | 7/8 | 13.39 | 1.70 | 3.15 | 1.63 | 0.94 | 7.44 | 1.77 | 11.81 | 0.94 | 3.23 | 1.55 | 13.0 |
| 8-730-26 | 8-730-G26 | 1 | 15.55 | 1.98 | 3.94 | 2.00 | 1.06 | 8.50 | 2.00 | 13.58 | 1.02 | 3.86 | 1.80 | 20.2 |
| 8-730-28 | 8-730-G28 | 1 1/8 | 17.40 | 2.25 | 4.06 | 2.20 | 1.19 | 9.37 | 2.25 | 15.08 | 1.19 | 4.26 | 2.05 | 28.3 |
| 8-730-32 | 8-730-G32 | 1 1/4 | 19.06 | 2.53 | 4.45 | 2.48 | 1.33 | 10.59 | 2.48 | 16.50 | 1.34 | 4.72 | 2.30 | 39.2 |
| 8-730-36 | 8-730-G36 | 1 3/8 | 21.02 | 2.80 | 5.00 | 2.44 | 1.45 | 11.69 | 2.52 | 18.23 | 1.38 | 5.20 | 2.56 | 48.0 |
| 8-730-38 | 8-730-G38 | 1 1/2 | 22.88 | 3.08 | 5.51 | 2.52 | 1.61 | 12.40 | 3.00 | 19.75 | 1.69 | 5.75 | 2.81 | 63.6 |
| 8-730-45 | 8-730-G45 | 1 3/4 | 26.53 | 3.39 | 6.70 | 3.50 | 1.86 | 14.88 | 3.50 | 23.00 | 2.11 | 6.75 | 3.06 | 97.0 |
| 8-730-50 | 8-730-G50 | 2 | 31.44 | 3.94 | 8.00 | 3.75 | 2.11 | 16.96 | 4.00 | 26.88 | 2.37 | 8.00 | 3.56 | 161.0 |

★ S.C. = Self Colored.

| Item No. | | Rope Size | Before Swage Dimensions (mm) | | | | | | | | | | Max. After Swage Dim. | N.W. |
|----------|------------|-----------|------------------------------|-----|-----|----|----|-----|-----|-----|----|-----|-----------------------|------|
| S.C.* | Galvanized | mm | L | D | B | D1 | d | L1 | W | K | C | A | mm | Kg |
| 8-730-06 | 8-730-G06 | 6- 7 | 122 | 13 | 35 | 18 | 7 | 55 | 17 | 102 | 9 | 38 | 12 | 0.3 |
| 8-730-08 | 8-730-G08 | 8 | 159 | 20 | 42 | 21 | 9 | 80 | 20 | 135 | 12 | 45 | 18 | 0.6 |
| 8-730-10 | 8-730-G10 | 9-10 | 159 | 20 | 42 | 21 | 10 | 80 | 20 | 135 | 12 | 45 | 18 | 0.7 |
| 8-730-11 | 8-730-G11 | 11-12 | 199 | 25 | 50 | 25 | 12 | 110 | 25 | 174 | 14 | 50 | 23 | 1.1 |
| 8-730-13 | 8-730-G13 | 13 | 199 | 25 | 50 | 25 | 14 | 110 | 25 | 174 | 14 | 50 | 23 | 1.1 |
| 8-730-14 | 8-730-G14 | 14-15 | 240 | 32 | 60 | 30 | 16 | 135 | 31 | 210 | 17 | 57 | 30 | 2.4 |
| 8-730-16 | 8-730-G16 | 16 | 240 | 32 | 60 | 30 | 17 | 135 | 31 | 210 | 17 | 57 | 30 | 2.3 |
| 8-730-19 | 8-730-G19 | 18-20 | 295 | 39 | 70 | 35 | 21 | 161 | 38 | 256 | 20 | 70 | 36 | 4.0 |
| 8-730-22 | 8-730-G22 | 22-23 | 340 | 43 | 80 | 41 | 24 | 189 | 45 | 300 | 24 | 82 | 40 | 5.9 |
| 8-730-26 | 8-730-G26 | 24-25 | 395 | 50 | 100 | 51 | 27 | 216 | 50 | 345 | 26 | 98 | 46 | 9.1 |
| 8-730-28 | 8-730-G28 | 28 | 442 | 57 | 103 | 57 | 30 | 238 | 57 | 383 | 30 | 108 | 52 | 12.8 |
| 8-730-32 | 8-730-G32 | 32 | 484 | 64 | 113 | 64 | 34 | 269 | 63 | 419 | 34 | 120 | 59 | 17.8 |
| 8-730-36 | 8-730-G36 | 35-36 | 534 | 71 | 127 | 64 | 37 | 297 | 64 | 463 | 35 | 132 | 65 | 21.8 |
| 8-730-38 | 8-730-G38 | 38 | 581 | 78 | 140 | 70 | 41 | 315 | 76 | 502 | 43 | 146 | 72 | 28.9 |
| 8-730-45 | 8-730-G45 | 44-45 | 674 | 86 | 170 | 89 | 47 | 378 | 89 | 584 | 54 | 171 | 78 | 44.0 |
| 8-730-50 | 8-730-G50 | 48-51 | 798 | 100 | 203 | 95 | 54 | 431 | 101 | 682 | 60 | 203 | 91 | 73.1 |

★ S.C. = Self Colored.





- YOKE 8-730 Opened Swage Sockets are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.
- YOKE Swage Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- YOKE Swage Sockets are recommended for use with 6x19, 6x37, and IWRC wire rope. They are approved for use with galvanized bridge rope.
- YOKE Swage Sockets are not recommended for use on fiber core or lang lay rope.

All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

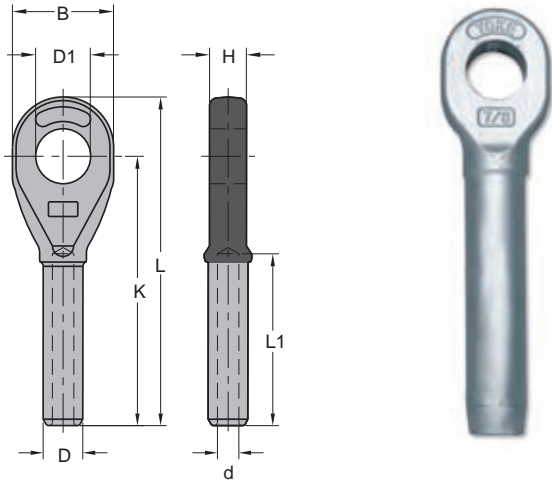
Forged Open Swage Socket, with Round Pin

| Item No. | | Rope Size | Before Swage Dimensions (inch) | | | | | | | | | | Max. After Swage Dim. | N.W. |
|----------|------------|-----------|--------------------------------|------|------|------|------|-------|------|-------|------|------|-----------------------|-------|
| S.C.* | Galvanized | inch | L | D | B | D1 | d | L1 | W | K | C | A | inch | Lbs |
| 8-731-06 | 8-731-G06 | 1/4 | 4.80 | 0.50 | 1.38 | 0.69 | 0.27 | 2.17 | 0.67 | 4.02 | 0.35 | 1.50 | 0.46 | 0.5 |
| 8-731-08 | 8-731-G08 | 5/16 | 6.26 | 0.77 | 1.65 | 0.81 | 0.34 | 3.15 | 0.79 | 5.31 | 0.47 | 1.77 | 0.71 | 1.4 |
| 8-731-10 | 8-731-G10 | 3/8 | 6.26 | 0.77 | 1.65 | 0.81 | 0.41 | 3.15 | 0.79 | 5.31 | 0.47 | 1.77 | 0.71 | 1.3 |
| 8-731-11 | 8-731-G11 | 7/16 | 7.83 | 0.98 | 2.00 | 1.00 | 0.48 | 4.33 | 1.00 | 6.85 | 0.55 | 1.96 | 0.91 | 2.6 |
| 8-731-13 | 8-731-G13 | 1/2 | 7.83 | 0.98 | 2.00 | 1.00 | 0.55 | 4.33 | 1.00 | 6.85 | 0.55 | 1.96 | 0.91 | 2.1 |
| 8-731-14 | 8-731-G14 | 9/16 | 9.45 | 1.25 | 2.36 | 1.19 | 0.62 | 5.31 | 1.22 | 8.27 | 0.68 | 2.25 | 1.16 | 4.7 |
| 8-731-16 | 8-731-G16 | 5/8 | 9.45 | 1.25 | 2.36 | 1.19 | 0.67 | 5.31 | 1.22 | 8.27 | 0.68 | 2.25 | 1.16 | 4.6 |
| 8-731-19 | 8-731-G19 | 3/4 | 11.61 | 1.55 | 2.75 | 1.38 | 0.82 | 6.34 | 1.50 | 10.07 | 0.79 | 2.75 | 1.42 | 8.4 |
| 8-731-22 | 8-731-G22 | 7/8 | 13.39 | 1.70 | 3.15 | 1.63 | 0.94 | 7.44 | 1.77 | 11.81 | 0.94 | 3.23 | 1.55 | 11.9 |
| 8-731-26 | 8-731-G26 | 1 | 15.55 | 1.98 | 3.94 | 2.00 | 1.06 | 8.50 | 2.00 | 13.58 | 1.02 | 3.86 | 1.80 | 19.4 |
| 8-731-28 | 8-731-G28 | 1 1/8 | 17.40 | 2.25 | 4.06 | 2.20 | 1.19 | 9.37 | 2.25 | 15.08 | 1.19 | 4.26 | 2.05 | 27.8 |
| 8-731-32 | 8-731-G32 | 1 1/4 | 19.06 | 2.53 | 4.45 | 2.25 | 1.33 | 10.59 | 2.48 | 16.50 | 1.34 | 4.72 | 2.30 | 37.9 |
| 8-731-36 | 8-731-G36 | 1 3/8 | 21.02 | 2.80 | 5.00 | 2.50 | 1.45 | 11.69 | 2.52 | 18.23 | 1.38 | 5.20 | 2.56 | 45.9 |
| 8-731-38 | 8-731-G38 | 1 1/2 | 22.88 | 3.08 | 5.51 | 2.52 | 1.61 | 12.40 | 3.00 | 19.75 | 1.69 | 5.75 | 2.81 | 58.5 |
| 8-731-45 | 8-731-G45 | 1 3/4 | 26.53 | 3.39 | 6.70 | 3.50 | 1.86 | 14.88 | 3.50 | 23.00 | 2.11 | 6.75 | 3.06 | 88.8 |
| 8-731-50 | 8-731-G50 | 2 | 31.44 | 3.94 | 8.00 | 3.75 | 2.11 | 16.96 | 4.00 | 26.88 | 2.37 | 8.00 | 3.56 | 146.3 |

★ S.C. = Self Colored.

| Item No. | | Rope Size | Before Swage Dimensions (mm) | | | | | | | | | | Max. After Swage Dim. | N.W. |
|----------|------------|-----------|------------------------------|-----|-----|----|------|-----|-----|-----|----|-----|-----------------------|------|
| S.C.* | Galvanized | mm | L | D | B | D1 | d | L1 | W | K | C | A | mm | Kg |
| 8-731-06 | 8-731-G06 | 6- 7 | 122 | 13 | 35 | 18 | 7.0 | 55 | 17 | 102 | 9 | 38 | 12 | 0.2 |
| 8-731-08 | 8-731-G08 | 8 | 159 | 20 | 42 | 21 | 9.0 | 80 | 20 | 135 | 12 | 45 | 18 | 0.7 |
| 8-731-10 | 8-731-G10 | 9-10 | 159 | 20 | 42 | 21 | 10.0 | 80 | 20 | 135 | 12 | 45 | 18 | 0.6 |
| 8-731-11 | 8-731-G11 | 11-12 | 199 | 25 | 50 | 25 | 12.0 | 110 | 25 | 174 | 14 | 50 | 23 | 1.2 |
| 8-731-13 | 8-731-G13 | 13 | 199 | 25 | 50 | 25 | 14.0 | 110 | 25 | 174 | 14 | 50 | 23 | 0.9 |
| 8-731-14 | 8-731-G14 | 14-15 | 240 | 32 | 60 | 30 | 16.0 | 135 | 31 | 210 | 17 | 70 | 30 | 2.1 |
| 8-731-16 | 8-731-G16 | 16 | 240 | 32 | 60 | 30 | 17.0 | 135 | 31 | 210 | 17 | 57 | 30 | 2.1 |
| 8-731-19 | 8-731-G19 | 18-20 | 295 | 39 | 70 | 35 | 21.0 | 161 | 38 | 256 | 20 | 70 | 36 | 3.8 |
| 8-731-22 | 8-731-G22 | 22-23 | 340 | 43 | 80 | 41 | 24.0 | 189 | 45 | 300 | 24 | 82 | 40 | 5.4 |
| 8-731-26 | 8-731-G26 | 24-25 | 395 | 50 | 100 | 51 | 27.0 | 216 | 50 | 345 | 26 | 98 | 46 | 8.8 |
| 8-731-28 | 8-731-G28 | 28 | 442 | 57 | 103 | 57 | 30.0 | 238 | 57 | 383 | 30 | 108 | 52 | 12.6 |
| 8-731-32 | 8-731-G32 | 32 | 484 | 64 | 113 | 64 | 34.0 | 269 | 63 | 419 | 34 | 120 | 59 | 17.2 |
| 8-731-36 | 8-731-G36 | 35-36 | 534 | 71 | 127 | 64 | 37.0 | 297 | 64 | 463 | 35 | 132 | 65 | 20.8 |
| 8-731-38 | 8-731-G38 | 38 | 581 | 78 | 140 | 70 | 41.0 | 315 | 76 | 502 | 43 | 146 | 72 | 26.5 |
| 8-731-45 | 8-731-G45 | 44-45 | 674 | 86 | 170 | 89 | 47.2 | 378 | 89 | 584 | 54 | 171 | 78 | 40.3 |
| 8-731-50 | 8-731-G50 | 48-51 | 798 | 100 | 203 | 95 | 54.1 | 431 | 101 | 682 | 60 | 203 | 91 | 66.4 |

★ S.C. = Self Colored.



- YOKE 8-732 Closed Swage Sockets are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.
- YOKE Swage Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- YOKE Swage Sockets are recommended for use with 6x19, 6x37, and IWRC wire rope. They are approved for use with galvanized bridge rope.
- YOKE Swage Sockets are not recommended for use on fiber core or lang lay rope.

All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

Forged Closed Swage Wire Rope Socket.

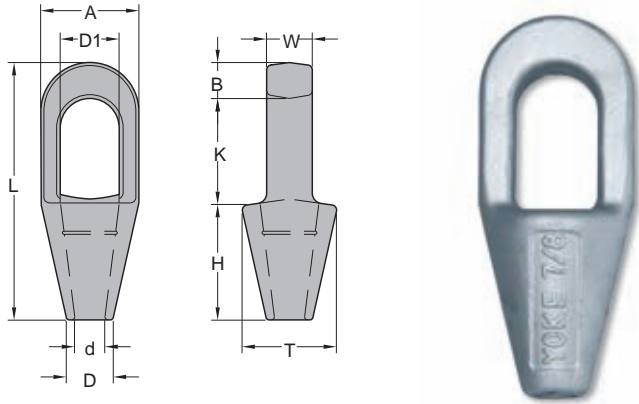
| Item No. | | Rope Size | Before Swage Dimensions (inch) | | | | | | | | Max. After Swage Dim. | N.W. |
|----------|------------|-----------|--------------------------------|------|------|------|------|-------|------|-------|-----------------------|------|
| S.C.* | Galvanized | inch | L | D | B | D1 | d | L1 | H | K | inch | Lbs |
| 8-732-06 | 8-732-G06 | 1/4 | 4.33 | 0.50 | 1.38 | 0.75 | 0.27 | 2.13 | 0.50 | 3.50 | 0.46 | 0.3 |
| 8-732-08 | 8-732-G08 | 5/16 | 5.50 | 0.77 | 1.63 | 0.89 | 0.34 | 3.15 | 0.67 | 4.50 | 0.71 | 0.8 |
| 8-732-10 | 8-732-G10 | 3/8 | 5.50 | 0.77 | 1.63 | 0.89 | 0.41 | 3.15 | 0.67 | 4.50 | 0.71 | 0.7 |
| 8-732-11 | 8-732-G11 | 7/16 | 6.93 | 0.98 | 2.00 | 1.06 | 0.48 | 4.25 | 0.89 | 5.75 | 0.91 | 1.5 |
| 8-732-13 | 8-732-G13 | 1/2 | 6.93 | 0.98 | 2.00 | 1.06 | 0.55 | 4.25 | 0.89 | 5.75 | 0.91 | 1.4 |
| 8-732-14 | 8-732-G14 | 9/16 | 8.70 | 1.25 | 2.40 | 1.26 | 0.62 | 5.31 | 1.14 | 7.28 | 1.16 | 3.1 |
| 8-732-16 | 8-732-G16 | 5/8 | 8.70 | 1.25 | 2.40 | 1.26 | 0.67 | 5.31 | 1.14 | 7.28 | 1.16 | 2.9 |
| 8-732-19 | 8-732-G19 | 3/4 | 10.20 | 1.55 | 2.87 | 1.44 | 0.82 | 6.38 | 1.31 | 8.54 | 1.42 | 4.8 |
| 8-732-22 | 8-732-G22 | 7/8 | 11.97 | 1.70 | 3.11 | 1.70 | 0.94 | 7.44 | 1.50 | 10.16 | 1.55 | 6.8 |
| 8-732-26 | 8-732-G26 | 1 | 13.46 | 1.98 | 3.62 | 2.05 | 1.06 | 8.50 | 1.77 | 11.54 | 1.80 | 10.6 |
| 8-732-28 | 8-732-G28 | 1 1/8 | 15.04 | 2.25 | 4.02 | 2.32 | 1.19 | 9.57 | 2.00 | 12.72 | 2.05 | 14.8 |
| 8-732-32 | 8-732-G32 | 1 1/4 | 16.97 | 2.53 | 4.50 | 2.56 | 1.33 | 10.63 | 2.25 | 14.33 | 2.30 | 22.3 |
| 8-732-36 | 8-732-G36 | 1 3/8 | 18.70 | 2.80 | 5.00 | 2.56 | 1.45 | 11.69 | 2.25 | 15.83 | 2.56 | 28.4 |
| 8-732-38 | 8-732-G38 | 1 1/2 | 20.12 | 3.08 | 5.50 | 2.81 | 1.61 | 12.75 | 2.52 | 17.01 | 2.81 | 37.3 |
| 8-732-45 | 8-732-G45 | 1 3/4 | 23.54 | 3.39 | 6.26 | 3.54 | 1.86 | 14.88 | 3.00 | 20.00 | 3.06 | 53.6 |
| 8-732-50 | 8-732-G50 | 2 | 27.64 | 3.94 | 7.24 | 3.82 | 2.13 | 17.01 | 3.27 | 23.00 | 3.56 | 89.3 |

★ S.C. = Self Colored.

| Item No. | | Rope Size | Before Swage Dimensions (mm) | | | | | | | | Max. After Swage Dim. | N.W. |
|----------|------------|-----------|------------------------------|-----|-----|----|------|-----|----|-----|-----------------------|------|
| S.C.* | Galvanized | mm | L | D | B | D1 | d | L1 | H | K | mm | Kg |
| 8-732-06 | 8-732-G06 | 6- 7 | 110 | 13 | 35 | 19 | 7.0 | 54 | 13 | 89 | 12 | 0.2 |
| 8-732-08 | 8-732-G08 | 8 | 140 | 20 | 41 | 22 | 9.0 | 80 | 17 | 114 | 18 | 0.3 |
| 8-732-10 | 8-732-G10 | 9-10 | 140 | 20 | 41 | 22 | 11.0 | 80 | 17 | 114 | 18 | 0.3 |
| 8-732-11 | 8-732-G11 | 11-12 | 176 | 25 | 51 | 27 | 12.0 | 108 | 22 | 146 | 23 | 0.7 |
| 8-732-13 | 8-732-G13 | 13 | 176 | 25 | 51 | 27 | 14.0 | 108 | 22 | 146 | 23 | 0.6 |
| 8-732-14 | 8-732-G14 | 14-15 | 221 | 32 | 61 | 32 | 16.0 | 135 | 29 | 185 | 30 | 1.4 |
| 8-732-16 | 8-732-G16 | 16 | 221 | 32 | 61 | 32 | 17.0 | 135 | 29 | 185 | 30 | 1.3 |
| 8-732-19 | 8-732-G19 | 18-20 | 259 | 39 | 73 | 36 | 21.0 | 162 | 33 | 217 | 36 | 2.2 |
| 8-732-22 | 8-732-G22 | 22-23 | 304 | 43 | 79 | 43 | 24.0 | 189 | 38 | 258 | 39 | 3.1 |
| 8-732-26 | 8-732-G26 | 24-25 | 342 | 50 | 92 | 52 | 27.0 | 216 | 45 | 293 | 46 | 4.8 |
| 8-732-28 | 8-732-G28 | 28 | 382 | 57 | 102 | 59 | 30.0 | 243 | 51 | 323 | 52 | 6.7 |
| 8-732-32 | 8-732-G32 | 32 | 431 | 64 | 114 | 65 | 34.0 | 270 | 57 | 364 | 58 | 10.1 |
| 8-732-36 | 8-732-G36 | 35-36 | 475 | 71 | 127 | 65 | 37.0 | 297 | 57 | 402 | 65 | 12.9 |
| 8-732-38 | 8-732-G38 | 38 | 511 | 78 | 140 | 71 | 41.0 | 323 | 64 | 432 | 71 | 16.9 |
| 8-732-45 | 8-732-G45 | 44-45 | 598 | 86 | 159 | 90 | 47.2 | 378 | 76 | 508 | 78 | 24.3 |
| 8-732-50 | 8-732-G50 | 48-51 | 702 | 100 | 184 | 97 | 54.1 | 432 | 83 | 584 | 90 | 40.5 |

★ S.C. = Self Colored.





- YOKE Spelter Sockets are forged from special bar quality carbon steel with very finest hardness controlled.
- YOKE Spelter Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Closed Spelter Sockets meet the performance requirements of Federal Specification RR-S-550D, Type B.

In accordance with ASME B30.9 all assembly slings with poured Spelter Sockets, shall be proof loaded.

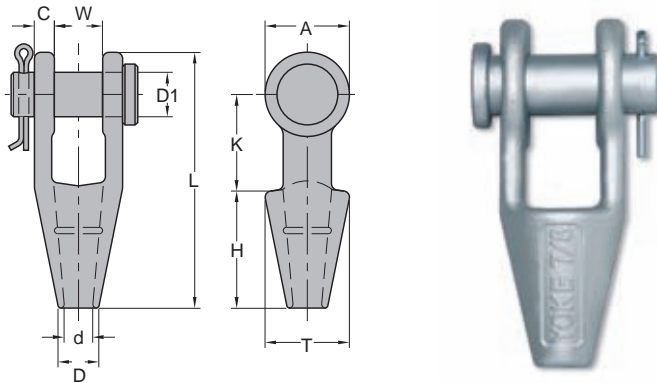
Forged Closed Spelter Wire Rope Socket.

| Item No. | | Rope Dia. | Structural Strand Dia. | Dimensions (inch) | | | | | | | | | | N.W. |
|----------|------------|-------------|------------------------|-------------------|------|------|------|------|------|------|------|------|------|------|
| S.C.* | Galvanized | inch | inch | L | B | A | D1 | d | D | T | H | W | K | Lbs |
| 8-735-06 | 8-735-G06 | 1/4 | -- | 4.50 | 0.50 | 1.50 | 0.88 | 0.39 | 0.71 | 1.50 | 2.25 | 0.50 | 1.73 | 0.7 |
| 8-735-10 | 8-735-G10 | 5/16~3/8 | -- | 4.88 | 0.62 | 1.69 | 0.98 | 0.50 | 0.83 | 1.70 | 2.25 | 0.71 | 2.00 | 0.8 |
| 8-735-13 | 8-735-G13 | 7/16~1/2 | -- | 5.43 | 0.71 | 2.00 | 1.19 | 0.55 | 0.98 | 1.96 | 2.52 | 0.87 | 2.25 | 1.5 |
| 8-735-16 | 8-735-G16 | 9/16~5/8 | 1/2 | 6.31 | 0.83 | 2.63 | 1.41 | 0.71 | 1.12 | 2.50 | 3.00 | 0.98 | 2.52 | 2.6 |
| 8-735-19 | 8-735-G19 | 3/4 | 9/16 ~ 5/8 | 7.58 | 1.06 | 3.00 | 1.61 | 0.81 | 1.26 | 2.75 | 3.50 | 1.26 | 3.00 | 4.3 |
| 8-735-22 | 8-735-G22 | 7/8 | 11/16 ~ 3/4 | 8.75 | 1.26 | 3.63 | 1.89 | 0.94 | 1.50 | 3.46 | 3.98 | 1.50 | 3.50 | 7.9 |
| 8-735-26 | 8-735-G26 | 1 | 13/16 ~ 7/8 | 9.88 | 1.38 | 4.13 | 2.28 | 1.14 | 1.77 | 3.78 | 4.50 | 1.77 | 4.02 | 10.5 |
| 8-735-28 | 8-735-G28 | 1 1/8 | 15/16 ~ 1 | 10.98 | 1.50 | 4.50 | 2.56 | 1.26 | 2.00 | 4.12 | 5.00 | 2.00 | 4.50 | 15.2 |
| 8-735-36 | 8-735-G36 | 1 1/4~1 3/8 | 1 1/16 ~ 1 1/8 | 12.31 | 1.63 | 5.31 | 2.80 | 1.50 | 2.25 | 4.75 | 5.50 | 2.25 | 5.00 | 22.7 |
| 8-735-38 | 8-735-G38 | 1 1/2 | 1 3/16 ~ 1 1/4 | 13.94 | 1.93 | 5.31 | 3.19 | 1.63 | 2.75 | 5.25 | 6.00 | 2.52 | 6.00 | 30.9 |

★ S.C. = Self Colored.

| Item No. | | Rope Dia. | Structural Strand Dia. | Dimensions (mm) | | | | | | | | | | N.W. |
|----------|------------|-----------|------------------------|-----------------|----|-----|----|----|----|-----|-----|----|-----|------|
| S.C.* | Galvanized | mm | mm | L | B | A | D1 | d | D | T | H | W | K | Kg |
| 8-735-06 | 8-735-G06 | 6- 7 | -- | 114 | 13 | 38 | 22 | 10 | 18 | 38 | 57 | 13 | 44 | 0.3 |
| 8-735-10 | 8-735-G10 | 8-10 | -- | 124 | 16 | 43 | 25 | 13 | 21 | 43 | 57 | 18 | 51 | 0.4 |
| 8-735-13 | 8-735-G13 | 11-13 | -- | 138 | 18 | 51 | 30 | 14 | 25 | 50 | 64 | 22 | 57 | 0.7 |
| 8-735-16 | 8-735-G16 | 14-16 | 13 | 160 | 21 | 67 | 36 | 18 | 28 | 63 | 76 | 25 | 64 | 1.2 |
| 8-735-19 | 8-735-G19 | 18-20 | 14-16 | 192 | 27 | 76 | 41 | 21 | 32 | 70 | 89 | 32 | 76 | 2.0 |
| 8-735-22 | 8-735-G22 | 22-23 | 18-20 | 222 | 32 | 92 | 48 | 24 | 38 | 88 | 101 | 38 | 89 | 3.6 |
| 8-735-26 | 8-735-G26 | 24-26 | 22-23 | 251 | 35 | 104 | 58 | 29 | 45 | 96 | 114 | 45 | 102 | 4.8 |
| 8-735-28 | 8-735-G28 | 28-30 | 24-25 | 279 | 38 | 114 | 65 | 32 | 51 | 105 | 127 | 50 | 114 | 6.9 |
| 8-735-36 | 8-735-G36 | 32-35 | 26-28 | 308 | 41 | 135 | 71 | 38 | 57 | 121 | 140 | 57 | 127 | 10.3 |
| 8-735-38 | 8-735-G38 | 36-39 | 30-32 | 354 | 49 | 135 | 81 | 41 | 70 | 133 | 152 | 64 | 152 | 14.0 |

★ S.C. = Self Colored.



- YOKE Spelter Sockets are forged from special bar quality carbon steel with very finest hardness controlled.
- YOKE Spelter Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Open Spelter Sockets meet the performance requirements of Federal Specification RR-S-550D, Type A.

In accordance with ASME B30.9 all assembly slings with poured Spelter Sockets, shall be proof loaded.

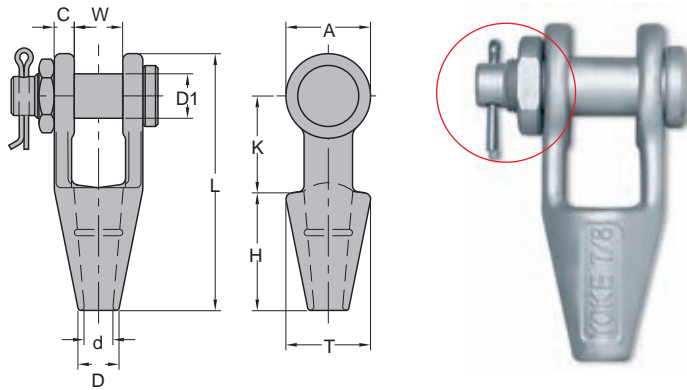
Forged Open Spelter Wire Rope Socket, with Round pin

| Item No. | | Rope Dia. | Structural Strand Dia. | Dimensions (inch) | | | | | | | | | | N.W. |
|----------|------------|--------------|------------------------|-------------------|------|------|------|------|------|------|------|------|------|------|
| S.C.* | Galvanized | inch | inch | L | W | D1 | d | D | T | H | K | A | C | Lbs |
| 8-734-06 | 8-734-G06 | 1/4 | -- | 4.65 | 0.91 | 0.67 | 0.38 | 0.71 | 1.54 | 2.25 | 1.56 | 1.31 | 0.35 | 1.1 |
| 8-734-10 | 8-734-G10 | 5/16~ 3/8 | -- | 4.84 | 0.83 | 0.79 | 0.51 | 0.83 | 1.73 | 2.25 | 1.77 | 1.50 | 0.44 | 1.3 |
| 8-734-13 | 8-734-G13 | 7/16~ 1/2 | -- | 5.62 | 1.00 | 0.98 | 0.56 | 0.98 | 1.96 | 2.48 | 2.13 | 1.91 | 0.50 | 2.3 |
| 8-734-16 | 8-734-G16 | 9/16~ 5/8 | 1/2 | 6.77 | 1.26 | 1.19 | 0.70 | 1.14 | 2.25 | 3.00 | 2.52 | 2.28 | 0.55 | 3.7 |
| 8-734-19 | 8-734-G19 | 3/4 | 9/16~ 5/8 | 7.96 | 1.50 | 1.38 | 0.81 | 1.26 | 2.64 | 3.62 | 3.00 | 2.64 | 0.62 | 5.8 |
| 8-734-22 | 8-734-G22 | 7/8 | 11/16~ 3/4 | 9.25 | 1.77 | 1.63 | 0.94 | 1.50 | 3.35 | 4.02 | 3.50 | 3.17 | 0.80 | 10.4 |
| 8-734-26 | 8-734-G26 | 1 | 13/16~ 7/8 | 10.55 | 2.05 | 2.00 | 1.14 | 1.75 | 3.75 | 4.48 | 4.02 | 3.78 | 0.91 | 16.3 |
| 8-734-28 | 8-734-G28 | 1 1/8 | 15/16~ 1 | 11.81 | 2.25 | 2.25 | 1.26 | 2.00 | 4.12 | 5.00 | 4.62 | 4.12 | 1.00 | 22.0 |
| 8-734-36 | 8-734-G36 | 1 1/4~ 1 3/8 | 1 1/16~ 1 1/8 | 13.20 | 2.52 | 2.50 | 1.50 | 2.25 | 4.72 | 5.51 | 5.00 | 4.75 | 1.14 | 32.8 |
| 8-734-38 | 8-734-G38 | 1 1/2 | 1 3/16~ 1 1/4 | 15.12 | 3.00 | 2.75 | 1.63 | 2.75 | 5.25 | 6.00 | 6.00 | 5.38 | 1.19 | 45.9 |

★ S.C. = Self Colored.

| Item No. | | Rope Dia. | Structural Strand Dia. | Dimensions (mm) | | | | | | | | | | N.W. |
|----------|------------|-----------|------------------------|-----------------|----|----|----|----|-----|-----|-----|-----|----|------|
| S.C.* | Galvanized | mm | mm | L | W | D1 | d | D | T | H | K | A | C | Kg |
| 8-734-06 | 8-734-G06 | 6- 7 | -- | 115 | 23 | 17 | 8 | 18 | 39 | 57 | 40 | 33 | 9 | 0.5 |
| 8-734-10 | 8-734-G10 | 8-10 | -- | 123 | 21 | 20 | 13 | 21 | 44 | 57 | 45 | 38 | 11 | 0.6 |
| 8-734-13 | 8-734-G13 | 11-13 | -- | 142 | 25 | 25 | 15 | 25 | 50 | 63 | 54 | 48 | 13 | 1.1 |
| 8-734-16 | 8-734-G16 | 14-16 | 13 | 172 | 32 | 30 | 18 | 29 | 57 | 76 | 64 | 58 | 14 | 1.7 |
| 8-734-19 | 8-734-G19 | 18-20 | 14-16 | 202 | 38 | 35 | 22 | 32 | 67 | 92 | 76 | 67 | 16 | 2.6 |
| 8-734-22 | 8-734-G22 | 22-23 | 18-20 | 235 | 45 | 41 | 24 | 38 | 85 | 102 | 89 | 80 | 20 | 4.7 |
| 8-734-26 | 8-734-G26 | 24-26 | 22-23 | 268 | 52 | 51 | 29 | 44 | 95 | 114 | 102 | 96 | 23 | 7.4 |
| 8-734-28 | 8-734-G28 | 28-30 | 24-25 | 300 | 57 | 56 | 32 | 51 | 105 | 127 | 117 | 105 | 25 | 10.0 |
| 8-734-36 | 8-734-G36 | 32-35 | 26-28 | 335 | 64 | 62 | 38 | 57 | 120 | 140 | 127 | 121 | 29 | 14.9 |
| 8-734-38 | 8-734-G38 | 36-39 | 30-32 | 384 | 76 | 70 | 41 | 70 | 133 | 152 | 152 | 137 | 30 | 20.8 |

★ S.C. = Self Colored.



- YOKE Spelter Sockets are forged from special bar quality carbon steel with very finest hardness controlled.
- YOKE Spelter Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Open Spelter Sockets meet the performance requirements of Federal Specification RR-S-550D, Type A.

In accordance with ASME B30.9 all assembly slings with poured Spelter Sockets, shall be proof loaded.

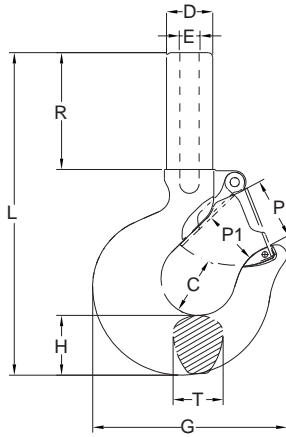
Forged Open Spelter Wire Rope Socket, With Safety Bolt Pin.

| Item No. | | Rope Dia. | Structural Strand Dia. | Dimensions (inch) | | | | | | | | | | N.W. |
|----------|------------|---------------|------------------------|-------------------|------|------|------|------|------|------|------|------|------|------|
| S.C.* | Galvanized | inch | inch | L | W | D1 | d | D | T | H | K | A | C | Lbs |
| 8-733-06 | 8-733-G06 | 1/4 | -- | 4.65 | 0.91 | 0.67 | 0.31 | 0.71 | 1.54 | 2.25 | 1.56 | 1.31 | 0.35 | 1.5 |
| 8-733-10 | 8-733-G10 | 5/16 ~ 3/8 | -- | 4.84 | 0.83 | 0.79 | 0.51 | 0.83 | 1.73 | 2.25 | 1.77 | 1.50 | 0.44 | 2.0 |
| 8-733-13 | 8-733-G13 | 7/16 ~ 1/2 | -- | 5.62 | 1.00 | 0.98 | 0.56 | 0.98 | 1.96 | 2.48 | 2.13 | 1.91 | 0.50 | 3.5 |
| 8-733-16 | 8-733-G16 | 9/16 ~ 5/8 | 1/2 | 6.77 | 1.26 | 1.19 | 0.70 | 1.14 | 2.25 | 2.99 | 2.52 | 2.28 | 0.55 | 4.9 |
| 8-733-19 | 8-733-G19 | 3/4 | 9/16 ~ 5/8 | 7.96 | 1.50 | 1.38 | 0.81 | 1.26 | 2.64 | 3.62 | 3.00 | 2.64 | 0.62 | 7.5 |
| 8-733-22 | 8-733-G22 | 7/8 | 11/16 ~ 3/4 | 9.25 | 1.77 | 1.63 | 0.94 | 1.50 | 3.35 | 4.02 | 3.50 | 3.17 | 0.80 | 11.9 |
| 8-733-26 | 8-733-G26 | 1 | 13/16 ~ 7/8 | 10.55 | 2.05 | 2.00 | 1.14 | 1.75 | 3.75 | 4.48 | 4.02 | 3.78 | 0.91 | 18.7 |
| 8-733-28 | 8-733-G28 | 1 1/8 | 15/16 ~ 1 | 11.81 | 2.25 | 2.25 | 1.26 | 2.00 | 4.12 | 5.00 | 4.62 | 4.12 | 1.00 | 25.6 |
| 8-733-36 | 8-733-G36 | 1 1/4 ~ 1 3/8 | 1 1/16 ~ 1 1/8 | 13.20 | 2.52 | 2.50 | 1.50 | 2.25 | 4.72 | 5.51 | 5.00 | 4.75 | 1.14 | 35.2 |
| 8-733-38 | 8-733-G38 | 1 1/2 | 1 3/16 ~ 1 1/4 | 15.12 | 2.99 | 2.75 | 1.63 | 2.75 | 5.25 | 5.98 | 5.98 | 5.38 | 1.19 | 52.9 |

★ S.C. = Self Colored.

| Item No. | | Rope Dia. | Structural Strand Dia. | Dimensions (mm) | | | | | | | | | | N.W. |
|----------|------------|-----------|------------------------|-----------------|----|----|----|----|-----|-----|-----|-----|----|------|
| S.C.* | Galvanized | mm | mm | L | W | D1 | d | D | T | H | K | A | C | Kg |
| 8-733-06 | 8-733-G06 | 6- 7 | -- | 115 | 23 | 17 | 8 | 18 | 39 | 57 | 40 | 33 | 9 | 0.7 |
| 8-733-10 | 8-733-G10 | 8-10 | -- | 123 | 21 | 20 | 13 | 21 | 44 | 57 | 45 | 38 | 11 | 0.9 |
| 8-733-13 | 8-733-G13 | 11-13 | -- | 142 | 25 | 25 | 15 | 25 | 50 | 63 | 54 | 48 | 13 | 1.6 |
| 8-733-16 | 8-733-G16 | 14-16 | 13 | 172 | 32 | 30 | 18 | 29 | 57 | 76 | 64 | 58 | 14 | 2.2 |
| 8-733-19 | 8-733-G19 | 18-20 | 14-16 | 202 | 38 | 35 | 22 | 32 | 67 | 92 | 76 | 67 | 16 | 3.4 |
| 8-733-22 | 8-733-G22 | 22-23 | 18-20 | 235 | 45 | 41 | 24 | 38 | 85 | 102 | 89 | 80 | 20 | 5.4 |
| 8-733-26 | 8-733-G26 | 24-26 | 22-23 | 268 | 52 | 51 | 29 | 44 | 95 | 114 | 102 | 96 | 23 | 8.5 |
| 8-733-28 | 8-733-G28 | 28-30 | 24-25 | 300 | 57 | 56 | 32 | 51 | 105 | 127 | 117 | 105 | 25 | 11.6 |
| 8-733-36 | 8-733-G36 | 32-35 | 26-28 | 335 | 64 | 62 | 38 | 57 | 120 | 140 | 127 | 121 | 29 | 16.0 |
| 8-733-38 | 8-733-G38 | 36-39 | 30-32 | 384 | 76 | 70 | 41 | 70 | 133 | 152 | 152 | 137 | 30 | 24.0 |

★ S.C. = Self Colored.



- YOKE Swaging Hoist Hooks are forged from special bar quality carbon steel with very special Quenched and Tempered.
- YOKE Swaging Hoist Hooks properly applied have an efficiency rating of 95% based on the catalog strength of wire rope.
- YOKE Swaging Hoist Hooks are recommended for use with 6 x 19 or 6 x 37, IPS or XIP, FC or IWRC wire rope.
- YOKE Swaging Hoist Hooks are not recommended for use on fiber core or lang lay rope.

All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

Swaging Hoist Hook

| Item No. | | Rope Size | Hook Feature | Working Load Limit | Dimensions (inch) | | | | | | | | | | Max. After Swage Dim. | N.W. |
|---------------|-----------------|-----------|--------------|--------------------|-------------------|------|------|------|------|------|-------|-------|------|-------|-----------------------|------|
| with latch | without latch | inch | code | tons* | C | E | D | T | P | P1 | G | R | H | L | inch | Lbs |
| 8-739.SC-0075 | 8-739.SC/0-0075 | 3/6 | AA | 0.4 | 0.97 | 0.44 | 0.70 | 0.63 | 1.02 | 0.95 | 3.07 | 2.00 | 0.75 | 5.32 | 0.40 | 0.7 |
| 8-739.SC-01 | 8-739.SC/0-01 | 1/4 | BB | 0.7 | 0.97 | 0.50 | 0.90 | 0.71 | 1.06 | 1.00 | 3.15 | 2.30 | 0.87 | 5.75 | 0.46 | 0.9 |
| 8-739.SC-015 | 8-739.SC/0-015 | 5/16 | CC | 1.1 | 1.03 | 0.67 | 1.02 | 0.88 | 1.14 | 1.06 | 3.58 | 2.60 | 1.00 | 6.46 | 0.58 | 1.3 |
| 8-739.SC-02 | 8-739.SC/0-02 | 5/16 | DD | 1.1 | 1.03 | 0.77 | 1.14 | 0.94 | 1.22 | 1.18 | 4.02 | 2.80 | 1.18 | 7.28 | 0.71 | 1.8 |
| 8-739.SC-02D | 8-739.SC/0-02D | 3/8 | DD | 1.6 | 1.16 | 0.77 | 1.14 | 0.94 | 1.22 | 1.18 | 4.02 | 2.80 | 1.18 | 7.28 | 0.71 | 1.8 |
| 8-739.SC-03 | 8-739.SC/0-03 | 7/16 | EE | 2.1 | 1.53 | 0.98 | 1.18 | 1.31 | 1.61 | 1.42 | 5.12 | 3.40 | 1.46 | 8.89 | 0.91 | 3.7 |
| 8-739.SC-03D | 8-739.SC/0-03D | 1/2 | EE | 2.8 | 1.53 | 0.98 | 1.18 | 1.31 | 1.61 | 1.42 | 5.12 | 3.40 | 1.46 | 8.89 | 0.91 | 3.5 |
| 8-739.SC-05 | 8-739.SC/0-05 | 9/16 | FF | 3.5 | 1.94 | 1.25 | 1.49 | 1.66 | 2.13 | 1.69 | 6.54 | 3.80 | 1.82 | 10.98 | 1.16 | 7.5 |
| 8-739.SC-05D | 8-739.SC/0-05D | 5/8 | FF | 4.3 | 1.94 | 1.25 | 1.49 | 1.66 | 2.13 | 1.69 | 6.54 | 3.80 | 1.82 | 10.98 | 1.16 | 7.3 |
| 8-739.SC-075 | 8-739.SC/0-075 | 3/4 | GG | 6.2 | 2.46 | 1.53 | 1.77 | 1.88 | 2.40 | 2.24 | 7.72 | 5.00 | 2.28 | 12.91 | 1.42 | 12.8 |
| 8-739.SC-10 | 8-739.SC/0-10 | 7/8 | HH | 8.3 | 2.59 | 1.70 | 2.00 | 2.19 | 2.83 | 2.44 | 8.70 | 5.00 | 2.60 | 13.54 | 1.55 | 18.7 |
| 8-739.SC-15 | 8-739.SC/0-15 | 1 | JJ | 11.0 | 2.81 | 1.98 | 2.63 | 2.69 | 3.39 | 3.19 | 10.91 | 5.80 | 3.01 | 16.97 | 1.80 | 34.1 |
| 8-739.SC-20 | 8-739.SC/0-20 | 1 1/8 | KK | 14.0 | 3.44 | 2.25 | 2.75 | 3.00 | 3.50 | 3.27 | 13.90 | 10.00 | 3.62 | 23.07 | 2.05 | 66.4 |

★ S.C. = Self Colored.

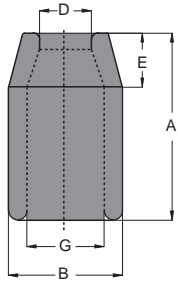
| Item No. | | Rope Size | Hook Feature | Working Load Limit | Dimensions (mm) | | | | | | | | | | Max. After Swage Dim. | N.W. |
|---------------|-----------------|-----------|--------------|--------------------|-----------------|----|----|----|----|----|-----|-----|----|-----|-----------------------|------|
| with latch | without latch | mm | code | tons* | C | E | D | T | P | P1 | G | R | H | L | mm | Kg |
| 8-739.SC-0075 | 8-739.SC/0-0075 | 5 | AA | 0.4 | 25 | 11 | 18 | 16 | 26 | 24 | 78 | 51 | 19 | 135 | 10 | 0.3 |
| 8-739.SC-01 | 8-739.SC/0-01 | 6-7 | BB | 0.7 | 25 | 13 | 23 | 18 | 27 | 25 | 80 | 58 | 22 | 146 | 12 | 0.4 |
| 8-739.SC-015 | 8-739.SC/0-015 | 8 | CC | 1.1 | 26 | 17 | 26 | 22 | 29 | 27 | 91 | 66 | 25 | 164 | 15 | 0.6 |
| 8-739.SC-02 | 8-739.SC/0-02 | 8 | DD | 1.1 | 29 | 20 | 29 | 24 | 31 | 30 | 102 | 71 | 30 | 185 | 18 | 0.8 |
| 8-739.SC-02D | 8-739.SC/0-02D | 9-10 | DD | 1.6 | 29 | 20 | 29 | 24 | 31 | 30 | 102 | 71 | 30 | 185 | 18 | 0.8 |
| 8-739.SC-03 | 8-739.SC/0-03 | 11-12 | EE | 2.1 | 38 | 25 | 30 | 33 | 41 | 36 | 130 | 86 | 38 | 226 | 23 | 1.7 |
| 8-739.SC-03D | 8-739.SC/0-03D | 13 | EE | 2.8 | 38 | 25 | 30 | 33 | 41 | 36 | 130 | 86 | 38 | 226 | 23 | 1.6 |
| 8-739.SC-05 | 8-739.SC/0-05 | 14-15 | FF | 3.5 | 49 | 32 | 38 | 42 | 54 | 43 | 166 | 97 | 46 | 279 | 30 | 3.4 |
| 8-739.SC-05D | 8-739.SC/0-05D | 16 | FF | 4.3 | 49 | 32 | 38 | 42 | 54 | 43 | 166 | 97 | 46 | 279 | 30 | 3.3 |
| 8-739.SC-075 | 8-739.SC/0-075 | 18-20 | GG | 6.2 | 62 | 39 | 45 | 48 | 61 | 57 | 196 | 127 | 58 | 328 | 36 | 5.8 |
| 8-739.SC-10 | 8-739.SC/0-10 | 22-23 | HH | 8.3 | 65 | 43 | 51 | 56 | 72 | 62 | 221 | 127 | 66 | 344 | 39 | 8.5 |
| 8-739.SC-15 | 8-739.SC/0-15 | 24-25 | JJ | 11.0 | 71 | 50 | 67 | 68 | 86 | 81 | 277 | 147 | 77 | 431 | 46 | 15.5 |
| 8-739.SC-20 | 8-739.SC/0-20 | 28 | KK | 14.0 | 87 | 57 | 70 | 76 | 89 | 83 | 353 | 254 | 92 | 586 | 52 | 30.2 |

★ S.C. = Self Colored.





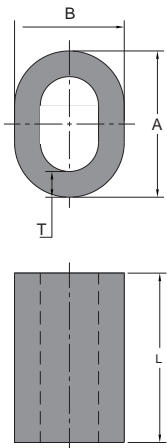
Steel Swage Sleeve.



| Item No. | For Rope Size | Before Swage Dimensions (inch) | | | | | Max. After Swage Dim. | N.W. |
|----------|---------------|--------------------------------|-------|------|------|-------|-----------------------|-------|
| | | inch | A | B | D | E | | |
| 902-06 | 1/4 | 1 | 0.66 | 0.31 | 0.28 | 0.47 | 0.57 | 0.05 |
| 902-08 | 5/16 | 1.5 | 0.91 | 0.38 | 0.44 | 0.62 | 0.75 | 0.14 |
| 902-10 | 3/8 | 1.5 | 0.91 | 0.47 | 0.39 | 0.66 | 0.75 | 0.14 |
| 902-11 | 7/16 | 2 | 1.22 | 0.53 | 0.65 | 0.85 | 1.01 | 0.3 |
| 902-13 | 1/2 | 2 | 1.22 | 0.63 | 0.56 | 0.91 | 1.01 | 0.4 |
| 902-16 | 5/8 | 2.75 | 1.47 | 0.75 | 0.63 | 1.09 | 1.24 | 0.6 |
| 902-19 | 3/4 | 3.19 | 1.72 | 0.91 | 0.84 | 1.28 | 1.46 | 0.9 |
| 902-22 | 7/8 | 3.56 | 2.03 | 1.03 | 1.00 | 1.53 | 1.68 | 1.3 |
| 902-26 | 1 | 4 | 2.28 | 1.16 | 1.13 | 1.72 | 1.93 | 2.0 |
| 902-28 | 1 1/8 | 4.81 | 2.5 | 1.28 | 1.25 | 1.94 | 2.13 | 2.6 |
| 902-32 | 1 1/4 | 5.19 | 2.78 | 1.44 | 1.41 | 2.16 | 2.32 | 3.6 |
| 902-36 | 1 3/8 | 5.81 | 3 | 1.56 | 1.56 | 2.38 | 2.52 | 4.2 |
| 902-38 | 1 1/2 | 6.25 | 3.25 | 1.69 | 1.69 | 2.63 | 2.71 | 5.0 |
| 902-45 | 1 3/4 | 7.25 | 3.84 | 1.94 | 1.97 | 3.13 | 3.10 | 8.0 |
| 902-50 | 2 | 8.5 | 4.38 | 2.25 | 2.25 | 3.63 | 3.56 | 11.3 |
| 902-58 | 2 1/4 | 9.56 | 5.03 | 2.50 | 2.53 | 4.03 | 4.12 | 19.4 |
| 902-64 | 2 1/2 | 10.50 | 5.50 | 2.75 | 2.81 | 4.50 | 4.50 | 23.5 |
| 902-70 | 2 3/4 | 11.50 | 5.75 | 3.00 | 3.09 | 4.75 | 4.70 | 28.0 |
| 902-75 | 3 | 12.00 | 6.00 | 3.25 | 3.38 | 5.00 | 4.96 | 29.4 |
| 902-89 | 3 1/2 | 14.00 | 7.00 | 3.88 | 3.94 | 5.84 | 5.77 | 46.4 |
| 902-95 | 3 3/4 | 15.00 | 7.50 | 4.06 | 4.25 | 6.31 | 6.23 | 55.0 |
| 902-100 | 4 | 16.00 | 8.13 | 4.38 | 4.50 | 6.81 | 6.69 | 68.0 |
| 902-115 | 4 1/2 | 18.00 | 9.13 | 4.88 | 5.06 | 7.66 | 7.45 | 100.1 |
| 902-130 | 5 | 20.00 | 10.52 | 5.50 | 5.63 | 8.73 | 8.28 | 145.5 |
| 902-150 | 6 | 24.00 | 12.54 | 6.50 | 6.75 | 10.20 | 9.93 | 271.2 |

⚠ Recommended to be used with 6x19, 6x25, 6x29, 6x37 IPS XIP (EIP), FC or IWRC wire rope. If using with any other type of construction or grade of wire rope, it is recommended to make the breaking load test of the swaged termination to prove the adequacy of the assembly to be manufactured.

Steel Duplex Oval Sleeves.



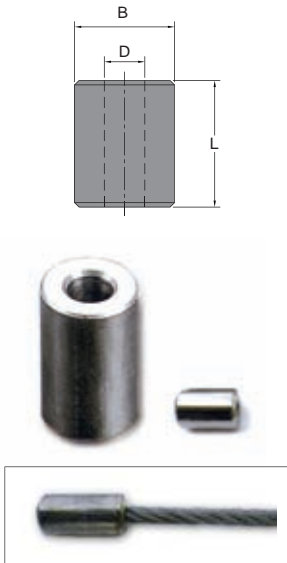
| Item No. | For Rope Size | Before Swage Dimensions (inch) | | | | Max. After Swage Dim. | N.W. |
|----------|---------------|--------------------------------|------|------|------|-----------------------|------|
| | | inch | A | B | T | | |
| 903-08 | 5/16 | 1.08 | 0.81 | 0.19 | 1.25 | 0.77 | 0.17 |
| 903-10 | 3/8 | 1.12 | 0.81 | 0.14 | 1.25 | 0.77 | 0.13 |
| 903-11 | 7/16 | 1.41 | 1.02 | 0.19 | 1.63 | 1.03 | 0.31 |
| 903-13 | 1/2 | 1.44 | 1.02 | 0.16 | 1.63 | 1.03 | 0.27 |
| 903-14 | 9/16 | 1.72 | 1.23 | 0.23 | 2.25 | 1.29 | 0.63 |
| 903-16 | 5/8 | 1.84 | 1.28 | 0.20 | 2.25 | 1.29 | 0.54 |
| 903-19 | 3/4 | 2.16 | 1.52 | 0.23 | 2.63 | 1.55 | 0.90 |
| 903-22 | 7/8 | 2.50 | 1.75 | 0.27 | 2.88 | 1.80 | 1.26 |
| 903-25 | 1 | 2.84 | 2.00 | 0.33 | 3.06 | 2.05 | 1.87 |
| 903-32 | 1 1/4 | 3.50 | 2.50 | 0.38 | 4.06 | 2.56 | 3.84 |

⚠ Recommended to be used with 6x19, 6x25, 6x29, 6x37 IPS XIP (EIP), FC or IWRC wire rope. If using with any other type of construction or grade of wire rope, it is recommended to make the breaking load test of the swaged termination to prove the adequacy of the assembly to be manufactured.

⚠ Just one step will finish the swaging, turning the sleeves(ferrules) 90° and swaging again is not recommended.



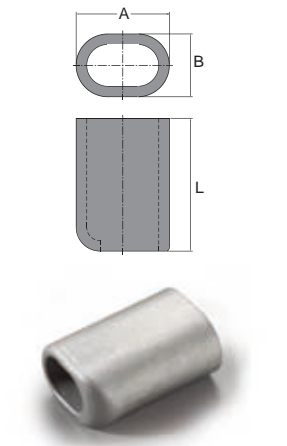
Steel Swage Buttons.



| Item No. | For Rope Size | Before Swage Dimensions (inch) | | | Max. After Swage Dim. inch | N.W. Lbs |
|----------|---------------|--------------------------------|------|------|----------------------------|----------|
| | | inch | B | D | | |
| 903Y-03 | 1/8 | 0.44 | 0.14 | 0.50 | 0.40 | 0.02 |
| 903Y-05 | 3/16 | 0.56 | 0.20 | 0.70 | 0.52 | 0.04 |
| 903Y-06 | 1/4 | 0.63 | 0.30 | 1.06 | 0.58 | 0.08 |
| 903Y-08 | 5/16 | 0.88 | 0.36 | 1.13 | 0.77 | 0.16 |
| 903Y-10 | 3/8 | 0.88 | 0.42 | 1.48 | 0.77 | 0.15 |
| 903Y-11 | 7/16 | 1.13 | 0.48 | 1.63 | 1.03 | 0.30 |
| 903Y-13 | 1/2 | 1.31 | 0.55 | 1.89 | 1.16 | 0.50 |
| 903Y-14 | 9/16 | 1.44 | 0.61 | 2.02 | 1.29 | 0.70 |
| 903Y-16 | 5/8 | 1.56 | 0.67 | 2.42 | 1.42 | 1.00 |
| 903Y-19 | 3/4 | 1.69 | 0.79 | 2.73 | 1.55 | 1.31 |
| 903Y-22 | 7/8 | 2.00 | 0.94 | 3.27 | 1.80 | 2.20 |
| 903Y-25 | 1 | 2.25 | 1.06 | 3.67 | 2.05 | 3.10 |
| 903Y-28 | 1 1/8 | 2.56 | 1.19 | 4.05 | 2.30 | 4.50 |
| 903Y-32 | 1 1/4 | 2.81 | 1.33 | 4.58 | 2.56 | 6.51 |

⚠ Recommended to be used with 6x19, 6x25, 6x29, 6x37 IPS XIP (EIP), FC or IWRC wire rope. If using with any other type of construction or grade of wire rope, it is recommended to make the breaking load test of the swaged termination to prove the adequacy of the assembly to be manufactured.

Stainless Steel One-Piece Sleeves.

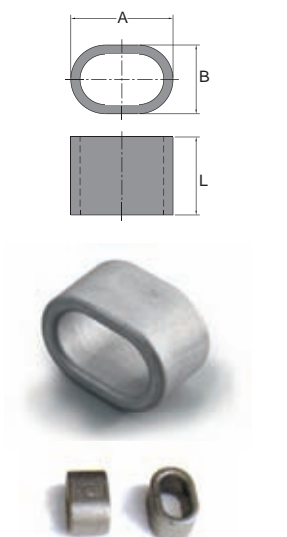


| Item No. | For Rope Size | Before Swage Dimensions (inch) | | | Max. After Swage Dim. inch | N.W. Lbs |
|----------|---------------|--------------------------------|--------|---------|----------------------------|----------|
| | | inch | A | B | | |
| 9041-06 | 1/4 | 3/4 | 9/16 | 7/8 | 0.53 | 0.03 |
| 9041-08 | 5/16 | 1 1/8 | 25/32 | 1 19/32 | 0.76 | 0.18 |
| 9041-10 | 3/8 | 1 1/8 | 13/16 | 1 23/32 | 0.76 | 0.14 |
| 9041-11 | 7/16 | 1 7/16 | 1 1/32 | 2 1/32 | 1.01 | 0.35 |
| 9041-13 | 1/2 | 1 7/16 | 1 | 2 | 1.01 | 0.31 |
| 9041-14 | 9/16 | 1 3/4 | 1 3/16 | 2 1/4 | 1.27 | 0.60 |
| 9041-16 | 5/8 | 1 13/16 | 1 1/4 | 2 3/8 | 1.27 | 0.60 |
| 9041-19 | 3/4 | 2 1/8 | 1 7/16 | 3 1/16 | 1.53 | 1.00 |
| 9041-22 | 7/8 | 2 1/2 | 3 3/8 | 3 1/4 | 1.76 | 1.50 |
| 9041-25 | 1 | 2 7/8 | 3 7/8 | 3 3/4 | 2.04 | 2.00 |

⚠ Recommended to be used with 6x19, 6x25, 6x29, 6x37 IPS XIP (EIP), FC or IWRC wire rope. If using with any other type of construction or grade of wire rope, it is recommended to make the breaking load test of the swaged termination to prove the adequacy of the assembly to be manufactured.

⚠ Just one step will finish the swaging, turning the sleeves(ferrules) 90° and swaging again is not recommended.

Stainless Steel Two-Piece Sleeves.

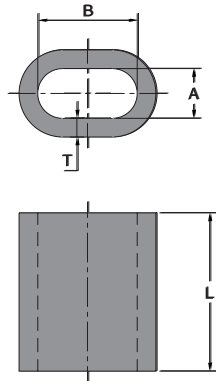


| Item No. | For Rope Size | Before Swage Dimensions (inch) | | | Max. After Swage Dim. inch | N.W. Lbs |
|----------|---------------|--------------------------------|---------|--------|----------------------------|----------|
| | | inch | A | B | | |
| 9042-13 | 1/2 | 1 3/8 | 15/16 | 1 1/16 | 1.01 | 0.20 |
| 9042-14 | 9/16 | 1 11/16 | 1 3/16 | 1 1/4 | 1.27 | 0.31 |
| 9042-16 | 5/8 | 1 13/16 | 1 13/16 | 1 1/16 | 1.27 | 0.30 |
| 9042-19 | 3/4 | 2 1/8 | 1 3/8 | 1 3/16 | 1.53 | 0.50 |
| 9042-22 | 7/8 | 2 1/2 | 1 4/3 | 1 3/8 | 1.76 | 0.70 |
| 9042-25 | 1 | 2 3/4 | 1 13/16 | 1 9/16 | 2.04 | 1.00 |
| 9042-28 | 1 1/8 | 3 3/16 | 2 | 1 7/8 | 2.26 | 1.50 |
| 9042-32 | 1 1/4 | 3 3/8 | 2 3/8 | 2 1/8 | 2.51 | 2.00 |
| 9042-35 | 1 3/8 | 3 9/16 | 2 5/16 | 2 1/8 | 2.51 | 2.00 |
| 9042-38 | 1 1/2 | 3 7/8 | 2 1/2 | 2 1/4 | 2.70 | 2.00 |
| 9042-42 | 1 5/8 | 4 5/16 | 2 13/16 | 2 3/8 | 3.08 | 3.00 |
| 9042-45 | 1 3/4 | 4 7/16 | 2 13/16 | 2 1/2 | 3.08 | 3.30 |
| 9042-50 | 2 | 5 | 3 3/16 | 2 7/8 | 3.52 | 4.30 |
| 9042-57 | 2 1/4 | 5 11/16 | 3 3/4 | 3 1/8 | 4.02 | 6.51 |
| 9042-64 | 2 1/2 | 6 3/8 | 4 | 3 1/8 | 4.39 | 7.51 |

⚠ Recommended to be used with 6x19, 6x25, 6x29, 6x37 IPS XIP (EIP), FC or IWRC wire rope. If using with any other type of construction or grade of wire rope, it is recommended to make the breaking load test of the swaged termination to prove the adequacy of the assembly to be manufactured.

⚠ Just one step will finish the swaging, turning the sleeves(ferrules) 90° and swaging again is not recommended.

Aluminum Ferrules. Spec. acc. to EN13411-3 (DIN 3093)

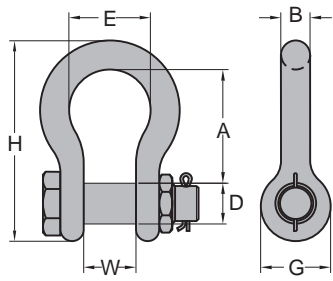


| Item No. | For Rope Size | Before Swage Dimensions (mm) | | | | Max. After Swage Dim. (mm) | N.W. (PER 1000 PC) Kg |
|-----------|---------------|------------------------------|--------|-------|-----|----------------------------|-----------------------|
| | | A | B | T | L | | |
| 901-001 | 1 | 1.20 | 2.40 | 0.65 | 5 | 2 | 0.094 |
| 901-001P5 | 1.5 | 1.70 | 3.40 | 0.75 | 6 | 3 | 0.211 |
| 901-002 | 2 | 2.20 | 4.40 | 0.85 | 7 | 4 | 0.375 |
| 901-002P5 | 2.5 | 2.70 | 5.40 | 1.05 | 9 | 5 | 0.499 |
| 901-003 | 3 | 3.30 | 6.60 | 1.25 | 11 | 6 | 0.843 |
| 901-003P5 | 3.5 | 3.80 | 7.60 | 1.50 | 13 | 7 | 1.32 |
| 901-004 | 4 | 4.40 | 8.80 | 1.70 | 14 | 8 | 1.81 |
| 901-004P5 | 4.5 | 4.90 | 9.80 | 1.90 | 16 | 9 | 2.61 |
| 901-005 | 5 | 5.50 | 11.00 | 2.10 | 18 | 10 | 3.57 |
| 901-006 | 6 | 6.60 | 13.20 | 2.50 | 21 | 12 | 5.86 |
| 901-006P5 | 6.5 | 7.20 | 14.40 | 2.70 | 23 | 13 | 7.55 |
| 901-007 | 7 | 7.80 | 15.60 | 2.90 | 25 | 14 | 9.50 |
| 901-008 | 8 | 8.80 | 17.60 | 3.30 | 28 | 16 | 13.70 |
| 901-009 | 9 | 9.90 | 19.80 | 3.70 | 32 | 18 | 19.80 |
| 901-010 | 10 | 10.90 | 21.80 | 4.10 | 35 | 20 | 26.40 |
| 901-011 | 11 | 12.10 | 24.20 | 4.50 | 39 | 22 | 35.80 |
| 901-012 | 12 | 13.20 | 26.40 | 4.90 | 42 | 24 | 45.80 |
| 901-013 | 13 | 14.20 | 28.40 | 5.40 | 46 | 26 | 59.70 |
| 901-014 | 14 | 15.30 | 30.60 | 5.80 | 49 | 28 | 73.50 |
| 901-016 | 16 | 17.50 | 35.00 | 6.70 | 56 | 32 | 111 |
| 901-018 | 18 | 19.60 | 39.20 | 7.60 | 63 | 36 | 156 |
| 901-020 | 20 | 21.70 | 43.40 | 8.40 | 70 | 40 | 217 |
| 901-022 | 22 | 24.30 | 48.60 | 9.20 | 77 | 44 | 292 |
| 901-024 | 24 | 26.40 | 52.80 | 10.00 | 84 | 48 | 376 |
| 901-026 | 26 | 28.50 | 57.00 | 10.90 | 91 | 52 | 481 |
| 901-028 | 28 | 31.00 | 62.00 | 11.70 | 98 | 56 | 603 |
| 901-030 | 30 | 33.10 | 66.20 | 12.50 | 105 | 60 | 739 |
| 901-032 | 32 | 35.20 | 70.40 | 13.40 | 112 | 64 | 897 |
| 901-034 | 34 | 37.80 | 75.60 | 14.20 | 119 | 68 | 1077 |
| 901-036 | 36 | 39.80 | 79.60 | 15.00 | 126 | 72 | 1275 |
| 901-038 | 38 | 41.90 | 83.80 | 15.80 | 133 | 76 | 1503 |
| 901-040 | 40 | 44.00 | 88.00 | 16.60 | 140 | 80 | 1734 |
| 901-042 | 42 | 46.20 | 92.40 | 17.50 | 147 | 84 | 2024 |
| 901-044 | 44 | 48.40 | 96.80 | 18.30 | 154 | 88 | 2314 |
| 901-046 | 46 | 50.60 | 101.20 | 19.20 | 161 | 92 | 2662 |
| 901-048 | 48 | 52.80 | 105.60 | 20.00 | 168 | 96 | 3010 |
| 901-050 | 50 | 55.00 | 110.00 | 20.80 | 175 | 100 | 3412 |
| 901-052 | 52 | 57.20 | 114.40 | 21.60 | 182 | 104 | 3813 |
| 901-054 | 54 | 59.40 | 118.80 | 22.50 | 189 | 108 | 4293 |
| 901-056 | 56 | 61.60 | 123.20 | 23.30 | 196 | 112 | 4772 |
| 901-058 | 58 | 63.80 | 127.60 | 24.20 | 203 | 116 | 5326 |
| 901-060 | 60 | 66.00 | 132.00 | 25.00 | 210 | 120 | 5880 |

* Sizes not mentioned in the EN13411-3 (DIN3093) and others up to #104 are all available.

⚠ Just one step will finish the swaging, turning the sleeves(ferrules) 90° and swaging again is not recommended.





- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

YOKE 8-808 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4A, Grade B, Class 3.

Type Approval



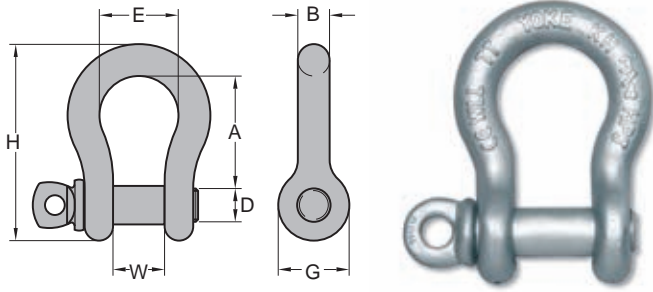
Forged Alloy Anchor Shackle, with Bolt Pin.

| Item No. | Nominal Size | Working Load Limit | Dimensions (inch) | | | | | | | N.W. |
|----------|--------------|--------------------|-------------------|------|------|------|------|------|-------|------|
| | inch | | B | D | W | A | E | G | H | |
| 8-808-08 | 5/16 | 1.2 | 0.31 | 0.37 | 0.52 | 1.22 | 0.8 | 0.75 | 2.13 | 0.2 |
| 8-808-10 | 3/8 | 2 | 0.39 | 0.43 | 0.63 | 1.42 | 1.02 | 0.91 | 2.56 | 0.2 |
| 8-808-11 | 7/16 | 2.6 | 0.43 | 0.51 | 0.75 | 1.70 | 1.18 | 1.06 | 2.95 | 0.4 |
| 8-808-13 | 1/2 | 3.3 | 0.52 | 0.63 | 0.79 | 1.85 | 1.30 | 1.18 | 3.34 | 0.9 |
| 8-808-16 | 5/8 | 5 | 0.63 | 0.75 | 1.06 | 2.40 | 1.77 | 1.53 | 4.21 | 1.5 |
| 8-808-19 | 3/4 | 7 | 0.75 | 0.87 | 1.30 | 2.83 | 1.97 | 1.81 | 5.04 | 2.2 |
| 8-808-22 | 7/8 | 9.5 | 0.87 | 1.02 | 1.50 | 3.39 | 2.28 | 2.09 | 5.91 | 3.7 |
| 8-808-26 | 1 | 12.5 | 1.02 | 1.10 | 1.73 | 3.78 | 2.68 | 2.36 | 6.57 | 5.5 |
| 8-808-28 | 1 1/8 | 15 | 1.10 | 1.26 | 1.81 | 4.37 | 2.91 | 2.68 | 7.52 | 7.5 |
| 8-808-32 | 1 1/4 | 18 | 1.26 | 1.42 | 2.12 | 4.76 | 3.22 | 2.99 | 8.07 | 10.6 |
| 8-808-36 | 1 3/8 | 21 | 1.42 | 1.50 | 2.32 | 5.28 | 3.62 | 3.31 | 9.13 | 14.3 |
| 8-808-38 | 1 1/2 | 30 | 1.50 | 1.77 | 2.36 | 5.57 | 3.90 | 3.62 | 10.00 | 19.2 |
| 8-808-45 | 1 3/4 | 40 | 1.85 | 2.00 | 2.87 | 7.00 | 5.00 | 4.17 | 12.32 | 38.1 |
| 8-808-50 | 2 | 55 | 2.09 | 2.24 | 3.27 | 7.76 | 5.75 | 4.80 | 13.66 | 51.9 |

| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|------|----|-----|-----|-----|-----|------|
| | mm | | B | D | W | A | E | G | H | |
| 8-808-08 | 8 | 1.2 | 8 | 9.5 | 13 | 31 | 21 | 19 | 54 | 0.1 |
| 8-808-10 | 10 | 2 | 10 | 11.0 | 16 | 36 | 26 | 23 | 65 | 0.1 |
| 8-808-11 | 11 | 2.6 | 11 | 13.0 | 19 | 43 | 30 | 27 | 75 | 0.2 |
| 8-808-13 | 13 | 3.3 | 13 | 16.0 | 20 | 47 | 33 | 30 | 85 | 0.4 |
| 8-808-16 | 16 | 5 | 16 | 19.0 | 27 | 61 | 45 | 39 | 107 | 0.7 |
| 8-808-19 | 19 | 7 | 19 | 22.0 | 33 | 72 | 50 | 46 | 126 | 1.0 |
| 8-808-22 | 22 | 9.5 | 22 | 26.0 | 38 | 86 | 58 | 53 | 148 | 1.7 |
| 8-808-26 | 26 | 12.5 | 26 | 28.0 | 44 | 96 | 68 | 60 | 166 | 2.4 |
| 8-808-28 | 28 | 15 | 28 | 32.0 | 46 | 111 | 74 | 68 | 190 | 3.4 |
| 8-808-32 | 32 | 18 | 32 | 36.0 | 54 | 121 | 82 | 76 | 210 | 4.8 |
| 8-808-36 | 36 | 21 | 36 | 38.0 | 59 | 134 | 92 | 84 | 232 | 6.6 |
| 8-808-38 | 38 | 30 | 38 | 45 | 60 | 146 | 99 | 92 | 254 | 8.4 |
| 8-808-45 | 45 | 40 | 47 | 51 | 73 | 178 | 127 | 106 | 313 | 17.3 |
| 8-808-50 | 50 | 55 | 53 | 57 | 83 | 197 | 146 | 122 | 347 | 23.6 |

★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.





- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

YOKE 8-807 Screw Pin Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4A, Grade B, Class 2.

Type Approval



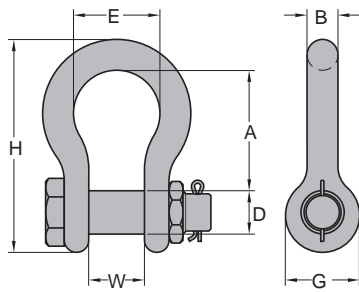
Forged Alloy Anchor shackle, with Screw Pin.

| Item No. | Nominal Size | Working Load Limit | Dimensions (inch) | | | | | | | N.W. |
|----------|--------------|--------------------|-------------------|------|------|------|------|------|------|------|
| | inch | | tonnes* | B | D | W | A | E | G | H |
| 8-807-08 | 5/16 | 1.2 | 0.31 | 0.37 | 0.47 | 1.22 | 0.83 | 0.75 | 2.13 | 0.2 |
| 8-807-10 | 3/8 | 2 | 0.39 | 0.43 | 0.63 | 1.42 | 1.02 | 0.91 | 2.56 | 0.2 |
| 8-807-11 | 7/16 | 2.6 | 0.43 | 0.51 | 0.75 | 1.70 | 1.18 | 1.06 | 2.95 | 0.4 |
| 8-807-13 | 1/2 | 3.3 | 0.52 | 0.63 | 0.79 | 1.85 | 1.30 | 1.18 | 3.34 | 0.7 |
| 8-807-16 | 5/8 | 5 | 0.63 | 0.75 | 1.06 | 2.40 | 1.77 | 1.53 | 4.21 | 1.3 |
| 8-807-19 | 3/4 | 7 | 0.75 | 0.87 | 1.30 | 2.83 | 1.97 | 1.81 | 4.96 | 2.2 |
| 8-807-22 | 7/8 | 9.5 | 0.87 | 1.02 | 1.50 | 3.39 | 2.28 | 2.09 | 5.82 | 3.3 |
| 8-807-26 | 1 | 12.5 | 1.02 | 1.10 | 1.73 | 3.78 | 2.68 | 2.36 | 6.53 | 5.1 |
| 8-807-28 | 1 1/8 | 15 | 1.10 | 1.26 | 1.81 | 4.37 | 2.91 | 2.68 | 7.48 | 7.1 |
| 8-807-32 | 1 1/4 | 18 | 1.26 | 1.42 | 2.12 | 4.76 | 3.22 | 2.99 | 8.26 | 9.7 |
| 8-807-36 | 1 3/8 | 21 | 1.42 | 1.50 | 2.32 | 5.28 | 3.62 | 3.31 | 9.13 | 13.2 |

| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|-----|----|-----|----|----|-----|------|
| | mm | | tonnes* | B | D | W | A | E | G | H |
| 8-807-08 | 8 | 1.2 | 8 | 9.5 | 12 | 31 | 21 | 19 | 54 | 0.1 |
| 8-807-10 | 10 | 2 | 10 | 11 | 16 | 36 | 26 | 23 | 65 | 0.1 |
| 8-807-11 | 11 | 2.6 | 11 | 13 | 19 | 43 | 30 | 27 | 75 | 0.2 |
| 8-807-13 | 13 | 3.3 | 13 | 16 | 20 | 47 | 33 | 30 | 85 | 0.3 |
| 8-807-16 | 16 | 5 | 16 | 19 | 27 | 61 | 45 | 39 | 107 | 0.6 |
| 8-807-19 | 19 | 7 | 19 | 22 | 33 | 72 | 50 | 46 | 126 | 1.0 |
| 8-807-22 | 22 | 9.5 | 22 | 26 | 38 | 86 | 58 | 53 | 148 | 1.5 |
| 8-807-26 | 26 | 12.5 | 26 | 28 | 44 | 96 | 68 | 60 | 166 | 2.3 |
| 8-807-28 | 28 | 15 | 28 | 32 | 46 | 111 | 74 | 68 | 190 | 3.2 |
| 8-807-32 | 32 | 18 | 32 | 36 | 54 | 121 | 82 | 76 | 210 | 4.4 |
| 8-807-36 | 36 | 21 | 36 | 38 | 59 | 134 | 92 | 84 | 232 | 6.0 |

★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.





- Shackles are Type Approved by DNV & ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

YOKE 8-838 Carbon Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4A, Grade A, Class 3.

Type Approval



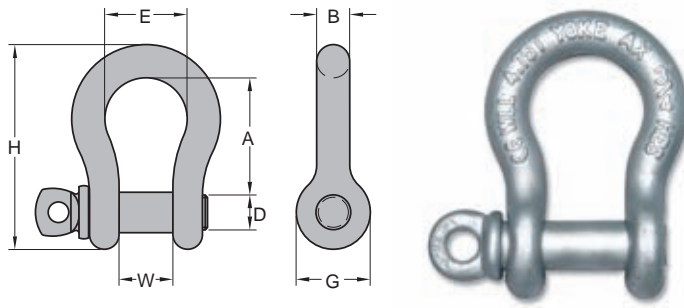
Forged Anchor Shackle, with Bolt Pin. Carbon Steel

| Item No. | Nominal Size | Working Load Limit | Dimensions (inch) | | | | | | | N.W. |
|----------|--------------|--------------------|-------------------|------|------|------|------|------|-------|------|
| | inch | | B | D | W | A | E | G | H | |
| 8-838-08 | 5/16 | 0.75 | 0.31 | 0.37 | 0.47 | 1.22 | 0.82 | 0.75 | 2.13 | 0.2 |
| 8-838-10 | 3/8 | 1 | 0.39 | 0.43 | 0.63 | 1.42 | 1.02 | 0.91 | 2.56 | 0.2 |
| 8-838-11 | 7/16 | 1.5 | 0.43 | 0.51 | 0.75 | 1.70 | 1.18 | 1.06 | 2.95 | 0.4 |
| 8-838-13 | 1/2 | 2 | 0.52 | 0.63 | 0.79 | 1.85 | 1.30 | 1.18 | 3.34 | 0.9 |
| 8-838-16 | 5/8 | 3.25 | 0.63 | 0.75 | 1.06 | 2.40 | 1.70 | 1.50 | 4.17 | 1.5 |
| 8-838-19 | 3/4 | 4.75 | 0.75 | 0.87 | 1.30 | 2.83 | 1.97 | 1.81 | 5.04 | 2.2 |
| 8-838-22 | 7/8 | 6.5 | 0.87 | 1.02 | 1.50 | 3.39 | 2.28 | 2.09 | 5.91 | 3.7 |
| 8-838-26 | 1 | 8.5 | 1.02 | 1.10 | 1.73 | 3.78 | 2.68 | 2.40 | 6.57 | 5.5 |
| 8-838-28 | 1 1/8 | 9.5 | 1.10 | 1.26 | 1.81 | 4.37 | 2.91 | 2.68 | 7.52 | 7.5 |
| 8-838-32 | 1 1/4 | 12 | 1.26 | 1.42 | 2.12 | 4.76 | 3.30 | 2.99 | 8.07 | 10.6 |
| 8-838-36 | 1 3/8 | 13.5 | 1.42 | 1.50 | 2.32 | 5.28 | 3.62 | 3.31 | 9.13 | 14.8 |
| 8-838-38 | 1 1/2 | 17 | 1.50 | 1.77 | 2.36 | 5.57 | 3.90 | 3.62 | 10.00 | 19.2 |
| 8-838-45 | 1 3/4 | 25 | 1.85 | 2.00 | 2.87 | 7.00 | 5.00 | 4.17 | 12.32 | 38.1 |
| 8-838-50 | 2 | 35 | 2.09 | 2.24 | 3.27 | 7.76 | 5.75 | 4.80 | 13.66 | 53.4 |

| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|-----|----|-----|-----|-----|-----|------|
| | mm | | B | D | W | A | E | G | H | |
| 8-838-08 | 8 | 0.75 | 8 | 9.5 | 12 | 31 | 21 | 19 | 54 | 0.1 |
| 8-838-10 | 10 | 1 | 10 | 11 | 16 | 36 | 26 | 23 | 65 | 0.1 |
| 8-838-11 | 11 | 1.5 | 11 | 13 | 19 | 43 | 30 | 27 | 75 | 0.2 |
| 8-838-13 | 13 | 2 | 13 | 16 | 20 | 47 | 33 | 30 | 85 | 0.4 |
| 8-838-16 | 16 | 3.25 | 16 | 19 | 27 | 61 | 43 | 38 | 106 | 0.7 |
| 8-838-19 | 19 | 4.75 | 19 | 22 | 33 | 72 | 50 | 46 | 126 | 1.0 |
| 8-838-22 | 22 | 6.5 | 22 | 26 | 38 | 86 | 58 | 53 | 148 | 1.7 |
| 8-838-26 | 26 | 8.5 | 26 | 28 | 44 | 96 | 68 | 61 | 166 | 2.5 |
| 8-838-28 | 28 | 9.5 | 28 | 32 | 46 | 111 | 74 | 68 | 190 | 3.4 |
| 8-838-32 | 32 | 12 | 32 | 36 | 54 | 121 | 84 | 76 | 210 | 4.8 |
| 8-838-36 | 36 | 13.5 | 36 | 38 | 59 | 134 | 92 | 84 | 232 | 6.7 |
| 8-838-38 | 38 | 17 | 38 | 45 | 60 | 146 | 99 | 92 | 254 | 8.7 |
| 8-838-45 | 45 | 25 | 47 | 51 | 73 | 178 | 127 | 106 | 313 | 17.3 |
| 8-838-50 | 51 | 35 | 53 | 57 | 83 | 197 | 146 | 122 | 347 | 24.2 |

★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.





- Shackles are Type Approved by DNV & ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

YOKE 8-837 Carbon Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4A, Grade A, Class 2.

Type Approval

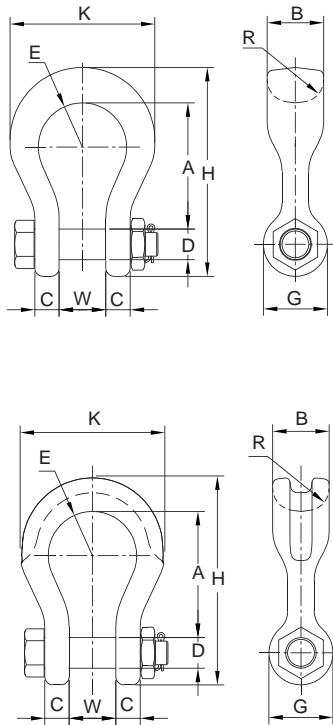


Forged Anchor Shackle, with Screw Pin. Carbon Steel

| Item No. | Nominal Size | Working Load Limit | Dimensions (inch) | | | | | | | N.W. |
|----------|--------------|--------------------|-------------------|------|------|------|------|------|-------|------|
| | inch | | tonnes* | B | D | W | A | E | G | H |
| 8-837-06 | 1/4 | 0.5 | 0.26 | 0.32 | 0.47 | 1.10 | 0.80 | 0.63 | 1.85 | 0.1 |
| 8-837-08 | 5/16 | 0.75 | 0.31 | 0.37 | 0.47 | 1.22 | 0.82 | 0.75 | 2.13 | 0.2 |
| 8-837-10 | 3/8 | 1 | 0.39 | 0.43 | 0.63 | 1.42 | 1.02 | 0.91 | 2.56 | 0.2 |
| 8-837-11 | 7/16 | 1.5 | 0.43 | 0.51 | 0.75 | 1.70 | 1.18 | 1.06 | 2.95 | 0.4 |
| 8-837-13 | 1/2 | 2 | 0.52 | 0.63 | 0.79 | 1.85 | 1.30 | 1.18 | 3.34 | 0.7 |
| 8-837-16 | 5/8 | 3.25 | 0.63 | 0.75 | 1.06 | 2.40 | 1.70 | 1.50 | 4.17 | 1.3 |
| 8-837-19 | 3/4 | 4.75 | 0.75 | 0.87 | 1.30 | 2.83 | 1.96 | 1.81 | 5.04 | 2.4 |
| 8-837-22 | 7/8 | 6.5 | 0.87 | 1.02 | 1.50 | 3.39 | 2.28 | 2.08 | 5.91 | 3.5 |
| 8-837-26 | 1 | 8.5 | 1.02 | 1.10 | 1.73 | 3.78 | 2.68 | 2.67 | 6.57 | 5.7 |
| 8-837-28 | 1 1/8 | 9.5 | 1.10 | 1.26 | 1.81 | 4.37 | 2.91 | 2.68 | 7.52 | 7.1 |
| 8-837-32 | 1 1/4 | 12 | 1.26 | 1.42 | 2.12 | 4.76 | 3.30 | 2.99 | 8.07 | 9.9 |
| 8-837-36 | 1 3/8 | 13.5 | 1.42 | 1.50 | 2.32 | 5.28 | 3.62 | 3.30 | 9.13 | 13.9 |
| 8-837-38 | 1 1/2 | 17 | 1.50 | 1.77 | 2.36 | 5.75 | 3.90 | 3.62 | 10.00 | 17.4 |
| 8-837-45 | 1 3/4 | 25 | 1.85 | 2.00 | 2.87 | 7.00 | 5.00 | 4.17 | 12.32 | 36.1 |
| 8-837-50 | 2 | 35 | 2.09 | 2.24 | 3.27 | 7.76 | 5.75 | 4.80 | 13.66 | 46.2 |

| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|-----|----|-----|-----|-----|-----|------|
| | mm | | tonnes* | B | D | W | A | E | G | H |
| 8-837-06 | 6 | 0.5 | 6.5 | 8 | 12 | 28 | 20 | 16 | 47 | 0.05 |
| 8-837-08 | 8 | 0.75 | 8 | 9.5 | 12 | 31 | 21 | 19 | 54 | 0.1 |
| 8-837-10 | 10 | 1 | 10 | 11 | 16 | 36 | 26 | 23 | 65 | 0.1 |
| 8-837-11 | 11 | 1.5 | 11 | 13 | 19 | 43 | 30 | 27 | 75 | 0.2 |
| 8-837-13 | 13 | 2 | 13 | 16 | 20 | 47 | 33 | 30 | 85 | 0.3 |
| 8-837-16 | 16 | 3.25 | 16 | 19 | 27 | 61 | 43 | 38 | 106 | 0.6 |
| 8-837-19 | 19 | 4.75 | 19 | 22 | 33 | 72 | 50 | 46 | 126 | 1.1 |
| 8-837-22 | 22 | 6.5 | 22 | 26 | 38 | 86 | 58 | 53 | 148 | 1.6 |
| 8-837-26 | 26 | 8.5 | 26 | 28 | 44 | 96 | 69 | 61 | 166 | 2.3 |
| 8-837-28 | 28 | 9.5 | 28 | 32 | 46 | 111 | 74 | 68 | 190 | 3.2 |
| 8-837-32 | 32 | 12 | 32 | 36 | 54 | 121 | 84 | 76 | 210 | 4.5 |
| 8-837-36 | 36 | 13.5 | 36 | 38 | 59 | 134 | 92 | 84 | 232 | 6.3 |
| 8-837-38 | 38 | 17 | 38 | 45 | 60 | 146 | 99 | 92 | 254 | 7.9 |
| 8-837-45 | 45 | 25 | 47 | 51 | 73 | 178 | 127 | 106 | 313 | 16.4 |
| 8-837-50 | 51 | 35 | 53 | 57 | 83 | 197 | 146 | 122 | 347 | 21.0 |

★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.



- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

Forged Alloy Wide Body Shackle, with Bolt Pin.

| Item No. | Nominal Size | Working Load Limit | Dimensions (inch) | | | | | | | | | | N.W. |
|----------|--------------|--------------------|-------------------|------|------|------|------|------|-------|------|------|------|------|
| | | | A | B | C | D | E | G | H | K | R | W | |
| 8-809-19 | 3/4 | 7 | 3.58 | 1.61 | 0.70 | 0.87 | 1.26 | 1.81 | 5.90 | 1.26 | 1.81 | 5.90 | 3.7 |
| 8-809-26 | 1 | 12.5 | 4.64 | 2.12 | 0.91 | 1.14 | 1.61 | 2.40 | 7.64 | 5.51 | 1.38 | 1.73 | 8.4 |
| 8-809-32 | 1 1/4 | 18 | 5.83 | 2.52 | 1.18 | 1.42 | 2.00 | 2.68 | 9.37 | 6.77 | 1.50 | 2.13 | 14.8 |
| 8-809-38 | 1 1/2 | 30 | 6.93 | 3.15 | 1.38 | 1.77 | 2.50 | 3.50 | 11.38 | 8.50 | 1.77 | 2.36 | 27.6 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.

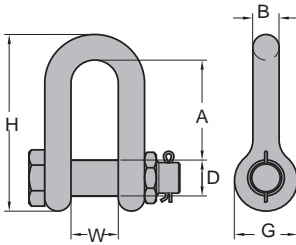
| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|----|----|----|----|----|-----|-----|----|----|------|
| | | | A | B | C | D | E | G | H | K | R | W | |
| 8-809-19 | 19 | 7 | 91 | 41 | 18 | 22 | 32 | 46 | 150 | 104 | 32 | 33 | 1.7 |
| 8-809-26 | 26 | 12.5 | 118 | 54 | 23 | 29 | 41 | 61 | 194 | 140 | 35 | 44 | 3.8 |
| 8-809-32 | 32 | 18 | 148 | 64 | 30 | 36 | 51 | 68 | 238 | 172 | 38 | 54 | 6.7 |
| 8-809-38 | 38 | 30 | 176 | 80 | 35 | 45 | 64 | 89 | 289 | 216 | 45 | 60 | 12.5 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.

Forged Alloy Chain Shackle, with Bolt Pin.



- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.



YOKE 8-805 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4B, Grade B, Class 3.

| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|----|-----|----|----|-----|------|
| | inch | tonnes* | W | D | A | B | G | H | Kg |
| 8-805-16 | 5/8 | 5 | 27 | 19 | 60 | 16 | 38 | 106 | 0.6 |
| 8-805-19 | 3/4 | 7 | 33 | 22 | 71 | 19 | 46 | 126 | 1.0 |
| 8-805-22 | 7/8 | 9.5 | 38 | 26 | 87 | 22 | 53 | 148 | 1.6 |
| 8-805-26 | 1 | 12.5 | 44 | 28 | 95 | 26 | 60 | 166 | 2.4 |
| 8-805-28 | 1 1/8 | 15 | 46 | 32 | 108 | 28 | 68 | 190 | 3.3 |
| 8-805-32 | 1 1/4 | 18 | 52 | 36 | 119 | 32 | 76 | 210 | 4.5 |
| 8-805-36 | 1 3/8 | 21 | 57 | 38 | 133 | 36 | 84 | 232 | 6.1 |

Type Approval



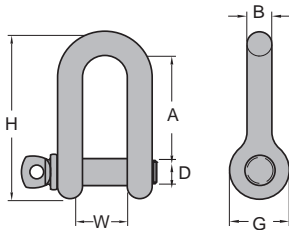
Type Approval

- ★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
- Maximun Proof Load is 2.0 times the Working Load Limit.

Forged Alloy Chain Shackle, with Screw Pin.



- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.



YOKE 8-804 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4B, Grade B, Class 2.

| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|-----|-----|----|----|-----|------|
| | inch | tonnes* | W | D | A | B | G | H | Kg |
| 8-804-08 | 5/16 | 1.2 | 13 | 9.5 | 31 | 8 | 19 | 52 | 0.1 |
| 8-804-10 | 3/8 | 2 | 16 | 11 | 36 | 10 | 23 | 63 | 0.1 |
| 8-804-11 | 7/16 | 2.6 | 19 | 13 | 43 | 11 | 27 | 74 | 0.2 |
| 8-804-13 | 1/2 | 3.4 | 20 | 16 | 47 | 13 | 30 | 83 | 0.3 |
| 8-804-16 | 5/8 | 5 | 27 | 19 | 60 | 16 | 38 | 106 | 0.6 |
| 8-804-19 | 3/4 | 7 | 33 | 22 | 71 | 19 | 46 | 126 | 0.9 |
| 8-804-22 | 7/8 | 9.5 | 38 | 26 | 87 | 22 | 53 | 148 | 1.4 |
| 8-804-26 | 1 | 12.5 | 44 | 28 | 95 | 26 | 60 | 166 | 2.2 |
| 8-804-28 | 1 1/8 | 15 | 46 | 32 | 108 | 28 | 68 | 190 | 3.0 |
| 8-804-32 | 1 1/4 | 18 | 52 | 36 | 119 | 32 | 76 | 210 | 4.2 |
| 8-804-36 | 1 3/8 | 21 | 57 | 38 | 133 | 36 | 84 | 232 | 5.7 |

Type Approval



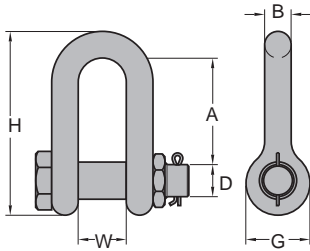
Type Approval

- ★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
- Maximun Proof Load is 2.0 times the Working Load Limit.

Forged Chain Shackle, with Bolt Pin.



- Shackles are Type Approved by ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.



YOKE 8-835 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4B, Grade A, Class 3.

Type Approval



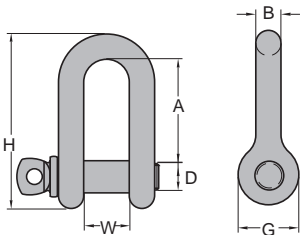
| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|-----|----|-----|----|-----|------|
| | inch | | tonnes* | B | D | W | A | G | H |
| 8-835-08 | 5/16 | 0.75 | 8 | 9.5 | 13 | 31 | 19 | 52 | 0.1 |
| 8-835-10 | 3/8 | 1 | 10 | 11 | 16 | 36 | 23 | 63 | 0.1 |
| 8-835-11 | 7/16 | 1.5 | 11 | 13 | 19 | 43 | 27 | 74 | 0.2 |
| 8-835-13 | 1/2 | 2 | 13 | 16 | 20 | 57 | 30 | 83 | 0.3 |
| 8-835-16 | 5/8 | 3.25 | 16 | 19 | 27 | 60 | 38 | 106 | 0.6 |
| 8-835-19 | 3/4 | 4.75 | 19 | 22 | 33 | 71 | 46 | 126 | 1.0 |
| 8-835-22 | 7/8 | 6.5 | 22 | 26 | 38 | 87 | 53 | 148 | 1.6 |
| 8-835-26 | 1 | 8.5 | 26 | 28 | 44 | 95 | 60 | 166 | 2.4 |
| 8-835-28 | 1 1/8 | 9.5 | 28 | 32 | 46 | 108 | 68 | 190 | 3.2 |
| 8-835-32 | 1 1/4 | 12 | 32 | 36 | 52 | 119 | 76 | 210 | 4.5 |
| 8-835-36 | 1 3/8 | 13.5 | 36 | 38 | 57 | 133 | 84 | 232 | 6.1 |

★ Minimum Ultimate Load is 6 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.

Forged Chain Shackle, with Screw Pin.



- Shackles are Type Approved by ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.



YOKE 8-834 Screw Pin Chain Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4B, Grade A, Class 2.

Type Approval



| Item No. | Nominal Size | Working Load Limit | Dimensions (mm) | | | | | | N.W. |
|----------|--------------|--------------------|-----------------|-----|----|-----|----|-----|------|
| | inch | | tonnes* | B | D | W | A | G | H |
| 8-834-08 | 5/16 | 0.75 | 8 | 9.5 | 13 | 31 | 19 | 52 | 0.1 |
| 8-834-10 | 3/8 | 1 | 10 | 11 | 16 | 36 | 23 | 63 | 0.1 |
| 8-834-11 | 7/16 | 1.5 | 11 | 13 | 19 | 43 | 27 | 74 | 0.2 |
| 8-834-13 | 1/2 | 2 | 13 | 16 | 20 | 57 | 30 | 83 | 0.3 |
| 8-834-16 | 5/8 | 3.25 | 16 | 19 | 27 | 60 | 38 | 106 | 0.6 |
| 8-834-19 | 3/4 | 4.75 | 19 | 22 | 33 | 71 | 46 | 126 | 1.0 |
| 8-834-22 | 7/8 | 6.5 | 22 | 26 | 38 | 87 | 53 | 148 | 1.4 |
| 8-834-26 | 1 | 8.5 | 26 | 28 | 44 | 95 | 60 | 166 | 2.2 |
| 8-834-28 | 1 1/8 | 9.5 | 28 | 32 | 46 | 108 | 68 | 190 | 3.0 |
| 8-834-32 | 1 1/4 | 12 | 32 | 36 | 52 | 119 | 76 | 210 | 4.1 |
| 8-834-36 | 1 3/8 | 13.5 | 36 | 38 | 57 | 133 | 84 | 232 | 5.7 |

★ Minimum Ultimate Load is 6 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.



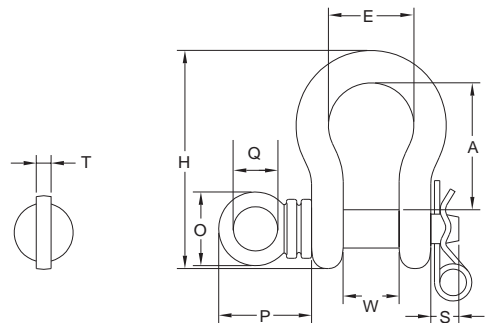


ROV: Remote Operated Vehicle

- YOKE ROV shackles are designed specifically for ROV application.
- YOKE ROV shackles are manufactured with the highest quality steel available.
- YOKE ROV shackles are individually stamped with the safe working load.
- YOKE ROV shackles are proof tested to 2 times the safe working load - test certs are provided.
- YOKE ROV shackles are painted white to ensure ease of sight in water.

ROV Anchor Shackle, with Safety Pin.

(ROV: Remote Operated Vehicle)



| Item No. | Nominal Size | | Working Load Limit tonnes* | Dimensions (inch) | | | | | | | | | N.W. Lbs |
|----------|--------------|----|-------------------------------|-------------------|------|------|------|------|------|-------|------|------|-------------|
| | inch | mm | | P | O | W | A | E | T | H | Q | S | |
| 8-911-22 | 7/8 | 22 | 6.5 | 2.48 | 1.96 | 1.50 | 3.39 | 2.28 | 0.39 | 5.91 | 1.18 | 0.74 | 4.0 |
| 8-911-26 | 1 | 26 | 8.5 | 2.55 | 1.96 | 1.73 | 3.78 | 2.68 | 0.39 | 6.57 | 1.18 | 0.78 | 5.3 |
| 8-911-28 | 1 1/8 | 28 | 9.5 | 3.46 | 2.75 | 1.81 | 4.37 | 2.91 | 0.47 | 7.52 | 1.38 | 0.82 | 7.9 |
| 8-911-32 | 1 1/4 | 32 | 12.0 | 3.46 | 2.75 | 2.12 | 4.76 | 3.30 | 0.47 | 8.07 | 1.38 | 0.98 | 10.6 |
| 8-911-36 | 1 3/8 | 36 | 13.5 | 3.77 | 2.95 | 2.32 | 5.28 | 3.62 | 0.59 | 9.13 | 1.57 | 1.06 | 15.0 |
| 8-911-38 | 1 1/2 | 38 | 17.0 | 3.85 | 2.95 | 2.36 | 5.75 | 3.90 | 0.59 | 10.00 | 1.57 | 1.06 | 18.1 |
| 8-911-45 | 1 3/4 | 45 | 25.0 | 4.48 | 3.54 | 2.87 | 7.00 | 5.00 | 0.78 | 12.32 | 1.97 | 1.18 | 37.0 |
| 8-911-50 | 2 | 50 | 35.0 | 5.19 | 4.17 | 3.27 | 7.76 | 5.75 | 0.78 | 13.66 | 2.36 | 1.18 | 52.0 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.

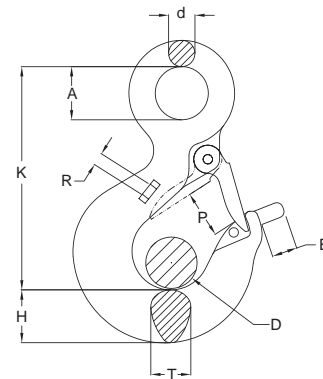
| Item No. | Nominal Size | | Working Load Limit tonnes* | Dimensions (mm) | | | | | | | | | N.W. Kg |
|----------|--------------|----|-------------------------------|-----------------|-----|----|-----|-----|----|-----|----|----|------------|
| | inch | mm | | P | O | W | A | E | T | H | Q | S | |
| 8-911-22 | 7/8 | 22 | 6.5 | 63 | 50 | 38 | 86 | 5 | 10 | 148 | 30 | 19 | 1.8 |
| 8-911-26 | 1 | 26 | 8.5 | 65 | 50 | 44 | 96 | 69 | 10 | 166 | 30 | 20 | 2.4 |
| 8-911-28 | 1 1/8 | 28 | 9.5 | 88 | 70 | 46 | 111 | 74 | 12 | 190 | 35 | 21 | 3.6 |
| 8-911-32 | 1 1/4 | 32 | 12.0 | 88 | 70 | 54 | 121 | 84 | 12 | 210 | 35 | 25 | 4.8 |
| 8-911-36 | 1 3/8 | 36 | 13.5 | 96 | 75 | 59 | 134 | 92 | 15 | 232 | 40 | 27 | 6.8 |
| 8-911-38 | 1 1/2 | 38 | 17.0 | 98 | 75 | 60 | 146 | 99 | 15 | 254 | 40 | 27 | 8.2 |
| 8-911-45 | 1 3/4 | 45 | 25.0 | 114 | 90 | 73 | 178 | 127 | 20 | 313 | 50 | 30 | 16.8 |
| 8-911-50 | 2 | 50 | 35.0 | 132 | 106 | 83 | 197 | 146 | 20 | 347 | 60 | 30 | 23.6 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.



ROV: Remote Operated Vehicle

- YOKE ROV hooks are designed specifically for ROV application.
- YOKE ROV hooks are manufactured with the highest quality steel available.
- YOKE ROV hooks are proof tested to 2 times the safe working load - test certs are provided.
- YOKE ROV hooks are painted white to ensure ease of sight in water.



ROV Eye Sling Hook

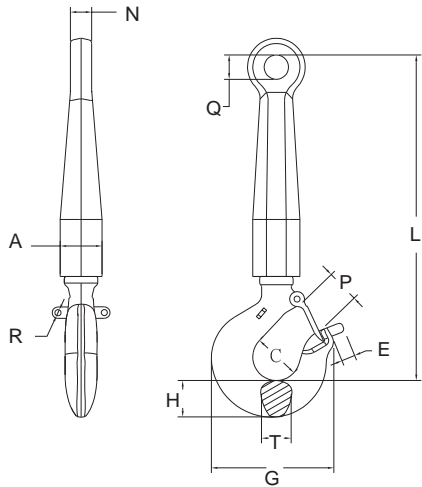
(ROV: Remote Operated Vehicle)

| Item No. | Working Load Limit | Dimensions (inch) | | | | | | | | | N.W. Lbs |
|----------|--------------------|-------------------|------|------|-------|------|------|------|------|------|-------------|
| | tonnes* | A | D | H | K | P | T | d | E | R | |
| 8-921-03 | 3.0 | 1.26 | 0.98 | 1.14 | 4.80 | 0.98 | 0.95 | 0.59 | 0.78 | 0.31 | 2.2 |
| 8-921-05 | 5.0 | 1.57 | 1.22 | 1.46 | 5.87 | 1.22 | 1.22 | 0.71 | 0.78 | 0.31 | 4.6 |
| 8-921-07 | 7.0 | 2.00 | 1.54 | 1.82 | 7.56 | 1.54 | 1.46 | 0.95 | 0.78 | 0.31 | 8.8 |
| 8-921-11 | 11.0 | 2.44 | 2.24 | 2.28 | 9.13 | 2.24 | 1.89 | 1.10 | 1.18 | 0.31 | 15.4 |
| 8-921-15 | 15.0 | 2.84 | 2.44 | 2.60 | 10.10 | 2.44 | 2.20 | 1.26 | 1.18 | 0.31 | 20.7 |
| 8-921-22 | 22.0 | 3.54 | 3.19 | 3.01 | 12.50 | 3.19 | 2.68 | 1.57 | 1.96 | 0.39 | 40.9 |
| 8-921-30 | 30.0 | 3.54 | 3.27 | 3.62 | 14.10 | 3.27 | 2.99 | 1.77 | 1.96 | 0.39 | 68.6 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.

| Item No. | Working Load Limit | Dimensions (mm) | | | | | | | | | N.W. Kg |
|----------|--------------------|-----------------|----|----|-----|----|----|----|----|----|------------|
| | tonnes* | A | D | H | K | P | T | d | E | R | |
| 8-921-03 | 3.0 | 32 | 25 | 29 | 122 | 25 | 24 | 15 | 20 | 8 | 1.0 |
| 8-921-05 | 5.0 | 40 | 31 | 37 | 149 | 31 | 31 | 18 | 20 | 8 | 2.1 |
| 8-921-07 | 7.0 | 51 | 39 | 46 | 192 | 39 | 37 | 24 | 20 | 8 | 4.0 |
| 8-921-11 | 11.0 | 62 | 57 | 58 | 232 | 57 | 48 | 28 | 30 | 8 | 7.0 |
| 8-921-15 | 15.0 | 72 | 62 | 66 | 256 | 62 | 56 | 32 | 30 | 8 | 9.4 |
| 8-921-22 | 22.0 | 90 | 81 | 77 | 318 | 81 | 68 | 40 | 50 | 10 | 18.6 |
| 8-921-30 | 30.0 | 90 | 83 | 92 | 357 | 83 | 76 | 45 | 50 | 10 | 31.2 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.



ROV: Remote Operated Vehicle

- YOKE ROV shank hooks are designed specifically for rov application.
- YOKE ROV shank hooks are manufactured with the highest quality steel available.
- YOKE ROV shank hooks are individually stamped with the safe working load.
- YOKE ROV shank hooks are proof tested to 2 times the safe working load - test certs are provided.
- YOKE ROV shank hooks are painted white to ensure ease of sight in water.

ROV Shank Hook

(ROV: Remote Operated Vehicle)

| Item No. | Working Load Limit | Dimensions (inch) | | | | | | | | | | N.W. | |
|----------|--------------------|-------------------|------|------|------|------|-------|------|------|------|------|-------|------|
| | tonnes* | A | N | C | T | P | G | R | E | H | Q | L | Lbs |
| 8-931-05 | 5.4 | 2.16 | 1.10 | 1.53 | 1.31 | 1.22 | 5.12 | 0.31 | 0.78 | 1.46 | 1.25 | 15.90 | 13.2 |
| 8-931-08 | 8.0 | 2.16 | 1.10 | 1.94 | 1.66 | 1.54 | 6.54 | 0.31 | 0.78 | 1.82 | 1.25 | 16.81 | 16.8 |
| 8-931-11 | 11.5 | 2.56 | 1.57 | 2.46 | 1.88 | 2.24 | 7.72 | 0.31 | 1.18 | 2.28 | 1.96 | 22.40 | 30.2 |
| 8-931-16 | 16.0 | 2.56 | 1.57 | 2.59 | 2.19 | 2.44 | 8.70 | 0.31 | 1.18 | 2.60 | 1.96 | 23.07 | 35.7 |
| 8-931-22 | 22.0 | 3.35 | 2.04 | 2.81 | 2.69 | 3.19 | 10.91 | 0.39 | 1.96 | 3.01 | 2.55 | 26.96 | 69.3 |
| 8-931-32 | 31.5 | 3.35 | 2.04 | 3.44 | 3.00 | 3.27 | 13.90 | 0.39 | 1.96 | 3.62 | 2.55 | 28.66 | 98.3 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.

| Item No. | Working Load Limit | Dimensions (mm) | | | | | | | | | | N.W. | |
|----------|--------------------|-----------------|----|----|----|----|-----|----|----|----|----|------|------|
| | tonnes* | A | N | C | T | P | G | R | E | H | Q | L | Kg |
| 8-931-05 | 5.4 | 55 | 28 | 38 | 33 | 31 | 130 | 8 | 20 | 37 | 32 | 404 | 6.0 |
| 8-931-08 | 8.0 | 55 | 28 | 49 | 42 | 39 | 166 | 8 | 20 | 46 | 32 | 427 | 7.6 |
| 8-931-11 | 11.5 | 65 | 40 | 62 | 48 | 57 | 196 | 8 | 30 | 58 | 50 | 569 | 13.7 |
| 8-931-16 | 16.0 | 65 | 40 | 65 | 56 | 62 | 221 | 8 | 30 | 66 | 50 | 586 | 16.2 |
| 8-931-22 | 22.0 | 85 | 52 | 71 | 68 | 81 | 277 | 10 | 50 | 77 | 65 | 685 | 31.5 |
| 8-931-32 | 31.5 | 85 | 52 | 87 | 76 | 83 | 353 | 10 | 50 | 92 | 65 | 728 | 44.6 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.







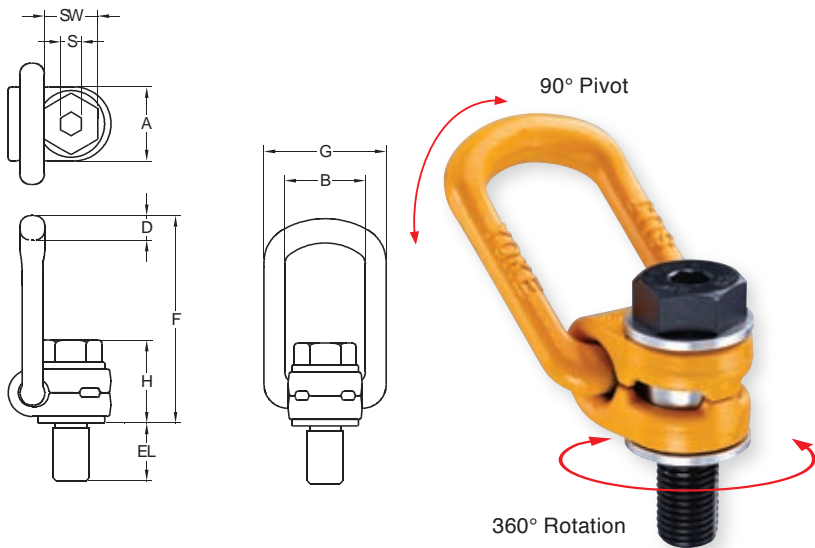
YOKE G-100 Lifting Point Working Load Application

| number of leg | | 1 | 2 | 1 | 2 | 2 | | 2 | 3-4 | | 3-4 |
|----------------|--------|-------------|------|------|------|-------|--------|---------|-------|--------|---------|
| load direction | | 0° | 0° | 90° | 90° | 0-45° | 45-60° | unsymm. | 0-45° | 45-60° | unsymm. |
| Item NO. | Thread | WLL tonnes* | | | | | | | | | |
| 8-211-003 | M 8 | 0.3 | 0.6 | 0.3 | 0.6 | 0.42 | 0.3 | 0.3 | 0.63 | 0.45 | 0.3 |
| 8-211-006 | M10 | 0.63 | 1.26 | 0.63 | 1.26 | 0.88 | 0.63 | 0.63 | 1.32 | 0.95 | 0.63 |
| 8-211-010 | M12 | 1 | 2 | 1 | 2 | 1.4 | 1 | 1 | 2.1 | 1.5 | 1 |
| 8-211-012 | M14 | 1.2 | 2.4 | 1.2 | 2.4 | 1.7 | 1.2 | 1.2 | 2.5 | 1.8 | 1.2 |
| 8-211-015 | M16 | 1.5 | 3 | 1.5 | 3 | 2.1 | 1.5 | 1.5 | 3.1 | 2.2 | 1.5 |
| 8-211-020 | M18 | 2 | 4 | 2 | 4 | 2.8 | 2 | 2 | 4.2 | 3 | 2 |
| 8-211-025 | M20 | 2.5 | 5 | 2.5 | 5 | 3.5 | 2.5 | 2.5 | 5.2 | 3.7 | 2.5 |
| 8-211-040 | M24 | 4 | 8 | 4 | 8 | 5.6 | 4 | 4 | 8.4 | 6 | 4 |
| 8-211-042 | M27 | 4 | 8 | 4 | 8 | 5.6 | 4 | 4 | 8.4 | 6 | 4 |
| 8-211-050 | M30 | 5 | 10 | 5 | 10 | 7 | 5 | 5 | 10.5 | 7.5 | 5 |
| 8-211-070 | M36 | 7 | 14 | 7 | 14 | 9.8 | 7 | 7 | 14.7 | 10.5 | 7 |
| 8-211-080 | M36 | 8 | 16 | 8 | 16 | 11.2 | 8 | 8 | 16.8 | 12 | 8 |
| 8-211-100 | M42 | 10 | 20 | 10 | 20 | 14 | 10 | 10 | 21 | 15 | 10 |
| 8-211-150 | M42 | 15 | 30 | 15 | 30 | 21 | 15 | 15 | 31.5 | 22.5 | 15 |
| 8-211-200 | M48 | 20 | 40 | 20 | 40 | 28 | 20 | 20 | 42 | 30 | 20 |

★ $\beta \leq 60^\circ$

| number of leg | | 1 | 2 | 1 | 2 | 2 | | 2 | 3-4 | | 3-4 |
|----------------|--------|---------|-------|-------|-------|-------|--------|---------|-------|--------|---------|
| load direction | | 0° | 0° | 90° | 90° | 0-45° | 45-60° | unsymm. | 0-45° | 45-60° | unsymm. |
| Item NO. | Thread | WLL lbs | | | | | | | | | |
| 8-212-010 | 1/2 | 2200 | 4400 | 2200 | 4400 | 3080 | 2200 | 2200 | 4620 | 3300 | 2200 |
| 8-212-015 | 5/8 | 3300 | 6600 | 3300 | 6600 | 4620 | 3300 | 3300 | 6930 | 4950 | 3300 |
| 8-212-020 | 3/4 | 5500 | 11000 | 5500 | 11000 | 7700 | 5500 | 5500 | 11550 | 8250 | 5500 |
| 8-212-025 | 7/8 | 5500 | 11000 | 5500 | 11000 | 7700 | 5500 | 5500 | 11550 | 8250 | 5500 |
| 8-212-040 | 1 | 8800 | 17600 | 8800 | 17600 | 12320 | 8800 | 8800 | 18480 | 13200 | 8800 |
| 8-212-050 | 1 1/4 | 11000 | 22000 | 11000 | 22000 | 15400 | 11000 | 11000 | 23100 | 16500 | 11000 |
| 8-212-080 | 1 1/2 | 17000 | 34000 | 17000 | 34000 | 23800 | 17000 | 17000 | 35700 | 25500 | 17000 |

★ $\beta \leq 60^\circ$



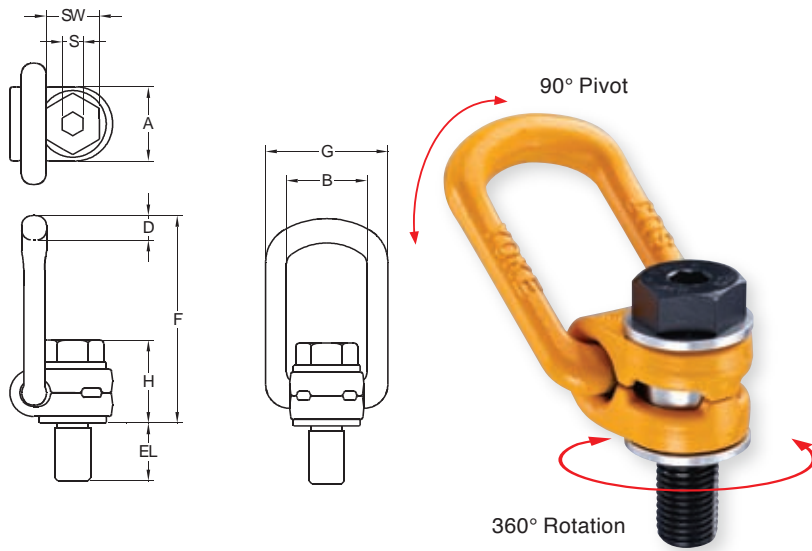
- All YOKE G-100 Lifting Point meet or exceed all the requirement of ASME B30.26
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- G-100 Lifting Point Bail are designed by forged alloy steel, quenched and tempered.
- G-100 Lifting Point are 360° rotation with 90° pivot function.
- Bolt are Metric thread (ASME / ANSI B18.3.1M), specification is a grade 10.9 alloy socket head screw per DIN EN ISO 4762.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90° angle.
- 100% magnaflux crack detection.



G-100 Lifting Point , Bolt in Black Finished Metric thread

| Item No. | Working Load Limit tonnes* | Torque In Nm | Bolt Size | Dimensions (mm) | | | | | | | | | Repair Kits | N.W. Kg |
|-----------|----------------------------|--------------|------------------|-----------------|----|----|-----|------|-----|-----|----|----|-------------|---------|
| | | | | B | EL | A | G | D | F | H | S | SW | | |
| 8-211-003 | 0.3 | 30 | M 8 x 1.25 x 45 | 35 | 16 | 30 | 55 | 10 | 85 | 35 | 6 | 13 | 8-P211-003 | 0.2 |
| 8-211-006 | 0.63 | 60 | M10 x 1.50 x 50 | 35 | 21 | 30 | 55 | 10 | 85 | 36 | 8 | 17 | 8-P211-006 | 0.3 |
| 8-211-010 | 1 | 100 | M12 x 1.75 x 60 | 37 | 24 | 33 | 57 | 13.5 | 98 | 44 | 8 | 19 | 8-P211-010 | 0.5 |
| 8-211-012 | 1.2 | 120 | M14 x 2.00 x 60 | 37 | 24 | 33 | 57 | 13.5 | 98 | 45 | 10 | 22 | 8-P211-012 | 0.5 |
| 8-211-015 | 1.5 | 150 | M16 x 2.00 x 65 | 37 | 29 | 33 | 57 | 13.5 | 98 | 46 | 10 | 24 | 8-P211-015 | 0.5 |
| 8-211-020 | 2 | 200 | M18 x 2.00 x 75 | 54 | 31 | 50 | 82 | 16.5 | 140 | 57 | 12 | 30 | 8-P211-020 | 1.3 |
| 8-211-025 | 2.5 | 250 | M20 x 2.50 x 80 | 54 | 36 | 50 | 82 | 16.5 | 140 | 57 | 12 | 30 | 8-P211-025 | 1.3 |
| 8-211-040 | 4 | 400 | M24 x 3.00 x 85 | 54 | 41 | 50 | 82 | 16.5 | 140 | 59 | 14 | 36 | 8-P211-040 | 1.4 |
| 8-211-042 | 4 | 400 | M27 x 3.00 x 110 | 65 | 48 | 60 | 99 | 22.5 | 170 | 79 | 17 | 41 | 8-P211-042 | 2.8 |
| 8-211-050 | 5 | 500 | M30 x 3.50 x 115 | 65 | 53 | 60 | 99 | 22.5 | 170 | 81 | 17 | 46 | 8-P211-050 | 3.1 |
| 8-211-070 | 7 | 700 | M36 x 4.00 x 125 | 65 | 60 | 60 | 99 | 22.5 | 178 | 88 | 22 | 55 | 8-P211-070 | 3.3 |
| 8-211-080 | 8 | 800 | M36 x 4.00 x 140 | 85 | 62 | 77 | 124 | 26.5 | 225 | 101 | 22 | 55 | 8-P211-080 | 5.8 |
| 8-211-100 | 10 | 1000 | M42 x 4.50 x 150 | 85 | 72 | 77 | 124 | 26.5 | 225 | 104 | 24 | 65 | 8-P211-100 | 6.3 |
| 8-211-150 | 15 | 1500 | M42 x 4.50 x 160 | 104 | 69 | 95 | 158 | 36 | 261 | 117 | 24 | 64 | 8-P211-150 | 10.9 |
| 8-211-200 | 20 | 2000 | M48 x 5.00 x 170 | 104 | 79 | 95 | 158 | 36 | 261 | 121 | 27 | 74 | 8-P211-200 | 11.6 |

* Minimum Ultimate Load is 4 times the Working Load Limit.
Proof Load is 2.5 times the Working Load Limit.



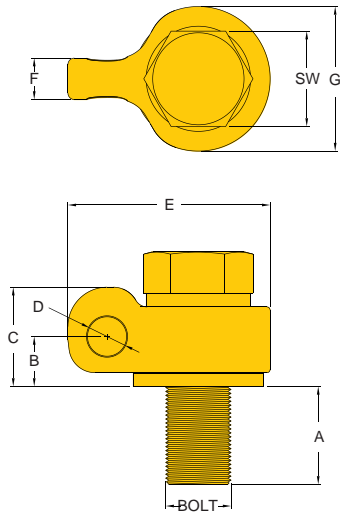
- All YOKE G-100 Lifting Point meet or exceed all the requirement of ASME B30.26
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- G-100 Lifting Point Bail are designed by forged alloy steel, quenched and tempered.
- G-100 Lifting Point are 360° rotation with 90° pivot function.
- Bolt are UNC thread (ASME / ANSI B18.3.1M), specification is a grade 10.9 alloy socket head screw per DIN EN ISO 4762.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90° angle.
- 100% magnaflux crack detection.



**G-100 Lifting Point , Bolt in Black Finished
UNC Thread**

| Item No. | Working Load Limit | Torque In Nm | Bolt Size | Dimensions (inch) | | | | | | | | | Repair Kits | N.W Lbs |
|-----------|--------------------|--------------|-----------------|-------------------|------|------|------|------|------|------|------|--------|-------------|---------|
| | Lbs* | | | B | EL | A | G | D | F | H | S | SW | | |
| 8-212-010 | 2200 | 73 | 1/2 - 13 x 2.3 | 1.46 | 0.94 | 1.30 | 2.24 | 0.53 | 3.86 | 1.73 | 5/16 | 3/4 | 8-P212-003 | 0.2 |
| 8-212-015 | 3300 | 110 | 5/8 - 11 x 2.5 | 1.46 | 1.14 | 1.30 | 2.24 | 0.53 | 3.86 | 1.81 | 3/8 | 15/16 | 8-P212-006 | 0.3 |
| 8-212-020 | 5500 | 185 | 3/4 - 10 x 3.0 | 2.13 | 1.22 | 1.97 | 3.23 | 0.65 | 5.51 | 2.22 | 5/8 | 1 5/16 | 8-P212-010 | 0.5 |
| 8-212-025 | 5500 | 221 | 7/8 - 9 x 3.3 | 2.13 | 1.42 | 1.97 | 3.23 | 0.65 | 5.51 | 2.22 | 5/8 | 1 5/16 | 8-P212-012 | 0.5 |
| 8-212-040 | 8800 | 295 | 1 - 8 x 3.5 | 2.13 | 1.61 | 1.97 | 3.23 | 0.65 | 5.51 | 2.32 | 5/8 | 1 1/2 | 8-P212-015 | 0.5 |
| 8-212-050 | 11000 | 368 | 1 1/4 - 7 x 4.5 | 2.56 | 2.09 | 2.36 | 3.90 | 0.89 | 6.69 | 3.19 | 3/4 | 1 7/8 | 8-P212-020 | 1.3 |
| 8-212-080 | 17000 | 585 | 1 1/2 - 6 x 5.5 | 3.35 | 2.44 | 3.03 | 4.88 | 1.04 | 8.86 | 3.98 | 7/8 | 2 1/4 | 8-P212-025 | 1.3 |

* Minimum Ultimate Load is 4 times the Working Load Limit.
Proof Load is 2.5 times the Working Load Limit.



- Wide range of capacities available
- Body components are Alloy Steel - Quenched and Tempered.
- Rated at 100% of Working Load Limit for angles up to 90 degrees.
- Each product is stamped with a Product Identification Code (PIC), for material traceability, along with a Working Load Limit.
- Heavy Duty Lifting Point body is furnished with powder coated for improved corrosion resistance.
- Utilize standard YOKE Shackles to connect to wire rope or synthetic slings. (sold separately)
- Multiple bolt lengths available to meet specific application requirements.
- Individually Proof Tested to 2.5 times Working Load Limit.

Heavy Duty Lifting Point

New

| Item No. | WLL Tonnes | Torque In Nm | Bolt Size | Dimensions (mm) | | | | | | | | Recommended Shackles | | | N.W Kg |
|------------|---------------|-----------------|-------------|-----------------|----|-----|----|-----|----|-----|-----|----------------------|------------------|------------|-----------|
| | | | | A | B | C | D | E | F | G | SW | Item No. | Nominal Size(mm) | WLL (tons) | |
| 8-215-223 | 22.3 | 2500 | M 56 x 170L | 85 | 57 | 117 | 50 | 250 | 50 | 175 | 85 | 8-808-38 | 38 | 30 | 41 |
| 8-215-223L | 22.3 | 3000 | M 64 x 185L | 100 | 57 | 117 | 50 | 250 | 50 | 175 | 95 | 8-808-38 | 38 | 30 | 43 |
| 8-215-315 | 30 | 3500 | M 72 x 215L | 110 | 57 | 117 | 50 | 250 | 50 | 175 | 105 | 8-808-38 | 38 | 30 | 46 |
| 8-215-350 | 35 | 4000 | M 80 x 225L | 120 | 76 | 151 | 55 | 310 | 63 | 220 | 115 | 8-808-45 | 45 | 40 | 68 |
| 8-215-400 | 40 | 4500 | M 90 x 270L | 135 | 76 | 151 | 55 | 310 | 63 | 220 | 130 | 8-808-45 | 45 | 40 | 71 |
| 8-215-400L | 40 | 5000 | M100 x 285L | 150 | 76 | 151 | 55 | 310 | 63 | 220 | 145 | 8-808-45 | 45 | 40 | 74 |
| 8-215-500 | 50 | 5500 | M110 x 325L | 165 | 85 | 180 | 65 | 390 | 78 | 275 | 155 | 8-808-50 | 50 | 50 | 87 |
| 8-215-500L | 50 | 6500 | M125 x 345L | 190 | 85 | 180 | 65 | 390 | 78 | 275 | 180 | 8-808-50 | 50 | 50 | 90 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.
 Maximum Proof Load is 2.5 times the Working Load Limit.



YOKE Heavy Duty Lifting Point Working Load Application

| number of leg | 1 | 2 | 1 | 2 | 2 | 2 | 2 | 3-4 | 3-4 | 3-4 |
|----------------|----|----|-----|-----|-------|--------|---------|-------|--------|---------|
| load direction | 0° | 0° | 90° | 90° | 0-45° | 45-60° | unsymm. | 0-45° | 45-60° | unsymm. |

| Item NO. | Thread | WLL tonnes* | 1 | 2 | 1 | 2 | 2 | 2 | 3-4 | 3-4 | 3-4 |
|------------|--------|-------------|------|------|------|------|------|------|------|------|------|
| 8-215-223 | M56 | 22.3 | 44.6 | 22.3 | 44.6 | 15.6 | 31.2 | 22.3 | 22.3 | 46.8 | 22.3 |
| 8-215-223L | M64 | 22.3 | 44.6 | 22.3 | 44.6 | 15.6 | 31.2 | 22.3 | 22.3 | 46.8 | 22.3 |
| 8-215-315 | M72 | 30 | 60 | 30 | 60 | 21.0 | 42.0 | 30 | 30 | 63 | 30 |
| 8-215-350 | M80 | 35 | 70 | 35 | 70 | 24.5 | 49.0 | 35 | 35 | 73.5 | 35 |
| 8-215-400 | M90 | 40 | 80 | 40 | 80 | 28.0 | 56.0 | 40 | 40 | 84 | 40 |
| 8-215-400L | M100 | 40 | 80 | 40 | 80 | 28.0 | 56.0 | 40 | 40 | 84 | 40 |
| 8-215-500 | M110 | 50 | 100 | 50 | 100 | 35.0 | 70.0 | 50 | 50 | 105 | 50 |
| 8-215-500L | M125 | 50 | 100 | 50 | 100 | 35.0 | 70.0 | 50 | 50 | 105 | 50 |

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YOKE SWIVEL HOIST RINGS



Introduction:

- Designed for lifting heavy loads, YOKE Swivel Hoist Ring is innovative and meets all requirements of occupational health and safety.
- Modern design and construction provide the most dependable lifting and lashing mean with the easiest fitting for heavy loads of different material and shape.
- Due to its ball bearing construction, YOKE Swivel Hoist Ring rotates freely through 360°. This free movement makes it easy to handle and turns it automatically in direction of load.



Main Features:

- Easy to install – needs only one tap hole.
- Supplying both Bushing type and Ball bearing inside.
- Rotates thru 360° Pivots thru 180°
- Designed safety factor 5:1.
- 100% rated at 90° angle.
- 100% magnaflux crack detection.
- Proof load tested to 2.5 times W.L.L. and certified.
- 20,000 cycle fatigue rated to 1.5 times W.L.L.
- Each product has a batch code for material traceability and links to Test Certificate.
- Drop forged Suspension Ring.
- The Bolt has a result of Charpy-V-test according to EN 10045, part 1 of at least 27 Joules at -20° C.
- Bolt are both UNC grade 8 per ASTM A 574 and Metric Grade 12.9 per DIN EN ISO 4762.
- Multi directional loading.
- Self aligns in direction of load.
- Avoids torsion forces to the suspension ring - more safety.
- No friction transferred to the bolt as it turns - longer lifetime.
- The Bolt with galvanized alternative Phosphate treatment for increased corrosion protection.



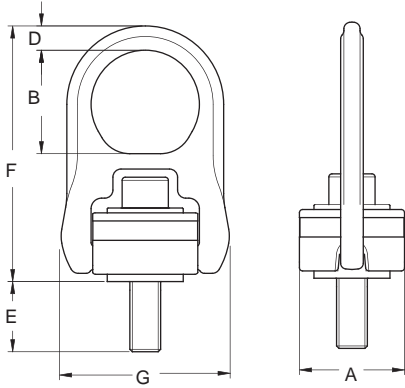
YOKE Hoist Ring Working Load Application

| number of leg | load direction | 1 | 2 | 1 | 2 | 2 | 2 | 2 | 2 | 3-4 | 3-4 | 3-4 | 3-4 | 3-4 | 3-4 | 3-4 | |
|---------------|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-----|-----|-----|--|
| Item NO. | Thread | WLL lbs | | | | | | | | | | | | | | | |
| 8-204-004 | 8-202-004 | 5/16 | 800 | 800 | 1600 | 800 | 1600 | 1120 | 800 | 800 | 1680 | 1200 | 800 | | | | |
| 8-204-005 | 8-202-005 | 3/8 | 1000 | 1000 | 2000 | 1000 | 2000 | 1400 | 1000 | 1000 | 2100 | 1500 | 1000 | | | | |
| 8-204-010 | 8-202-010 | 1/2 | 2500 | 2500 | 5000 | 2500 | 5000 | 3500 | 2500 | 2500 | 5250 | 3750 | 2500 | | | | |
| 8-204-010L | 8-202-010L | 1/2 | 2500 | 2500 | 5000 | 2500 | 5000 | 3500 | 2500 | 2500 | 5250 | 3750 | 2500 | | | | |
| 8-204-019 | 8-202-019 | 5/8 | 4000 | 4000 | 8000 | 4000 | 8000 | 5600 | 4000 | 4000 | 8400 | 6000 | 4000 | | | | |
| 8-204-019L | 8-202-019L | 5/8 | 4000 | 4000 | 8000 | 4000 | 8000 | 5600 | 4000 | 4000 | 8400 | 6000 | 4000 | | | | |
| 8-204-021 | 8-202-021 | 3/4 | 5000 | 5000 | 10000 | 5000 | 10000 | 7000 | 5000 | 5000 | 10500 | 7500 | 5000 | | | | |
| 8-204-021L | 8-202-021L | 3/4 | 5000 | 5000 | 10000 | 5000 | 10000 | 7000 | 5000 | 5000 | 10500 | 7500 | 5000 | | | | |
| 8-204-030 | 8-202-030 | 3/4 | 7000 | 7000 | 14000 | 7000 | 14000 | 9800 | 7000 | 7000 | 14700 | 10500 | 7000 | | | | |
| 8-204-030L | 8-202-030L | 3/4 | 7000 | 7000 | 14000 | 7000 | 14000 | 9800 | 7000 | 7000 | 14700 | 10500 | 7000 | | | | |
| 8-204-042 | 8-202-042 | 7/8 | 8000 | 8000 | 16000 | 8000 | 16000 | 11200 | 8000 | 8000 | 16800 | 12000 | 8000 | | | | |
| 8-204-042L | 8-202-042L | 7/8 | 8000 | 8000 | 16000 | 8000 | 16000 | 11200 | 8000 | 8000 | 16800 | 12000 | 8000 | | | | |
| 8-204-045 | 8-202-045 | 1 | 10000 | 10000 | 20000 | 10000 | 20000 | 14000 | 10000 | 10000 | 21000 | 15000 | 10000 | | | | |
| 8-204-045L | 8-202-045L | 1 | 10000 | 10000 | 20000 | 10000 | 20000 | 14000 | 10000 | 10000 | 21000 | 15000 | 10000 | | | | |
| 8-204-070 | | 1 1/4 | 15000 | 15000 | 30000 | 15000 | 30000 | 21000 | 15000 | 15000 | 31500 | 22500 | 15000 | | | | |
| 8-204-125 | | 1 1/2 | 24000 | 24000 | 48000 | 24000 | 48000 | 33600 | 24000 | 24000 | 50400 | 36000 | 24000 | | | | |
| 8-204-135 | | 2 | 30000 | 30000 | 60000 | 30000 | 60000 | 42000 | 30000 | 30000 | 63000 | 45000 | 30000 | | | | |

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| number of leg | load direction | 1 | 2 | 1 | 2 | 2 | 2 | 2 | 2 | 3-4 | 3-4 | 3-4 | 3-4 | 3-4 | 3-4 | 3-4 | |
|---------------|----------------|-------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-----|-----|-----|--|
| Item NO. | Thread | WLL tonnes* | | | | | | | | | | | | | | | |
| 8-203-004 | 8-201-004 | M 8 | 0.5 | 0.50 | 1.00 | 0.50 | 1.00 | 0.70 | 0.50 | 0.50 | 1.05 | 0.75 | 0.50 | | | | |
| 8-203-005 | 8-201-005 | M 10 | 0.55 | 0.55 | 1.10 | 0.55 | 1.10 | 0.77 | 0.55 | 0.55 | 1.16 | 0.83 | 0.55 | | | | |
| 8-203-005L | 8-201-005L | M 10 | 0.55 | 0.55 | 1.10 | 0.55 | 1.10 | 0.77 | 0.55 | 0.55 | 1.16 | 0.83 | 0.55 | | | | |
| 8-203-010 | 8-201-010 | M 12 | 1.3 | 1.30 | 2.60 | 1.30 | 2.60 | 1.82 | 1.30 | 1.30 | 2.73 | 1.95 | 1.30 | | | | |
| 8-203-010L | 8-201-010L | M 12 | 1.3 | 1.30 | 2.60 | 1.30 | 2.60 | 1.82 | 1.30 | 1.30 | 2.73 | 1.95 | 1.30 | | | | |
| 8-203-019 | 8-201-019 | M 16 | 2.4 | 2.40 | 4.80 | 2.40 | 4.80 | 3.36 | 2.40 | 2.40 | 5.04 | 3.60 | 2.40 | | | | |
| 8-203-019L | 8-201-019L | M 16 | 2.4 | 2.40 | 4.80 | 2.40 | 4.80 | 3.36 | 2.40 | 2.40 | 5.04 | 3.60 | 2.40 | | | | |
| 8-203-021 | 8-201-021 | M 20 | 2.7 | 2.70 | 5.40 | 2.70 | 5.40 | 3.78 | 2.70 | 2.70 | 5.67 | 4.05 | 2.70 | | | | |
| 8-203-021L | 8-201-021L | M 20 | 2.7 | 2.70 | 5.40 | 2.70 | 5.40 | 3.78 | 2.70 | 2.70 | 5.67 | 4.05 | 2.70 | | | | |
| 8-203-030 | 8-201-030 | M 20 | 3.75 | 3.75 | 7.50 | 3.75 | 7.50 | 5.25 | 3.75 | 3.75 | 7.88 | 5.63 | 3.75 | | | | |
| 8-203-030L | 8-201-030L | M 20 | 3.75 | 3.75 | 7.50 | 3.75 | 7.50 | 5.25 | 3.75 | 3.75 | 7.88 | 5.63 | 3.75 | | | | |
| 8-203-042 | 8-201-042 | M 24 | 5.25 | 5.25 | 10.50 | 5.25 | 10.50 | 7.35 | 5.25 | 5.25 | 11.03 | 7.88 | 5.25 | | | | |
| 8-203-042L | 8-201-042L | M 24 | 5.25 | 5.25 | 10.50 | 5.25 | 10.50 | 7.35 | 5.25 | 5.25 | 11.03 | 7.88 | 5.25 | | | | |
| 8-203-070 | | M 30 | 8.75 | 8.75 | 17.50 | 8.75 | 17.50 | 12.25 | 8.75 | 8.75 | 18.38 | 13.13 | 8.75 | | | | |
| 8-203-110 | | M 36 | 13.75 | 13.75 | 27.50 | 13.75 | 27.50 | 19.25 | 13.75 | 13.75 | 28.88 | 20.63 | 13.75 | | | | |
| 8-203-125 | | M 42 | 15.6 | 15.60 | 31.20 | 15.60 | 31.20 | 21.84 | 15.60 | 15.60 | 32.76 | 23.40 | 15.60 | | | | |
| 8-203-135 | | M 48 | 16.9 | 16.90 | 33.80 | 16.90 | 33.80 | 23.66 | 16.90 | 16.90 | 35.49 | 25.35 | 16.90 | | | | |

★ $\beta \leq 60^\circ$



- All YOKE Swivel Hoist Rings meet or exceed all the requirement of ASME B30.26
- Hoist Ring Bail are designed by forged alloy steel, quenched and tempered.
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Rings are 360°swivel with 180°pivot function.
- Bolt are UNC thread, specification is a grade 8 alloy socket head cap screw per ASTM A 574.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90°angle.
- 100% magnaflux crack detection.

**Swivel Hoist Ring, with alloy steel washer.
UNC thread**

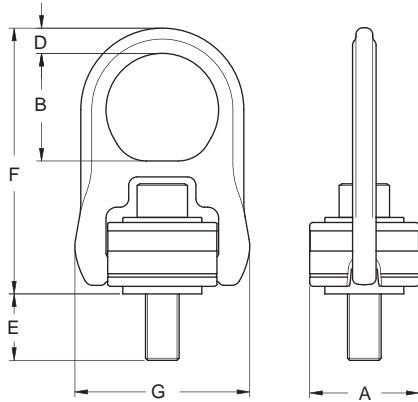
| Item No. | Working Load Limit | Torque in ft. Lbs | Bolt Size | Dimensions (inch) | | | | | | N.W. Lbs |
|--------------|--------------------|-------------------|-----------------|-------------------|------|------|------|-------|------|----------|
| | Lbs* | | | E | A | B | D | F | G | |
| 8-204-004 | 800 | 7 | 5/16 - 18 x 2 | 0.68 | 1.57 | 1.61 | 0.35 | 4.02 | 2.56 | 0.9 |
| 8-204-005 | 1000 | 12 | 3/8 - 16 x 2 | 0.68 | 1.57 | 1.61 | 0.35 | 4.02 | 2.56 | 0.9 |
| 8-204-010 | 2500 | 28 | 1/2 - 13 x 2.5 | 0.69 | 2.56 | 2.32 | 0.59 | 6.26 | 4.13 | 3.7 |
| § 8-204-010L | 2500 | 28 | 1/2 - 13 x 3.0 | 1.19 | 2.56 | 2.32 | 0.59 | 6.26 | 4.13 | 3.7 |
| 8-204-019 | 4000 | 60 | 5/8 - 11 x 2.5 | 0.69 | 2.56 | 2.32 | 0.59 | 6.26 | 4.13 | 4.0 |
| § 8-204-019L | 4000 | 60 | 5/8 - 11 x 3.25 | 1.44 | 2.56 | 2.32 | 0.59 | 6.26 | 4.13 | 4.0 |
| 8-204-021 | 5000 | 100 | 3/4 - 10 x 2.75 | 0.94 | 2.56 | 2.87 | 0.59 | 6.26 | 4.13 | 4.0 |
| § 8-204-021L | 5000 | 100 | 3/4 - 10 x 3.25 | 1.44 | 2.56 | 2.87 | 0.59 | 6.26 | 4.13 | 4.2 |
| 8-204-030 | 7000 | 100 | 3/4 - 10 x 3.0 | 0.83 | 3.35 | 2.87 | 0.59 | 6.26 | 5.28 | 9.0 |
| § 8-204-030L | 7000 | 100 | 3/4 - 10 x 3.75 | 1.58 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.5 |
| 8-204-042 | 8000 | 160 | 7/8 - 9 x 3.5 | 1.33 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.3 |
| § 8-204-042L | 8000 | 160 | 7/8 - 9 x 4.25 | 2.08 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.7 |
| 8-204-045 | 10000 | 230 | 1 - 8 x 3.5 | 1.33 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.5 |
| § 8-204-045L | 10000 | 230 | 1 - 8 x 4.5 | 2.33 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 10.1 |
| ** 8-204-070 | 15000 | 470 | 1 1/4 - 7 x 4.5 | 2.22 | 3.95 | 3.15 | 1.00 | 8.58 | 6.30 | 14.8 |
| ** 8-204-125 | 24000 | 800 | 1 1/2 - 6 x 6.5 | 3.15 | 4.72 | 4.29 | 1.38 | 12.09 | 8.66 | 36.4 |
| ** 8-204-135 | 30000 | 1100 | 2 - 4.5 x 6.5 | 3.15 | 4.72 | 4.29 | 1.38 | 12.09 | 8.66 | 38.6 |

* Minimum Ultimate Load is 5 times the Working Load Limit. * Proof Load is 2.5 times the Working Load Limit.

§Long Bolts are designed for soft metal work piece.

The depths of thread need to be in a minimum 1 times thread for steel, 1.25 times thread for cast iron and, 2 times thread for aluminum work piece.

** Will be supplied with a hex head bolt.



**Ball Bearing Inside
Patent**

- All YOKE Swivel Hoist Rings meet or exceed all the requirement of ASME B30.26
- Hoist Ring Bail are designed by forged alloy steel, quenched and tempered.
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Rings are 360°swivel with 180°pivot function.
- Ball bearing performs to fully swivel under load.
- Bolt are UNC thread, specification is a grade 8 alloy socket head cap screw per ASTM A 574.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90°angle.
- 100% magnaflux crack detection.

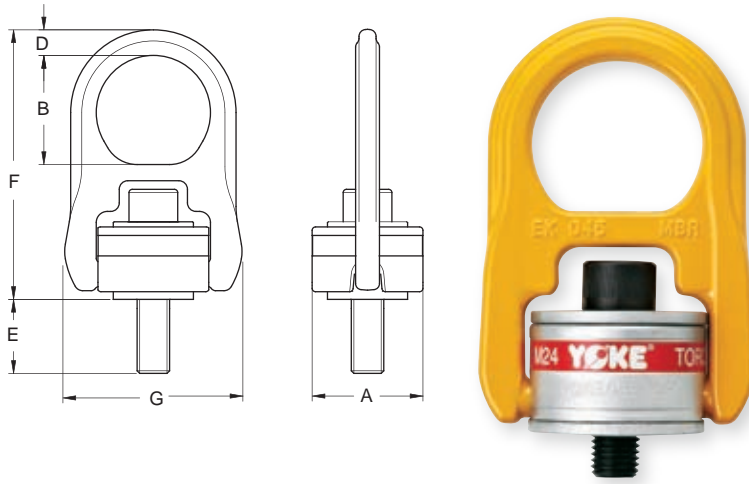
**Swivel Hoist Ring, with ball bearing.
UNC thread**

| Item No. | Working Load Limit Lbs* | Torque in ft. Lbs | Bolt Size | Dimensions (inch) | | | | | | N.W. Lbs |
|--------------|----------------------------|----------------------|-----------------|-------------------|------|------|------|------|------|-------------|
| | | | | E | A | B | D | F | G | |
| 8-202-004 | 800 | 7 | 5/16 - 18 x 2 | 0.68 | 1.57 | 1.61 | 0.35 | 4.02 | 2.56 | 0.9 |
| 8-202-005 | 1000 | 12 | 3/8 - 16 x 2 | 0.68 | 1.57 | 1.61 | 0.35 | 4.02 | 2.56 | 0.9 |
| 8-202-010 | 2500 | 28 | 1/2 - 13 x 2.5 | 0.69 | 2.56 | 2.32 | 0.59 | 6.26 | 4.13 | 3.8 |
| § 8-202-010L | 2500 | 28 | 1/2 - 13 x 3.0 | 1.19 | 2.56 | 2.32 | 0.59 | 6.26 | 4.13 | 3.8 |
| 8-202-019 | 4000 | 60 | 5/8 - 11 x 2.5 | 0.69 | 2.56 | 2.32 | 0.59 | 6.26 | 4.13 | 3.8 |
| § 8-202-019L | 4000 | 60 | 5/8 - 11 x 3.25 | 1.44 | 2.56 | 2.32 | 0.59 | 6.26 | 4.13 | 4.0 |
| 8-202-021 | 5000 | 100 | 3/4 - 10 x 2.75 | 0.94 | 2.56 | 2.87 | 0.59 | 6.26 | 4.13 | 4.0 |
| § 8-202-021L | 5000 | 100 | 3/4 - 10 x 3.25 | 1.44 | 2.56 | 2.87 | 0.59 | 6.26 | 4.13 | 4.0 |
| 8-202-030 | 7000 | 100 | 3/4 - 10 x 3.0 | 0.83 | 3.35 | 2.87 | 0.59 | 6.26 | 5.28 | 9.0 |
| § 8-202-030L | 7000 | 100 | 3/4 - 10 x 3.75 | 1.58 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.3 |
| 8-202-042 | 8000 | 160 | 7/8 - 9 x 3.5 | 1.33 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.2 |
| § 8-202-042L | 8000 | 160 | 7/8 - 9 x 4.25 | 2.08 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.7 |
| 8-202-045 | 10000 | 230 | 1 - 8 x 3.5 | 1.33 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.3 |
| § 8-202-045L | 10000 | 230 | 1 - 8 x 4.5 | 2.33 | 3.35 | 2.87 | 0.87 | 8.03 | 5.28 | 9.7 |

* Minimum Ultimate Load is 5 times the Working Load Limit. * Proof Load is 2.5 times the Working Load Limit.

§Long Bolts are designed for soft metal work piece.

The depths of thread need to be in a minimum 1 times thread for steel, 1.25 times thread for cast iron and, 2 times thread for aluminum work piece.

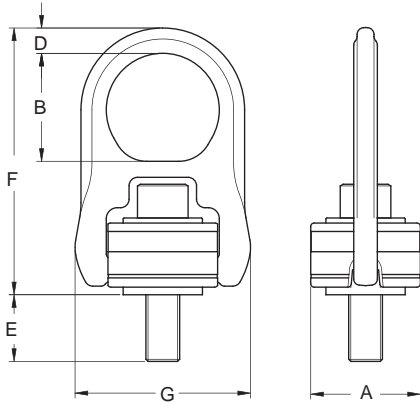


- All YOKE Swivel Hoist Rings meet or exceed all the requirement of ASME B30.26
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Ring Bail are designed by forged alloy steel, quenched and tempered.
- Hoist Rings are 360°swivel with 180°pivot function.
- Bolt are Metric thread (ASME / ANSI B18.3.1M), specification is a grade 12.9 alloy socket head screw per DIN EN ISO 4762.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90°angle.
- 100% magnaflux crack detection.

**Swivel Hoist Ring, with alloy steel washer.
Metric thread**

| Item No. | Working Load Limit | | Torque in Nm | Bolt Size | Dimensions (mm) | | | | | | N.W. Kg |
|---------------------|--------------------|-------|--------------|------------------|-----------------|-----|-----|----|-----|-----|---------|
| | tonnes* | | | | E | A | B | D | F | G | |
| | 5 : 1 | 4 : 1 | | | | | | | | | |
| 8-203-004 | 0.40 | 0.50 | 10 | M 8 x 1.25 x 50 | 17.0 | 40 | 41 | 9 | 102 | 65 | 0.4 |
| 8-203-005 | 0.45 | 0.55 | 16 | M10 x 1.50 x 45 | 11.0 | 40 | 41 | 9 | 102 | 65 | 0.5 |
| § 8-203-005L | 0.45 | 0.55 | 16 | M10 x 1.50 x 60 | 26.0 | 40 | 41 | 9 | 102 | 65 | 0.5 |
| § 8-203-010 | 1.05 | 1.30 | 38 | M12 x 1.75 x 60 | 15.0 | 65 | 64 | 15 | 158 | 105 | 1.7 |
| § 8-203-010L | 1.05 | 1.30 | 38 | M12 x 1.75 x 75 | 30.0 | 65 | 64 | 15 | 158 | 105 | 1.7 |
| § 8-203-019 | 1.90 | 2.40 | 81 | M16 x 2.00 x 65 | 20.0 | 65 | 64 | 15 | 158 | 105 | 1.8 |
| § 8-203-019L | 1.90 | 2.40 | 81 | M16 x 2.00 x 80 | 35.0 | 65 | 64 | 15 | 158 | 105 | 1.8 |
| 8-203-021 | 2.15 | 2.70 | 136 | M20 x 2.50 x 70 | 25.0 | 65 | 64 | 15 | 158 | 105 | 1.9 |
| 8-203-021L | 2.15 | 2.70 | 136 | M20 x 2.50 x 90 | 45.0 | 65 | 64 | 15 | 158 | 105 | 2.1 |
| § 8-203-030 | 3.00 | 3.75 | 136 | M20 x 2.50 x 80 | 25.0 | 85 | 79 | 19 | 204 | 134 | 4.2 |
| § 8-203-030L | 3.00 | 3.75 | 136 | M20 x 2.50 x 100 | 45.0 | 85 | 79 | 19 | 204 | 134 | 4.2 |
| § 8-203-042 | 4.20 | 5.25 | 312 | M24 x 3.00 x 80 | 26.0 | 85 | 79 | 19 | 204 | 134 | 4.2 |
| § 8-203-042L | 4.20 | 5.25 | 312 | M24 x 3.00 x 110 | 56.0 | 85 | 79 | 19 | 204 | 134 | 4.3 |
| ** 8-203-070 | 7.00 | 8.75 | 637 | M30 x 3.50 x 140 | 81.0 | 100 | 100 | 25 | 241 | 160 | 6.7 |
| ** 8-203-110 | 11.00 | 13.75 | 1005 | M36 x 4.00 x 160 | 76.0 | 120 | 111 | 30 | 286 | 194 | 15.5 |
| ** 8-203-125 | 12.50 | 15.60 | 1005 | M42 x 4.50 x 180 | 95.0 | 120 | 111 | 30 | 286 | 220 | 16.5 |
| ** 8-203-135 | 13.50 | 16.90 | 1350 | M48 x 5.00 x 190 | 105.0 | 120 | 111 | 30 | 286 | 220 | 16.8 |
| ** 8-203-155 | 15.50 | 19.40 | 1350 | M56 x 5.50 x 180 | 94.0 | 138 | 109 | 34 | 308 | 241 | 19.3 |
| ** 8-203-223 | 22.30 | 27.90 | 2847 | M64 x 6.00 x 190 | 98.0 | 138 | 100 | 38 | 312 | 241 | 20.7 |
| ** 8-203-315 | 31.50 | 39.40 | 5830 | M72 x 6.00 x 240 | 131.0 | 166 | 127 | 45 | 377 | 300 | 43.0 |

* Proof Load is 2.5 times the Working Load Limit on the 4:1 design factor. § Long Bolts are designed for soft metal work piece. The depths of thread need to be in a minimum 1 times thread for steel, 1.25 times thread for cast iron and, 2 times thread for aluminum work piece.
** Will be supplied with a hex head bolt.



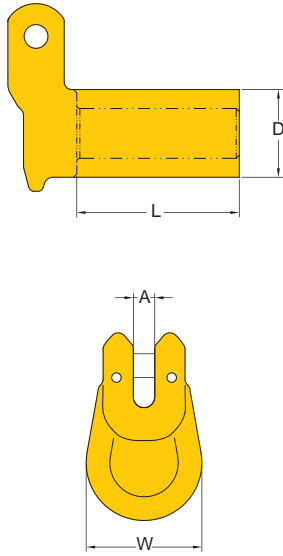
**Ball Bearing Inside
Patent**

- All YOKE Swivel Hoist Rings meet or exceed all the requirement of ASME B30.26
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Ring Bail are designed by forged alloy steel, quenched and tempered.
- Ball bearing performs to fully swivel under load.
- Hoist Rings are 360°swivel with 180°pivot function.
- Bolt are Metric thread (ASME / ANSI B18.3.1M), specification is a grade 12.9 alloy socket head screw per DIN EN ISO 4762.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90°angle.
- 100% magnaflux crack detection.

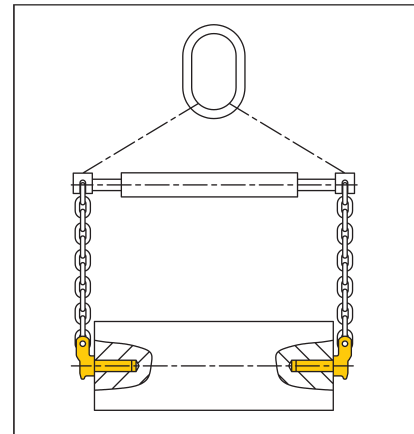
**Swivel Hoist Ring, with ball bearing.
Metric thread**

| Item No. | Working Load Limit | | Torque in Nm | Bolt Size | Dimensions (mm) | | | | | | N.W. kg |
|---------------------|--------------------|---------|--------------|------------------|-----------------|----|----|----|-----|-----|---------|
| | tonnes* | tonnes* | | | E | A | B | D | F | G | |
| | 5 : 1 | 4 : 1 | | | | | | | | | |
| 8-201-004 | 0.40 | 0.50 | 10 | M 8 x 1.25 x 50 | 16.5 | 40 | 41 | 9 | 102 | 65 | 0.4 |
| 8-201-005 | 0.45 | 0.55 | 16 | M10 x 1.50 x 45 | 11.5 | 40 | 41 | 9 | 102 | 65 | 0.4 |
| § 8-201-005L | 0.45 | 0.55 | 16 | M10 x 1.50 x 60 | 26.5 | 40 | 41 | 9 | 102 | 65 | 0.5 |
| § 8-201-010 | 1.05 | 1.30 | 38 | M12 x 1.75 x 60 | 14.0 | 65 | 64 | 15 | 158 | 105 | 1.7 |
| § 8-201-010L | 1.05 | 1.30 | 38 | M12 x 1.75 x 75 | 29.0 | 65 | 64 | 15 | 158 | 105 | 2.1 |
| 8-201-019 | 1.90 | 2.40 | 81 | M16 x 2.00 x 65 | 19.0 | 65 | 64 | 15 | 158 | 105 | 1.7 |
| § 8-201-019L | 1.90 | 2.40 | 81 | M16 x 2.00 x 80 | 34.0 | 65 | 64 | 15 | 158 | 105 | 1.8 |
| 8-201-021 | 2.15 | 2.70 | 136 | M20 x 2.50 x 70 | 24.0 | 65 | 64 | 15 | 158 | 105 | 1.8 |
| § 8-201-021L | 2.15 | 2.70 | 136 | M20 x 2.50 x 90 | 44.0 | 65 | 64 | 15 | 158 | 105 | 1.8 |
| 8-201-030 | 3.00 | 3.75 | 136 | M20 x 2.50 x 80 | 25.0 | 85 | 79 | 19 | 204 | 134 | 4.1 |
| § 8-201-030L | 3.00 | 3.75 | 136 | M20 x 2.50 x 100 | 45.0 | 85 | 79 | 19 | 204 | 134 | 4.2 |
| 8-201-042 | 4.20 | 5.25 | 312 | M24 x 3.00 x 80 | 25.0 | 85 | 79 | 19 | 204 | 134 | 4.2 |
| § 8-201-042L | 4.20 | 5.25 | 312 | M24 x 3.00 x 110 | 50.0 | 85 | 79 | 19 | 204 | 134 | 4.3 |

* Proof Load is 2.5 times the Working Load Limit on the 4:1 design factor.§Long Bolts are designed for soft metal work piece.
The depths of thread need to be in a minimum 1 times thread for steel,1.25 times thread for cast iron and, 2 times thread for aluminum work piece.



- Always indicate length L and diameter size D of the plug-in connector when ordering.
- Bore diameter = D+1 mm
- Minimum bolt length L=2xd min



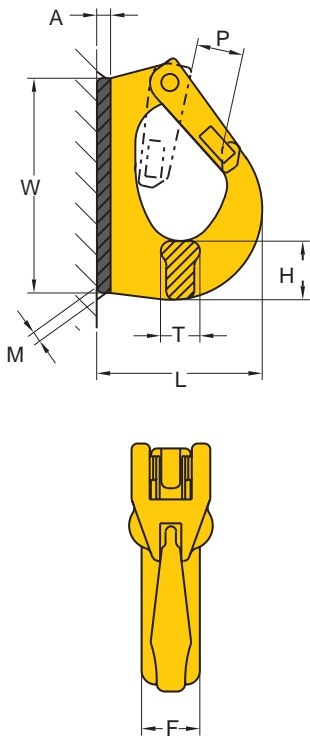
Plug-in Connector

| Item No. | Working Load Limit Lbs* | For Grade 80 Chain inch | Dimensions (inch) | | | | L | N.W. Lbs |
|----------|----------------------------|----------------------------|-------------------|------|------|---------|---------------|-------------|
| | | | A | W | D | d min** | | |
| 8-098-06 | 2100 | 7/32 | 0.24 | 1.46 | 1.10 | 0.67 | L min=2xd min | 0.9 |
| 8-098-07 | 4500 | 1/4-5/16 | 0.35 | 1.97 | 1.18 | 0.87 | | 1.3 |
| 8-098-10 | 7100 | 3/8 | 0.43 | 2.36 | 1.36 | 1.10 | | 2.0 |

- ★ Minimum Ultimate Load is 4 times the working Load Limit.
- ★ Proof Load is 2.5 times the working Load Limit.

| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | L | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|------|---------|---------------|------------|
| | | | A | W | D | d min** | | |
| 8-098-06 | 1.12 | 6 | 6 | 37 | 28 | 17 | L min=2xd min | 0.4 |
| 8-098-07 | 2.0 | 7,8 | 9 | 50 | 30 | 22 | | 0.6 |
| 8-098-10 | 3.15 | 10 | 11 | 60 | 34.5 | 28 | | 0.9 |

- ★ Minimum Ultimate Load is 4 times the working Load Limit.
- ★ Proof Load is 2.5 times the working Load Limit.



- Designed for attachment to mobile lifting equipment to provide a pick point for easy sling attachment.
- Forged Alloy Steel.
- Wide range of sizes available: 1-10 Metric Ton capacity.
- Large weld pad.
- Heavy duty latch interlocks with the hook tip. Replacement latches available.

Excavator Weld-on Hook. Code “YX” .

| Item No. | Working Load Limit | Dimensions (inch) | | | | | | | | N.W. |
|----------|--------------------|-------------------|------|------|------|------|------|------|------|------|
| | Lbs* | P | L | T | H | F | W | A | M | Lbs |
| 8-081-01 | 2,200 | 0.87 | 2.87 | 0.67 | 0.91 | 0.98 | 3.74 | 0.28 | 0.16 | 1.3 |
| 8-081-02 | 4,400 | 1.14 | 3.46 | 0.83 | 1.18 | 1.18 | 4.49 | 0.35 | 0.20 | 2.2 |
| 8-081-03 | 6,600 | 1.14 | 4.17 | 0.91 | 1.18 | 1.38 | 5.24 | 0.39 | 0.24 | 3.1 |
| 8-081-04 | 8,800 | 1.22 | 4.41 | 1.14 | 1.54 | 1.65 | 5.59 | 0.47 | 0.28 | 4.4 |
| 8-081-05 | 11,000 | 1.34 | 5.16 | 1.18 | 1.81 | 1.77 | 6.54 | 0.51 | 0.31 | 6.6 |
| 8-081-08 | 17,600 | 1.38 | 5.24 | 1.54 | 2.01 | 1.97 | 6.81 | 0.51 | 0.35 | 8.4 |
| 8-081-10 | 22,000 | 1.97 | 6.69 | 1.73 | 2.36 | 2.20 | 8.70 | 0.55 | 0.35 | 13.9 |

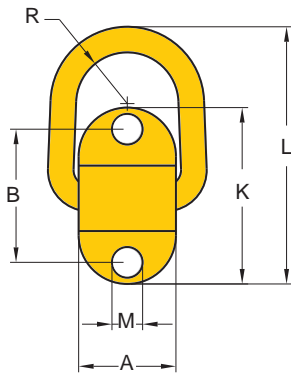
★ Design factor 5:1

YOKE recommends that the working load limit is reduced to meet any appropriate legislative requirements, if welding on to an excavator. Please contact your YOKE distributors for further information.

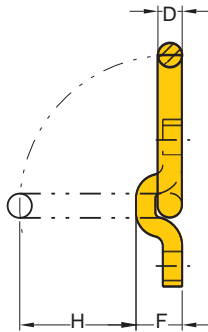
| Item No. | Working Load Limit | Dimensions (mm) | | | | | | | | N.W. |
|----------|--------------------|-----------------|-----|----|----|----|-----|----|---|------|
| | tonnes* | P | L | T | H | F | W | A | M | Kg |
| 8-081-01 | 1.0 | 18 | 70 | 18 | 27 | 25 | 95 | 7 | 4 | 0.6 |
| 8-081-02 | 2.0 | 25 | 85 | 20 | 30 | 30 | 115 | 8 | 5 | 1.0 |
| 8-081-03 | 3.0 | 28 | 107 | 23 | 30 | 35 | 133 | 9 | 6 | 1.4 |
| 8-081-04 | 4.0 | 28 | 114 | 30 | 38 | 42 | 142 | 10 | 7 | 2.0 |
| 8-081-05 | 5.0 | 30 | 135 | 31 | 47 | 44 | 167 | 12 | 7 | 3.0 |
| 8-081-08 | 8.0 | 32 | 137 | 39 | 52 | 50 | 176 | 12 | 8 | 3.8 |
| 8-081-10 | 10.0 | 44 | 170 | 42 | 56 | 56 | 222 | 13 | 8 | 6.3 |

★ Design factor 5:1

YOKE recommends that the working load limit is reduced to meet any appropriate legislative requirements, if welding on to an excavator. Please contact your YOKE distributors for further information.



- Forged Alloy Steel-Quenched and Tempered.
- Excellent welding qualities.
- Widely used on farm machinery, trucks, steel hulled marine vessels and material handling equipment.
- Appropriate welding instructions are available upon request.



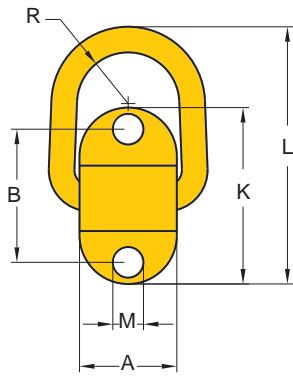
Weld-on Lifting Point. Code "DAA" .

| Item No. | Working Load Limit | Dimensions (inch) | | | | | | | N.W. |
|-----------|--------------------|-------------------|------|------|------|------|------|------|------|
| | Lbs* | W | D | F | K | H | R | L | Lbs |
| 8-057-1T | 2,200 | 1.97 | 0.55 | 1.06 | 1.50 | 2.17 | 0.94 | 4.13 | 1.1 |
| 8-057-3T | 6,600 | 2.28 | 0.67 | 1.34 | 1.89 | 2.36 | 1.14 | 4.41 | 1.8 |
| 8-057-5T | 11,000 | 2.52 | 0.87 | 1.69 | 2.40 | 2.91 | 1.30 | 6.06 | 4.0 |
| 8-057-8T | 17,000 | 2.40 | 1.05 | 2.12 | 2.87 | 3.22 | 1.33 | 6.65 | 5.7 |
| 8-057-10T | 22,000 | 2.95 | 0.78 | 2.12 | 2.87 | 4.06 | 1.61 | 7.52 | 6.8 |
| 8-057-15T | 33,000 | 3.58 | 0.98 | 2.76 | 3.66 | 4.84 | 1.97 | 9.21 | 14.3 |

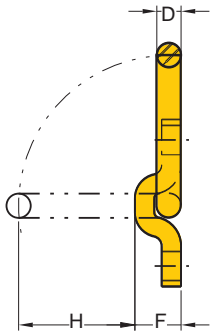
★ Design factor 5:1

| Item No. | Working Load Limit | Dimensions (mm) | | | | | | | N.W. |
|-----------|--------------------|-----------------|----|----|----|-----|----|-----|------|
| | tonnes* | W | D | F | K | H | R | L | Kg |
| 8-057-1T | 1.0 | 50 | 14 | 27 | 38 | 55 | 24 | 105 | 0.5 |
| 8-057-3T | 3.0 | 58 | 17 | 34 | 48 | 60 | 29 | 112 | 0.8 |
| 8-057-5T | 5.0 | 64 | 22 | 43 | 61 | 74 | 33 | 154 | 1.8 |
| 8-057-8T | 8.0 | 61 | 27 | 54 | 73 | 82 | 34 | 169 | 2.6 |
| 8-057-10T | 10.0 | 75 | 20 | 54 | 73 | 103 | 41 | 191 | 3.0 |
| 8-057-15T | 15.0 | 91 | 25 | 70 | 93 | 123 | 50 | 234 | 6.3 |

★ Design factor 5:1



- Forged Alloy Steel-Quenched and Tempered.
- Excellent tie down qualities.
- Widely used on farm machinery, trucks, steel hulled marine vessels and material handling equipment.
- Appropriate tie down instructions are available upon request.



Bolt-on Tie Down. Code “DAB” .

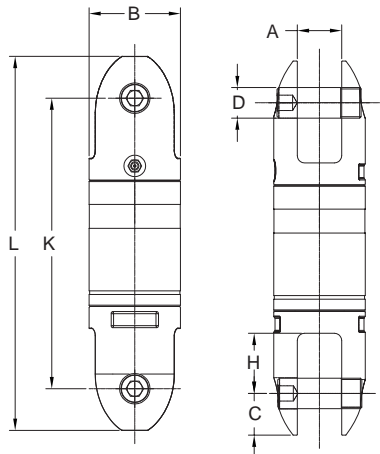
| Item No. | Working Load Limit | Dimensions (inch) | | | | | | | | | N.W. |
|----------|--------------------|-------------------|------|------|------|------|------|------|------|------|------|
| | Lbs* | A | B | D | F | K | H | M | L | R | Lbs |
| 8-058-1T | 2,200 | 1.97 | 2.83 | 0.55 | 1.06 | 3.86 | 2.17 | 0.55 | 5.47 | 0.94 | 1.8 |
| 8-058-3T | 6,600 | 2.28 | 3.31 | 0.67 | 1.30 | 4.49 | 2.36 | 0.63 | 5.67 | 1.14 | 2.4 |
| 8-058-5T | 11,000 | 2.52 | 4.57 | 0.87 | 1.69 | 6.30 | 2.91 | 0.79 | 7.99 | 1.30 | 5.5 |

- ★ Design factor 5:1
- ★ Supplied without bolt.

| Item No. | Working Load Limit | Dimensions (mm) | | | | | | | | | N.W. |
|----------|--------------------|-----------------|-----|----|----|-----|----|----|-----|----|------|
| | tonnes* | A | B | D | F | K | H | M | L | R | Kg |
| 8-058-1T | 1.0 | 50 | 72 | 14 | 27 | 98 | 55 | 14 | 139 | 24 | 0.8 |
| 8-058-3T | 3.0 | 58 | 84 | 17 | 33 | 114 | 50 | 16 | 144 | 29 | 1.1 |
| 8-058-5T | 5.0 | 64 | 116 | 22 | 43 | 160 | 74 | 20 | 203 | 33 | 2.5 |

- ★ Design factor 5:1
- ★ Supplied without bolt.





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- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

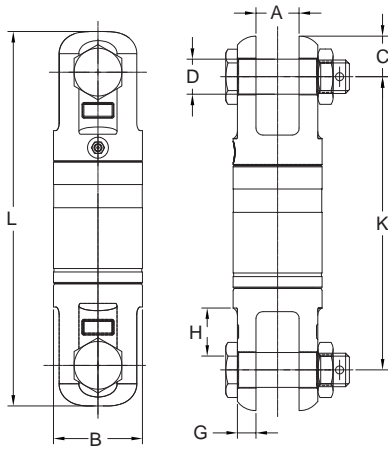
Angular Contact Bearing Swivels - Bullet Style

| Item No. | Wire Line Size | Working Load Limit | Dimensions (inch) | | | | | | | N.W. |
|------------|----------------|--------------------|-------------------|-------|-------|------|------|------|------|-------|
| | inch | | tons* | B | K | L | C | A | D | H |
| 8-301-0075 | 1/4 | 0.75 | 1.30 | 4.00 | 5.00 | 0.50 | 0.60 | 0.40 | 0.90 | 1.1 |
| 8-301-015 | 6/8 | 1.5 | 1.60 | 4.40 | 5.70 | 0.60 | 0.70 | 0.50 | 1.00 | 1.7 |
| 8-301-03 | 1/2 | 3 | 2.00 | 6.30 | 8.00 | 0.90 | 0.90 | 0.60 | 1.20 | 4.4 |
| 8-301-05 | 5/8 | 5 | 2.50 | 8.00 | 10.30 | 1.20 | 1.30 | 0.90 | 1.50 | 8.7 |
| 8-301-085 | 3/4 | 8.5 | 3.00 | 9.50 | 12.30 | 1.40 | 1.50 | 1.00 | 2.00 | 14.8 |
| 8-301-10 | 7/8 | 10 | 4.00 | 12.50 | 16.00 | 1.80 | 1.70 | 1.50 | 2.10 | 41.1 |
| 8-301-15 | 1 | 15 | 4.30 | 12.50 | 16.00 | 1.80 | 2.00 | 1.50 | 2.20 | 43.9 |
| 8-301-25 | 1 1/4 | 25 | 5.20 | 14.70 | 19.50 | 2.40 | 2.50 | 2.00 | 2.70 | 80.5 |
| 8-301-35 | 1 1/2 | 35 | 5.20 | 14.70 | 19.50 | 2.40 | 2.50 | 2.00 | 2.70 | 105.0 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.

| Item No. | Wire Line Size | Working Load Limit | Dimensions (mm) | | | | | | | N.W. |
|------------|----------------|--------------------|-----------------|-----|-----|----|----|----|----|------|
| | mm | | tons* | B | K | L | C | A | D | H |
| 8-301-0075 | 6 | 0.75 | 32 | 103 | 126 | 12 | 15 | 10 | 22 | 0.5 |
| 8-301-015 | 10 | 1.5 | 40 | 112 | 144 | 16 | 18 | 11 | 26 | 0.8 |
| 8-301-03 | 13 | 3 | 51 | 159 | 203 | 23 | 23 | 16 | 31 | 2.0 |
| 8-301-05 | 16 | 5 | 64 | 200 | 262 | 31 | 32 | 22 | 37 | 3.9 |
| 8-301-085 | 19 | 8.5 | 76 | 242 | 312 | 35 | 37 | 25 | 50 | 6.7 |
| 8-301-10 | 22 | 10 | 102 | 317 | 408 | 46 | 42 | 38 | 53 | 18.6 |
| 8-301-15 | 25 | 15 | 108 | 317 | 408 | 46 | 48 | 38 | 56 | 19.9 |
| 8-301-25 | 32 | 25 | 132 | 374 | 495 | 61 | 62 | 51 | 69 | 36.5 |
| 8-301-35 | 38 | 35 | 132 | 374 | 495 | 61 | 62 | 51 | 69 | 47.6 |

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- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

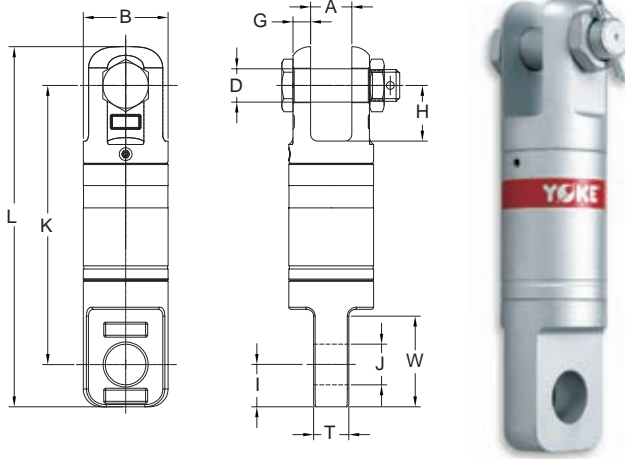
Angular Contact Bearing Swivels - Jaw + Jaw

| Item No. | Wire Line Size | Working Load Limit | Dimensions (inch) | | | | | | | | N.W. |
|------------|----------------|--------------------|-------------------|-------|-------|------|------|------|------|------|-------|
| | inch | | tons* | B | K | L | C | A | D | G | |
| 8-303-0075 | 1/4 | 0.75 | 1.30 | 4.10 | 5.00 | 0.50 | 0.60 | 0.40 | 0.20 | 0.90 | 1.1 |
| 8-303-015 | 6/8 | 1.5 | 1.60 | 4.40 | 6.00 | 0.80 | 0.70 | 0.50 | 0.30 | 1.00 | 2.0 |
| 8-303-03 | 1/2 | 3 | 2.00 | 6.20 | 8.20 | 1.00 | 0.90 | 0.80 | 0.40 | 1.30 | 5.1 |
| 8-303-05 | 5/8 | 5 | 2.50 | 8.00 | 10.30 | 1.20 | 1.30 | 0.90 | 0.60 | 1.50 | 9.7 |
| 8-303-085 | 3/4 | 8.5 | 3.00 | 10.00 | 12.60 | 1.30 | 1.60 | 1.20 | 0.60 | 2.10 | 16.8 |
| 8-303-10 | 7/8 | 10 | 4.00 | 12.40 | 16.20 | 1.90 | 1.70 | 1.50 | 1.00 | 2.10 | 43.0 |
| 8-303-15 | 1 | 15 | 4.30 | 12.40 | 16.50 | 2.00 | 1.90 | 1.50 | 1.00 | 2.20 | 47.8 |
| 8-303-25 | 1 1/4 | 25 | 5.20 | 14.70 | 20.00 | 2.60 | 2.40 | 2.00 | 1.20 | 2.80 | 87.0 |
| 8-303-35 | 1 1/2 | 35 | 5.20 | 14.70 | 20.00 | 2.60 | 2.40 | 2.00 | 1.20 | 2.80 | 102.0 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.

| Item No. | Wire Line Size | Working Load Limit | Dimensions (mm) | | | | | | | | N.W. |
|------------|----------------|--------------------|-----------------|-----|-----|----|----|----|----|----|------|
| | mm | | tons* | B | K | L | C | A | D | G | |
| 8-303-0075 | 6 | 0.75 | 32 | 103 | 128 | 13 | 15 | 10 | 6 | 22 | 0.5 |
| 8-303-015 | 10 | 1.5 | 40 | 112 | 152 | 20 | 18 | 13 | 8 | 26 | 0.9 |
| 8-303-03 | 13 | 3 | 51 | 158 | 208 | 25 | 23 | 19 | 10 | 32 | 2.3 |
| 8-303-05 | 16 | 5 | 64 | 200 | 261 | 31 | 32 | 22 | 14 | 37 | 4.4 |
| 8-303-085 | 19 | 8.5 | 76 | 252 | 320 | 34 | 40 | 30 | 14 | 54 | 7.6 |
| 8-303-10 | 22 | 10 | 102 | 316 | 412 | 48 | 42 | 38 | 25 | 54 | 19.5 |
| 8-303-15 | 25 | 15 | 108 | 316 | 420 | 52 | 48 | 38 | 25 | 57 | 21.7 |
| 8-303-25 | 32 | 25 | 132 | 374 | 503 | 65 | 62 | 51 | 30 | 70 | 39.5 |
| 8-303-35 | 38 | 35 | 132 | 374 | 503 | 65 | 62 | 51 | 30 | 70 | 46.2 |

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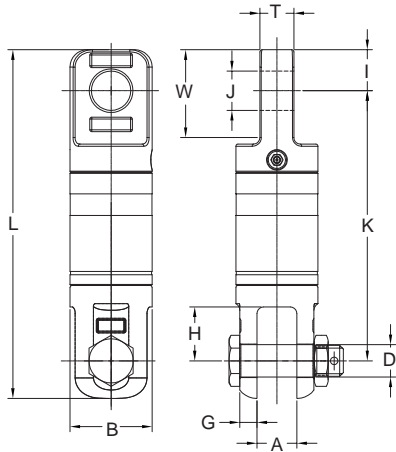
Angular Contact Bearing Swivels - Jaw + Eye

| Item No. | Wire Line Size | Working Load Limit | Dimensions (inch) | | | | | | | | | | | N.W. |
|------------|----------------|--------------------|-------------------|-------|-------|------|------|------|------|------|------|------|------|-------|
| | inch | | tons* | B | K | L | A | G | D | H | T | J | I | W |
| 8-304-0075 | 1/4 | 0.75 | 1.30 | 4.10 | 5.30 | 0.60 | 0.20 | 0.40 | 0.90 | 0.50 | 0.80 | 0.70 | 1.50 | 1.1 |
| 8-304-015 | 3/8 | 1.5 | 1.60 | 4.50 | 6.10 | 0.70 | 0.30 | 0.50 | 1.00 | 0.60 | 0.90 | 0.90 | 1.70 | 2.0 |
| 8-304-03 | 1/2 | 3 | 2.00 | 6.20 | 8.30 | 0.90 | 0.40 | 0.80 | 1.30 | 0.80 | 1.10 | 1.10 | 2.00 | 4.6 |
| 8-304-05 | 5/8 | 5 | 2.50 | 8.10 | 10.60 | 1.30 | 0.60 | 0.90 | 1.50 | 1.00 | 1.30 | 1.30 | 2.30 | 9.7 |
| 8-304-085 | 3/4 | 8.5 | 3.00 | 9.80 | 12.70 | 1.60 | 0.60 | 1.20 | 2.10 | 1.30 | 1.50 | 1.50 | 3.20 | 16.3 |
| 8-304-10 | 7/8 | 10 | 4.00 | 12.30 | 16.20 | 1.70 | 1.00 | 1.50 | 2.10 | 1.70 | 1.70 | 2.00 | 3.50 | 39.0 |
| 8-304-15 | 1 | 15 | 4.30 | 12.50 | 17.10 | 1.90 | 1.00 | 1.50 | 2.20 | 1.90 | 2.10 | 2.50 | 4.30 | 47.6 |
| 8-304-25 | 1 1/4 | 25 | 5.20 | 15.40 | 20.60 | 2.40 | 1.20 | 2.00 | 2.80 | 2.40 | 2.60 | 2.80 | 5.10 | 87.3 |
| 8-304-35 | 1 1/2 | 35 | 5.20 | 15.40 | 20.60 | 2.40 | 1.20 | 2.00 | 2.80 | 2.40 | 2.60 | 2.80 | 5.10 | 102.3 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.

| Item No. | Wire Line Size | Working Load Limit | Dimensions (mm) | | | | | | | | | | | N.W. |
|------------|----------------|--------------------|-----------------|-----|-----|----|----|----|----|----|----|----|-----|------|
| | mm | | tons* | B | K | L | A | G | D | H | T | J | I | W |
| 8-304-0075 | 6 | 0.75 | 32 | 103 | 134 | 15 | 6 | 10 | 22 | 12 | 19 | 18 | 37 | 0.5 |
| 8-304-015 | 10 | 1.5 | 40 | 115 | 156 | 18 | 7 | 13 | 26 | 15 | 23 | 22 | 43 | 0.9 |
| 8-304-03 | 13 | 3 | 51 | 158 | 211 | 23 | 10 | 19 | 32 | 20 | 27 | 28 | 51 | 2.2 |
| 8-304-05 | 16 | 5 | 64 | 205 | 269 | 32 | 14 | 22 | 37 | 26 | 33 | 33 | 59 | 4.4 |
| 8-304-085 | 19 | 8.5 | 76 | 250 | 322 | 40 | 14 | 30 | 54 | 32 | 37 | 38 | 82 | 7.4 |
| 8-304-10 | 22 | 10 | 102 | 312 | 412 | 42 | 25 | 38 | 54 | 42 | 44 | 52 | 90 | 17.5 |
| 8-304-15 | 25 | 15 | 108 | 317 | 434 | 48 | 25 | 38 | 57 | 49 | 54 | 64 | 110 | 21.6 |
| 8-304-25 | 32 | 25 | 132 | 390 | 524 | 62 | 30 | 51 | 70 | 60 | 66 | 70 | 130 | 39.7 |
| 8-304-35 | 32 | 25 | 132 | 390 | 524 | 62 | 30 | 51 | 70 | 60 | 66 | 70 | 130 | 46.4 |

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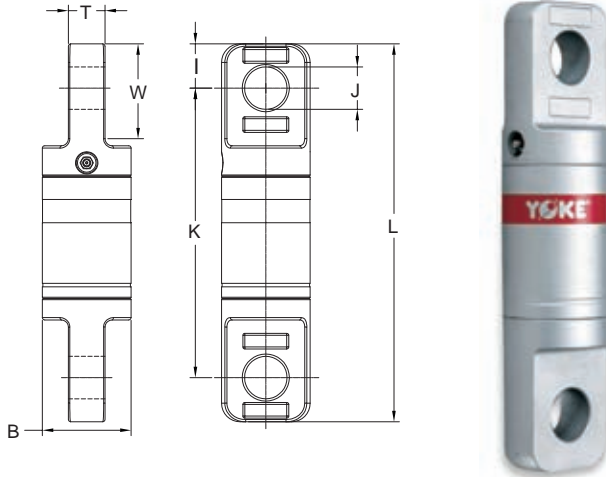
Angular Contact Bearing Swivels - Eye + Jaw

| Item No. | Wire Line Size | Working Load Limit tons* | Dimensions (inch) | | | | | | | | | | N.W. | |
|------------|----------------|-----------------------------|-------------------|-------|-------|------|------|------|------|------|------|------|------|-------|
| | inch | | B | K | L | A | G | D | H | T | J | W | I | Lbs |
| 8-305-0075 | 1/4 | 0.75 | 1.30 | 4.06 | 5.28 | 0.60 | 0.20 | 0.40 | 0.90 | 0.50 | 0.80 | 1.50 | 0.70 | 1.1 |
| 8-305-015 | 3/8 | 1.5 | 1.60 | 4.53 | 6.14 | 0.70 | 0.30 | 0.50 | 1.00 | 0.60 | 0.90 | 1.70 | 0.90 | 2.0 |
| 8-305-03 | 1/2 | 3 | 2.00 | 6.22 | 8.31 | 0.90 | 0.40 | 0.80 | 1.30 | 0.80 | 1.10 | 2.00 | 1.10 | 4.6 |
| 8-305-05 | 5/8 | 5 | 2.50 | 8.07 | 10.60 | 1.30 | 0.60 | 0.90 | 1.50 | 1.00 | 1.30 | 2.30 | 1.30 | 9.7 |
| 8-305-085 | 3/4 | 8.5 | 3.00 | 9.84 | 12.68 | 1.60 | 0.60 | 1.20 | 2.10 | 1.30 | 1.50 | 3.20 | 1.50 | 16.4 |
| 8-305-10 | 7/8 | 10 | 4.00 | 12.28 | 16.22 | 1.70 | 1.00 | 1.50 | 2.10 | 1.70 | 1.70 | 3.50 | 2.00 | 39.6 |
| 8-305-15 | 1 | 15 | 4.30 | 12.50 | 17.10 | 1.90 | 1.00 | 1.50 | 2.20 | 1.90 | 2.10 | 4.30 | 2.50 | 46.7 |
| 8-305-25 | 1 1/4 | 25 | 5.20 | 15.35 | 20.63 | 2.40 | 1.20 | 2.00 | 2.80 | 2.40 | 2.60 | 5.10 | 2.80 | 88.0 |
| 8-305-35 | 1 1/2 | 35 | 5.20 | 15.35 | 20.63 | 2.40 | 1.20 | 2.00 | 2.80 | 2.40 | 2.60 | 5.10 | 2.80 | 103.0 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.

| Item No. | Wire Line Size | Working Load Limit tons* | Dimensions (mm) | | | | | | | | | | N.W. | |
|------------|----------------|-----------------------------|-----------------|-----|-----|----|----|----|----|----|----|-----|------|------|
| | mm | | B | K | L | A | G | D | H | T | J | W | I | Kg |
| 8-305-0075 | 6 | 0.75 | 32 | 103 | 134 | 15 | 6 | 10 | 22 | 12 | 19 | 37 | 18 | 0.5 |
| 8-305-015 | 10 | 1.5 | 40 | 115 | 156 | 18 | 7 | 13 | 26 | 15 | 23 | 43 | 22 | 0.9 |
| 8-305-03 | 13 | 3 | 51 | 158 | 211 | 23 | 10 | 19 | 32 | 20 | 27 | 51 | 28 | 2.2 |
| 8-305-05 | 16 | 5 | 64 | 204 | 268 | 32 | 14 | 22 | 37 | 26 | 33 | 59 | 33 | 4.4 |
| 8-305-085 | 19 | 8.5 | 76 | 250 | 322 | 40 | 14 | 30 | 54 | 32 | 37 | 82 | 38 | 7.4 |
| 8-305-10 | 22 | 10 | 102 | 313 | 413 | 42 | 25 | 38 | 54 | 42 | 44 | 90 | 52 | 18.0 |
| 8-305-15 | 25 | 15 | 108 | 314 | 430 | 48 | 25 | 38 | 57 | 49 | 54 | 110 | 64 | 21.2 |
| 8-305-25 | 32 | 25 | 132 | 391 | 526 | 62 | 30 | 51 | 70 | 60 | 66 | 130 | 70 | 40.0 |
| 8-305-35 | 38 | 35 | 132 | 391 | 526 | 62 | 30 | 51 | 70 | 60 | 66 | 130 | 70 | 46.7 |

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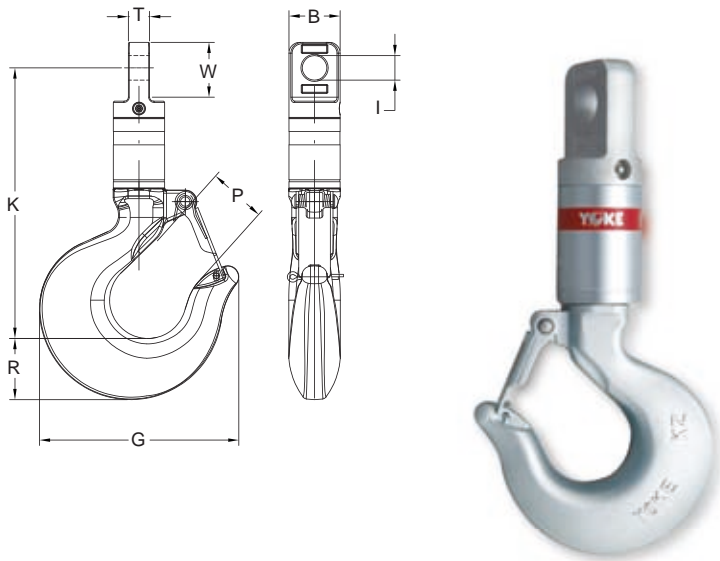
Angular Contact Bearing Swivels - Eye + Eye

| Item No. | Wire Line Size | Working Load Limit | Dimensions (inch) | | | | | | | N.W. |
|------------|----------------|--------------------|-------------------|-------|-------|------|------|------|------|-------|
| | inch | | tons* | B | K | L | I | T | J | W |
| 8-306-0075 | 1/4 | 0.75 | 1.30 | 4.10 | 5.50 | 0.70 | 0.50 | 0.70 | 1.50 | 1.1 |
| 8-306-015 | 3/8 | 1.50 | 1.60 | 4.60 | 6.30 | 0.90 | 0.60 | 0.90 | 1.70 | 2.0 |
| 8-306-03 | 1/2 | 3 | 2.00 | 6.20 | 8.40 | 1.10 | 0.80 | 1.10 | 2.00 | 4.6 |
| 8-306-05 | 5/8 | 5 | 2.50 | 8.30 | 10.90 | 1.30 | 1.00 | 1.30 | 2.30 | 9.5 |
| 8-306-085 | 3/4 | 8.50 | 3.00 | 9.80 | 12.80 | 1.50 | 1.30 | 1.50 | 3.20 | 16.1 |
| 8-306-10 | 7/8 | 10 | 4.00 | 12.20 | 16.30 | 2.10 | 1.70 | 2.00 | 3.50 | 37.4 |
| 8-306-15 | 1 | 15 | 4.30 | 12.40 | 17.40 | 2.50 | 1.90 | 2.50 | 4.30 | 46.3 |
| 8-306-25 | 1 1/4 | 25 | 5.20 | 16.00 | 21.50 | 2.80 | 2.40 | 2.80 | 5.10 | 86.0 |
| 8-306-35 | 1 1/2 | 35 | 5.20 | 16.00 | 21.50 | 2.80 | 2.40 | 2.80 | 5.10 | 101.0 |

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 Maximum Proof Load is 2 times the Working Load Limit.

| Item No. | Wire Line Size | Working Load Limit | Dimensions (mm) | | | | | | | N.W. |
|------------|----------------|--------------------|-----------------|-----|-----|----|----|----|-----|------|
| | mm | | tons* | B | K | L | I | T | J | W |
| 8-306-0075 | 6 | 0.75 | 32 | 103 | 139 | 18 | 12 | 19 | 37 | 0.5 |
| 8-306-015 | 10 | 1.50 | 40 | 117 | 160 | 22 | 15 | 23 | 43 | 0.9 |
| 8-306-03 | 13 | 3 | 51 | 158 | 214 | 28 | 20 | 27 | 51 | 2.1 |
| 8-306-05 | 16 | 5 | 64 | 210 | 276 | 33 | 26 | 33 | 59 | 4.3 |
| 8-306-085 | 19 | 8.50 | 76 | 249 | 325 | 38 | 32 | 37 | 82 | 7.3 |
| 8-306-10 | 22 | 10 | 102 | 310 | 413 | 52 | 42 | 44 | 90 | 17.0 |
| 8-306-15 | 25 | 15 | 108 | 316 | 443 | 64 | 49 | 54 | 110 | 21.0 |
| 8-306-25 | 32 | 25 | 132 | 407 | 547 | 70 | 60 | 66 | 130 | 39.0 |
| 8-306-35 | 38 | 35 | 132 | 407 | 547 | 70 | 60 | 66 | 130 | 45.8 |

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- YOKE Swivels are manufactured using the highest grade of material available.
- YOKE Swivels are designed with a safety factor of 5:1.
- YOKE Swivels are available in sizes from 3/4 tonnes to 25 tonnes.
- YOKE Swivels are available for wire lines 1/4" to 1-1/4".
- YOKE Swivels are individually tested to 2 times the safe working load with certification.
- YOKE Swivels are zinc plated for corrosion resistance and longer life.
- YOKE Swivels are manufactured with grease fittings for superior performance.
- YOKE Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

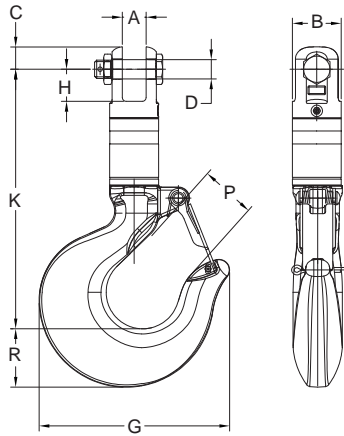
Angular Contact Bearing Swivels - Eye + Hook

| Item No. | Wire Line Size | Working Load Limit tons* | Dimensions (inch) | | | | | | | | N.W. Lbs |
|------------|----------------|-----------------------------|-------------------|-------|-------|------|------|------|------|------|-------------|
| | inch | | B | K | G | P | I | W | T | R | |
| 8-307-0075 | 1/4 | 0.75 | 1.30 | 6.20 | 3.15 | 1.00 | 0.71 | 1.57 | 0.39 | 0.83 | 1.5 |
| 8-307-015 | 3/8 | 1.5 | 1.60 | 7.30 | 4.02 | 1.20 | 0.87 | 1.92 | 0.59 | 1.14 | 3.1 |
| 8-307-03 | 1/2 | 3 | 2.00 | 9.60 | 5.13 | 1.40 | 1.06 | 2.09 | 0.87 | 1.42 | 7.1 |
| 8-307-05 | 5/8 | 5 | 2.50 | 12.44 | 6.54 | 1.70 | 1.29 | 2.76 | 1.02 | 1.85 | 13.9 |
| 8-307-085 | 3/4 | 8.5 | 3.00 | 15.00 | 8.69 | 2.40 | 1.46 | 3.43 | 1.26 | 2.60 | 29.3 |
| 8-307-10 | 7/8 | 10 | 4.00 | 18.38 | 10.91 | 3.20 | 3.19 | 4.17 | 1.65 | 3.00 | 57.1 |
| 8-307-15 | 1 | 15 | 4.30 | 19.10 | 10.91 | 3.20 | 3.19 | 4.88 | 1.93 | 3.00 | 63.1 |
| 8-307-25 | 1 1/4 | 25 | 5.20 | 22.95 | 13.89 | 3.30 | 3.27 | 5.71 | 2.32 | 3.62 | 117.5 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.

| Item No. | Wire Line Size | Working Load Limit tons* | Dimensions (mm) | | | | | | | | N.W. Kg |
|------------|----------------|-----------------------------|-----------------|-----|-----|----|----|-----|----|----|------------|
| | mm | | B | K | G | P | I | W | T | R | |
| 8-307-0075 | 6 | 0.75 | 32 | 157 | 80 | 25 | 18 | 40 | 10 | 21 | 0.7 |
| 8-307-015 | 10 | 1.5 | 40 | 185 | 102 | 30 | 22 | 48 | 15 | 29 | 1.4 |
| 8-307-03 | 13 | 3 | 51 | 243 | 130 | 36 | 27 | 53 | 22 | 36 | 3.2 |
| 8-307-05 | 16 | 5 | 64 | 316 | 166 | 43 | 33 | 70 | 26 | 47 | 6.3 |
| 8-307-085 | 19 | 8.5 | 76 | 381 | 221 | 62 | 37 | 87 | 32 | 66 | 13.3 |
| 8-307-10 | 22 | 10 | 102 | 467 | 277 | 81 | 44 | 106 | 42 | 76 | 25.9 |
| 8-307-15 | 25 | 15 | 108 | 485 | 277 | 81 | 54 | 124 | 49 | 76 | 28.6 |
| 8-307-25 | 32 | 25 | 132 | 583 | 353 | 83 | 66 | 145 | 59 | 92 | 53.4 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximum Proof Load is 2 times the Working Load Limit.



- YOKE Swivels are manufactured using the highest grade of material available.
- YOKE Swivels are designed with a safety factor of 5:1.
- YOKE Swivels are available in sizes from 3/4 tonnes to 25 tonnes.
- YOKE Swivels are available for wire lines 1/4" to 1-1/4".
- YOKE Swivels are individually tested to 2 times the safe working load with certification.
- YOKE Swivels are zinc plated for corrosion resistance and longer life.
- YOKE Swivels are manufactured with grease fittings for superior performance.
- YOKE Swivels are designed for low starting torque and high rotation speed.
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

Angular Contact Bearing Swivels - Jaw + Hook

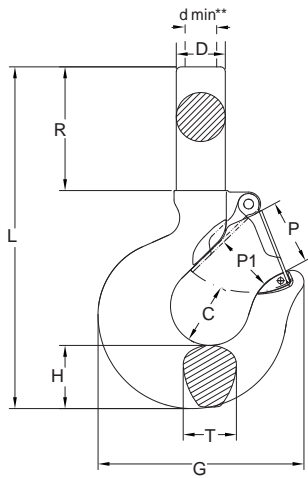
| Item No. | Wire Line Size | Working Load Limit tons* | Dimensions (inch) | | | | | | | | | N.W. Lbs |
|------------|----------------|-----------------------------|-------------------|------|------|------|------|-------|-------|------|------|-------------|
| | inch | | B | D | A | C | H | K | G | P | R | |
| 8-308-0075 | 1/4 | 0.75 | 1.30 | 0.40 | 0.40 | 0.50 | 0.90 | 5.48 | 3.15 | 1.00 | 0.83 | 1.5 |
| 8-308-015 | 3/8 | 1.5 | 1.60 | 0.50 | 0.50 | 0.80 | 1.00 | 6.33 | 4.02 | 1.20 | 1.14 | 3.3 |
| 8-308-03 | 1/2 | 3 | 2.00 | 0.75 | 0.75 | 0.91 | 1.30 | 8.66 | 5.13 | 1.40 | 1.42 | 7.3 |
| 8-308-05 | 5/8 | 5 | 2.50 | 0.87 | 0.87 | 1.20 | 1.50 | 10.99 | 6.54 | 1.70 | 1.85 | 14.1 |
| 8-308-085 | 3/4 | 8.5 | 3.00 | 1.18 | 1.18 | 1.37 | 1.97 | 13.58 | 8.69 | 2.40 | 2.60 | 29.5 |
| 8-308-10 | 7/8 | 10 | 4.00 | 1.50 | 1.50 | 1.89 | 2.10 | 16.49 | 10.91 | 3.20 | 3.00 | 60.0 |
| 8-308-15 | 1 | 15 | 4.30 | 1.50 | 1.50 | 2.02 | 2.20 | 46.57 | 10.91 | 3.20 | 3.00 | 63.7 |
| 8-308-25 | 1 1/4 | 25 | 5.20 | 2.00 | 2.00 | 2.56 | 2.74 | 19.53 | 13.89 | 3.30 | 3.62 | 117.9 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.

| Item No. | Wire Line Size | Working Load Limit tons* | Dimensions (mm) | | | | | | | | | N.W. Kg |
|------------|----------------|-----------------------------|-----------------|----|----|----|----|-----|-----|----|----|------------|
| | mm | | B | D | A | C | H | K | G | P | R | |
| 8-308-0075 | 6 | 0.75 | 32 | 10 | 15 | 13 | 22 | 139 | 80 | 25 | 21 | 0.7 |
| 8-308-015 | 10 | 1.5 | 40 | 13 | 18 | 20 | 26 | 161 | 102 | 30 | 29 | 1.5 |
| 8-308-03 | 13 | 3 | 51 | 19 | 23 | 23 | 32 | 220 | 130 | 36 | 36 | 3.3 |
| 8-308-05 | 16 | 5 | 64 | 22 | 32 | 31 | 37 | 279 | 166 | 43 | 47 | 6.4 |
| 8-308-085 | 19 | 8.5 | 76 | 30 | 37 | 35 | 50 | 335 | 221 | 62 | 66 | 13.4 |
| 8-308-10 | 22 | 10 | 102 | 38 | 42 | 48 | 54 | 419 | 277 | 81 | 76 | 27.2 |
| 8-308-15 | 25 | 15 | 108 | 38 | 48 | 52 | 56 | 421 | 277 | 81 | 76 | 28.9 |
| 8-308-25 | 32 | 25 | 132 | 51 | 62 | 65 | 69 | 496 | 353 | 83 | 92 | 53.6 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2 times the Working Load Limit.





- YOKE alloy shank hoist hook are manufactured from the finest quality alloy steel.
- YOKE shank hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All shank hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Shank Hoist Hooks are proof tested to 2 times the working load limit..
- YOKE Shank Hoist Hooks are supplied without threads
- YOKE Shank Hoist Hooks are Predrilled to accept a YOKE latch kits.
- YOKE Shank Hoist Hooks are supplied with certification for each hook.

Alloy Shank Hoist Hook

self colored.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (inch) | | | | | | | | | | N.W. Lbs |
|--------------|----------------|-----------------------------|-------------------|-------------------|------|---------|------|------|------|-------|-------|------|-------|-------------|
| with latch | without latch | | | C | D | d min** | T | P | P1 | G | R | H | L | |
| 8-171.SC-01 | 8-171.SC/0-01 | 1 | AA | 0.97 | 0.79 | 0.53 | 0.63 | 1.02 | 0.87 | 3.07 | 2.00 | 0.75 | 5.39 | 0.9 |
| 8-171.SC-015 | 8-171.SC/0-015 | 1.5 | BB | 0.97 | 0.66 | 0.62 | 0.71 | 0.95 | 0.75 | 3.15 | 2.45 | 0.87 | 5.98 | 1.3 |
| 8-171.SC-02 | 8-171.SC/0-02 | 2 | CC | 1.03 | 0.72 | 0.66 | 0.88 | 1.06 | 0.79 | 3.58 | 2.56 | 1.00 | 6.38 | 1.8 |
| 8-171.SC-03 | 8-171.SC/0-03 | 3 | DD | 1.16 | 0.88 | 0.81 | 0.94 | 1.22 | 0.98 | 4.02 | 2.91 | 1.18 | 7.72 | 2.6 |
| 8-171.SC-05 | 8-171.SC/0-05 | 5 | EE | 1.53 | 1.26 | 1.03 | 1.31 | 1.42 | 1.22 | 5.12 | 3.50 | 1.46 | 9.45 | 5.1 |
| 8-171.SC-07 | 8-171.SC/0-07 | 7 | FF | 1.94 | 1.41 | 1.27 | 1.66 | 1.77 | 1.54 | 6.54 | 3.89 | 1.82 | 11.18 | 9.3 |
| 8-171.SC-11 | 8-171.SC/0-11 | 11 | GG | 2.46 | 1.81 | 1.52 | 1.88 | 2.40 | 2.24 | 7.72 | 4.41 | 2.28 | 12.91 | 15.4 |
| 8-171.SC-15 | 8-171.SC/0-15 | 15 | HH | 2.59 | 2.00 | 1.75 | 2.19 | 2.83 | 2.44 | 8.70 | 4.53 | 2.60 | 13.54 | 21.3 |
| 8-171.SC-22 | 8-171.SC/0-22 | 22 | JJ | 2.81 | 2.56 | 2.00 | 2.69 | 3.39 | 3.19 | 10.91 | 5.91 | 3.01 | 16.97 | 41.4 |
| 8-171.SC-30 | 8-171.SC/0-30 | 30 | KK | 3.44 | 3.12 | 2.50 | 3.00 | 3.50 | 3.27 | 13.90 | 10.00 | 3.62 | 23.07 | 75.4 |

★ Minimum Ultimate Load is 5 times the Working Load Limit. Maximun Proof Load is 2.5 times the Working Load Limit.

**d min.:After machining the shank, proof loading must be carried out.

*S.C.=Self Colored

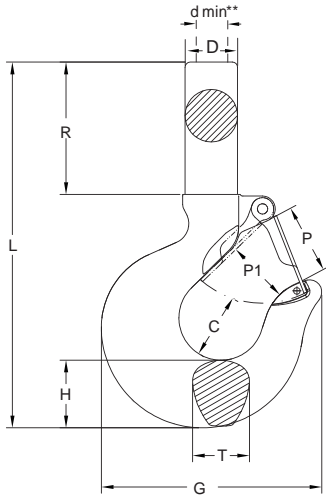
| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (mm) | | | | | | | | | | N.W. Kg |
|--------------|----------------|-----------------------------|-------------------|-----------------|----|---------|----|----|----|-----|-----|----|-----|------------|
| with latch | without latch | | | C | D | d min** | T | P | P1 | G | R | H | L | |
| 8-171.SC-01 | 8-171.SC/0-01 | 1 | AA | 25 | 20 | 13 | 16 | 26 | 22 | 78 | 51 | 19 | 137 | 0.4 |
| 8-171.SC-015 | 8-171.SC/0-015 | 1.5 | BB | 25 | 23 | 15 | 18 | 24 | 19 | 80 | 62 | 22 | 152 | 0.6 |
| 8-171.SC-02 | 8-171.SC/0-02 | 2 | CC | 26 | 26 | 16 | 22 | 27 | 20 | 91 | 65 | 25 | 162 | 0.8 |
| 8-171.SC-03 | 8-171.SC/0-03 | 3 | DD | 29 | 29 | 20 | 24 | 31 | 25 | 102 | 74 | 30 | 196 | 1.2 |
| 8-171.SC-05 | 8-171.SC/0-05 | 5 | EE | 38 | 32 | 26 | 33 | 36 | 31 | 130 | 89 | 37 | 240 | 2.3 |
| 8-171.SC-07 | 8-171.SC/0-07 | 7 | FF | 49 | 38 | 32 | 42 | 45 | 39 | 166 | 99 | 46 | 284 | 4.2 |
| 8-171.SC-11 | 8-171.SC/0-11 | 11 | GG | 62 | 45 | 38 | 48 | 61 | 57 | 196 | 112 | 58 | 328 | 7.0 |
| 8-171.SC-15 | 8-171.SC/0-15 | 15 | HH | 65 | 51 | 44 | 56 | 72 | 62 | 221 | 115 | 66 | 344 | 10.1 |
| 8-171.SC-22 | 8-171.SC/0-22 | 22 | JJ | 71 | 67 | 50 | 68 | 86 | 81 | 277 | 150 | 77 | 431 | 18.8 |
| 8-171.SC-30 | 8-171.SC/0-30 | 30 | KK | 87 | 70 | 63 | 76 | 89 | 83 | 353 | 254 | 92 | 586 | 34.2 |

★ Minimum Ultimate Load is 5 times the Working Load Limit. Maximun Proof Load is 2.5 times the Working Load Limit.

**d min.:After machining the shank, proof loading must be carried out.

*S.C.=Self Colored





- YOKE carbon shank hoist hook are manufactured from the finest quality carbon steel.
- YOKE shank hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All shank hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Shank Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Shank Hoist Hooks are supplied without threads.
- YOKE Shank Hoist Hooks are Predrilled to accept a YOKE latch kits.
- YOKE Shank Hoist Hooks are supplied with certification for each hook.

Carbon Shank Hoist Hook

self colored.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (inch) | | | | | | | | | | N.W. Lbs |
|---------------|-----------------|-----------------------------|----------------------|-------------------|------|---------|------|------|------|-------|-------|------|-------|-------------|
| with latch | without latch | | | C | D | d min** | T | P | P1 | G | R | H | L | |
| 8-191.SC-0075 | 8-191.SC/0-0075 | 0.75 | AA | 0.97 | 0.79 | 0.53 | 0.63 | 1.02 | 0.87 | 3.07 | 2.00 | 0.75 | 5.39 | 0.9 |
| 8-191.SC-01 | 8-191.SC/0-01 | 1 | BB | 0.97 | 0.66 | 0.62 | 0.71 | 0.95 | 0.75 | 3.15 | 2.45 | 0.87 | 5.98 | 1.3 |
| 8-191.SC-015 | 8-191.SC/0-015 | 1.5 | CC | 1.03 | 0.72 | 0.66 | 0.88 | 1.06 | 0.79 | 3.58 | 2.56 | 1.00 | 6.38 | 1.9 |
| 8-191.SC-02 | 8-191.SC/0-02 | 2 | DD | 1.16 | 0.88 | 0.81 | 0.94 | 1.22 | 0.98 | 4.02 | 2.91 | 1.18 | 7.72 | 2.6 |
| 8-191.SC-03 | 8-191.SC/0-03 | 3 | EE | 1.53 | 1.26 | 1.03 | 1.31 | 1.42 | 1.22 | 5.12 | 3.50 | 1.46 | 9.45 | 5.1 |
| 8-191.SC-05 | 8-191.SC/0-05 | 5 | FF | 1.94 | 1.41 | 1.27 | 1.66 | 1.77 | 1.54 | 6.54 | 3.89 | 1.82 | 11.18 | 9.5 |
| 8-191.SC-075 | 8-191.SC/0-075 | 7.5 | GG | 2.46 | 1.81 | 1.52 | 1.88 | 2.40 | 2.24 | 7.72 | 4.41 | 2.28 | 12.91 | 15.6 |
| 8-191.SC-10 | 8-191.SC/0-10 | 10 | HH | 2.59 | 2.00 | 1.75 | 2.19 | 2.83 | 2.44 | 8.70 | 4.53 | 2.60 | 13.54 | 21.6 |
| 8-191.SC-15 | 8-191.SC/0-15 | 15 | JJ | 2.81 | 2.56 | 2.00 | 2.69 | 3.39 | 3.19 | 10.91 | 5.91 | 3.01 | 16.97 | 40.8 |
| 8-191.SC-20 | 8-191.SC/0-20 | 20 | KK | 3.44 | 3.12 | 2.50 | 3.00 | 3.50 | 3.27 | 13.90 | 10.00 | 3.62 | 23.07 | 75.4 |

★ Minimum Ultimate Load is 5 times the Working Load Limit. Maximun Proof Load is 2.5 times the Working Load Limit.

**d min.:After machining the shank, proof loading must be carried out.

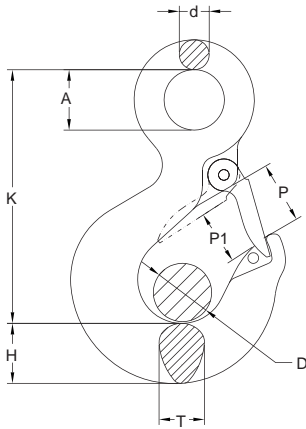
*S.C.=Self Colored

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (mm) | | | | | | | | | | N.W. Kg |
|---------------|-----------------|-----------------------------|----------------------|-----------------|----|---------|----|----|----|-----|-----|----|-----|------------|
| with latch | without latch | | | C | D | d min** | T | P | P1 | G | R | H | L | |
| 8-191.SC-0075 | 8-191.SC/0-0075 | 0.75 | AA | 25 | 20 | 13 | 16 | 26 | 19 | 78 | 51 | 19 | 137 | 0.4 |
| 8-191.SC-01 | 8-191.SC/0-01 | 1 | BB | 25 | 23 | 15 | 18 | 24 | 21 | 80 | 62 | 22 | 152 | 0.6 |
| 8-191.SC-015 | 8-191.SC/0-015 | 1.5 | CC | 26 | 26 | 16 | 22 | 27 | 25 | 91 | 65 | 25 | 162 | 0.8 |
| 8-191.SC-02 | 8-191.SC/0-02 | 2 | DD | 29 | 29 | 20 | 24 | 31 | 29 | 102 | 74 | 30 | 196 | 1.2 |
| 8-191.SC-03 | 8-191.SC/0-03 | 3 | EE | 38 | 32 | 26 | 33 | 36 | 36 | 130 | 89 | 37 | 240 | 2.3 |
| 8-191.SC-05 | 8-191.SC/0-05 | 5 | FF | 49 | 38 | 32 | 42 | 45 | 46 | 166 | 99 | 46 | 284 | 4.3 |
| 8-191.SC-075 | 8-191.SC/0-075 | 7.5 | GG | 62 | 45 | 38 | 48 | 61 | 58 | 196 | 112 | 58 | 328 | 7.1 |
| 8-191.SC-10 | 8-191.SC/0-10 | 10 | HH | 65 | 51 | 44 | 56 | 72 | 64 | 221 | 115 | 66 | 344 | 9.8 |
| 8-191.SC-15 | 8-191.SC/0-15 | 15 | JJ | 71 | 67 | 50 | 68 | 86 | 76 | 277 | 150 | 77 | 431 | 18.5 |
| 8-191.SC-20 | 8-191.SC/0-20 | 20 | KK | 87 | 70 | 63 | 76 | 89 | 93 | 353 | 254 | 92 | 586 | 34.2 |

★ Minimum Ultimate Load is 5 times the Working Load Limit. Maximun Proof Load is 2.5 times the Working Load Limit.

**d min.:After machining the shank, proof loading must be carried out.

*S.C.=Self Colored



- YOKE alloy eye hoist hook are manufactured from the finest quality alloy steel.
- YOKE eye hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All eye hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Eye Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Eye Hoist Hooks are Predrilled to accept a YOKE latch kits.
- YOKE Eye Hoist Hooks are supplied with certification.

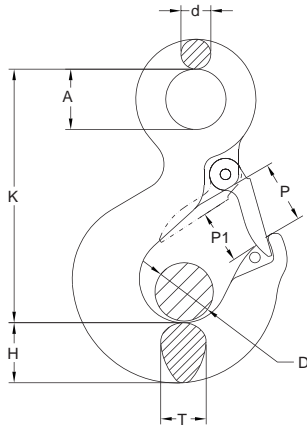
Alloy Eye Hoist Hook

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (inch) | | | | | | | | N.W. Lbs |
|------------|---------------|-----------------------------|-------------------|-------------------|------|------|------|------|-------|------|------|-------------|
| with latch | without latch | | | P | P1 | A | T | H | K | D | d | |
| 8-173-01 | 8-173/0-01 | 1 | AA | 1.02 | 0.87 | 0.91 | 0.59 | 0.75 | 3.27 | 0.87 | 0.39 | 0.6 |
| 8-173-015 | 8-173/0-015 | 1.5 | BB | 0.95 | 0.75 | 0.91 | 0.67 | 0.83 | 3.74 | 0.75 | 0.43 | 0.9 |
| 8-173-02 | 8-173/0-02 | 2 | CC | 1.06 | 0.79 | 1.14 | 0.83 | 1.02 | 4.17 | 0.79 | 0.51 | 1.5 |
| 8-173-03 | 8-173/0-03 | 3 | DD | 1.22 | 0.98 | 1.26 | 0.95 | 1.14 | 4.80 | 0.98 | 0.59 | 2.0 |
| 8-173-05 | 8-173/0-05 | 5 | EE | 1.42 | 1.22 | 1.57 | 1.22 | 1.46 | 5.87 | 1.22 | 0.71 | 4.6 |
| 8-173-07 | 8-173/0-07 | 7 | FF | 1.77 | 1.54 | 2.00 | 1.46 | 1.85 | 7.56 | 1.54 | 0.95 | 8.8 |
| 8-173-11 | 8-173/0-11 | 11 | GG | 2.40 | 2.24 | 2.44 | 1.89 | 2.28 | 9.13 | 2.24 | 1.10 | 15.2 |
| 8-173-15 | 8-173/0-15 | 15 | HH | 2.83 | 2.44 | 2.84 | 2.20 | 2.60 | 10.10 | 2.44 | 1.26 | 21.0 |
| 8-173-22 | 8-173/0-22 | 22 | JJ | 3.39 | 3.19 | 3.54 | 2.68 | 3.00 | 12.50 | 3.19 | 1.57 | 40.7 |
| 8-173-30 | 8-173/0-30 | 30 | KK | 3.50 | 3.27 | 3.54 | 2.99 | 3.66 | 14.10 | 3.27 | 1.77 | 68.0 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2.5 times the Working Load Limit.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (mm) | | | | | | | | N.W. Kg |
|------------|---------------|-----------------------------|-------------------|-----------------|----|----|----|----|-----|----|----|------------|
| with latch | without latch | | | P | P1 | A | T | H | K | D | d | |
| 8-173-01 | 8-173/0-01 | 1 | AA | 26 | 22 | 23 | 15 | 19 | 83 | 22 | 10 | 0.3 |
| 8-173-015 | 8-173/0-015 | 1.5 | BB | 24 | 19 | 23 | 17 | 21 | 95 | 19 | 11 | 0.4 |
| 8-173-02 | 8-173/0-02 | 2 | CC | 27 | 20 | 29 | 21 | 26 | 106 | 20 | 13 | 0.7 |
| 8-173-03 | 8-173/0-03 | 3 | DD | 31 | 25 | 32 | 24 | 29 | 122 | 25 | 15 | 0.9 |
| 8-173-05 | 8-173/0-05 | 5 | EE | 36 | 31 | 40 | 31 | 37 | 149 | 31 | 18 | 2.1 |
| 8-173-07 | 8-173/0-07 | 7 | FF | 45 | 39 | 51 | 37 | 47 | 192 | 39 | 24 | 4.0 |
| 8-173-11 | 8-173/0-11 | 11 | GG | 61 | 57 | 62 | 48 | 58 | 232 | 57 | 28 | 6.9 |
| 8-173-15 | 8-173/0-15 | 15 | HH | 72 | 62 | 72 | 56 | 66 | 256 | 62 | 32 | 9.5 |
| 8-173-22 | 8-173/0-22 | 22 | JJ | 86 | 81 | 90 | 68 | 76 | 318 | 81 | 40 | 18.5 |
| 8-173-30 | 8-173/0-30 | 30 | KK | 89 | 83 | 90 | 76 | 93 | 357 | 83 | 45 | 30.9 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
 Maximun Proof Load is 2.5 times the Working Load Limit.



- YOKE carbon eye hoist hook are manufactured from the finest quality carbon steel.
- YOKE eye hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All eye hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Eye Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Eye Hoist Hooks are Predrilled to accept a YOKE latch kits.
- YOKE Eye Hoist Hooks are supplied with certification.

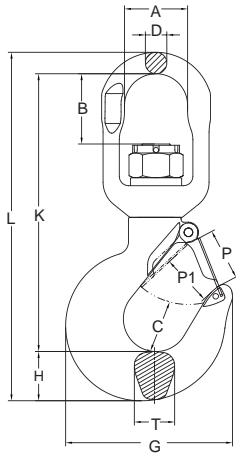
Carbon Eye Hoist Hook

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (inch) | | | | | | | | N.W. Lbs |
|------------|---------------|-----------------------------|-------------------|-------------------|------|------|------|------|-------|------|------|-------------|
| with latch | without latch | | | P | P1 | A | T | H | K | D | d | |
| 8-193-0075 | 8-193/0-0075 | 0.75 | AA | 1.02 | 0.87 | 0.91 | 0.59 | 0.75 | 3.27 | 0.87 | 0.39 | 0.6 |
| 8-193-01 | 8-193/0-01 | 1 | BB | 0.95 | 0.75 | 0.91 | 0.67 | 0.83 | 3.74 | 0.75 | 0.43 | 0.9 |
| 8-193-015 | 8-193/0-015 | 1.5 | CC | 1.06 | 0.79 | 1.14 | 0.83 | 1.02 | 4.17 | 0.79 | 0.51 | 1.5 |
| 8-193-02 | 8-193/0-02 | 2 | DD | 1.22 | 0.98 | 1.26 | 0.95 | 1.14 | 4.80 | 0.98 | 0.59 | 2.0 |
| 8-193-03 | 8-193/0-03 | 3 | EE | 1.42 | 1.22 | 1.57 | 1.22 | 1.46 | 5.87 | 1.22 | 0.71 | 4.6 |
| 8-193-05 | 8-193/0-05 | 5 | FF | 1.77 | 1.54 | 2.00 | 1.46 | 1.85 | 7.56 | 1.54 | 0.95 | 8.8 |
| 8-193-075 | 8-193/0-075 | 7.5 | GG | 2.40 | 2.24 | 2.44 | 1.89 | 2.28 | 9.13 | 2.24 | 1.10 | 15.3 |
| 8-193-10 | 8-193/0-10 | 10 | HH | 2.83 | 2.44 | 2.84 | 2.20 | 2.60 | 10.10 | 2.44 | 1.26 | 20.3 |
| 8-193-15 | 8-193/0-15 | 15 | JJ | 3.39 | 3.19 | 3.54 | 2.68 | 3.00 | 12.50 | 3.19 | 1.57 | 40.7 |
| 8-193-20 | 8-193/0-20 | 20 | KK | 3.50 | 3.27 | 3.54 | 2.99 | 3.66 | 14.10 | 3.27 | 1.77 | 68.0 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (mm) | | | | | | | | N.W. Kg |
|------------|---------------|-----------------------------|-------------------|-----------------|----|----|----|----|-----|----|----|------------|
| with latch | without latch | | | P | P1 | A | T | H | K | D | d | |
| 8-193-0075 | 8-193/0-0075 | 0.75 | AA | 26 | 22 | 23 | 15 | 19 | 83 | 22 | 10 | 0.3 |
| 8-193-01 | 8-193/0-01 | 1 | BB | 24 | 19 | 23 | 17 | 21 | 95 | 19 | 11 | 0.4 |
| 8-193-015 | 8-193/0-015 | 1.5 | CC | 27 | 20 | 29 | 21 | 26 | 106 | 20 | 13 | 0.7 |
| 8-193-02 | 8-193/0-02 | 2 | DD | 31 | 25 | 32 | 24 | 29 | 122 | 25 | 15 | 0.9 |
| 8-193-03 | 8-193/0-03 | 3 | EE | 36 | 31 | 40 | 31 | 37 | 149 | 31 | 18 | 2.1 |
| 8-193-05 | 8-193/0-05 | 5 | FF | 45 | 39 | 51 | 37 | 47 | 192 | 39 | 24 | 4.0 |
| 8-193-075 | 8-193/0-075 | 7.5 | GG | 61 | 57 | 62 | 48 | 58 | 232 | 57 | 28 | 6.9 |
| 8-193-10 | 8-193/0-10 | 10 | HH | 72 | 62 | 72 | 56 | 66 | 256 | 62 | 32 | 9.2 |
| 8-193-15 | 8-193/0-15 | 15 | JJ | 86 | 81 | 90 | 68 | 76 | 318 | 81 | 40 | 18.5 |
| 8-193-20 | 8-193/0-20 | 20 | KK | 89 | 83 | 90 | 76 | 93 | 357 | 83 | 45 | 30.9 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.



- YOKE alloy swivel hoist hook are manufactured from the finest quality alloy steel.
- YOKE swivel hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All swivel hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Swivel Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Swivel Hoist Hooks are Predrilled to accept a YOKE latch kits.

Alloy Swivel Hoist Hook

with brass washer.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (inch) | | | | | | | | | | | N.W. Lbs |
|------------|---------------|-----------------------------|-------------------|-------------------|------|------|------|-------|------|-------|-------|------|------|------|-------------|
| with latch | without latch | | | A | B | C | D | G | H | K | L | P | P1 | T | |
| 8-175-01 | 8-175/0-01 | 1 | AA | 1.26 | 0.91 | 0.97 | 0.45 | 3.06 | 0.75 | 4.86 | 6.06 | 1.02 | 0.87 | 0.63 | 1.3 |
| 8-175-015 | 8-175/0-015 | 1.5 | BB | 1.26 | 0.91 | 0.97 | 0.45 | 3.15 | 0.84 | 4.96 | 6.23 | 0.95 | 0.75 | 0.71 | 1.5 |
| 8-175-02 | 8-175/0-02 | 2 | CC | 1.42 | 1.14 | 1.03 | 0.49 | 3.66 | 1.00 | 5.63 | 7.15 | 1.06 | 0.79 | 0.88 | 2.2 |
| 8-175-03 | 8-175/0-03 | 3 | DD | 1.62 | 1.38 | 1.16 | 0.63 | 4.02 | 1.13 | 7.73 | 8.36 | 1.22 | 0.98 | 0.95 | 3.3 |
| 8-175-05 | 8-175/0-05 | 5 | EE | 1.83 | 1.73 | 1.53 | 0.83 | 5.14 | 1.41 | 8.32 | 10.58 | 1.42 | 1.22 | 1.22 | 7.0 |
| 8-175-07 | 8-175/0-07 | 7 | FF | 2.40 | 1.99 | 1.94 | 0.89 | 6.60 | 1.82 | 10.18 | 12.92 | 1.77 | 1.54 | 1.42 | 12.3 |
| 8-175-11 | 8-175/0-11 | 11 | GG | 2.92 | 3.25 | 2.46 | 0.99 | 7.72 | 2.28 | 12.84 | 16.11 | 2.40 | 2.24 | 1.89 | 21.2 |
| 8-175-15 | 8-175/0-15 | 15 | HH | 3.83 | 3.78 | 2.59 | 1.30 | 8.70 | 2.53 | 14.64 | 18.55 | 2.83 | 2.44 | 2.20 | 35.1 |
| 8-175-22 | 8-175/0-22 | 22 | JJ | 4.83 | 4.55 | 2.81 | 1.64 | 10.91 | 3.00 | 18.42 | 23.58 | 3.39 | 3.19 | 2.69 | 73.6 |
| 8-175-30 | 8-175/0-30 | 30 | KK | 4.83 | 4.24 | 3.44 | 1.64 | 13.90 | 3.60 | 19.67 | 25.63 | 3.50 | 3.27 | 3.00 | 101.2 |

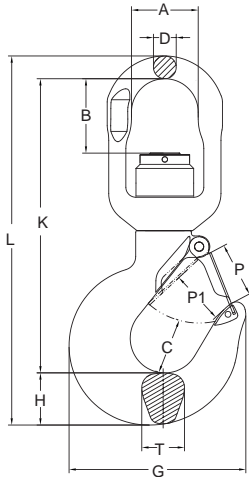
★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.

⚠ WARNING INFORMATION: This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 58 8-175N.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (mm) | | | | | | | | | | | N.W. Kg |
|------------|---------------|-----------------------------|-------------------|-----------------|-----|----|----|-----|----|-----|-----|----|----|----|------------|
| with latch | without latch | | | A | B | C | D | G | H | K | L | P | P1 | T | |
| 8-175-01 | 8-175/0-01 | 1 | AA | 32 | 23 | 25 | 12 | 78 | 19 | 123 | 154 | 26 | 22 | 16 | 0.6 |
| 8-175-015 | 8-175/0-015 | 1.5 | BB | 32 | 23 | 25 | 12 | 80 | 21 | 126 | 158 | 24 | 19 | 18 | 0.7 |
| 8-175-02 | 8-175/0-02 | 2 | CC | 36 | 29 | 26 | 13 | 91 | 25 | 143 | 181 | 27 | 20 | 22 | 1.0 |
| 8-175-03 | 8-175/0-03 | 3 | DD | 41 | 35 | 29 | 16 | 102 | 29 | 196 | 212 | 31 | 25 | 24 | 1.5 |
| 8-175-05 | 8-175/0-05 | 5 | EE | 46 | 44 | 38 | 21 | 130 | 36 | 211 | 269 | 36 | 31 | 31 | 3.2 |
| 8-175-07 | 8-175/0-07 | 7 | FF | 61 | 51 | 49 | 23 | 166 | 46 | 258 | 328 | 45 | 39 | 42 | 5.6 |
| 8-175-11 | 8-175/0-11 | 11 | GG | 74 | 82 | 62 | 25 | 196 | 58 | 326 | 409 | 61 | 57 | 48 | 9.6 |
| 8-175-15 | 8-175/0-15 | 15 | HH | 97 | 96 | 65 | 33 | 221 | 64 | 372 | 471 | 72 | 62 | 56 | 15.9 |
| 8-175-22 | 8-175/0-22 | 22 | JJ | 123 | 116 | 71 | 51 | 277 | 76 | 469 | 599 | 86 | 81 | 68 | 33.4 |
| 8-175-30 | 8-175/0-30 | 30 | KK | 123 | 116 | 87 | 51 | 353 | 93 | 503 | 651 | 89 | 83 | 76 | 45.9 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.

⚠ WARNING INFORMATION: This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see Pages 58 8-175N.



- YOKE alloy swivel hoist hook are manufactured from the finest quality alloy steel.
- YOKE swivel hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All swivel hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Swivel Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Swivel Hoist Hooks are Pre-drilled to accept a YOKE latch kits.

Alloy Swivel Bearing Hoist Hook

with ball bearing.

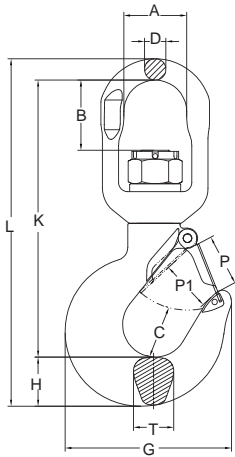
Ball bearing performs to fully swivel under load.

| Item No. | | Working Load Limit tonnes* | Hook Feature Code | Dimensions (inch) | | | | | | | | | | | N.W. Lbs |
|------------|---------------|-------------------------------|-------------------|-------------------|------|------|------|-------|------|-------|-------|------|------|------|-------------|
| with latch | without latch | | | A | B | C | D | G | H | K | L | P | P1 | T | |
| 8-175N-01 | 8-175N/0-01 | 1 | AA | 1.26 | 0.91 | 0.97 | 0.45 | 3.06 | 0.75 | 4.86 | 6.06 | 1.02 | 0.87 | 0.63 | 1.3 |
| 8-175N-015 | 8-175N/0-015 | 1.5 | BB | 1.26 | 0.91 | 0.97 | 0.45 | 3.15 | 0.84 | 4.96 | 6.23 | 0.95 | 0.75 | 0.71 | 1.5 |
| 8-175N-02 | 8-175N/0-02 | 2 | CC | 1.42 | 1.14 | 1.03 | 0.49 | 3.66 | 1.00 | 5.63 | 7.15 | 1.06 | 0.79 | 0.88 | 2.2 |
| 8-175N-03 | 8-175N/0-03 | 3 | DD | 1.62 | 1.38 | 1.16 | 0.63 | 4.02 | 1.13 | 7.73 | 8.36 | 1.22 | 0.98 | 0.95 | 3.5 |
| 8-175N-05 | 8-175N/0-05 | 5 | EE | 1.83 | 1.73 | 1.53 | 0.83 | 5.14 | 1.41 | 8.32 | 10.58 | 1.42 | 1.22 | 1.22 | 7.3 |
| 8-175N-07 | 8-175N/0-07 | 7 | FF | 2.40 | 1.99 | 1.94 | 0.89 | 6.60 | 1.82 | 10.18 | 12.92 | 1.77 | 1.54 | 1.42 | 12.3 |
| 8-175N-11 | 8-175N/0-11 | 11 | GG | 2.92 | 3.25 | 2.46 | 0.99 | 7.72 | 2.28 | 12.84 | 16.11 | 2.40 | 2.24 | 1.89 | 21.2 |
| 8-175N-15 | 8-175N/0-15 | 15 | HH | 3.83 | 3.78 | 2.59 | 1.30 | 8.70 | 2.53 | 14.64 | 18.55 | 2.83 | 2.44 | 2.20 | 35.3 |
| 8-175N-22 | 8-175N/0-22 | 22 | JJ | 4.83 | 4.55 | 2.81 | 2.01 | 10.91 | 3.00 | 18.42 | 23.58 | 3.39 | 3.19 | 2.69 | 73.9 |
| 8-175N-30 | 8-175N/0-30 | 30 | KK | 4.83 | 4.24 | 3.44 | 2.01 | 13.90 | 3.60 | 19.67 | 25.63 | 3.50 | 3.27 | 3.00 | 100.5 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.

| Item No. | | Working Load Limit tonnes* | Hook Feature Code | Dimensions (mm) | | | | | | | | | | | N.W. Kg |
|------------|---------------|-------------------------------|-------------------|-----------------|-----|----|----|-----|----|-----|-----|----|----|----|------------|
| with latch | without latch | | | A | B | C | D | G | H | K | L | P | P1 | T | |
| 8-175N-01 | 8-175N/0-01 | 1 | AA | 32 | 23 | 25 | 12 | 78 | 19 | 123 | 154 | 26 | 22 | 16 | 0.6 |
| 8-175N-015 | 8-175N/0-015 | 1.5 | BB | 32 | 23 | 25 | 12 | 80 | 21 | 126 | 158 | 24 | 19 | 18 | 0.7 |
| 8-175N-02 | 8-175N/0-02 | 2 | CC | 36 | 29 | 26 | 13 | 91 | 25 | 143 | 181 | 27 | 20 | 22 | 1.0 |
| 8-175N-03 | 8-175N/0-03 | 3 | DD | 41 | 35 | 29 | 16 | 102 | 29 | 196 | 212 | 31 | 25 | 24 | 1.6 |
| 8-175N-05 | 8-175N/0-05 | 5 | EE | 46 | 44 | 38 | 21 | 130 | 36 | 211 | 269 | 36 | 31 | 31 | 3.3 |
| 8-175N-07 | 8-175N/0-07 | 7 | FF | 61 | 51 | 49 | 23 | 166 | 46 | 258 | 328 | 45 | 39 | 42 | 5.6 |
| 8-175N-11 | 8-175N/0-11 | 11 | GG | 74 | 82 | 62 | 25 | 196 | 58 | 326 | 409 | 61 | 57 | 48 | 9.6 |
| 8-175N-15 | 8-175N/0-15 | 15 | HH | 97 | 96 | 65 | 33 | 221 | 64 | 372 | 471 | 72 | 62 | 56 | 16.1 |
| 8-175N-22 | 8-175N/0-22 | 22 | JJ | 123 | 116 | 71 | 51 | 277 | 76 | 469 | 599 | 86 | 81 | 68 | 33.5 |
| 8-175N-30 | 8-175N/0-30 | 30 | KK | 123 | 116 | 87 | 51 | 353 | 93 | 503 | 651 | 89 | 83 | 76 | 45.7 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.



- YOKE carbon swivel hoist hook are manufactured from the finest quality carbon steel.
- YOKE swivel hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All swivel hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Swivel Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Swivel Hoist Hooks are Predrilled to accept a YOKE latch kits.

Carbon Swivel Hoist Hook

with brass washer.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (inch) | | | | | | | | | | | N.W. Lbs |
|------------|---------------|-----------------------------|-------------------|-------------------|------|------|------|-------|------|-------|-------|------|------|------|-------------|
| with latch | without latch | | | A | B | C | D | G | H | K | L | P | P1 | T | |
| 8-195-0075 | 8-195/0-0075 | 0.75 | AA | 1.26 | 0.91 | 0.97 | 0.45 | 3.06 | 0.75 | 4.86 | 6.06 | 1.02 | 0.87 | 0.63 | 1.3 |
| 8-195-01 | 8-195/0-01 | 1 | BB | 1.26 | 0.91 | 0.97 | 0.45 | 3.15 | 0.84 | 4.96 | 6.23 | 0.95 | 0.75 | 0.71 | 1.5 |
| 8-195-015 | 8-195/0-015 | 1.5 | CC | 1.42 | 1.14 | 1.03 | 0.49 | 3.66 | 1.00 | 5.63 | 7.15 | 1.06 | 0.79 | 0.88 | 2.2 |
| 8-195-02 | 8-195/0-02 | 2 | DD | 1.62 | 1.38 | 1.16 | 0.63 | 4.02 | 1.13 | 7.73 | 8.36 | 1.22 | 0.98 | 0.95 | 3.3 |
| 8-195-03 | 8-195/0-03 | 3 | EE | 1.83 | 1.73 | 1.53 | 0.83 | 5.14 | 1.41 | 8.32 | 10.58 | 1.42 | 1.22 | 1.22 | 7.0 |
| 8-195-05 | 8-195/0-05 | 5 | FF | 2.40 | 1.99 | 1.94 | 0.89 | 6.60 | 1.82 | 10.18 | 12.92 | 1.77 | 1.54 | 1.42 | 12.3 |
| 8-195-075 | 8-195/0-075 | 7.5 | GG | 2.92 | 3.25 | 2.46 | 0.99 | 7.72 | 2.28 | 12.84 | 16.11 | 2.40 | 2.24 | 1.89 | 20.7 |
| 8-195-10 | 8-195/0-10 | 10 | HH | 3.83 | 3.78 | 2.59 | 1.30 | 8.70 | 2.53 | 14.64 | 18.55 | 2.83 | 2.44 | 2.20 | 35.1 |
| 8-195-15 | 8-195/0-15 | 15 | JJ | 4.83 | 4.55 | 2.81 | 2.01 | 10.91 | 3.00 | 18.42 | 23.05 | 3.39 | 3.39 | 2.69 | 73.3 |

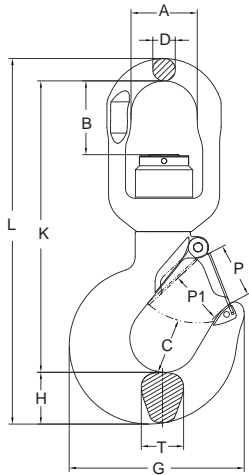
★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 60 8-195N.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (mm) | | | | | | | | | | | N.W. Kg |
|------------|---------------|-----------------------------|-------------------|-----------------|-----|----|----|-----|----|-----|-----|----|----|----|------------|
| with latch | without latch | | | A | B | C | D | G | H | K | L | P | P1 | T | |
| 8-195-0075 | 8-195/0-0075 | 0.75 | AA | 32 | 23 | 25 | 12 | 78 | 19 | 123 | 154 | 22 | 26 | 16 | 0.6 |
| 8-195-01 | 8-195/0-01 | 1 | BB | 32 | 23 | 25 | 12 | 80 | 21 | 126 | 158 | 19 | 24 | 18 | 0.7 |
| 8-195-015 | 8-195/0-015 | 1.5 | CC | 36 | 29 | 26 | 13 | 91 | 25 | 143 | 181 | 20 | 27 | 22 | 1.0 |
| 8-195-02 | 8-195/0-02 | 2 | DD | 41 | 35 | 29 | 16 | 102 | 29 | 196 | 212 | 25 | 31 | 24 | 1.5 |
| 8-195-03 | 8-195/0-03 | 3 | EE | 46 | 44 | 38 | 21 | 130 | 36 | 211 | 269 | 31 | 36 | 31 | 3.2 |
| 8-195-05 | 8-195/0-05 | 5 | FF | 61 | 51 | 49 | 23 | 166 | 46 | 258 | 328 | 39 | 45 | 42 | 5.6 |
| 8-195-075 | 8-195/0-075 | 7.5 | GG | 74 | 82 | 62 | 25 | 196 | 58 | 326 | 409 | 57 | 61 | 48 | 9.4 |
| 8-195-10 | 8-195/0-10 | 10 | HH | 97 | 96 | 65 | 33 | 221 | 64 | 372 | 471 | 62 | 72 | 56 | 15.9 |
| 8-195-15 | 8-195/0-15 | 15 | JJ | 123 | 116 | 71 | 51 | 277 | 76 | 469 | 599 | 81 | 86 | 68 | 33.3 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 60 8-195N.



- YOKE carbon swivel hoist hook are manufactured from the finest quality carbon steel.
- YOKE swivel hoist hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All swivel hoist hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- YOKE Swivel Hoist Hooks are proof tested to 2 times the working load limit.
- YOKE Swivel Hoist Hooks are Predrilled to accept a YOKE latch kits.

Carbon Swivel Bearing Hoist Hook

with ball bearing.

Ball bearing performs to fully swivel under load.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (inch) | | | | | | | | | | | N.W. Lbs |
|-------------|---------------|-----------------------------|-------------------|-------------------|------|------|------|-------|------|-------|-------|------|------|------|-------------|
| with latch | without latch | | | A | B | C | D | G | H | K | L | P | P1 | T | |
| 8-195N-0075 | 8-195N/0-0075 | 0.75 | AA | 1.26 | 0.91 | 0.97 | 0.45 | 3.06 | 0.75 | 4.86 | 6.06 | 1.02 | 0.87 | 0.63 | 1.3 |
| 8-195N-01 | 8-195N/0-01 | 1 | BB | 1.26 | 0.91 | 0.97 | 0.45 | 3.15 | 0.84 | 4.96 | 6.23 | 0.95 | 0.75 | 0.71 | 1.5 |
| 8-195N-015 | 8-195N/0-015 | 1.5 | CC | 1.42 | 1.14 | 1.03 | 0.49 | 3.66 | 1.00 | 5.63 | 7.15 | 1.06 | 0.79 | 0.88 | 2.2 |
| 8-195N-02 | 8-195N/0-02 | 2 | DD | 1.62 | 1.38 | 1.16 | 0.63 | 4.02 | 1.13 | 7.73 | 8.36 | 1.22 | 0.98 | 0.95 | 3.5 |
| 8-195N-03 | 8-195N/0-03 | 3 | EE | 1.83 | 1.73 | 1.53 | 0.83 | 5.14 | 1.41 | 8.32 | 10.58 | 1.42 | 1.22 | 1.22 | 7.3 |
| 8-195N-05 | 8-195N/0-05 | 5 | FF | 2.40 | 1.99 | 1.94 | 0.89 | 6.60 | 1.82 | 10.18 | 12.92 | 1.77 | 1.54 | 1.42 | 12.3 |
| 8-195N-075 | 8-195N/0-075 | 7.5 | GG | 2.92 | 3.25 | 2.46 | 0.99 | 7.72 | 2.28 | 12.84 | 16.11 | 2.40 | 2.24 | 1.89 | 20.9 |
| 8-195N-10 | 8-195N/0-10 | 10 | HH | 3.83 | 3.78 | 2.59 | 1.30 | 8.70 | 2.53 | 14.64 | 18.55 | 2.83 | 2.44 | 2.20 | 35.1 |
| 8-195N-15 | 8-195N/0-15 | 15 | JJ | 4.83 | 4.55 | 2.81 | 2.01 | 10.91 | 3.00 | 18.42 | 23.58 | 3.39 | 3.39 | 2.69 | 73.3 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.5 times the Working Load Limit.

| Item No. | | Working Load Limit tons* | Hook Feature Code | Dimensions (mm) | | | | | | | | | | | N.W. Kg |
|-------------|---------------|-----------------------------|-------------------|-----------------|-----|----|----|-----|----|-----|-----|----|----|----|------------|
| with latch | without latch | | | A | B | C | D | G | H | K | L | P | P1 | T | |
| 8-195N-0075 | 8-195N/0-0075 | 0.75 | AA | 32 | 23 | 25 | 12 | 78 | 19 | 123 | 154 | 26 | 22 | 16 | 0.6 |
| 8-195N-01 | 8-195N/0-01 | 1 | BB | 32 | 23 | 25 | 12 | 80 | 21 | 126 | 158 | 24 | 19 | 18 | 0.7 |
| 8-195N-015 | 8-195N/0-015 | 1.5 | CC | 36 | 29 | 26 | 13 | 91 | 25 | 143 | 181 | 27 | 20 | 22 | 1.0 |
| 8-195N-02 | 8-195N/0-02 | 2 | DD | 41 | 35 | 29 | 16 | 102 | 29 | 196 | 212 | 31 | 25 | 24 | 1.6 |
| 8-195N-03 | 8-195N/0-03 | 3 | EE | 46 | 44 | 38 | 21 | 130 | 36 | 211 | 269 | 36 | 31 | 31 | 3.3 |
| 8-195N-05 | 8-195N/0-05 | 5 | FF | 61 | 51 | 49 | 23 | 166 | 46 | 258 | 328 | 45 | 39 | 42 | 5.6 |
| 8-195N-075 | 8-195N/0-075 | 7.5 | GG | 74 | 82 | 62 | 25 | 196 | 58 | 326 | 409 | 61 | 57 | 48 | 9.5 |
| 8-195N-10 | 8-195N/0-10 | 10 | HH | 97 | 96 | 65 | 33 | 221 | 64 | 372 | 471 | 72 | 62 | 56 | 15.9 |
| 8-195N-15 | 8-195N/0-15 | 15 | JJ | 123 | 116 | 51 | 42 | 277 | 76 | 468 | 599 | 86 | 81 | 68 | 33.3 |

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.5 times the Working Load Limit.



8-173
Alloy
Eye Hoist Hook



8-193
Carbon
Eye Hoist Hook



8-175
Alloy
Swivel Hoist
Hook
brass washer



8-175N
Alloy
Swivel Hoist
Hook
ball bearing



8-195
Carbon
Swivel Hoist
Hook
brass washer



8-195N
Carbon
Swivel Hoist
Hook
ball bearing



8-171
Alloy
Shank Hoist Hook



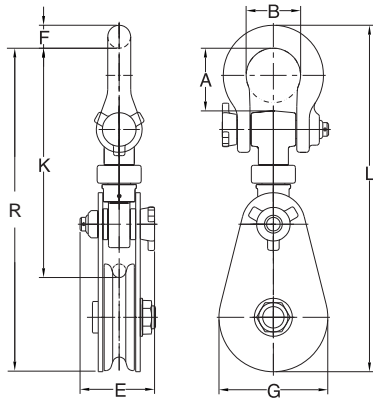
8-191
Carbon
Shank Hoist Hook

| Hook Feature | Working Load Limit | | Replacement |
|-----------------|-----------------------|--------|-------------|
| | tons* | | |
| Code | Alloy | Carbon | Latch kits |
| AA | 1 | 0.75 | 8-P801-AA |
| BB | 1.5 | 1 | 8-P801-BB |
| CC | 2 | 1.5 | 8-P801-CC |
| DD | 3 | 2 | 8-P801-DD |
| EE | 5 | 3 | 8-P801-EE |
| FF | 7 | 5 | 8-P801-FF |
| GG | 11 | 7.5 | 8-P801-GG |
| HH | 15 | 10 | 8-P801-HH |
| JJ | 22 | 15 | 8-P801-JJ |
| KK | 30 | 20 | 8-P801-KK |



Latch kits





- YOKE blocks are manufactured from the highest quality tensile steel.
- YOKE blocks are available in sizes from 2 tonnes to 20 tonnes.
- YOKE blocks are designed with a safety factor of 4 : 1.
- YOKE blocks are available for wire rope sizes 5/16" to 1-1/8".
- YOKE blocks are supplied with model number, wire diameter and working load limit.
- YOKE blocks are supplied with test certs and batch numbers for ease of traceability.
- YOKE blocks are manufactured with bronze bushings and grease fitting for ease of use and extended sheave life.
- YOKE offers custom blocks designs upon request.

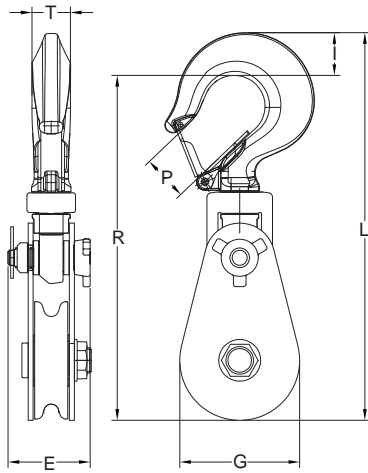
Snatch Block With Shackle

| Item No. | Working Load Limit | Sheave Dia. | Wire Rope Size | | Dimensions (inch) | | | | | | | | Replacement Sheave | N.W. Lbs |
|------------|--------------------|-------------|----------------|------------|-------------------|------|-------|-------|------|------|-------|-------|--------------------|----------|
| | tons* | inch | mm | inch | A | B | K | R | E | F | G | L | | |
| 8-501-02 | 2 | 3 | 8-10 | 5/16 ~ 3/8 | 1.38 | 1.18 | 5.91 | 8.53 | 2.52 | 0.43 | 2.95 | 8.96 | 8-500-02 | 4.4 |
| 8-501-04 | 4 | 4.5 | 10-13 | 3/8 ~ 1/2 | 2.52 | 1.97 | 9.57 | 13.27 | 3.11 | 0.75 | 4.21 | 14.02 | 8-500-04 | 13.0 |
| 8-501-08 | 8 | 6 | 16-19 | 5/8 ~ 3/4 | 3.43 | 2.99 | 12.60 | 17.80 | 4.09 | 1.26 | 5.98 | 19.06 | 8-500-08 | 28.7 |
| 8-501-0808 | 8 | 8 | 16-19 | 5/8 ~ 3/4 | 3.43 | 2.99 | 13.10 | 20.64 | 4.09 | 1.26 | 8.66 | 21.90 | 8-500-0808 | 43.0 |
| 8-501-12 | 12 | 6 | 19-22 | 3/4 ~ 7/8 | 3.07 | 3.15 | 14.13 | 19.63 | 5.28 | 1.73 | 6.57 | 21.26 | 8-500-12 | 53.6 |
| 8-501-15 | 15 | 8 | 19-22 | 3/4 ~ 7/8 | 3.07 | 3.15 | 13.99 | 21.46 | 5.28 | 1.73 | 8.66 | 23.19 | 8-500-15 | 65.1 |
| 8-501-1510 | 15 | 10 | 19-22 | 3/4 ~ 7/8 | 3.07 | 3.15 | 16.70 | 26.37 | 5.28 | 1.73 | 11.00 | 28.10 | 8-500-1510 | 94.8 |
| 8-501-1512 | 15 | 12 | 19-22 | 3/4 ~ 7/8 | 3.07 | 3.15 | 16.80 | 28.57 | 5.28 | 1.73 | 13.00 | 30.30 | 8-500-1512 | 117.9 |
| 8-501-20 | 20 | 8 | 25-29 | 1 ~ 1 1/8 | 4.29 | 3.66 | 17.05 | 24.25 | 5.91 | 2.17 | 8.50 | 26.42 | 8-500-20 | 90.8 |
| 8-501-2010 | 20 | 10 | 25-29 | 1 ~ 1 1/8 | 4.29 | 3.66 | 18.90 | 28.46 | 5.91 | 2.17 | 11.00 | 30.60 | 8-500-2010 | 119.0 |
| 8-501-2012 | 20 | 12 | 25-29 | 1 ~ 1 1/8 | 4.29 | 3.66 | 19.10 | 30.63 | 5.91 | 2.17 | 13.00 | 32.80 | 8-500-2012 | 137.8 |

*Minimum Ultimate Load is 4 times the Working Load Limit.

| Item No. | Working Load Limit | Sheave Dia. | Wire Rope Size | | Dimensions (mm) | | | | | | | | Replacement Sheave | N.W. Kg |
|------------|--------------------|-------------|----------------|------------|-----------------|----|-----|-----|-----|----|-----|-----|--------------------|---------|
| | tons* | inch | mm | inch | A | B | K | R | E | F | G | L | | |
| 8-501-02 | 2 | 3 | 8-10 | 5/16 ~ 3/8 | 35 | 30 | 150 | 217 | 64 | 11 | 75 | 228 | 8-500-02 | 2.0 |
| 8-501-04 | 4 | 4.5 | 10-13 | 3/8 ~ 1/2 | 64 | 50 | 243 | 337 | 79 | 19 | 107 | 356 | 8-500-04 | 5.9 |
| 8-501-08 | 8 | 6 | 16-19 | 5/8 ~ 3/4 | 87 | 76 | 320 | 452 | 104 | 32 | 152 | 484 | 8-500-08 | 13.0 |
| 8-501-0808 | 8 | 8 | 16-19 | 5/8 ~ 3/4 | 87 | 76 | 333 | 526 | 104 | 32 | 220 | 558 | 8-500-0808 | 19.5 |
| 8-501-12 | 12 | 6 | 19-22 | 3/4 ~ 7/8 | 78 | 80 | 359 | 496 | 134 | 44 | 167 | 540 | 8-500-12 | 24.3 |
| 8-501-15 | 15 | 8 | 19-22 | 3/4 ~ 7/8 | 78 | 80 | 355 | 545 | 134 | 44 | 220 | 589 | 8-500-15 | 29.6 |
| 8-501-1510 | 15 | 10 | 19-22 | 3/4 ~ 7/8 | 78 | 80 | 423 | 670 | 134 | 44 | 280 | 714 | 8-500-1510 | 43.0 |
| 8-501-1512 | 15 | 12 | 19-22 | 3/4 ~ 7/8 | 78 | 80 | 428 | 726 | 134 | 44 | 330 | 770 | 8-500-1512 | 53.5 |
| 8-501-20 | 20 | 8 | 25-29 | 1 ~ 1 1/8 | 109 | 93 | 433 | 616 | 150 | 55 | 216 | 671 | 8-500-20 | 41.2 |
| 8-501-2010 | 20 | 10 | 25-29 | 1 ~ 1 1/8 | 109 | 93 | 481 | 723 | 150 | 55 | 280 | 778 | 8-500-2010 | 54.0 |
| 8-501-2012 | 20 | 12 | 25-29 | 1 ~ 1 1/8 | 109 | 93 | 485 | 778 | 150 | 55 | 330 | 833 | 8-500-2012 | 62.5 |

*Minimum Ultimate Load is 4 times the Working Load Limit.



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- YOKE offers custom blocks designs upon request.

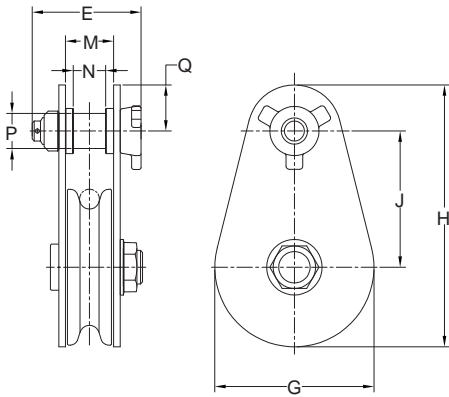
Snatch Block With Hook

| Item No. | Working Load Limit | Sheave Dia. | Wire Rope Size | | Dimensions (inch) | | | | | | | Replacement Sheave | N.W. |
|------------|--------------------|-------------|----------------|------------|-------------------|-------|-------|------|-------|------|------|--------------------|-------|
| | tons* | inch | mm | inch | T | E | G | I | R | L | P | | Lbs |
| 8-502-02 | 2 | 3 | 8-10 | 5/16 ~ 3/8 | 0.69 | 2.52 | 2.95 | 1.00 | 8.80 | 9.9 | 1.00 | 8-500-02 | 5.1 |
| 8-502-04 | 4 | 4.5 | 10-13 | 3/8 ~ 1/2 | 1.13 | 3.11 | 4.24 | 1.88 | 12.62 | 14.0 | 1.25 | 8-500-04 | 13.0 |
| 8-502-08 | 8 | 6 | 16-19 | 5/8 ~ 3/4 | 1.50 | 4.09 | 4.10 | 2.13 | 16.8 | 19.2 | 2.00 | 8-500-08 | 28.2 |
| 8-502-0808 | 8 | 8 | 16-19 | 5/8 ~ 3/4 | 1.50 | 4.09 | 8.70 | 2.13 | 19.8 | 22.2 | 2.00 | 8-500-0808 | 41.4 |
| 8-502-12 | 12 | 6 | 19-22 | 3/4 ~ 7/8 | 1.63 | 5.28 | 6.60 | 2.63 | 19.6 | 22.2 | 2.50 | 8-500-12 | 50.0 |
| 8-502-15 | 15 | 8 | 19-22 | 3/4 ~ 7/8 | 1.94 | 5.27 | 8.67 | 2.63 | 21.5 | 24.2 | 2.50 | 8-500-15 | 63.7 |
| 8-502-1510 | 15 | 10 | 19-22 | 3/4 ~ 7/8 | 1.94 | 5.27 | 11.00 | 2.63 | 27.6 | 30.3 | 2.50 | 8-500-1510 | 94.1 |
| 8-502-1512 | 15 | 12 | 19-22 | 3/4 ~ 7/8 | 1.94 | 5.27 | 13.00 | 2.63 | 28.6 | 31.3 | 2.50 | 8-500-1512 | 116.6 |
| 8-502-20 | 20 | 8 | 25-29 | 1 ~ 1 3/8 | 2.38 | 13.82 | 8.51 | 3.00 | 25.3 | 28.0 | 3.38 | 8-500-20 | 90.4 |
| 8-502-2010 | 20 | 10 | 25-29 | 1 ~ 1 3/8 | 2.38 | 13.82 | 11.00 | 3.00 | 29.5 | 32.5 | 3.38 | 8-500-2010 | 115.7 |
| 8-502-2012 | 20 | 12 | 25-29 | 1 ~ 1 3/8 | 2.38 | 13.82 | 13.00 | 3.00 | 31.7 | 34.7 | 3.38 | 8-500-2012 | 137.8 |

*Minimum Ultimate Load is 4 times the Working Load Limit.

| Item No. | Working Load Limit | Sheave Dia. | Wire Rope Size | | Dimensions (mm) | | | | | | | Replacement Sheave | N.W. |
|------------|--------------------|-------------|----------------|------------|-----------------|-----|-----|----|-----|-----|----|--------------------|------|
| | tons* | inch | mm | inch | T | E | G | I | R | L | P | | Kg |
| 8-502-02 | 2 | 3 | 8-10 | 5/16 ~ 3/8 | 18 | 64 | 75 | 25 | 224 | 250 | 25 | 8-500-02 | 2.3 |
| 8-502-04 | 4 | 4.5 | 10-13 | 3/8 ~ 1/2 | 29 | 79 | 108 | 48 | 321 | 355 | 32 | 8-500-04 | 5.9 |
| 8-502-08 | 8 | 6 | 16-19 | 5/8 ~ 3/4 | 38 | 104 | 104 | 54 | 427 | 488 | 51 | 8-500-08 | 12.8 |
| 8-502-0808 | 8 | 8 | 16-19 | 5/8 ~ 3/4 | 38 | 104 | 220 | 54 | 502 | 565 | 51 | 8-500-0808 | 18.8 |
| 8-502-12 | 12 | 6 | 19-22 | 3/4 ~ 7/8 | 41 | 134 | 168 | 67 | 498 | 565 | 64 | 8-500-12 | 22.7 |
| 8-502-15 | 15 | 8 | 19-22 | 3/4 ~ 7/8 | 49 | 134 | 220 | 67 | 547 | 614 | 64 | 8-500-15 | 28.9 |
| 8-502-1510 | 15 | 10 | 19-22 | 3/4 ~ 7/8 | 49 | 134 | 280 | 67 | 702 | 769 | 64 | 8-500-1510 | 42.7 |
| 8-502-1512 | 15 | 12 | 19-22 | 3/4 ~ 7/8 | 49 | 150 | 330 | 67 | 727 | 794 | 64 | 8-500-1512 | 52.9 |
| 8-502-20 | 20 | 8 | 25-29 | 1 ~ 1 3/8 | 61 | 150 | 216 | 76 | 643 | 719 | 86 | 8-500-20 | 41.0 |
| 8-502-2010 | 20 | 10 | 25-29 | 1 ~ 1 3/8 | 61 | 150 | 280 | 76 | 750 | 826 | 86 | 8-500-2010 | 52.5 |
| 8-502-2012 | 20 | 12 | 25-29 | 1 ~ 1 3/8 | 61 | 150 | 330 | 76 | 805 | 881 | 86 | 8-500-2012 | 62.5 |

*Minimum Ultimate Load is 4 times the Working Load Limit.



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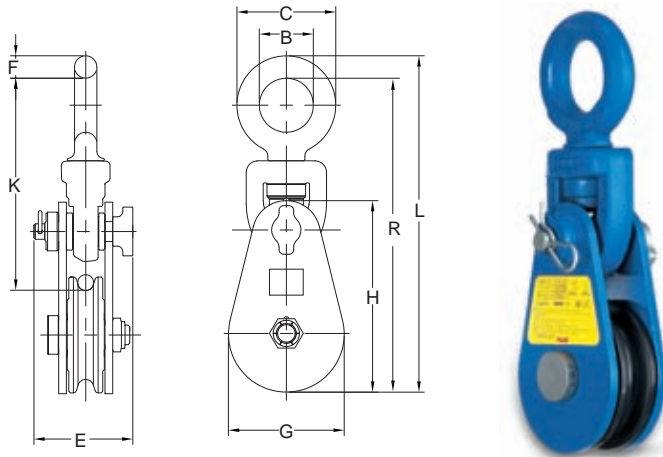
Tail Board

| Item No. | Working Load Limit | Sheave Dia. | Wire Rope Size | | Dimensions (inch) | | | | | | | | Replacement Sheave | N.W. Lbs. |
|------------|--------------------|-------------|----------------|------------|-------------------|------|-------|-------|-------|------|------|------|--------------------|-----------|
| | tons* | | inch | mm | inch | Q | E | G | H | J | M | N | | |
| 8-503-02 | 2 | 3 | 8-10 | 5/16 ~ 3/8 | 0.75 | 2.52 | 2.95 | 4.88 | 2.64 | 0.98 | 0.67 | 0.75 | 8-500-02 | 3.0 |
| 8-503-04 | 4 | 4.5 | 10-13 | 3/8 ~ 1/2 | 1.38 | 3.11 | 4.21 | 7.72 | 4.21 | 1.50 | 1.06 | 1.14 | 8-500-04 | 7.9 |
| 8-503-08 | 8 | 6 | 16-19 | 5/8 ~ 3/4 | 1.73 | 4.09 | 5.98 | 9.84 | 5.12 | 1.81 | 1.22 | 1.30 | 8-500-08 | 15.0 |
| 8-503-0808 | 8 | 8 | 16-19 | 5/8 ~ 3/4 | 1.73 | 4.09 | 8.66 | 12.80 | 6.73 | 1.81 | 1.22 | 1.30 | 8-500-0808 | 28.4 |
| 8-503-12 | 12 | 6 | 19-22 | 3/4 ~ 7/8 | 1.97 | 5.28 | 6.57 | 10.94 | 5.71 | 2.36 | 1.69 | 1.69 | 8-500-12 | 30.4 |
| 8-503-15 | 15 | 8 | 19-22 | 3/4 ~ 7/8 | 1.89 | 5.28 | 8.66 | 12.80 | 6.57 | 2.36 | 1.69 | 1.69 | 8-500-15 | 41.8 |
| 8-503-1510 | 15 | 10 | 19-22 | 3/4 ~ 7/8 | 1.89 | 5.28 | 11.00 | 17.70 | 10.30 | 2.36 | 1.69 | 1.69 | 8-500-1510 | 72.8 |
| 8-503-1512 | 15 | 12 | 19-22 | 3/4 ~ 7/8 | 1.89 | 5.28 | 13.00 | 19.90 | 11.50 | 2.36 | 1.69 | 1.69 | 8-500-1512 | 93.6 |
| 8-503-20 | 20 | 8 | 25-29 | 1 ~ 1 3/8 | 2.36 | 5.91 | 8.50 | 13.50 | 6.89 | 2.52 | 1.93 | 2.09 | 8-500-20 | 49.6 |
| 8-503-2010 | 20 | 10 | 25-29 | 1 ~ 1 3/8 | 2.36 | 5.91 | 11.00 | 17.70 | 9.80 | 2.52 | 1.93 | 2.09 | 8-500-2010 | 76.1 |
| 8-503-2012 | 20 | 12 | 25-29 | 1 ~ 1 3/8 | 2.36 | 5.91 | 13.00 | 19.90 | 11.00 | 2.52 | 1.93 | 2.09 | 8-500-2012 | 99.2 |

*Minimum Ultimate Load is 4 times the Working Load Limit.

| Item No. | Working Load Limit | Sheave Dia. | Wire Rope Size | | Dimensions (mm) | | | | | | | | Replacement Sheave | N.W. Kg. |
|------------|--------------------|-------------|----------------|------------|-----------------|-----|-----|-----|-----|----|----|----|--------------------|----------|
| | tons* | | inch | mm | inch | Q | E | G | H | J | M | N | | |
| 8-503-02 | 2 | 3 | 8-10 | 5/16 ~ 3/8 | 19 | 64 | 75 | 124 | 67 | 25 | 17 | 19 | 8-500-02 | 1.4 |
| 8-503-04 | 4 | 4.5 | 10-13 | 3/8 ~ 1/2 | 35 | 79 | 107 | 196 | 107 | 38 | 27 | 29 | 8-500-04 | 3.6 |
| 8-503-08 | 8 | 6 | 16-19 | 5/8 ~ 3/4 | 44 | 104 | 152 | 250 | 130 | 46 | 31 | 33 | 8-500-08 | 6.8 |
| 8-503-0808 | 8 | 8 | 16-19 | 5/8 ~ 3/4 | 44 | 104 | 220 | 325 | 171 | 46 | 31 | 33 | 8-500-0808 | 12.9 |
| 8-503-12 | 12 | 6 | 19-22 | 3/4 ~ 7/8 | 50 | 134 | 167 | 278 | 145 | 60 | 43 | 43 | 8-500-12 | 13.8 |
| 8-503-15 | 15 | 8 | 19-22 | 3/4 ~ 7/8 | 48 | 134 | 220 | 325 | 167 | 60 | 43 | 43 | 8-500-15 | 19.0 |
| 8-503-1510 | 15 | 10 | 19-22 | 3/4 ~ 7/8 | 262 | 134 | 280 | 450 | 262 | 60 | 43 | 43 | 8-500-1510 | 33.0 |
| 8-503-1512 | 15 | 12 | 19-22 | 3/4 ~ 7/8 | 292 | 134 | 330 | 505 | 292 | 60 | 43 | 43 | 8-500-1512 | 42.5 |
| 8-503-20 | 20 | 8 | 25-29 | 1 ~ 1 3/8 | 60 | 150 | 216 | 343 | 175 | 64 | 49 | 53 | 8-500-20 | 22.5 |
| 8-503-2010 | 20 | 10 | 25-29 | 1 ~ 1 3/8 | 250 | 150 | 280 | 450 | 250 | 64 | 49 | 53 | 8-500-2010 | 34.5 |
| 8-503-2012 | 20 | 12 | 25-29 | 1 ~ 1 3/8 | 280 | 150 | 330 | 505 | 280 | 64 | 49 | 53 | 8-500-2012 | 45.0 |

*Minimum Ultimate Load is 4 times the Working Load Limit.



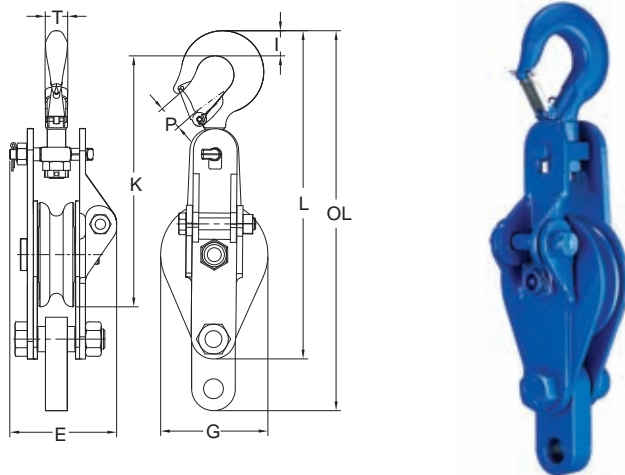
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- YOKE blocks are supplied with test certs and batch numbers for ease of traceability.
- YOKE blocks are manufactured with bronze bushings and grease fitting for ease of use and extended sheave life.

Snatch Block With Swivel Eye

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Wire Rope Size | | Dimensions (inch) | | | | | | | | | Replacement Sheave | N.W. Lbs |
|----------|-----------------------------|---------------------|----------------|---------------------------------|---------------------|------|------|------|------|------|------|------|------|--------------------|-------------|
| | | | mm | inch | B | C | R | E | F | G | H | L | K | | |
| 8-504-02 | 2 | 3 | 8-10 | $\frac{5}{16} \sim \frac{3}{8}$ | 1.38 | 2.92 | 8.07 | 2.52 | 0.55 | 2.95 | 4.88 | 8.62 | 5.39 | 8-500-02 | 4.3 |

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Wire Rope Size | | Dimensions (mm) | | | | | | | | | Replacement Sheave | N.W. Kg |
|----------|-----------------------------|---------------------|----------------|---------------------------------|-----------------|----|-----|----|----|----|-----|-----|-----|--------------------|------------|
| | | | mm | inch | B | C | R | E | F | G | H | L | K | | |
| 8-504-02 | 2 | 3 | 8-10 | $\frac{5}{16} \sim \frac{3}{8}$ | 35 | 64 | 205 | 64 | 14 | 75 | 124 | 219 | 137 | 8-500-02 | 1.9 |

*Minimum Ultimate Load is 4 times the Working Load Limit.



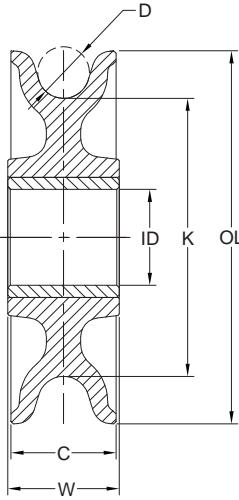
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- YOKE blocks are supplied with test certs and batch numbers for ease of traceability.
- YOKE blocks are manufactured with bronze bushings and grease fitting for ease of use and extended sheave life.

Snatch Block

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Wire Rope Size | | Dimensions (inch) | | | | | | | | Replacement Sheave | N.W. Lbs |
|----------|-----------------------------|---------------------|----------------|--------------------------------|-------------------|------|------|------|-------|-------|------|------|--------------------|-------------|
| | | | mm | inch | E | G | I | K | L | OL | P | T | | |
| 8-506-02 | 2 | 4.5 | 10-13 | $\frac{3}{8} \sim \frac{1}{2}$ | 4.21 | 4.25 | 0.98 | 9.92 | 12.99 | 15.04 | 0.98 | 0.86 | 8-500-04 | 10.6 |

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Wire Rope Size | | Dimensions (mm) | | | | | | | | Replacement Sheave | N.W. Kg |
|----------|-----------------------------|---------------------|----------------|--------------------------------|-----------------|-----|----|-----|-----|-----|----|----|--------------------|------------|
| | | | mm | inch | E | G | I | K | L | OL | P | T | | |
| 8-506-02 | 2 | 4.5 | 10-13 | $\frac{3}{8} \sim \frac{1}{2}$ | 107 | 180 | 25 | 252 | 330 | 382 | 25 | 22 | 8-500-04 | 4.8 |

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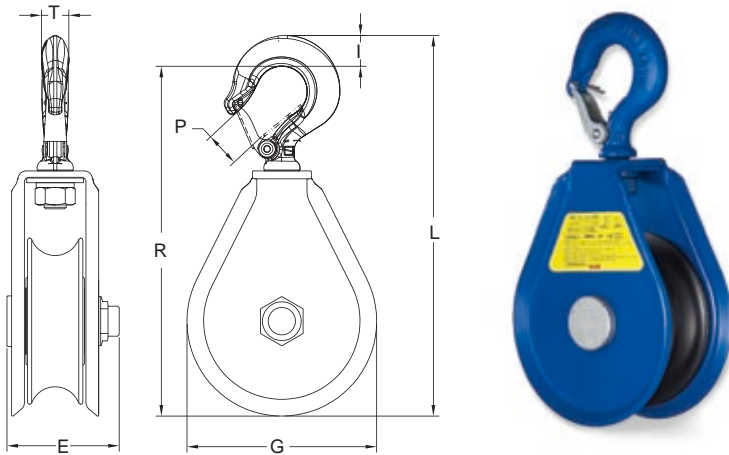
Sheaves For Snatch Block , Bronze Bushing

| Item No. | Sheave Dia. inch | Wire Rope Size | | Dimensions (inch) | | | | | | N.W. Lbs |
|------------|---------------------|----------------|------------|-------------------|------|------|-------|-------|------|-------------|
| | | mm | inch | C | D | ID | K | OL | W | |
| 8-500-02 | 3 | 8-10 | 5/16 ~ 3/8 | 0.87 | 0.39 | 0.75 | 2.24 | 2.95 | 0.94 | 1.3 |
| 8-500-04 | 4.5 | 10-13 | 3/8 ~ 1/2 | 1.38 | 0.55 | 0.98 | 3.03 | 4.13 | 1.46 | 3.7 |
| 8-500-08 | 6 | 16-19 | 5/8 ~ 3/4 | 1.65 | 0.79 | 1.50 | 4.37 | 5.87 | 1.73 | 5.9 |
| 8-500-0808 | 8 | 16-19 | 5/8 ~ 3/4 | 1.65 | 0.79 | 1.50 | 6.50 | 8.00 | 1.73 | 14.6 |
| 8-500-12 | 6 | 19-22 | 3/4 ~ 7/8 | 2.13 | 0.94 | 2.01 | 4.25 | 5.91 | 2.32 | 9.2 |
| 8-500-15 | 8 | 19-22 | 3/4 ~ 7/8 | 2.13 | 0.94 | 2.01 | 6.30 | 7.87 | 2.32 | 13.9 |
| 8-500-1510 | 10 | 19-22 | 3/4 ~ 7/8 | 2.13 | 0.94 | 2.01 | 8.40 | 10.00 | 2.32 | 26.7 |
| 8-500-1512 | 12 | 19-22 | 3/4 ~ 7/8 | 2.13 | 0.94 | 2.01 | 10.40 | 12.00 | 2.32 | 35.9 |
| 8-500-20 | 8 | 25-29 | 1 ~ 1 3/8 | 2.36 | 1.22 | 2.24 | 5.91 | 7.87 | 2.48 | 15.4 |
| 8-500-2010 | 10 | 25-29 | 1 ~ 1 3/8 | 2.36 | 1.22 | 2.24 | 8.00 | 10.00 | 2.48 | 24.0 |
| 8-500-2012 | 12 | 25-29 | 1 ~ 1 3/8 | 2.36 | 1.22 | 2.24 | 10.00 | 12.00 | 2.48 | 33.5 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.

| Item No. | Sheave Dia. inch | Wire Rope Size | | Dimensions (mm) | | | | | | N.W. Kg |
|------------|---------------------|----------------|------------|-----------------|----|----|-----|-----|----|------------|
| | | mm | inch | C | D | ID | K | OL | W | |
| 8-500-02 | 3 | 8-10 | 5/16 ~ 3/8 | 22 | 10 | 19 | 57 | 75 | 24 | 0.6 |
| 8-500-04 | 4.5 | 10-13 | 3/8 ~ 1/2 | 35 | 14 | 25 | 77 | 105 | 37 | 1.7 |
| 8-500-08 | 6 | 16-19 | 5/8 ~ 3/4 | 42 | 20 | 38 | 111 | 149 | 44 | 2.7 |
| 8-500-0808 | 8 | 16-19 | 5/8 ~ 3/4 | 42 | 20 | 38 | 166 | 204 | 44 | 6.6 |
| 8-500-12 | 6 | 19-22 | 3/4 ~ 7/8 | 54 | 24 | 51 | 108 | 150 | 59 | 4.2 |
| 8-500-15 | 8 | 19-22 | 3/4 ~ 7/8 | 54 | 24 | 51 | 160 | 200 | 59 | 6.3 |
| 8-500-1510 | 10 | 19-22 | 3/4 ~ 7/8 | 54 | 24 | 51 | 214 | 254 | 59 | 12.1 |
| 8-500-1512 | 12 | 19-22 | 3/4 ~ 7/8 | 54 | 24 | 51 | 265 | 305 | 59 | 16.3 |
| 8-500-20 | 8 | 25-29 | 1 ~ 1 3/8 | 60 | 31 | 57 | 150 | 200 | 63 | 7.0 |
| 8-500-2010 | 10 | 25-29 | 1 ~ 1 3/8 | 60 | 31 | 57 | 204 | 254 | 63 | 10.9 |
| 8-500-2012 | 12 | 25-29 | 1 ~ 1 3/8 | 60 | 31 | 57 | 255 | 305 | 63 | 15.2 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.



- Manufactured with one piece all steel construction.
- Supplied with forged steel hook and latch.
- Block is manufactured with the highest quality bearings available.
- Block is supplied with pressure lubed grease fittings.
- Available for either synthetic or steel rope applications.

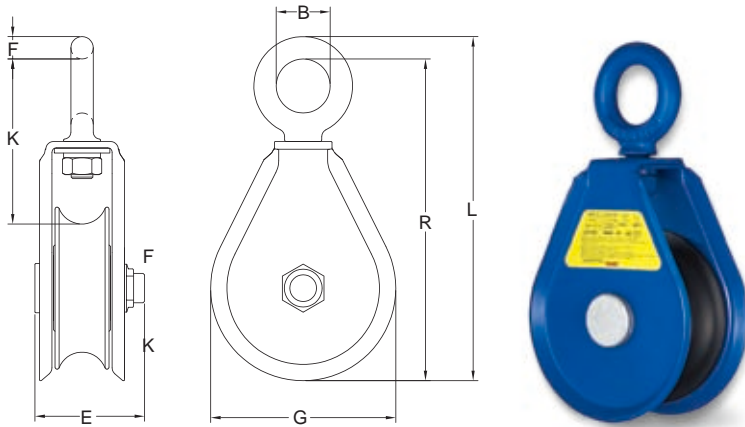
Hay Fork Pulley With Swivel Hook

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Rope Code | Rope Size inch | Dimensions (inch) | | | | | | | N.W. Lbs |
|------------|-----------------------------|---------------------|-------------|---|-------------------|------|------|------|-------|------|------|-------------|
| | | | | | E | G | I | R | L | P | T | |
| 8-512-01MR | 1 | 4.5 | Manila Rope | 1- ¹ / ₄ | 2.79 | 4.72 | 0.75 | 8.7 | 9.44 | 0.95 | 0.63 | 6.8 |
| 8-512-01WL | 1 | 4.5 | Wire Line | ³ / ₈ ~ ¹ / ₂ | 2.79 | 4.72 | 0.75 | 8.7 | 9.44 | 0.95 | 0.63 | 7.1 |
| 8-512-02MR | 2 | 6 | Manila Rope | 1- ¹ / ₂ | 3.46 | 6.88 | 1.00 | 12.0 | 13.20 | 1.06 | 0.88 | 14.3 |
| 8-512-02WL | 2 | 6 | Wire Line | ⁵ / ₈ | 3.46 | 6.88 | 1.00 | 12.0 | 13.20 | 1.06 | 0.88 | 14.1 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Rope Code | Rope Size mm | Dimensions (mm) | | | | | | | N.W. Kg |
|------------|-----------------------------|---------------------|-------------|-----------------|-----------------|-----|----|-----|-----|----|----|------------|
| | | | | | E | G | I | R | L | P | T | |
| 8-512-01MR | 1 | 4.5 | Manila Rope | 32 | 71 | 120 | 19 | 221 | 240 | 24 | 16 | 3.1 |
| 8-512-01WL | 1 | 4.5 | Wire Line | 10 ~ 13 | 71 | 120 | 19 | 221 | 240 | 24 | 16 | 3.2 |
| 8-512-02MR | 2 | 6 | Manila Rope | 38 | 88 | 175 | 25 | 307 | 336 | 27 | 22 | 6.5 |
| 8-512-02WL | 2 | 6 | Wire Line | 16 | 88 | 175 | 25 | 307 | 336 | 27 | 22 | 6.4 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.



- Manufactured with one piece all steel construction.
- Supplied with forged steel swivel eye.
- Block is manufactured with the highest quality bearings available.
- Block is supplied with pressure lube grease fitting.
- Available for synthetic and steel rope applications.

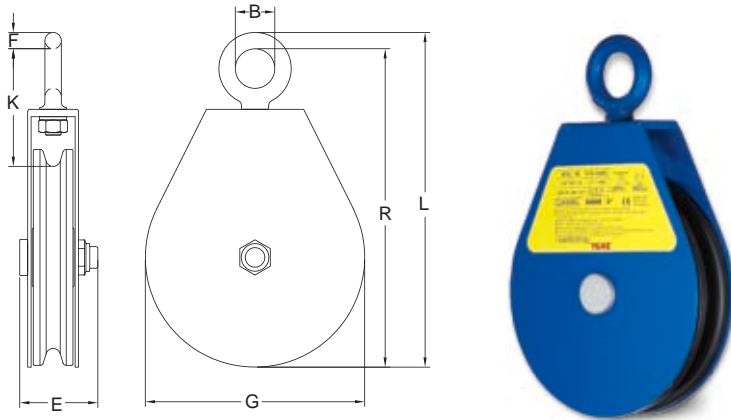
Hay Fork Pulley With Swivel Eye

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Rope Code | Rope Size inch | Dimensions (inch) | | | | | | | N.W. Lbs |
|------------|-----------------------------|---------------------|-------------|---|-------------------|------|-------|------|------|------|-------|-------------|
| | | | | | B | K | R | E | F | G | L | |
| 8-514-01MR | 1 | 4.5 | Manila Rope | 1- ¹ / ₄ | 1.38 | 4.21 | 8.18 | 2.79 | 0.55 | 4.72 | 8.77 | 6.6 |
| 8-514-01WL | 1 | 4.5 | Wire Line | ³ / ₈ ~ ¹ / ₂ | 1.38 | 4.33 | 8.18 | 2.79 | 0.55 | 4.72 | 8.77 | 6.8 |
| 8-514-02MR | 2 | 6 | Manila Rope | 1- ¹ / ₂ | 1.45 | 5.19 | 11.00 | 3.46 | 0.66 | 6.88 | 11.70 | 13.4 |
| 8-514-02WL | 2 | 6 | Wire Line | ⁵ / ₈ | 1.45 | 5.47 | 11.00 | 3.46 | 0.66 | 6.88 | 11.70 | 13.2 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Rope Code | Rope Size mm | Dimensions (mm) | | | | | | | N.W. Kg |
|------------|-----------------------------|---------------------|-------------|-----------------|-----------------|-----|-----|----|----|-----|-----|------------|
| | | | | | B | K | R | E | F | G | L | |
| 8-514-01MR | 1 | 4.5 | Manila Rope | 32 | 35 | 107 | 208 | 71 | 14 | 120 | 223 | 3.0 |
| 8-514-01WL | 1 | 4.5 | Wire Line | 10 ~ 13 | 35 | 110 | 208 | 71 | 14 | 120 | 223 | 3.1 |
| 8-514-02MR | 2 | 6 | Manila Rope | 38 | 37 | 132 | 280 | 88 | 17 | 175 | 298 | 6.1 |
| 8-514-02WL | 2 | 6 | Wire Line | 16 | 37 | 139 | 280 | 88 | 17 | 175 | 298 | 6.0 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.



- Manufactured with one piece all steel construction.
- Supplied with forged steel eye.
- Block is manufactured with the highest quality bearings available.
- Block is supplied with pressure lube grease fittings.
- Available for steel wire rope applications.

Hay Fork Pulley With Swivel Eye

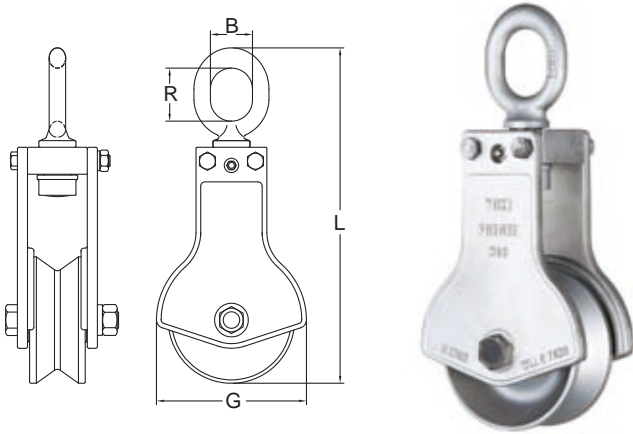
| Item No. | Working Load Limit tons* | Sheave Dia. inch | Rope Code Wire Line | Rope Size inch | Dimensions (inch) | | | | | | | N.W. Lbs |
|------------|-----------------------------|---------------------|------------------------|-------------------|-------------------|------|------|------|------|------|-------|-------------|
| | | | | | B | K | R | E | F | G | L | |
| 8-515-02WL | 2 | 8 | | 1/2 | 1.38 | 4.09 | 11.1 | 2.79 | 0.55 | 7.63 | 11.77 | 12.6 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.

| Item No. | Working Load Limit tons* | Sheave Dia. inch | Rope Code Wire Line | Rope Size mm | Dimensions (mm) | | | | | | | N.W. Kg |
|------------|-----------------------------|---------------------|------------------------|-----------------|-----------------|-----|-----|----|----|-----|-----|------------|
| | | | | | B | K | R | E | F | G | L | |
| 8-515-02WL | 2 | 8 | | 13 | 35 | 104 | 284 | 71 | 14 | 194 | 299 | 5.7 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.





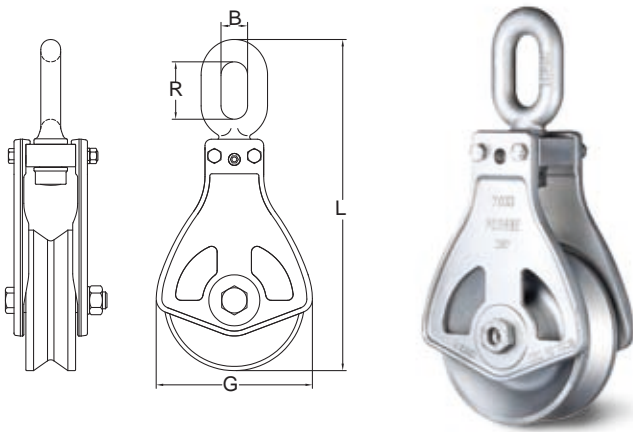
- Manufactured with the highest quality steel available.
- Corrosive resistant for increased block life in a salt water environment.
- Blocks are supplied with a pressure lubed fitting for a longer block life.
- Bearings are sealed for increased block life and performance.
- Each block is individually tested for maximum safety.

Trawl Block, with Swivel Eye

| Item No. | Working Load Limit tons* | Sheave Dimensions (inch) | | Dimensions (inch) | | | | Bearing Type | N.W. Lbs |
|----------|-----------------------------|--------------------------|---------------|-------------------|------|------|-------|----------------|-------------|
| | | inch | Rim Thickness | B | R | G | L | | |
| 8-521-05 | 5 | 6 | 2 3/4 | 1.97 | 2.48 | 7.00 | 15.67 | Needle bearing | 26.2 |

| Item No. | Working Load Limit tons* | Sheave Dimensions (inch) | | Dimensions (mm) | | | | Bearing Type | N.W. Kg |
|----------|-----------------------------|--------------------------|---------------|-----------------|----|-----|-----|----------------|------------|
| | | inch | Rim Thickness | B | R | G | L | | |
| 8-521-05 | 5 | 6 | 2 3/4 | 50 | 63 | 178 | 398 | Needle bearing | 11.9 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.



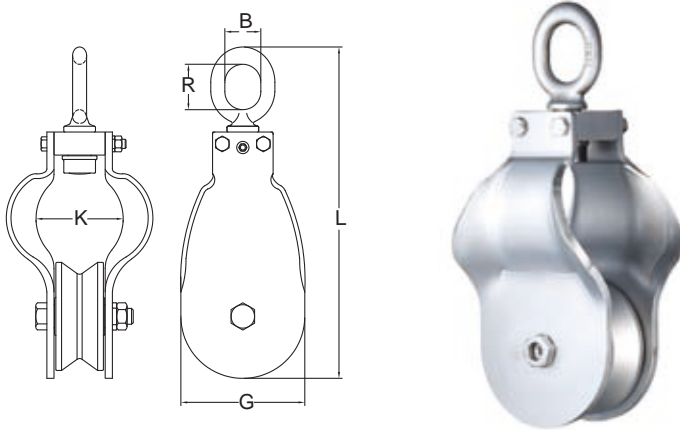
- Manufactured with the high quality steel available.
- Corrosive resistant for increased life in a salt water environment.
- Blocks are supplied with a pressure lubed fitting for a longer block life.
- Bearings are sealed for increased block life and performance.
- Each block is individually tested for maximum safety.

Trawl Block, with Swivel Eye

| Item No. | Working Load Limit tons* | Sheave Dimensions (inch) | | Dimensions (inch) | | | | Bearing Type | N.W. Lbs |
|----------|-----------------------------|--------------------------|---------------|-------------------|------|------|-------|-----------------|-------------|
| | | inch | Rim Thickness | B | R | G | L | | |
| 8-523-10 | 10 | 8 | 2 7/8 | 1.50 | 3.22 | 8.78 | 18.66 | Tapered bearing | 43.4 |

| Item No. | Working Load Limit tons* | Sheave Dimensions (inch) | | Dimensions (mm) | | | | Bearing Type | N.W. Kg |
|----------|-----------------------------|--------------------------|---------------|-----------------|----|-----|-----|-----------------|------------|
| | | inch | Rim Thickness | B | R | G | L | | |
| 8-523-10 | 10 | 8 | 2 7/8 | 38 | 82 | 223 | 474 | Tapered bearing | 19.7 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.



- Manufactured with the highest quality steel available.
- Corrosive resistant for increased block life in a salt water environment.
- Blocks are supplied with a pressure lubed fitting for a longer block life.
- Bearings are sealed for increase block life and performance.
- Each block is individually tested for maximum safety.

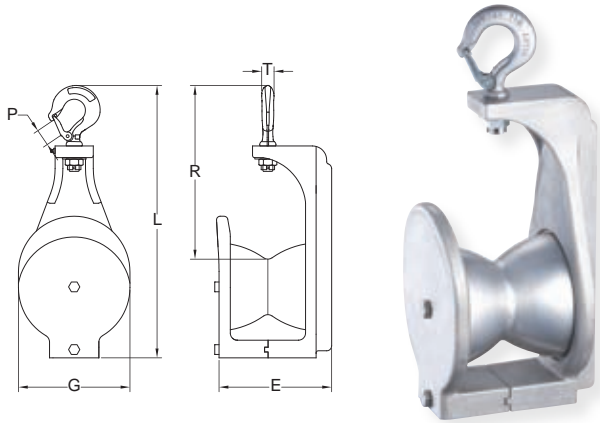
Trawl Block, with Swivel Eye

| Item No. | Working Load Limit tons* | Sheave Dimensions (inch) | | Dimensions (inch) | | | | | Bearing Type | N.W. Lbs |
|----------|-----------------------------|--------------------------|-------------------------------|-------------------|------|------|------|-------|---------------|-------------|
| | | inch | Rim Thickness | B | K | R | G | L | | |
| 8-522-05 | 5 | 6 | 2 ³ / ₄ | 1.97 | 4.76 | 2.48 | 6.78 | 18.11 | Bronze bushed | 31.3 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.

| Item No. | Working Load Limit tons* | Sheave Dimensions (inch) | | Dimensions (mm) | | | | | Bearing Type | N.W. Kg |
|----------|-----------------------------|--------------------------|-------------------------------|-----------------|-----|----|-----|-----|---------------|------------|
| | | inch | Rim Thickness | B | K | R | G | L | | |
| 8-522-05 | 5 | 6 | 2 ³ / ₄ | 50 | 121 | 63 | 172 | 460 | Bronze bushed | 14.2 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.



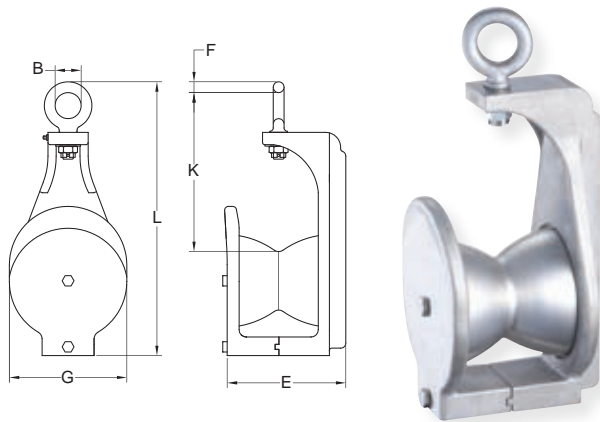
- Manufactured with the highest quality steel available.
- Corrosive resistant for increased block life in a salt water environment.
- Blocks are supplied with a pressure lubed fitting for a longer block life.
- Bearings are sealed for increase block life and performance.
- Each block is individually tested for maximum safety.

Trawl Block, with Swivel Eye

| Item No. | Working Load Limit | Sheave Dimensions (inch) | | Dimensions (inch) | | | | | | Bearing Type | N.W. |
|----------|--------------------|--------------------------|---------------|-------------------|------|------|-------|------|------|---------------|------|
| | | inch | Rim Thickness | E | G | R | L | P | T | | |
| 8-531-01 | 2000 | 4.5 | 2 3/4 | 6.30 | 6.22 | 9.69 | 15.20 | 1.02 | 0.63 | Bronze bushed | 13.2 |

| Item No. | Working Load Limit | Sheave Dimensions (mm) | | Dimensions (mm) | | | | | | Bearing Type | N.W. |
|----------|--------------------|------------------------|---------------|-----------------|-----|-----|-----|----|----|---------------|------|
| | | mm | Rim Thickness | E | G | R | L | P | T | | |
| 8-531-01 | 1 | 114 | 70 | 160 | 158 | 246 | 386 | 26 | 16 | Bronze bushed | 6.0 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.



- Manufactured with the highest quality steel available.
- Corrosive resistant for increased block life in a salt water environment.
- Blocks are supplied with a pressure lubed fitting for a longer block life.
- Bearings are sealed for increase block life and performance.
- Each block is individually tested for maximum safety.

Trawl Block, with Swivel Eye

| Item No. | Working Load Limit | Sheave Dimensions (inch) | | Dimensions (inch) | | | | | | Bearing Type | N.W. |
|----------|--------------------|--------------------------|---------------|-------------------|------|------|------|------|-------|---------------|------|
| | | inch | Rim Thickness | B | K | E | F | G | L | | |
| 8-532-01 | 2000 | 4.5 | 2 3/4 | 1.38 | 8.43 | 6.30 | 0.59 | 6.22 | 14.49 | Bronze bushed | 13.2 |

| Item No. | Working Load Limit | Sheave Dimensions (mm) | | Dimensions (mm) | | | | | | Bearing Type | N.W. |
|----------|--------------------|------------------------|---------------|-----------------|-----|-----|----|-----|-----|---------------|------|
| | | mm | Rim Thickness | B | K | E | F | G | L | | |
| 8-532-01 | 1 | 114 | 70 | 35 | 214 | 160 | 15 | 158 | 368 | Bronze bushed | 6.0 |

★ Minimum Ultimate Load is 4 times the Working Load Limit.

YOKE

EXTREME-100





DANGER: Overhead lifting presents a very real danger of severe injury or loss of life if lifting equipment is not used properly. Please read and understand all of these instructions prior to using any lifting sling or sling assembly. Sling should only be used by qualified persons who are responsible for the sling selection, inspection and use.

Grade 80 Chain Sling Components

| WORKING LOAD LIMITS IN TONNES acc. to EN1677 | | | | | | |
|--|--------|-------------------------------------|-------------------------|-------------------------------------|-------------------------|-------------------------|
| | | | | | | Choke endless sling |
| For chain size mm | Tonnes | β 0 - 45° α 0 - 90° | 45° - 60° 90° - 120° | β 0 - 45° α 0 - 90° | 45° - 60° 90° - 120° | |
| 6 | 1.12 | 1.6 | 1.12 | 2.36 | 1.7 | 1.8 |
| 7 | 1.5 | 2.12 | 1.5 | 3.15 | 2.24 | 2.5 |
| 8 | 2.0 | 2.8 | 2.0 | 4.25 | 3.0 | 3.15 |
| 10 | 3.15 | 4.25 | 3.15 | 6.7 | 4.75 | 5.0 |
| 13 | 5.3 | 7.5 | 5.3 | 11.2 | 8.0 | 8.5 |
| 16 | 8.0 | 11.2 | 8.0 | 17.0 | 11.5 | 12.5 |
| 19 | 11.2 | 16.0 | 11.2 | 23.6 | 17.0 | 18.0 |
| 20 | 12.5 | 17.0 | 12.5 | 26.5 | 19.0 | 20.0 |
| 22 | 15.0 | 21.2 | 15.0 | 31.5 | 22.4 | 23.6 |
| 26 | 21.2 | 30.0 | 21.2 | 45.0 | 31.5 | 33.5 |
| 32 | 31.5 | 45.0 | 31.5 | 67.0 | 47.5 | 50.0 |

Grade 100 Chain Sling Components

| WORKING LOAD LIMITS IN TONNES acc. to EN 818-4 | | | | | | |
|--|--------|-------------------------------------|-------------------------|-------------------------------------|-------------------------|-------------------------|
| | | | | | | Choke endless sling |
| Load Factor | 1 | 1.4 | 1 | 2.1 | 1.5 | 1.6 |
| For Chain Size mm | Tonnes | β 0 - 45° α 0 - 90° | 45° - 60° 90° - 120° | β 0 - 45° α 0 - 90° | 45° - 60° 90° - 120° | |
| 6 | 1.4 | 2.0 | 1.4 | 2.9 | 2.1 | 2.2 |
| 7 | 2.0 | 2.8 | 2.0 | 4.2 | 3.0 | 3.2 |
| 8 | 2.5 | 3.5 | 2.5 | 5.3 | 3.8 | 4.0 |
| 10 | 4.0 | 5.6 | 4.0 | 8.4 | 6.0 | 6.4 |
| 13 | 6.7 | 9.4 | 6.7 | 14.1 | 10.1 | 10.7 |
| 16 | 10.0 | 14.0 | 10.0 | 21.0 | 15.0 | 16.0 |
| 20 | 16.0 | 22.4 | 16.0 | 33.6 | 24.0 | 25.6 |
| 22 | 19.0 | 26.5 | 19.0 | 39.9 | 28.5 | 30.4 |
| 26 | 26.5 | 37.1 | 26.5 | 55.7 | 39.8 | 42.4 |
| 32 | 40.0 | 56.0 | 40.0 | 84.0 | 60.0 | 64.0 |

** Safety factor 4:1 Above limits are valid for standard use and equally loaded slings. Properly used and maintained your YOKE chain slings will give long life and will enable you to carry out your lifting operations efficiently and safety.

Warning: Never exceed a sling angle of 30°

SAFE USE

- Never load in excess of the rated capacity for the application.
- Keep a record of all slings in use.
- User should remove all twists from a chain leg before lifting and, should never knot a chain.
- Always use YOKE shortening hook or clutch when chain slings should be shortened.
- Always inspect to insure that chain is free from damage or wear before use.
- Always inspect all sling components prior to each use.
- Ensure that chain is protected from any sharp corners on the load.
- Ensure that the master link articulates freely on the hook of the crane or other lifting appliance.
- Never tip load hooks. The load should always be supported correctly in the bowl of the hook.
- Always use the correct size sling for the load, allowing for the included angle and the possibility of unequal loading.
- Personnel must keep all body parts from between the sling and the load, and from between the sling and the crane/hoist hook. Persons shall never ride the chain sling/rope sling or web sling or the load during lifting or while suspended. Persons must stand clear of all loads while lifting or while suspended. During lifting, with or without the load, personnel must be alert for possible snagging of the load or the chain sling.

MAINTENANCE

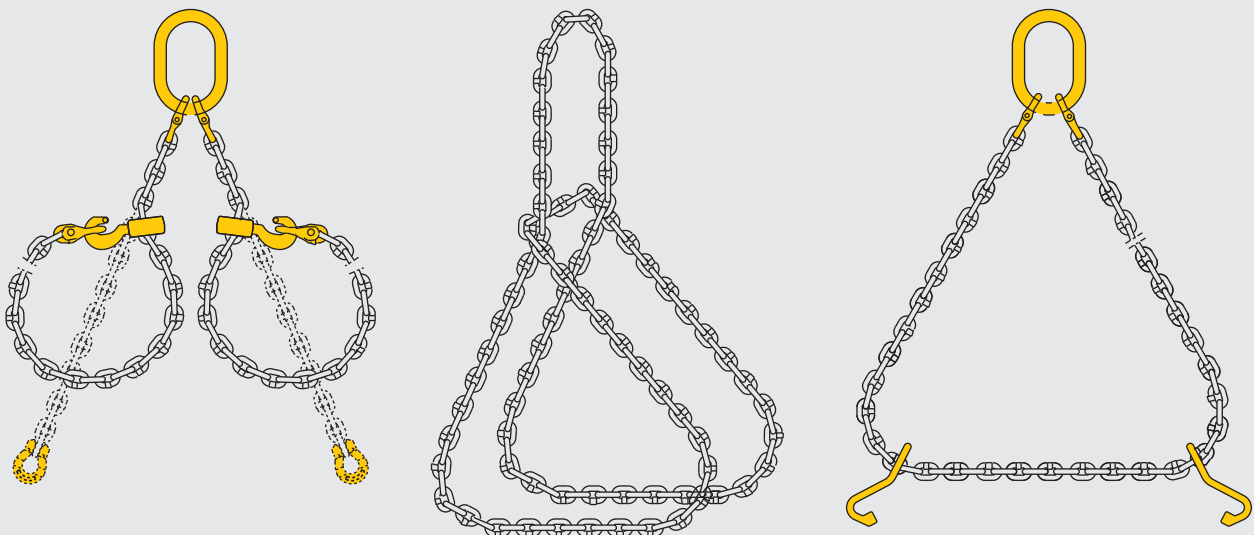
- A thorough examination should be carried out by a competent person at intervals at least every year or more frequently according to statutory regulations, type of use and past records.
- Chains with bent links or with cracks or gouges in the link should be replaced , as should deformed components such as bent master links , deformed hooks and any fittings showing signs of damage.
- Chain and components wear should never exceed 10%of the original dimensions.
- Once a chain sling has been overloaded it must be taken out of service.
- Store chain slings on a properly designed rack. They should not be left lying on the floor where they may suffer mechanical or corrosion damage or may be lost.

LIMITATION ON USE

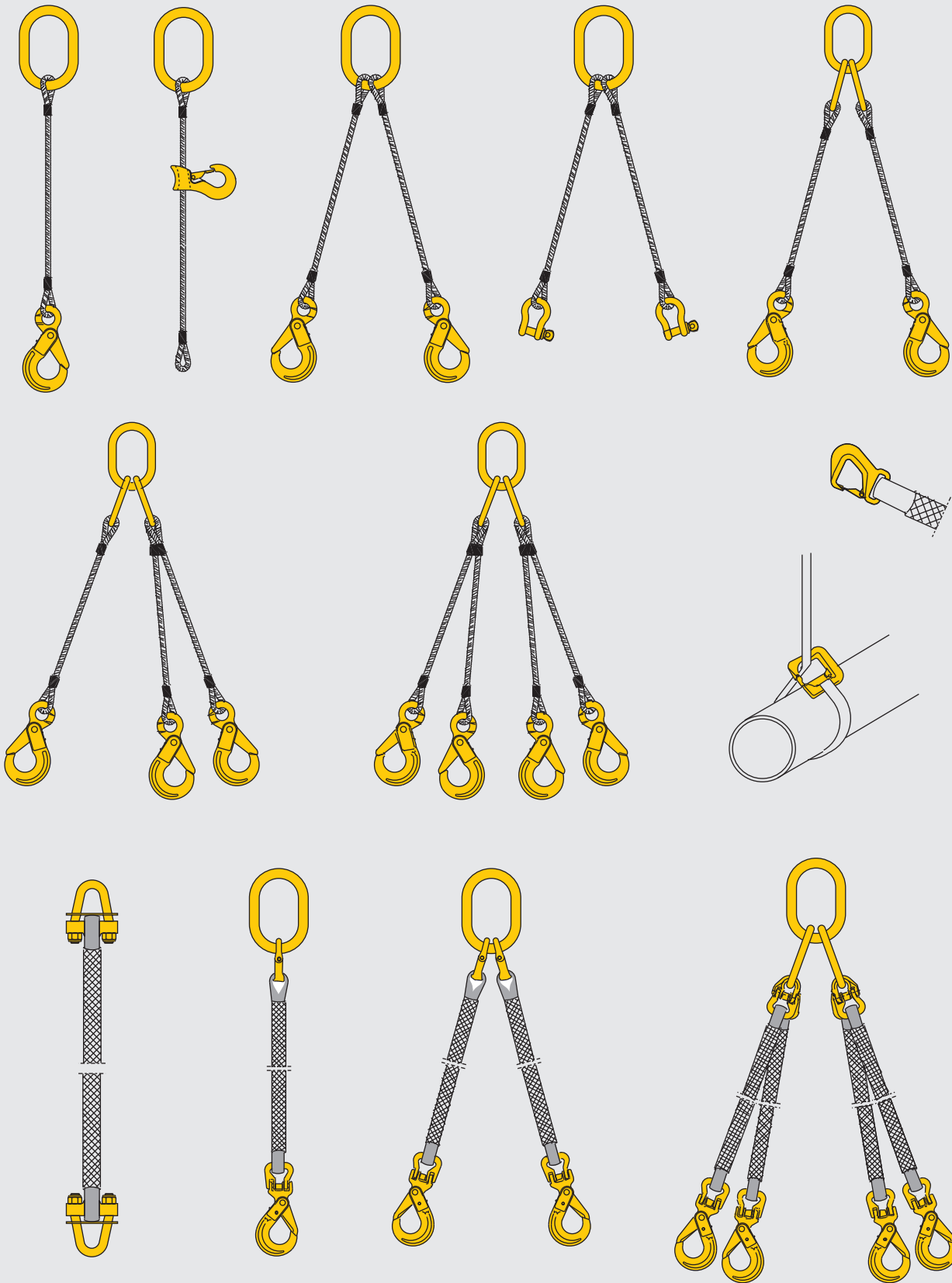
- YOKE alloy chain or chain slings should not be used in acid or caustic solutions nor in heavily acidic or caustic laden atmospheres. The high tensile strength of the heat treated alloy material in alloy steel chains and components is susceptible to hydrogen embrittlement when exposed to acids.
- YOKE slings must not be heat-treated, galvanized, plated, coated or subject to any process involving heating or pickling. Each of these processes can have dangerous effects and will invalidate the manufacturer certificate.
- YOKE slings may be used at temperatures between -40°C to 200°C with no reduction in the working load limit . The use of YOKE chain slings within the permissible temperature range in the table below does not require any permanent reduction in working load limit when the chain sling is returned to normal temperatures. A sling accidentally exposed to temperatures in excess of the maximum permissible should be withdrawn form service immediately and returned to the distributor for thorough examination.
- When using YOKE slings in exceptionally hazardous conditions, the degree of hazard should be assessed by a competent person and the Working Load Limit adjusted accordingly. Examples are lifting of potentially dangerous loads such as molten metals, corrosive materials or fissile material and including certain offshore activities.

| Sling temperature | Reduction in working Load Limit |
|-------------------|---------------------------------|
| -40°C to 200°C | None |
| 200°C to 300°C | 10% |
| 300°C to 400°C | 25% |
| Above 400°C | Do not use. |

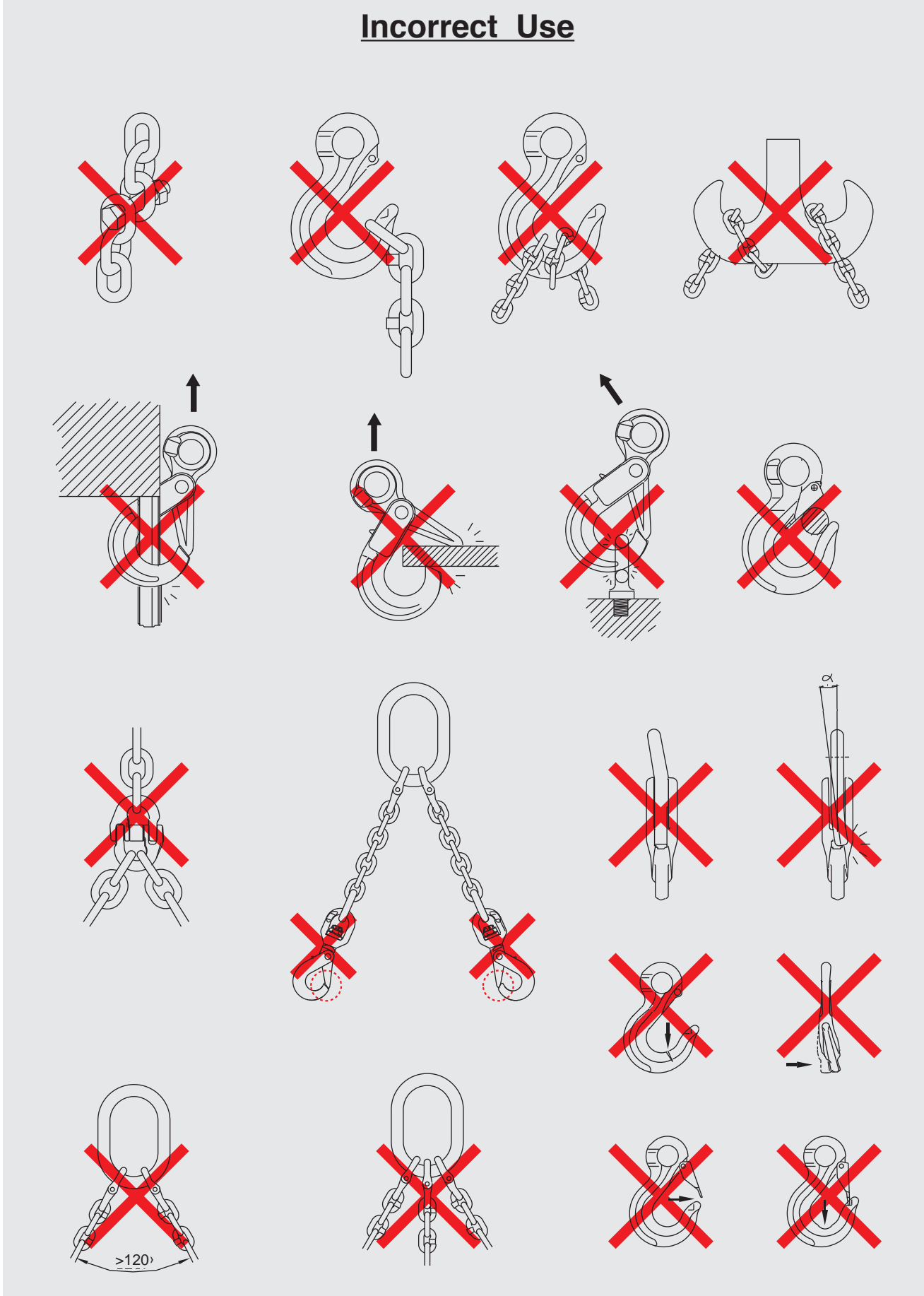
Examples Of Chain Slings



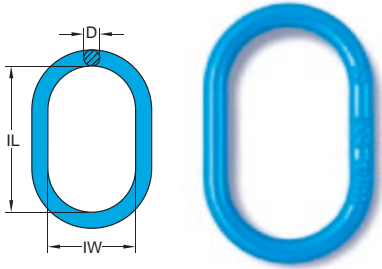
Examples Of Wire Rope Sling & Web Sling



Incorrect Use



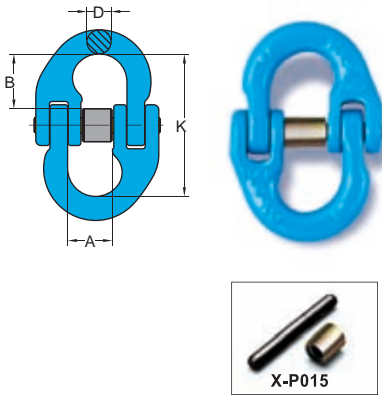
G-100 Oblong Master Link.



| Item No. | WLL β 0-45° tonnes* | For Grade 100 Chain (mm) | | Dimensions (mm) | | | N.W. Kg |
|--------------|---------------------------|--------------------------------|--------|-----------------|-----|----|------------|
| | | 1 Leg | 2 Leg | IL | IW | D | |
| X-003-06 ※ | 1.7 | 6 | -- | 100 | 60 | 11 | 0.2 |
| X-003-0806 ※ | 4.5 | 7, 8 | 6 | 120 | 70 | 14 | 0.5 |
| X-003-1008 ※ | 7.2 | 10 | 7, 8 | 140 | 80 | 17 | 0.7 |
| X-003-13 ※ | 7.7 | 13 | -- | 150 | 90 | 19 | 1.1 |
| X-003-1310 ※ | 10.5 | 13 | 10 | 160 | 95 | 22 | 1.5 |
| X-003-16 ※ | 15.0 | 16 | -- | 190 | 110 | 25 | 2.8 |
| X-003-1613 ※ | 15.0 | 16 | 13 | 180 | 105 | 28 | 2.4 |
| X-003-19 ※ | 22.0 | 19, 20 | -- | 200 | 120 | 30 | 3.5 |
| X-003-2216 ※ | 23.0 | 22 | 16 | 240 | 140 | 34 | 5.3 |
| X-003-26 ※ | 31.5 | 26 | -- | 250 | 150 | 38 | 7.4 |
| X-003-2619 ※ | 35.5 | 26 | 19, 20 | 250 | 150 | 40 | 8.3 |
| X-003-3222 ※ | 48.0 | 32 | 22 | 300 | 180 | 45 | 12.7 |

★ Forged Oblong Master Links.
Design factor 4:1 proof tested and certified.

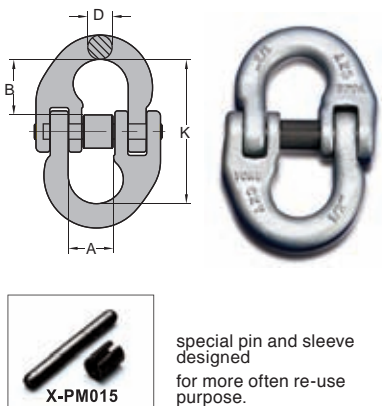
G-100 Connecting Link.



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain | | Dimensions (mm) | | | N.W. Kg |
|----------|----------------------------------|---------------------------|-----|-----------------|----|----|------------|
| | | mm | K | A | D | B | |
| X-015-06 | 1.4 | 6 | 45 | 15 | 7 | 18 | 0.08 |
| X-015-07 | 2.5 | 7, 8 | 59 | 18 | 9 | 25 | 0.2 |
| X-015-10 | 4.0 | 10 | 69 | 25 | 11 | 28 | 0.3 |
| X-015-13 | 6.7 | 13 | 92 | 30 | 16 | 38 | 0.7 |
| X-015-16 | 10.0 | 16 | 101 | 36 | 19 | 41 | 1.2 |
| X-015-20 | 16.0 | 20 | 122 | 42 | 23 | 50 | 2.1 |
| X-015-22 | 19.0 | 22 | 152 | 49 | 24 | 63 | 3.5 |
| X-015-26 | 26.5 | 26 | 162 | 55 | 30 | 66 | 4.9 |
| X-015-32 | 40.0 | 32 | 203 | 69 | 36 | 85 | 9.3 |

★ Design factor 4:1 proof tested and certified.

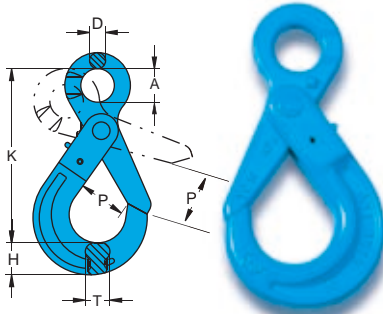
Connecting Link, Dacormetr® surface finish.**



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain | | Dimensions (mm) | | | N.W. Kg |
|-----------|----------------------------------|---------------------------|-----|-----------------|----|----|------------|
| | | mm | K | A | D | B | |
| X-M015-06 | 1.4 | 6 | 45 | 15 | 7 | 18 | 0.08 |
| X-M015-07 | 2.5 | 7, 8 | 59 | 18 | 9 | 25 | 0.2 |
| X-M015-10 | 4.0 | 10 | 69 | 25 | 11 | 28 | 0.3 |
| X-M015-13 | 6.7 | 13 | 92 | 30 | 16 | 38 | 0.7 |
| X-M015-16 | 10.0 | 16 | 101 | 36 | 19 | 41 | 1.2 |
| X-M015-20 | 16.0 | 20 | 122 | 42 | 23 | 50 | 2.1 |
| X-M015-22 | 19.0 | 22 | 152 | 49 | 24 | 63 | 3.5 |
| X-M015-26 | 26.5 | 26 | 162 | 55 | 30 | 66 | 4.9 |
| X-M015-32 | 40.0 | 32 | 203 | 69 | 36 | 85 | 9.3 |

★ Design factor 4:1 proof tested and certified.

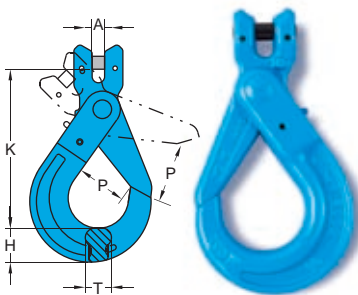
G-100 Eye Self Locking Hook.



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|----|----|----|----|------------|
| | | | K | P | A | D | T | H | |
| X-025-06 | 1.4 | 6 | 110 | 28 | 21 | 10 | 15 | 19 | 0.5 |
| X-025-07 | 2.5 | 7, 8 | 136 | 34 | 25 | 11 | 20 | 24 | 0.8 |
| X-025-10 | 4.0 | 10 | 167 | 44 | 32 | 13 | 26 | 30 | 1.5 |
| X-025-13 | 6.7 | 13 | 207 | 51 | 40 | 16 | 30 | 39 | 3.0 |
| X-025-16 | 10.0 | 16 | 252 | 60 | 50 | 21 | 36 | 49 | 5.8 |
| X-025-20 | 16.0 | 20 | 290 | 70 | 60 | 23 | 53 | 65 | 10.2 |
| X-025-22 | 19.0 | 22 | 319 | 80 | 70 | 24 | 49 | 63 | 12.7 |
| X-025-26 | 26.5 | 26 | 343 | 99 | 80 | 25 | 56 | 69 | 15.2 |

★ Design factor 4:1 proof tested and certified.

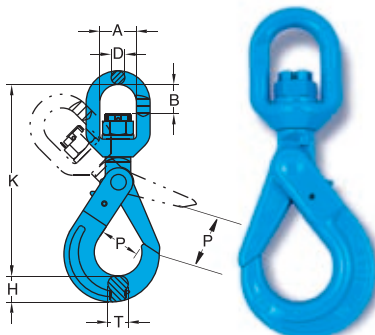
G-100 Clevis Self Locking Hook.



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|-----|----|----|----|------------|
| | | | A | K | P | T | H | |
| X-026-06 | 1.4 | 6 | 6 | 93 | 28 | 15 | 19 | 0.4 |
| X-026-07 | 2.5 | 7, 8 | 9 | 119 | 34 | 20 | 24 | 0.9 |
| X-026-10 | 4.0 | 10 | 11 | 142 | 44 | 26 | 30 | 1.4 |
| X-026-13 | 6.7 | 13 | 14 | 178 | 51 | 30 | 39 | 3.0 |
| X-026-16 | 10.0 | 16 | 18 | 213 | 60 | 36 | 49 | 5.6 |
| X-026-20 | 16.0 | 20 | 21 | 244 | 70 | 53 | 65 | 10.8 |
| X-026-22 | 19.0 | 22 | 24 | 273 | 80 | 49 | 63 | 13.1 |

★ Design factor 4:1 proof tested and certified.

G-100 Swivel Self Locking Hook, with brass bushing.

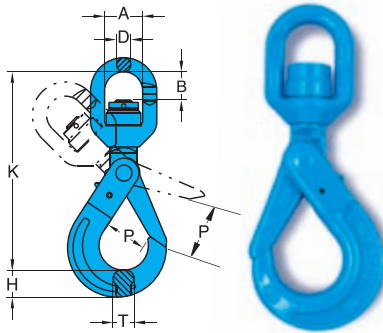


| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|-----|-----|----|----|----|------------|
| | | | K | P | B | A | D | T | H | |
| X-027-06 | 1.4 | 6 | 149 | 28 | 22 | 32 | 12 | 15 | 19 | 0.7 |
| X-027-07 | 2.5 | 7, 8 | 186 | 34 | 29 | 36 | 13 | 20 | 24 | 1.2 |
| X-027-10 | 4.0 | 10 | 218 | 44 | 34 | 41 | 16 | 26 | 30 | 2.0 |
| X-027-13 | 6.7 | 13 | 276 | 51 | 43 | 46 | 21 | 30 | 39 | 4.1 |
| X-027-16 | 10.0 | 16 | 329 | 60 | 50 | 61 | 23 | 36 | 49 | 6.8 |
| X-027-20 | 16.0 | 20 | 387 | 70 | 82 | 74 | 25 | 53 | 65 | 12.6 |
| X-027-22 | 19.0 | 22 | 457 | 80 | 95 | 97 | 33 | 49 | 63 | 19.4 |
| X-027-26 | 26.5 | 26 | 535 | 99 | 115 | 123 | 42 | 56 | 69 | 32.9 |

★ Design factor 4:1 proof tested and certified.

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 83 X-027N.

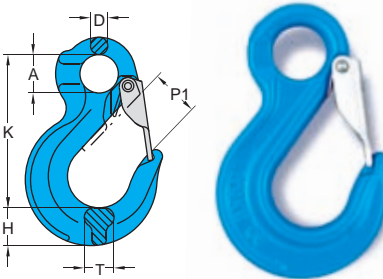
G-100 Swivel Self Locking Hook, with ball bearing.
Ball bearing performs to fully swivel under load.



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|-----------|-------------------------------|---------------------------|-----------------|----|-----|-----|----|----|----|------------|
| | | | K | P | B | A | D | T | H | |
| X-027N-06 | 1.4 | 6 | 149 | 28 | 22 | 32 | 12 | 15 | 19 | 0.7 |
| X-027N-07 | 2.5 | 7, 8 | 186 | 34 | 29 | 36 | 13 | 20 | 24 | 1.3 |
| X-027N-10 | 4.0 | 10 | 218 | 44 | 34 | 41 | 16 | 26 | 30 | 2.0 |
| X-027N-13 | 6.7 | 13 | 276 | 51 | 43 | 46 | 21 | 30 | 39 | 4.2 |
| X-027N-16 | 10.0 | 16 | 329 | 60 | 50 | 61 | 23 | 36 | 49 | 7.3 |
| X-027N-20 | 16.0 | 20 | 387 | 70 | 82 | 74 | 25 | 53 | 65 | 12.6 |
| X-027N-22 | 19.0 | 22 | 457 | 80 | 95 | 97 | 33 | 49 | 63 | 19.2 |
| X-027N-26 | 26.5 | 26 | 535 | 99 | 115 | 123 | 42 | 56 | 69 | 32.7 |

★ Design factor 4:1 proof tested and certified.

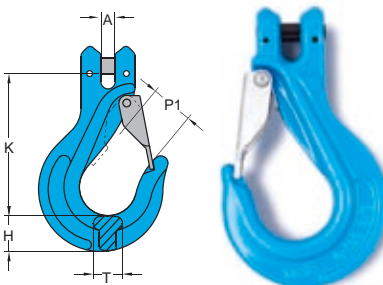
G-100 Eye Sling Hook, with latch



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|------------|-------------------------------|---------------------------|-----------------|-----|----|----|----|----|------------|
| | | | K | P1 | A | D | T | H | |
| X-044/S-06 | 1.4 | 6 | 80 | 23 | 20 | 10 | 17 | 19 | 0.3 |
| X-044/S-07 | 2.5 | 7, 8 | 98 | 28 | 25 | 12 | 20 | 23 | 0.5 |
| X-044/S-10 | 4.0 | 10 | 121 | 36 | 32 | 15 | 23 | 31 | 1.0 |
| X-044/S-13 | 6.7 | 13 | 152 | 40 | 40 | 18 | 27 | 38 | 1.8 |
| X-044/S-16 | 10.0 | 16 | 185 | 44 | 50 | 22 | 32 | 45 | 3.4 |
| X-044/S-20 | 16.0 | 20 | 230 | 54 | 61 | 27 | 48 | 64 | 7.3 |
| X-044/S-22 | 19.0 | 22 | 245 | 76 | 51 | 31 | 52 | 63 | 9.3 |
| X-044/S-26 | 26.5 | 26 | 279 | 77 | 65 | 35 | 60 | 80 | 13.7 |
| X-044/S-32 | 40.0 | 32 | 352 | 114 | 88 | 40 | 65 | 86 | 21.6 |

★ Design factor 4:1 proof tested and certified.

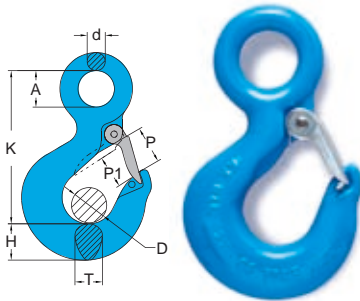
G-100 Clevis Sling Hook, with latch



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | N.W. Kg | |
|------------|-------------------------------|---------------------------|-----------------|-----|----|----|------------|-----|
| | | | A | K | P1 | T | | |
| X-043/S-06 | 1.4 | 6 | 6 | 97 | 23 | 15 | 23 | 0.3 |
| X-043/S-07 | 2.5 | 7, 8 | 9 | 98 | 27 | 18 | 22 | 0.6 |
| X-043/S-10 | 4.0 | 10 | 11 | 122 | 34 | 24 | 30 | 1.2 |
| X-043/S-13 | 6.7 | 13 | 14 | 147 | 44 | 30 | 37 | 2.3 |
| X-043/S-16 | 10.0 | 16 | 17 | 166 | 48 | 39 | 42 | 3.8 |
| X-043/S-20 | 16.0 | 20 | 24 | 207 | 57 | 48 | 64 | 8.7 |
| X-043/S-22 | 19.0 | 22 | 25 | 217 | 73 | 52 | 61 | 9.6 |

★ Design factor 4:1 proof tested and certified.

G-100 Alloy Eye Hoist Hook, with latch



| Item No. | Hook Feature Code | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|-----------|-------------------|-------------------------------|---------------------------|-----------------|----|----|----|-----|----|----|------------|
| | | | | P1 | A | T | H | K | D | d | |
| 8-173-015 | BB | 1.4 | 6 | 19 | 23 | 17 | 21 | 95 | 19 | 11 | 0.4 |
| 8-173-02 | CC | 2.5 | 7, 8 | 20 | 29 | 21 | 26 | 106 | 20 | 13 | 0.7 |
| 8-173-03 | DD | 4.0 | 10 | 25 | 32 | 24 | 29 | 122 | 25 | 15 | 0.9 |
| 8-173-05 | EE | 6.7 | 13 | 31 | 40 | 31 | 37 | 149 | 31 | 18 | 2.1 |
| 8-173-07 | FF | 10.0 | 16 | 39 | 51 | 37 | 47 | 192 | 38 | 24 | 4.0 |
| 8-173-11 | GG | 16.0 | 20 | 67 | 62 | 48 | 58 | 232 | 57 | 28 | 7.0 |
| 8-173-15 | HH | 18.0 | 22 | 62 | 72 | 56 | 66 | 256 | 62 | 32 | 10.0 |



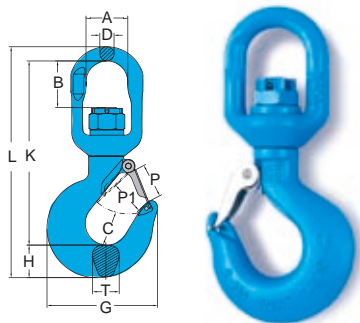
When using hoist hook with grade 100 chain, YOKE hoist hook is recommended to grind the WLL (which is for a safety factor 5:1) off the hook.

★ Minimum Ultimate Load is 4 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.



Latch Kits

G-100 Alloy Swivel Hoist Hook, with brass washer.



| Item No. | Hook Feature Code | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | | | | | N.W. Kg |
|-----------|-------------------|-------------------------------|---------------------------|-----------------|----|----|----|-----|----|-----|-----|----|----|------------|
| | | | | A | B | C | D | G | H | K | L | P1 | T | |
| 8-175-015 | BB | 1.4 | 6 | 32 | 23 | 25 | 12 | 60 | 21 | 126 | 158 | 19 | 18 | 0.7 |
| 8-175-02 | CC | 2.5 | 7.8 | 35 | 29 | 26 | 13 | 91 | 25 | 143 | 181 | 20 | 22 | 0.9 |
| 8-175-03 | DD | 4.0 | 10 | 41 | 35 | 29 | 16 | 102 | 29 | 196 | 212 | 25 | 24 | 1.5 |
| 8-175-05 | EE | 6.7 | 13 | 46 | 44 | 38 | 21 | 130 | 36 | 211 | 288 | 31 | 31 | 3.2 |
| 8-175-07 | FF | 10.0 | 16 | 61 | 51 | 49 | 23 | 166 | 46 | 258 | 328 | 39 | 42 | 5.7 |
| 8-175-11 | GG | 16.0 | 20 | 74 | 82 | 62 | 25 | 196 | 56 | 326 | 409 | 57 | 48 | 9.6 |
| 8-175-15 | HH | 19.0 | 22 | 97 | 96 | 65 | 33 | 221 | 64 | 372 | 471 | 62 | 56 | 15.9 |



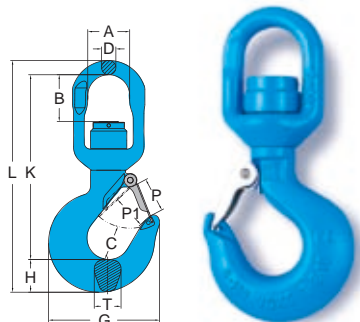
When using hoist hook with grade 100 chain, YOKE hoist hook is recommended to grind the WLL (which is for a safety factor 5:1) off the hook.

★ Minimum Ultimate Load is 4 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 84 8-175N.

G-100 Alloy Swivel Bearing Hoist Hook, with ball bearing.

Ball bearing performs to fully swivel under load.



| Item No. | Hook Feature Code | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | | | | | N.W. Kg |
|------------|-------------------|-------------------------------|---------------------------|-----------------|----|----|----|-----|----|-----|-----|----|----|------------|
| | | | | A | B | C | D | G | H | K | L | P1 | T | |
| 8-175N-015 | BB | 1.4 | 6 | 32 | 23 | 25 | 12 | 80 | 21 | 126 | 158 | 19 | 18 | 0.7 |
| 8-175N-02 | CC | 2.5 | 7, 8 | 36 | 29 | 26 | 13 | 91 | 25 | 143 | 181 | 20 | 22 | 0.9 |
| 8-175N-03 | DD | 4.0 | 10 | 41 | 35 | 29 | 16 | 102 | 29 | 196 | 212 | 25 | 24 | 1.6 |
| 8-175N-05 | EE | 6.7 | 13 | 46 | 44 | 38 | 21 | 130 | 36 | 211 | 269 | 31 | 31 | 3.2 |
| 8-175N-07 | FF | 10.0 | 16 | 61 | 51 | 49 | 23 | 166 | 46 | 258 | 328 | 39 | 42 | 5.7 |
| 8-175N-11 | GG | 16.9 | 20 | 74 | 82 | 62 | 25 | 196 | 58 | 326 | 409 | 57 | 48 | 9.6 |
| 8-175N-15 | HH | 19.0 | 22 | 97 | 96 | 65 | 33 | 221 | 64 | 372 | 471 | 62 | 56 | 16.5 |

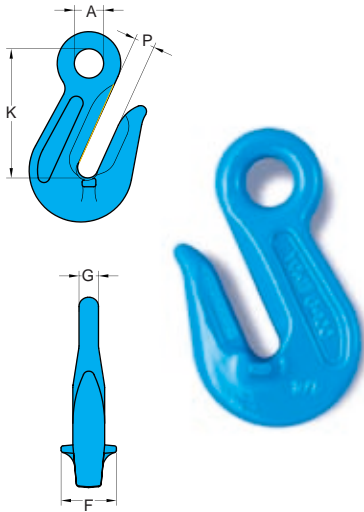


When using hoist hook with grade 100 chain, YOKE hoist hook is recommended to grind the WLL (which is for a safety factor 5:1) off the hook.

★ Minimum Ultimate Load is 4 times the Working Load Limit.
Maximum Proof Load is 2.5 times the Working Load Limit.

G-100 Eye Grab Hook.

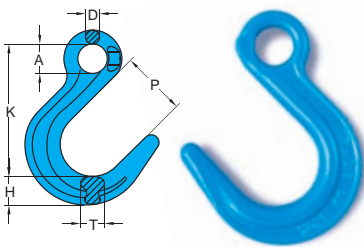
Not for use with Omega Link.
No reduction of working load limit, thanks to supporting wings which prevent chain link deformation.



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|----|-----|-----|------------|
| | | | P | A | G | K | F | |
| X-041-06 | 1.4 | 6 | 8 | 13 | 8 | 50 | 26 | 0.2 |
| X-041-07 | 2.5 | 7, 8 | 10 | 16 | 9 | 62 | 30 | 0.3 |
| X-041-10 | 4.0 | 10 | 13 | 20 | 13 | 82 | 40 | 0.6 |
| X-041-13 | 6.7 | 13 | 17 | 26 | 16 | 107 | 52 | 1.4 |
| X-041-16 | 10.0 | 16 | 21 | 30 | 20 | 132 | 57 | 2.4 |
| X-041-20 | 16.0 | 20 | 23 | 38 | 24 | 147 | 73 | 4.0 |
| X-041-22 | 19.0 | 22 | 26 | 38 | 26 | 164 | 70 | 5.0 |
| X-041-26 | 26.5 | 26 | 33 | 50 | 32 | 207 | 100 | 10.5 |

★ Design factor 4:1 proof tested and certified.

G-100 Eye Foundry Hook.

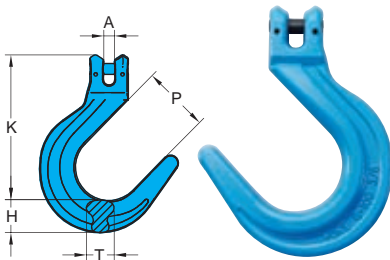


| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|-----|----|----|----|----|------------|
| | | | K | P | A | D | T | H | |
| X-047-07 | 2.5 | 7, 8 | 123 | 62 | 24 | 12 | 19 | 27 | 0.8 |
| X-047-10 | 4.0 | 10 | 149 | 74 | 32 | 15 | 23 | 32 | 1.6 |
| X-047-13 | 6.7 | 13 | 180 | 88 | 40 | 19 | 32 | 39 | 2.5 |
| X-047-16 | 10.0 | 16 | 213 | 98 | 50 | 25 | 41 | 47 | 4.4 |
| X-047-20 | 16.0 | 20 | 248 | 113 | 60 | 26 | 46 | 57 | 9.3 |

★ Design factor 4:1 proof tested and certified.

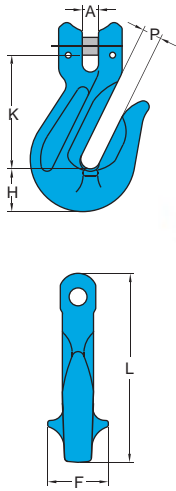
Grade 100 Clevis Foundry Hook.

New



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|-----|----|----|----|------------|
| | | | K | P | A | T | H | |
| X-046-07 | 2.5 | 7, 8 | 133 | 62 | 9 | 19 | 27 | 0.95 |
| X-046-10 | 4.0 | 10 | 163 | 74 | 11 | 23 | 32 | 1.8 |
| X-046-13 | 6.7 | 13 | 200 | 88 | 14 | 32 | 39 | 3.6 |
| X-046-16 | 10.0 | 16 | 239 | 98 | 18 | 41 | 47 | 6.4 |
| X-046-20 | 16.0 | 20 | 305 | 113 | 21 | 46 | 62 | 11.2 |

★ Design factor 4:1 proof tested and certified.



G-100 Clevis Grab Hook.

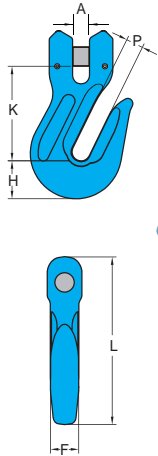
Not for use with Omega Link.
No reduction of working load limit, thanks to supporting wings which prevent chain link deformation.

| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|----|-----|----|-----|------------|
| | | | A | P | F | K | H | L | |
| X-042-06 | 1.4 | 6 | 7 | 8 | 25 | 47 | 18 | 79 | 0.2 |
| X-042-07 | 2.5 | 7, 8 | 10 | 10 | 30 | 54 | 22 | 93 | 0.4 |
| X-042-10 | 4.0 | 10 | 11 | 13 | 41 | 77 | 29 | 128 | 0.8 |
| X-042-13 | 6.7 | 13 | 15 | 17 | 52 | 99 | 38 | 165 | 1.6 |
| X-042-16 | 10.0 | 16 | 18 | 21 | 57 | 114 | 45 | 195 | 2.7 |
| X-042-20 | 16.0 | 20 | 22 | 23 | 73 | 130 | 52 | 222 | 4.5 |
| X-042-22 | 19.0 | 22 | 24 | 26 | 70 | 139 | 56 | 247 | 6.5 |

★ Design factor 4:1 proof tested and certified.

G-100 Clevis Grab Hook - Without Cradle.

Not for use with Omega Link.

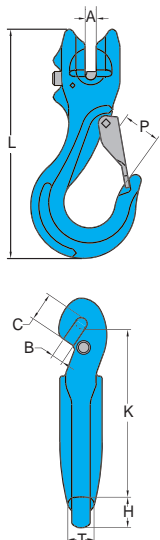


New

| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|-----------|-------------------------------|---------------------------|-----------------|----|----|-----|----|-----|------------|
| | | | P | A | F | K | H | L | |
| X-0421-06 | 1.4 | 6 | 8 | 7 | 13 | 47 | 18 | 79 | 0.3 |
| X-0421-07 | 2.5 | 7, 8 | 10 | 10 | 16 | 54 | 22 | 93 | 0.4 |
| X-0421-10 | 4.0 | 10 | 13 | 12 | 22 | 77 | 29 | 128 | 0.8 |
| X-0421-13 | 6.7 | 13 | 17 | 15 | 26 | 99 | 38 | 165 | 1.6 |
| X-0421-16 | 10.0 | 16 | 21 | 18 | 33 | 114 | 45 | 195 | 2.7 |
| X-0421-20 | 16.0 | 20 | 24 | 22 | 38 | 130 | 52 | 222 | 4.5 |
| X-0421-22 | 19.0 | 22 | 27 | 25 | 42 | 139 | 56 | 247 | 5.6 |

★ Design factor 4:1 proof tested and certified.

G-100 Clutch Sling Hook - Locking Clutch.

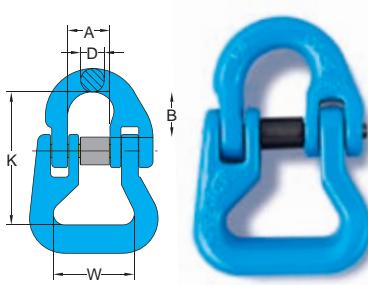


Patent

| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|----|-----|----|----|-----|----|------------|
| | | | A | B | C | K | H | P | L | T | |
| X-077-06 | 1.4 | 6 | 7 | 7 | 17 | 102 | 18 | 22 | 135 | 16 | 0.5 |
| X-077-07 | 2.5 | 7, 8 | 10 | 10 | 24 | 123 | 24 | 26 | 171 | 18 | 0.9 |
| X-077-10 | 4.0 | 10 | 12 | 12 | 28 | 149 | 34 | 34 | 213 | 24 | 1.7 |
| X-077-13 | 6.7 | 13 | 15 | 16 | 29 | 179 | 37 | 43 | 256 | 30 | 3.2 |
| X-077-16 | 10.0 | 16 | 20 | 19 | 48 | 212 | 42 | 46 | 305 | 39 | 5.7 |

★ Design factor 4:1 proof tested and certified.

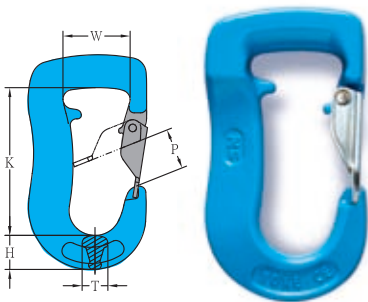
G-100 Web Sling Connector.



| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|----|-----|-----|------------|
| | | | A | B | D | K | W | |
| X-016-06 | 1.4 | 6 | 15 | 17 | 7 | 55 | 38 | 0.2 |
| X-016-07 | 2.5 | 7, 8 | 18 | 22 | 9 | 62 | 40 | 0.3 |
| X-016-10 | 4.0 | 10 | 25 | 26 | 11 | 78 | 47 | 0.6 |
| X-016-13 | 6.7 | 13 | 30 | 35 | 16 | 95 | 53 | 1.1 |
| X-016-16 | 10.0 | 16 | 36 | 38 | 19 | 115 | 67 | 2.0 |
| X-016-20 | 16.0 | 20 | 42 | 46 | 22 | 132 | 80 | 3.3 |
| X-016-22 | 19.0 | 22 | 49 | 59 | 24 | 187 | 125 | 7.7 |

★ Design factor 4:1 proof tested and certified.

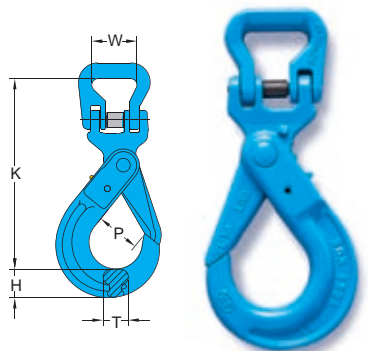
G-100 Web Sling Hook.



| Item No. | Working Load Limit | | Dimensions (mm) | | | | | N.W. Kg |
|----------|--------------------|---------|-----------------|----|----|----|----|------------|
| | Lbs* | tonnes* | K | P | W | T | H | |
| X-032-01 | 2200 | 1 | 89 | 25 | 43 | 15 | 20 | 0.7 |
| X-032-02 | 4400 | 2 | 116 | 30 | 53 | 20 | 27 | 1.5 |
| X-032-03 | 6600 | 3 | 119 | 32 | 64 | 26 | 32 | 2.4 |
| X-032-05 | 11000 | 5 | 145 | 45 | 61 | 38 | 44 | 3.5 |

★ Design factor 5:1 proof tested and certified.

G-100 Round Sling Self Locking Hook.



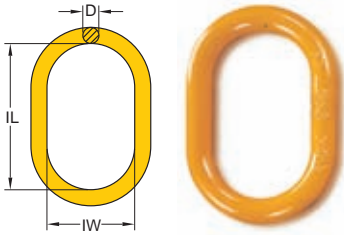
| Item No. | Working Load Limit tonnes* | For Grade 100 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|-----|----|----|------------|
| | | | K | P | W | T | H | |
| X-028-06 | 1.4 | 6 | 138 | 29 | 38 | 15 | 19 | 0.6 |
| X-028-07 | 2.5 | 7, 8 | 169 | 34 | 40 | 20 | 24 | 1.0 |
| X-028-10 | 4.0 | 10 | 196 | 44 | 47 | 26 | 30 | 1.9 |
| X-028-13 | 6.7 | 13 | 253 | 52 | 53 | 30 | 39 | 3.9 |
| X-028-16 | 10.0 | 16 | 305 | 60 | 67 | 36 | 49 | 6.9 |
| X-028-20 | 16.0 | 20 | 328 | 90 | 80 | 48 | 62 | 11.9 |
| X-028-22 | 19.0 | 22 | 416 | 80 | 125 | 49 | 63 | 18.6 |

★ Design factor 4:1 proof tested and certified.



Oblong Master Link, Code "MF".

Connected to Chain with "YA" connecting link.



Extra width inside allows better works on large crane hooks.



Type Approval

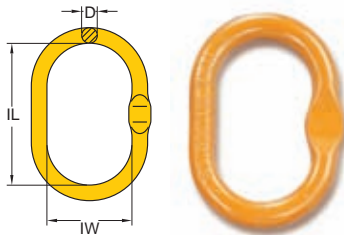
| Item No. | WLL β 0-45° tonnes* | For Grade 80 Chain(mm) | | Dimensions (mm) | | | N.W. Kg |
|------------|---------------------------|------------------------------|--------|-----------------|-----|----|------------|
| | | 1 Leg | 2 Leg | IL | IW | D | |
| 8-003-06 | ※ 1.25 | 6 | -- | 100 | 60 | 11 | 0.2 |
| 8-003-0806 | ※ 2.5 | 7, 8 | 6 | 120 | 70 | 14 | 0.4 |
| 8-003-1008 | ※ 4.0 | 10 | 7, 8 | 140 | 80 | 17 | 0.7 |
| 8-003-13 | ※ 5.4 | 13 | -- | 150 | 90 | 19 | 1.1 |
| 8-003-1310 | ※ 7.5 | 13 | 10 | 160 | 95 | 22 | 1.5 |
| 8-003-16 | ※ 10.0 | 16 | -- | 190 | 110 | 25 | 2.2 |
| 8-003-1613 | ※ 10.0 | 16 | 13 | 180 | 105 | 28 | 2.8 |
| 8-003-19 | ※ 12.0 | 19, 20 | -- | 200 | 120 | 30 | 3.8 |
| 8-003-2216 | ※ 17.0 | 22 | 16 | 240 | 140 | 34 | 5.5 |
| 8-003-26 | ※ 25.0 | 26 | -- | 250 | 150 | 38 | 7.0 |
| 8-003-2619 | ※ 28.0 | 26 | 19, 20 | 250 | 150 | 40 | 8.0 |
| 8-003-3222 | ※ 37.0 | 32 | 22 | 300 | 180 | 45 | 12.7 |
| 8-003-3226 | ※ 46.5 | 32 | 26 | 350 | 195 | 50 | 16.6 |
| 8-003-3632 | ※ 65.7 | -- | 32 | 410 | 220 | 58 | 26.0 |
| 8-003-40 | ※ 87.5 | -- | -- | 490 | 265 | 70 | 45.4 |

※ Forged Oblong Master Links. ※※ Welded Oblong Master Links.

Design factor 4:1 proof tested and certified Tested acc. to EN 1677-1

Oblong Master Link with Flat. Code "MFF"

Connected to Chain with "YO" Omega Link.



| Item No. | WLL β 0-45° tonnes* | For Grade 80 Chain(mm) | | Dimensions (mm) | | | N.W. Kg |
|-------------|---------------------------|------------------------------|--------|-----------------|-----|----|------------|
| | | 1 Leg | 2 Leg | IL | IW | D | |
| 8-003F-06 | ※ 1.25 | 6 | -- | 100 | 60 | 11 | 0.2 |
| 8-003F-0806 | ※ 2.5 | 7, 8 | 6 | 120 | 70 | 14 | 0.4 |
| 8-003F-1008 | ※ 4.0 | 10 | 7, 8 | 141 | 80 | 17 | 0.7 |
| 8-003F-1310 | ※ 7.5 | 13 | 10 | 163 | 95 | 23 | 1.5 |
| 8-003F-1613 | ※ 10.0 | 16 | 13 | 180 | 105 | 29 | 2.7 |
| 8-003F-2216 | ※ 17.0 | 20 | 16 | 245 | 140 | 34 | 5.5 |
| 8-003F-2619 | ※ 25.0 | -- | 19, 20 | 257 | 150 | 40 | 7.9 |

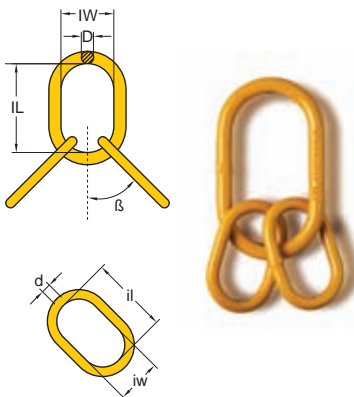
* Forged Oblong Master Links.

★ Design factor 5:1 Proof tested and certified

WLL=Working Load Limit Tested acc. to EN 1677-1

Enlarge Oblong Master Link Assembly. Code "MFA"

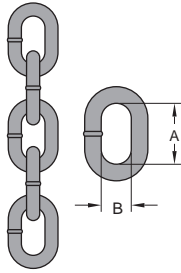
Designed for use with chain & wire rope.



| Item No. | WLL(tonnes) β 0-45° | | WLL(tonnes) β 45° -60° | | For Grade 80 Chain (mm) | Dimensions (mm) | | | | | | N.W. Kg |
|----------|------------------------|-------|---------------------------|-------|-------------------------------|-----------------|-----|-----|----|-----|-----|------------|
| | 4 : 1 | 5 : 1 | 4 : 1 | 5 : 1 | | 3 or 4 Leg | D | IW | IL | d | iw | |
| 8-007-06 | 4.6 | 3.7 | 3.2 | 2.6 | 6 | 16 | 61 | 120 | 13 | 50 | 90 | 1.2 |
| 8-007-08 | 8.6 | 6.9 | 8.0 | 6.4 | 7, 8 | 18 | 75 | 150 | 13 | 50 | 90 | 1.5 |
| 8-007-10 | 14.5 | 11.6 | 10.6 | 8.5 | 10 | 22 | 90 | 162 | 20 | 70 | 140 | 3.6 |
| 8-007-13 | 23.1 | 18.5 | 16.9 | 13.5 | 13 | 28 | 110 | 200 | 22 | 70 | 140 | 5.5 |
| 8-007-16 | 29.0 | 23.2 | 21.4 | 17.1 | 16 | 36 | 140 | 270 | 26 | 90 | 185 | 12.0 |
| 8-007-20 | 36.5 | 29.2 | 26.1 | 20.9 | 19, 20 | 45 | 175 | 320 | 38 | 125 | 270 | 23.5 |
| 8-007-22 | 45.2 | 36.2 | 33.4 | 26.7 | 22 | 50 | 195 | 350 | 40 | 130 | 280 | 32.3 |
| 8-007-26 | 59.9 | 47.9 | 45.2 | 36.2 | 26 | 60 | 220 | 410 | 50 | 195 | 350 | 61.0 |
| 8-007-32 | 84.7 | 70.0 | 59.9 | 47.9 | 32 | 70 | 265 | 490 | 60 | 220 | 410 | 101.3 |

★ Proof tested and certified WLL=Working Load Limit

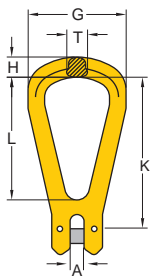
Grade 80 Lifting Chain, Natural Finish. Code "Y"



| Item No. | Working Load Limit | Wire Dia | A | B | Length Per drum | N.W. |
|----------|--------------------|----------|----|----|-----------------|------|
| | tonnes* | | | | | mm |
| 8-009-06 | 1.12 | 6 | 18 | 8 | 500 | 0.8 |
| 8-009-07 | 1.5 | 7 | 21 | 9 | 500 | 1.0 |
| 8-009-08 | 2.0 | 8 | 24 | 10 | 350 | 1.4 |
| 8-009-10 | 3.15 | 10 | 30 | 13 | 250 | 2.2 |
| 8-009-13 | 5.3 | 13 | 39 | 17 | 150 | 3.7 |
| 8-009-16 | 8.0 | 16 | 48 | 21 | 100 | 5.7 |
| 8-009-20 | 12.5 | 20 | 60 | 26 | 60 | 8.9 |
| 8-009-22 | 15.0 | 22 | 66 | 29 | 50 | 10.8 |
| 8-009-26 | 21.2 | 26 | 78 | 34 | 30 | 15.1 |
| 8-009-32 | 31.5 | 32 | 96 | 42 | 25 | 22.8 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

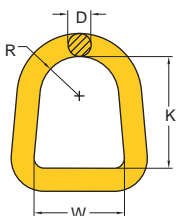
Clevis Master Link. Code "YG"



| Item No. | Working Load Limit | For Grade 80 Chain | Dimensions (mm) | | | | | | N.W. |
|----------|--------------------|--------------------|-----------------|-----|-----|-----|----|----|------|
| | | | tonnes* | mm | A | K | L | G | T |
| 8-059-07 | 2.0 | 7, 8 | 9 | 99 | 80 | 65 | 15 | 15 | 0.4 |
| 8-059-10 | 3.15 | 10 | 11 | 125 | 100 | 80 | 19 | 18 | 0.8 |
| 8-059-13 | 5.3 | 13 | 14 | 168 | 136 | 108 | 25 | 22 | 1.5 |
| 8-059-16 | 8.0 | 16 | 18 | 198 | 158 | 124 | 27 | 26 | 2.4 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

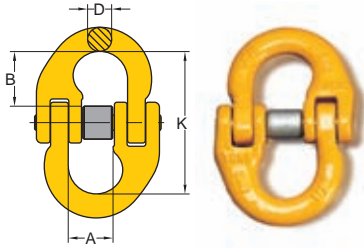
D Master Link. Code "DA"



| Item No. | Working Load Limit | Dimensions (mm) | | | | N.W. |
|----------|--------------------|-----------------|----|-----|----|------|
| | | tonnes* | W | D | K | R |
| 8-056-14 | 2.5 | 55 | 14 | 68 | 24 | 0.3 |
| 8-056-17 | 4.0 | 64 | 17 | 65 | 29 | 0.6 |
| 8-056-22 | 8.0 | 76 | 22 | 93 | 33 | 1.1 |
| 8-056-26 | 10.0 | 67 | 26 | 91 | 34 | 1.7 |
| 8-056-28 | 12.0 | 81 | 28 | 111 | 41 | 1.9 |
| 8-056-32 | 16.0 | 101 | 35 | 132 | 50 | 3.9 |

★ Design factor 5:1 Proof tested and certified
Tested acc. to EN 1677-1

Connecting Link, Code "YA"



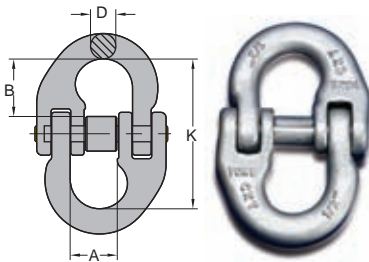
| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|------------|
| | | | K | A | D | B | |
| 8-015-05 | 0.8 | 5 | 35 | 10 | 6 | 13 | 0.04 |
| 8-015-06 | 1.12 | 6 | 44 | 15 | 7 | 17 | 0.08 |
| 8-015-07 | 2.0 | 7, 8 | 57 | 18 | 9 | 22 | 0.2 |
| 8-015-10 | 3.15 | 10 | 68 | 25 | 11 | 26 | 0.3 |
| 8-015-13 | 5.3 | 13 | 91 | 30 | 16 | 35 | 0.7 |
| 8-015-16 | 8.0 | 16 | 100 | 36 | 19 | 38 | 1.1 |
| 8-015-20 | 12.5 | 18, 20 | 122 | 42 | 22 | 46 | 1.9 |
| 8-015-22 | 15.0 | 22 | 152 | 49 | 24 | 59 | 3.0 |
| 8-015-26 | 21.2 | 26 | 162 | 55 | 30 | 62 | 4.7 |
| 8-015-32 | 31.5 | 32 | 202 | 69 | 36 | 79 | 8.8 |

★ Design factor 4:1 proof tested and certified
Tested ace. to DIN EN 1677-1

Connecting Link, Dacormet®Surface Finish.**



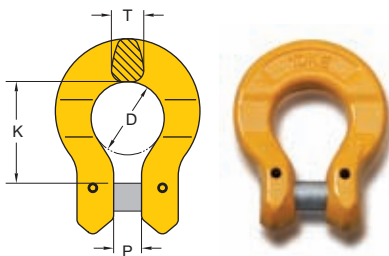
special pin and sleeve designed for more often re-use purpose.



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|-----------|-------------------------------|--------------------------|-----------------|----|----|----|------------|
| | | | K | A | D | B | |
| 8-M015-05 | 0.8 | 5 | 35 | 10 | 6 | 13 | 0.04 |
| 8-M015-06 | 1.12 | 6 | 44 | 15 | 7 | 17 | 0.08 |
| 8-M015-07 | 2.0 | 7, 8 | 57 | 18 | 9 | 22 | 0.2 |
| 8-M015-10 | 3.15 | 10 | 68 | 25 | 11 | 26 | 0.3 |
| 8-M015-13 | 5.3 | 13 | 91 | 30 | 16 | 35 | 0.7 |
| 8-M015-16 | 8.0 | 16 | 100 | 36 | 19 | 38 | 1.1 |
| 8-M015-20 | 12.5 | 18, 20 | 122 | 42 | 22 | 46 | 1.8 |
| 8-M015-22 | 15.0 | 22 | 152 | 49 | 24 | 59 | 2.8 |
| 8-M015-26 | 21.2 | 26 | 162 | 55 | 30 | 62 | 4.5 |
| 8-M015-32 | 31.5 | 32 | 202 | 69 | 36 | 79 | 8.7 |

★ Design factor 4:1 proof tested and certified
Tested ace. to DIN EN 1677-1

Omega Link. Code "YO"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|------------|
| | | | K | D | T | P | |
| 8-018-06 | 1.12 | 6 | 30 | 21 | 9 | 8 | 0.1 |
| 8-018-07 | 2.0 | 7, 8 | 36 | 27 | 11 | 9 | 0.2 |
| 8-018-10 | 3.15 | 10 | 44 | 32 | 15 | 12 | 0.4 |
| 8-018-13 | 5.3 | 13 | 55 | 42 | 17 | 16 | 0.8 |
| 8-018-16 | 8.0 | 16 | 69 | 50 | 22 | 18 | 1.5 |
| 8-018-20 | 12.5 | 18, 20 | 71 | 58 | 28 | 21 | 2.1 |

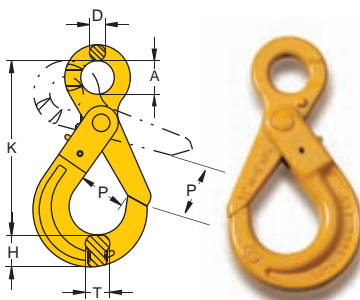
★ Design factor 4:1 proof tested and certified
Tested ace. to DIN EN 1677-1



How to use YOKE Self Locking Hook?



Eye Self Locking Hook. Code "YC"

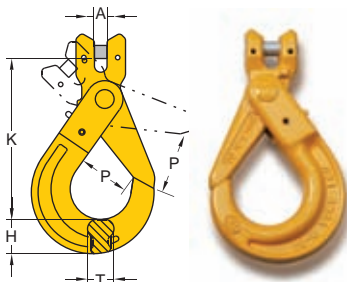


ABS
Type Approval

| Item No. | Working Load Limit tonnes* | For Grade 80 Chain | | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------|-----|-----------------|----|----|----|----|------------|
| | | mm | K | P | A | D | T | H | |
| 8-025-06 | 1.12 | 6 | 110 | 29 | 21 | 10 | 15 | 19 | 0.5 |
| 8-025-07 | 2.0 | 7,8 | 136 | 34 | 25 | 11 | 20 | 24 | 0.8 |
| 8-025-10 | 3.15 | 10 | 167 | 44 | 32 | 13 | 26 | 30 | 1.4 |
| 8-025-13 | 5.3 | 13 | 207 | 52 | 40 | 16 | 30 | 39 | 2.9 |
| 8-025-16 | 8.0 | 16 | 252 | 60 | 52 | 21 | 36 | 49 | 5.7 |
| 8-025-20 | 12.5 | 18, 20 | 282 | 90 | 64 | 23 | 48 | 62 | 8.5 |
| 8-025-22 | 15.0 | 22 | 319 | 80 | 70 | 24 | 49 | 63 | 12.5 |
| 8-025-26 | 21.2 | 26 | 343 | 99 | 80 | 25 | 56 | 69 | 14.5 |
| 8-025-28 | 25.0 | 28 | 401 | 120 | 90 | 28 | 63 | 81 | 24.9 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

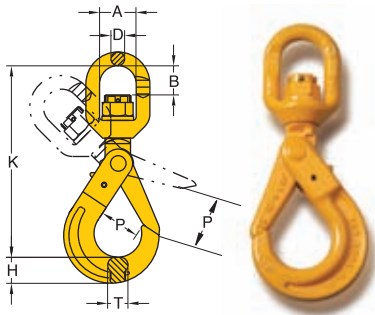
Clevis Self Locking Hook. Code "YD"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain | | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------|----|-----------------|----|----|----|------------|
| | | mm | A | K | P | T | H | |
| 8-026-06 | 1.12 | 6 | 6 | 100 | 29 | 15 | 19 | 0.5 |
| 8-026-07 | 2.0 | 7, 8 | 9 | 119 | 34 | 20 | 24 | 0.8 |
| 8-026-10 | 3.15 | 10 | 11 | 143 | 44 | 26 | 30 | 1.4 |
| 8-026-13 | 5.3 | 13 | 14 | 179 | 52 | 30 | 39 | 2.9 |
| 8-026-16 | 8.0 | 16 | 18 | 212 | 60 | 36 | 49 | 5.6 |
| 8-026-20 | 12.5 | 18, 20 | 21 | 243 | 90 | 48 | 62 | 8.8 |
| 8-026-22 | 15.0 | 22 | 24 | 273 | 80 | 49 | 63 | 12.8 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

Swivel Self Locking Hook, with brass bushing. Code "YE "



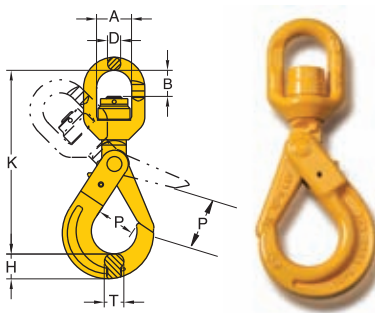
| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|-----|-----|----|----|----|------------|
| | | | K | P | B | A | D | T | H | |
| 8-027-06 | 1.12 | 6 | 149 | 29 | 22 | 31 | 12 | 15 | 19 | 0.7 |
| 8-027-07 | 2.0 | 7, 8 | 186 | 34 | 29 | 36 | 14 | 20 | 24 | 1.2 |
| 8-027-10 | 3.15 | 10 | 220 | 44 | 34 | 40 | 16 | 26 | 30 | 2.0 |
| 8-027-13 | 5.3 | 13 | 267 | 52 | 43 | 46 | 22 | 30 | 39 | 4.1 |
| 8-027-16 | 8.0 | 16 | 328 | 60 | 50 | 60 | 24 | 36 | 49 | 7.2 |
| 8-027-20 | 12.5 | 18, 20 | 388 | 90 | 82 | 75 | 26 | 48 | 62 | 11.3 |
| 8-027-22 | 15.0 | 22 | 457 | 80 | 95 | 97 | 33 | 49 | 63 | 18.9 |
| 8-027-26 | 21.2 | 26 | 535 | 99 | 115 | 123 | 42 | 56 | 69 | 28.3 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 92 8-027N .

Swivel Self Locking Hook, with ball bearing. Code "YEN"

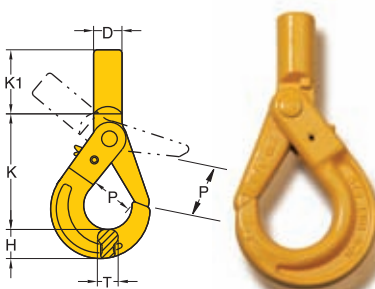
Ball bearing performs to fully swivel under load.



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|-----------|-------------------------------|--------------------------|-----------------|----|-----|-----|----|----|----|------------|
| | | | K | P | B | A | D | T | H | |
| 8-027N-06 | 1.12 | 6 | 149 | 29 | 22 | 31 | 12 | 15 | 19 | 0.7 |
| 8-027N-07 | 2.0 | 7, 8 | 186 | 34 | 29 | 36 | 14 | 20 | 24 | 1.2 |
| 8-027N-10 | 3.15 | 10 | 220 | 44 | 34 | 40 | 16 | 26 | 30 | 2.0 |
| 8-027N-13 | 5.3 | 13 | 267 | 52 | 43 | 46 | 22 | 30 | 39 | 4.2 |
| 8-027N-16 | 8.0 | 16 | 328 | 60 | 50 | 60 | 24 | 36 | 49 | 7.3 |
| 8-027N-20 | 12.5 | 18, 20 | 388 | 90 | 82 | 75 | 26 | 48 | 62 | 11.4 |
| 8-027N-22 | 15.0 | 22 | 457 | 80 | 95 | 97 | 33 | 49 | 63 | 18.1 |
| 8-027N-26 | 21.2 | 26 | 535 | 99 | 115 | 123 | 42 | 56 | 69 | 29.5 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

Shank Self Locking Hook. Code "YEA"



| Item No. | Working Load Limit tonnes* | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|-------------------------------|-----------------|----|-----|----|---------|----|----|------------|
| | | K | P | K1 | D | d min** | T | H | |
| 8-024-06 | 1.12 | 90 | 29 | 37 | 21 | 11 | 15 | 19 | 0.5 |
| 8-024-07 | 2.0 | 115 | 34 | 43 | 25 | 13 | 20 | 24 | 0.9 |
| 8-024-10 | 3.15 | 135 | 44 | 48 | 29 | 16 | 26 | 33 | 1.5 |
| 8-024-13 | 5.3 | 171 | 52 | 64 | 34 | 20 | 30 | 39 | 3.0 |
| 8-024-16 | 8.0 | 204 | 60 | 75 | 37 | 25 | 36 | 49 | 5.5 |
| 8-024-20 | 12.5 | 219 | 90 | 90 | 43 | 38 | 48 | 62 | 8.6 |
| 8-024-22 | 15.0 | 251 | 80 | 115 | 51 | 45 | 49 | 63 | 11.8 |
| 8-024-26 | 21.2 | 271 | 99 | 151 | 65 | 50 | 56 | 69 | 16.9 |

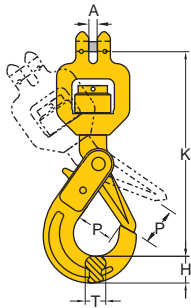
** d min. = the smallest shank dimension after machining.

Note: After machining the shank, proof loading must be carried out.

★ Design factor 4:1

Clevis Swivel Self Locking Hook, with ball bearing. Code " KP "

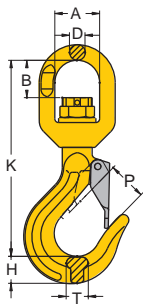
Ball bearing performs to fully swivel under load



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|----|------------|
| | | | A | K | P | T | H | |
| 8-022-06 | 1.12 | 6 | 6 | 156 | 29 | 15 | 19 | 0.8 |
| 8-022-07 | 2.0 | 7, 8 | 9 | 188 | 34 | 20 | 24 | 1.3 |
| 8-022-10 | 3.15 | 10 | 11 | 215 | 44 | 26 | 30 | 2.2 |
| 8-022-13 | 5.3 | 13 | 14 | 275 | 52 | 30 | 39 | 4.5 |
| 8-022-16 | 8.0 | 16 | 18 | 323 | 60 | 36 | 49 | 7.9 |
| 8-022-20 | 12.5 | 18, 20 | 21 | 417 | 90 | 48 | 62 | 12.5 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

Eye Swivel Hook, with brass bushing. Code " YSW "



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|----|----|----|------------|
| | | | K | P | B | A | D | T | H | |
| 8-049-06 | 1.12 | 6 | 136 | 24 | 23 | 32 | 11 | 16 | 19 | 0.6 |
| 8-049-07 | 2.0 | 7,8 | 155 | 26 | 27 | 36 | 12 | 18 | 22 | 0.9 |
| 8-049-10 | 3.15 | 10 | 189 | 36 | 37 | 41 | 16 | 23 | 29 | 1.6 |
| 8-049-13 | 5.3 | 13 | 233 | 42 | 40 | 46 | 21 | 28 | 35 | 3.2 |
| 8-049-16 | 8.0 | 16 | 280 | 50 | 50 | 60 | 22 | 35 | 44 | 5.3 |
| 8-049-20 | 12.5 | 18, 20 | 356 | 56 | 82 | 74 | 25 | 49 | 65 | 9.2 |

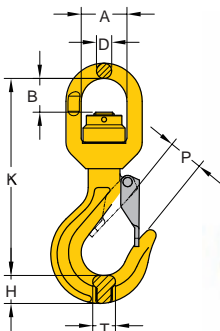
★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 93 8-049N.



Eye Swivel Hook, with ball bearing. Code " YSWN "

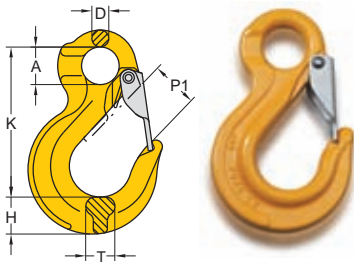
Ball bearing performs to fully swivel under load.



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|-----------|-------------------------------|--------------------------|-----------------|----|----|----|----|----|----|------------|
| | | | K | P | B | A | D | T | H | |
| 8-049N-06 | 1.12 | 6 | 136 | 24 | 23 | 32 | 11 | 16 | 19 | 0.6 |
| 8-049N-07 | 2.0 | 7, 8 | 155 | 26 | 27 | 36 | 12 | 18 | 22 | 0.9 |
| 8-049N-10 | 3.15 | 10 | 189 | 36 | 37 | 41 | 16 | 23 | 29 | 1.6 |
| 8-049N-13 | 6.3 | 13 | 233 | 42 | 40 | 46 | 21 | 28 | 35 | 3.4 |
| 8-049N-16 | 8.0 | 16 | 280 | 50 | 50 | 60 | 22 | 35 | 44 | 5.3 |
| 8-049N-20 | 12.5 | 18, 20 | 356 | 56 | 82 | 74 | 25 | 49 | 65 | 9.3 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

Eye Sling Hook, with latch. Code "YP"



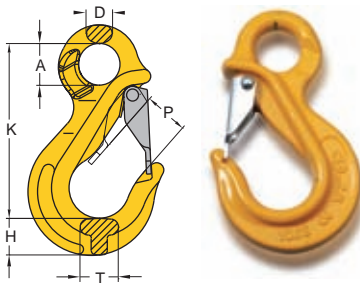
ABS

Type Approval

| Item No. | Working Load Limit tonnes* | For Grade 80 Chain | | Dimensions (mm) | | | | | N.W. Kg | |
|------------|-------------------------------|--------------------|--|-----------------|-----|----|----|----|------------|------|
| | | mm | | K | P1 | A | D | T | | H |
| 8-044/S-06 | 1.12 | 6 | | 80 | 23 | 20 | 9 | 16 | 20 | 0.3 |
| 8-044/S-07 | 2.0 | 7, 8 | | 98 | 28 | 25 | 11 | 20 | 23 | 0.5 |
| 8-044/S-10 | 3.15 | 10 | | 121 | 36 | 32 | 14 | 23 | 31 | 0.9 |
| 8-044/S-13 | 5.3 | 13 | | 152 | 40 | 40 | 18 | 28 | 38 | 1.9 |
| 8-044/S-16 | 8.0 | 16 | | 184 | 44 | 50 | 22 | 32 | 47 | 3.2 |
| 8-044/S-20 | 12.5 | 18, 20 | | 218 | 45 | 60 | 26 | 43 | 48 | 5.7 |
| 8-044/S-22 | 15.0 | 22 | | 244 | 73 | 50 | 31 | 50 | 62 | 9.1 |
| 8-044/S-26 | 21.2 | 26 | | 279 | 77 | 64 | 35 | 60 | 80 | 13.6 |
| 8-044/S-32 | 31.5 | 32 | | 352 | 114 | 88 | 40 | 65 | 86 | 18.7 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

Eye Sling Hook, with latch. Code "EL"

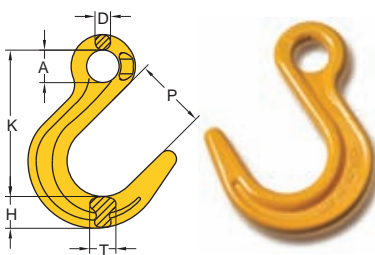


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain | | Dimensions (mm) | | | | | N.W. Kg | |
|----------|-------------------------------|--------------------|--|-----------------|----|----|----|----|------------|-----|
| | | mm | | K | P | A | D | T | | H |
| 8-039-06 | 1.12 | 6 | | 80 | 23 | 20 | 9 | 16 | 19 | 0.3 |
| 8-039-07 | 2.0 | 7, 8 | | 109 | 28 | 26 | 16 | 24 | 23 | 0.7 |
| 8-039-10 | 3.15 | 10 | | 137 | 33 | 34 | 19 | 26 | 30 | 1.2 |
| 8-039-13 | 5.3 | 13 | | 173 | 40 | 42 | 23 | 35 | 37 | 2.5 |
| 8-039-16 | 8.0 | 16 | | 185 | 44 | 52 | 28 | 36 | 46 | 3.7 |

★ Design factor 4:1 proof tested and certified Tested acc. to DIN EN 1677-1



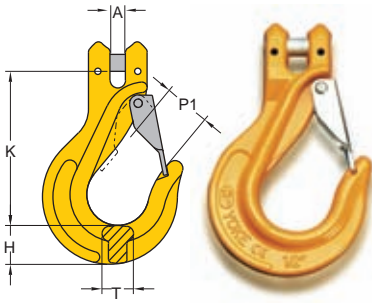
Eye Foundry Hook. Code "YN"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain | | Dimensions (mm) | | | | | N.W. Kg | |
|----------|-------------------------------|--------------------|--|-----------------|-----|----|----|----|------------|-----|
| | | mm | | K | P | A | D | T | | H |
| 8-047-07 | 2.0 | 7, 8 | | 122 | 61 | 24 | 12 | 20 | 30 | 0.7 |
| 8-047-10 | 3.15 | 10 | | 150 | 74 | 31 | 15 | 24 | 34 | 1.3 |
| 8-047-13 | 5.3 | 13 | | 180 | 88 | 40 | 20 | 34 | 42 | 2.4 |
| 8-047-16 | 8.0 | 16 | | 215 | 98 | 49 | 24 | 43 | 50 | 4.0 |
| 8-047-20 | 12.5 | 18,20 | | 248 | 112 | 60 | 28 | 46 | 57 | 6.8 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

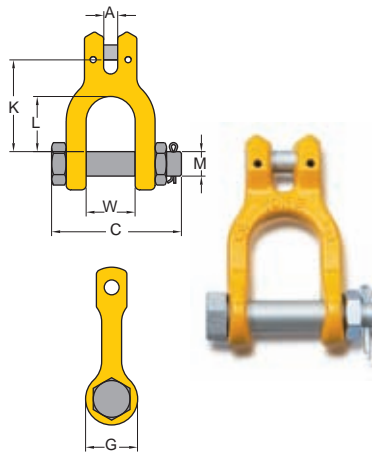
Clevis Sling Hook, with latch. Code"YM"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|------------|-------------------------------|--------------------------|-----------------|-----|----|----|----|------------|
| | | | A | K | P1 | T | H | |
| 8-043/S-06 | 1.12 | 6 | 6 | 79 | 23 | 15 | 18 | 0.3 |
| 8-043/S-07 | 2.0 | 7, 8 | 9 | 98 | 27 | 18 | 22 | 0.6 |
| 8-043/S-10 | 3.15 | 10 | 11 | 121 | 34 | 23 | 29 | 1.2 |
| 8-043/S-13 | 5.3 | 13 | 14 | 147 | 44 | 30 | 37 | 2.3 |
| 8-043/S-16 | 8.0 | 16 | 18 | 166 | 48 | 39 | 42 | 3.8 |
| 8-043/S-20 | 12.5 | 18, 20 | 21 | 200 | 56 | 47 | 50 | 6.7 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

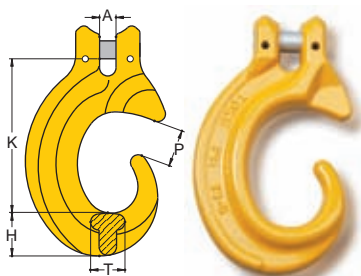
Clevis Shackle. Code"YR"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|----|----|-----|------------|
| | | | A | K | L | W | G | M | C | |
| 8-066-07 | 2.0 | 7, 8 | 9 | 59 | 35 | 33 | 34 | 16 | 79 | 0.4 |
| 8-066-10 | 3.15 | 10 | 11 | 78 | 48 | 37 | 40 | 20 | 93 | 0.8 |
| 8-066-13 | 5.3 | 13 | 14 | 98 | 64 | 49 | 44 | 22 | 118 | 1.4 |
| 8-066-16 | 8.0 | 16 | 18 | 112 | 69 | 60 | 54 | 28 | 141 | 2.5 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

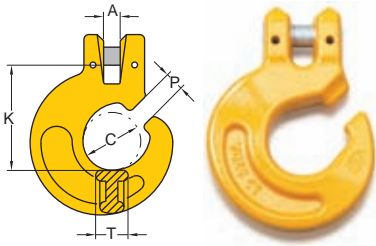
Clevis C Hook. Code"FE"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|----|------------|
| | | | A | K | P | T | H | |
| 8-097-07 | 2.0 | 7, 8 | 9 | 80 | 19 | 18 | 22 | 0.5 |
| 8-097-10 | 3.15 | 10 | 11 | 105 | 26 | 24 | 26 | 0.9 |
| 8-097-13 | 5.3 | 13 | 14 | 138 | 34 | 32 | 34 | 2.1 |
| 8-097-16 | 8.0 | 16 | 18 | 170 | 38 | 37 | 45 | 3.6 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

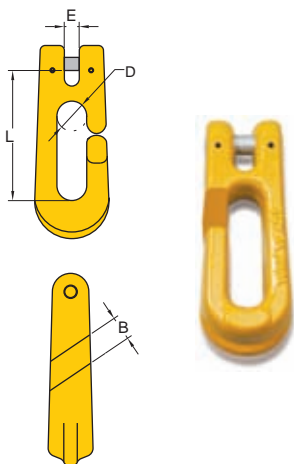
Clevis Forest Hook. Code "YT"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|----|------------|
| | | | K | P | T | A | C | |
| 8-075-06 | 1.12 | 6 | 47 | 8 | 17 | 8 | 26 | 0.3 |
| 8-075-07 | 2.0 | 7,8 | 58 | 10 | 18 | 9 | 32 | 0.5 |
| 8-075-10 | 3.15 | 10 | 82 | 12 | 21 | 13 | 45 | 0.9 |
| 8-075-13 | 5.3 | 13 | 100 | 16 | 27 | 14 | 47 | 1.7 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

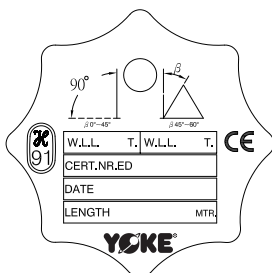
Clevis Choker. Code "YF"



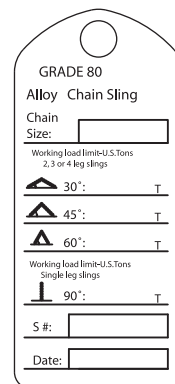
| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|---|----|------------|
| | | | L | B | A | D | |
| 8-091-06 | 1.5 | 6, 7 | 78 | 14 | 9 | 16 | 0.5 |
| 8-091-08 | 2.0 | 8 | 82 | 15 | 9 | 17 | 0.6 |

★ Design factor 4:1 proof tested and certified
Tested acc. to DIN EN 1677-1

**Item No.8-Tag-03
Sling Tag, Aluminum.**

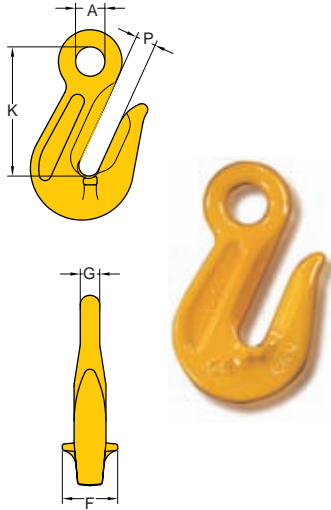


**Item No.8-Tag-04
Sling Tag, Stainless**



Eye Grab Hook. Code "YH"

Not for use with Omega Link Item. 8-018
No reduction of working load limit, thanks to supporting wings which prevent chain link deformation.

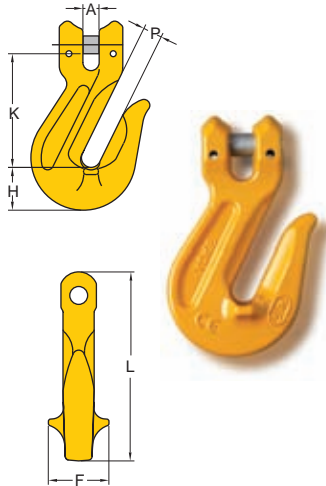


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|-----|-----|------------|
| | | | P | A | G | K | F | |
| 8-041-06 | 1.12 | 6 | 8 | 13 | 8 | 51 | 30 | 0.2 |
| 8-041-07 | 2.0 | 7, 8 | 10 | 15 | 9 | 60 | 30 | 0.3 |
| 8-041-10 | 3.15 | 10 | 13 | 20 | 13 | 84 | 41 | 0.6 |
| 8-041-13 | 5.3 | 13 | 16 | 25 | 15 | 102 | 52 | 1.4 |
| 8-041-16 | 8.0 | 16 | 20 | 30 | 20 | 114 | 57 | 2.2 |
| 8-041-20 | 12.5 | 18, 20 | 23 | 36 | 24 | 132 | 73 | 3.8 |
| 8-041-22 | 15.0 | 22 | 26 | 38 | 26 | 165 | 70 | 4.6 |
| 8-041-26 | 21.2 | 26 | 29 | 41 | 32 | 187 | 100 | 10.3 |
| 8-041-32 | 31.5 | 32 | 37 | 57 | 40 | 230 | 90 | 20.0 |

- ★ Size 32mm supplied without flat wing.
- ★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

Clevis Grab Hook. Code "YK"

Not for use with Omega Link Item. 8-018
No reduction of working load limit, thanks to supporting wings which prevent chain link deformation.

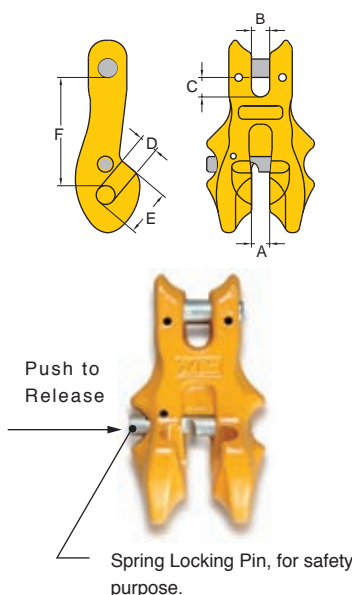


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|-----|----|-----|------------|
| | | | A | P | F | K | H | L | |
| 8-042-06 | 1.12 | 6 | 7 | 7 | 25 | 41 | 16 | 79 | 0.2 |
| 8-042-07 | 2.0 | 7, 8 | 9 | 10 | 30 | 55 | 25 | 93 | 0.3 |
| 8-042-10 | 3.15 | 10 | 12 | 13 | 41 | 77 | 35 | 128 | 0.8 |
| 8-042-13 | 5.3 | 13 | 15 | 16 | 53 | 97 | 42 | 152 | 1.6 |
| 8-042-16 | 8.0 | 16 | 17 | 20 | 58 | 102 | 45 | 180 | 2.8 |
| 8-042-20 | 12.5 | 18, 20 | 23 | 23 | 98 | 124 | 54 | 217 | 5.0 |

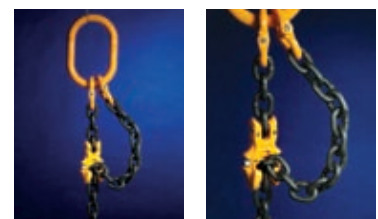
- ★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

Clevis Clutch - Locking Type. Code "KCK"

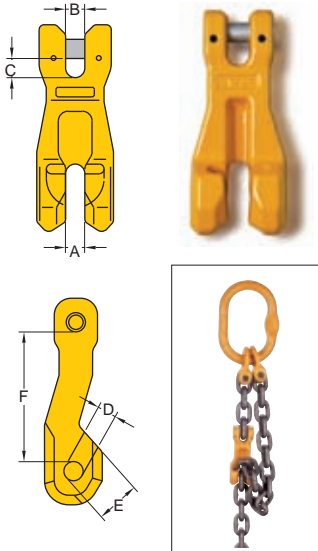
| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|----|-----|------------|
| | | | A | B | C | D | E | F | |
| 8-061-06 | 1.12 | 6 | 7 | 7 | 10 | 7 | 18 | 50 | 0.3 |
| 8-061-07 | 2.0 | 7, 8 | 10 | 10 | 10 | 10 | 24 | 56 | 0.5 |
| 8-061-10 | 3.15 | 10 | 12 | 12 | 12 | 12 | 28 | 66 | 0.9 |
| 8-061-13 | 5.3 | 13 | 15 | 15 | 16 | 16 | 39 | 88 | 2.1 |
| 8-061-16 | 8.0 | 16 | 18 | 21 | 19 | 19 | 48 | 103 | 3.7 |
| 8-061-20 | 12.5 | 18, 20 | 22 | 23 | 23 | 21 | 55 | 132 | 5.7 |



- ★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1



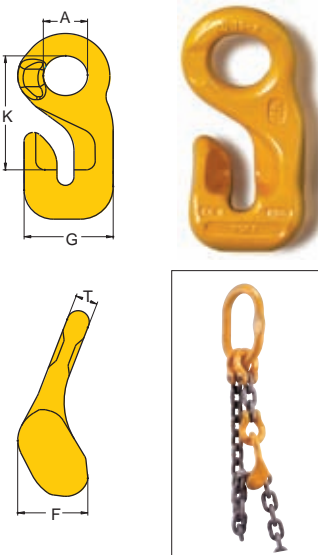
Clevis Clutch. Code "KC"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|----|-----|------------|
| | | | A | B | C | D | E | F | |
| 8-060-06 | 1.12 | 6 | 6 | 6 | 8 | 7 | 11 | 45 | 0.2 |
| 8-060-07 | 2.0 | 7, 8 | 8 | 9 | 10 | 9 | 16 | 62 | 0.5 |
| 8-060-10 | 3.15 | 10 | 12 | 12 | 14 | 12 | 25 | 87 | 1.0 |
| 8-060-13 | 5.3 | 13 | 16 | 17 | 17 | 15 | 32 | 115 | 2.0 |
| 8-060-16 | 8.0 | 16 | 20 | 20 | 19 | 19 | 39 | 143 | 3.2 |
| 8-060-20 | 12.5 | 18, 20 | 21 | 23 | 23 | 22 | 46 | 152 | 4.9 |

★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

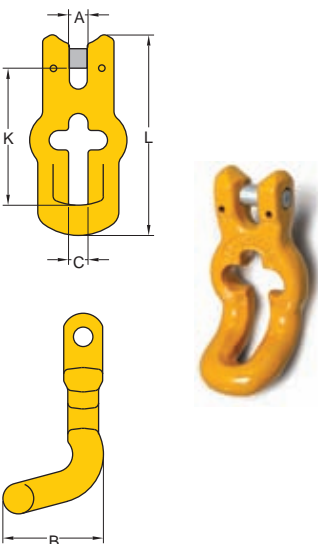
Eye Shortening Hook. Code "KD"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|-----|------------|
| | | | K | G | A | T | F | |
| 8-062-06 | 1.12 | 6 | 54 | 38 | 20 | 10 | 35 | 0.2 |
| 8-062-07 | 2.0 | 7, 8 | 67 | 49 | 25 | 12 | 44 | 0.5 |
| 8-062-10 | 3.15 | 10 | 75 | 60 | 32 | 14 | 57 | 0.9 |
| 8-062-13 | 5.3 | 13 | 106 | 80 | 40 | 19 | 73 | 1.9 |
| 8-062-16 | 8.0 | 16 | 131 | 97 | 50 | 22 | 88 | 3.5 |
| 8-062-20 | 12.5 | 18, 20 | 160 | 114 | 60 | 27 | 107 | 5.8 |

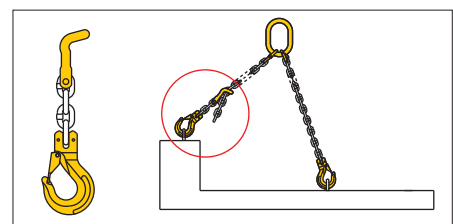
★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

Clevis Traveling Clutch. Code "KR"

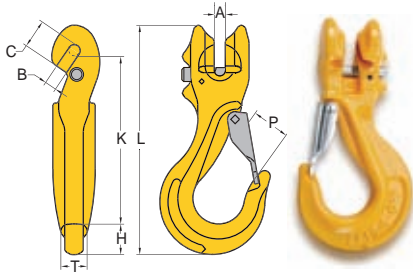


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|-----|------------|
| | | | K | A | B | C | L | |
| 8-064-06 | 1.12 | 5, 6 | 64 | 7 | 31 | 8 | 86 | 0.2 |
| 8-064-07 | 2.0 | 7, 8 | 73 | 9 | 44 | 10 | 104 | 0.4 |
| 8-064-10 | 3.15 | 10 | 82 | 11 | 61 | 13 | 121 | 0.7 |

★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1



Clutch Sling Hook - Locking Clutch. Code"EF"

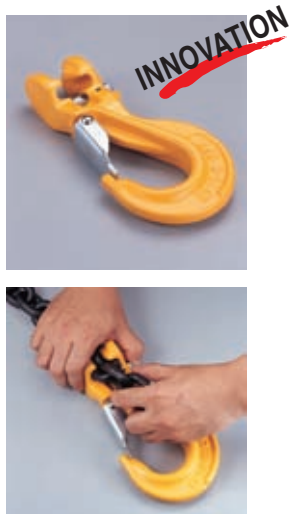


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|-----|----|----|-----|----|------------|
| | | | A | B | C | K | H | P | L | T | |
| 8-077-06 | 1.12 | 6 | 7 | 7 | 17 | 102 | 18 | 22 | 135 | 16 | 0.5 |
| 8-077-07 | 2.0 | 7, 8 | 10 | 10 | 24 | 123 | 24 | 26 | 171 | 18 | 0.8 |
| 8-077-10 | 3.15 | 10 | 12 | 12 | 28 | 149 | 34 | 34 | 213 | 24 | 1.7 |
| 8-077-13 | 5.3 | 13 | 15 | 16 | 29 | 179 | 37 | 43 | 256 | 30 | 3.4 |
| 8-077-16 | 8.0 | 16 | 20 | 19 | 48 | 212 | 42 | 46 | 305 | 39 | 5.6 |

★ Design factor 4:1 proof tested and certified.

Tested ace. to DIN EN 1677-1

Patent



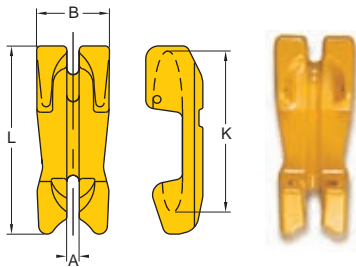
New Solution



Old Fashion



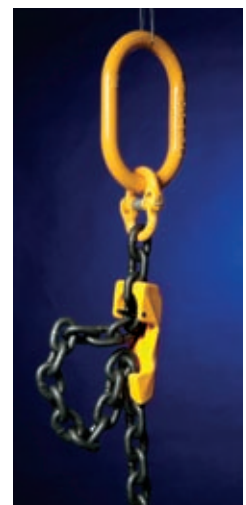
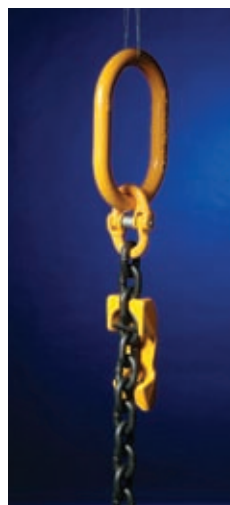
Double End Claw, with fixed pin. Code"KT"



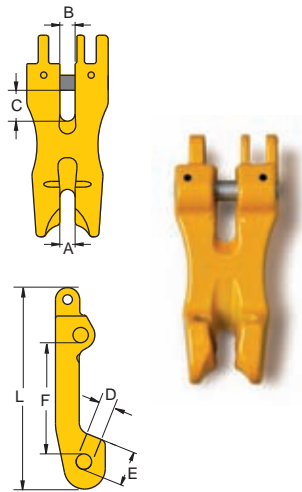
| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|-----|------------|
| | | | A | K | B | L | |
| 8-065-06 | 1.12 | 6 | 7 | 73 | 37 | 94 | 0.3 |
| 8-065-07 | 2.0 | 7, 8 | 10 | 99 | 48 | 124 | 0.6 |
| 8-065-10 | 3.15 | 10 | 13 | 124 | 60 | 155 | 1.2 |
| 8-065-13 | 5.3 | 13 | 15 | 150 | 75 | 195 | 2.6 |
| 8-065-16 | 8.0 | 16 | 19 | 193 | 94 | 247 | 5.2 |

★ Design factor 4:1 proof tested and certified.

Tested ace. to DIN EN 1677-1



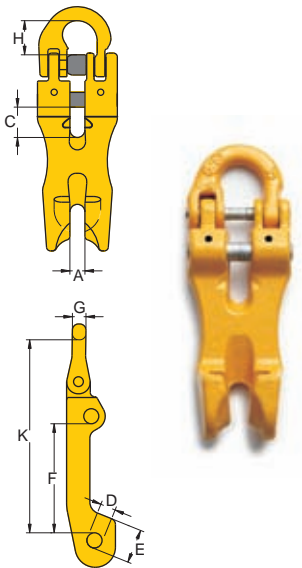
Shortening Clutch. Code"EX"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|-----|-----|------------|
| | | | A,B | C | D | E | F | L | |
| 8-072-07 | 2.0 | 7, 8 | 12 | 20 | 10 | 23 | 70 | 127 | 0.6 |
| 8-072-10 | 3.15 | 10 | 13 | 26 | 12 | 29 | 87 | 157 | 1.1 |
| 8-072-13 | 5.3 | 13 | 15 | 33 | 16 | 37 | 115 | 202 | 2.4 |
| 8-072-16 | 8.0 | 16 | 21 | 39 | 19 | 46 | 143 | 254 | 4.6 |

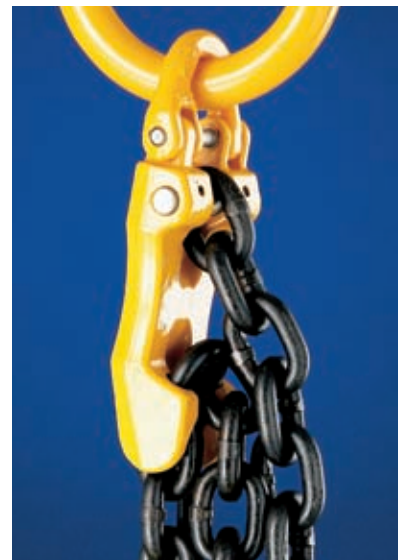
★ Design factor 4:1 proof tested and certified.
Tested acc. to DIN EN 1677-1

Shortening Clutch, with Half Link

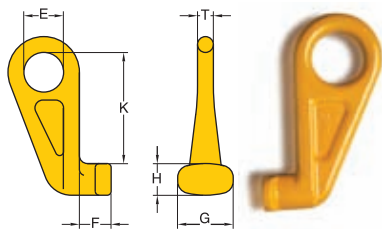


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|-----|----|----|-----|------------|
| | | | A | C | D | E | F | H | G | K | |
| 8-078-07 | 2.0 | 7, 8 | 12 | 20 | 10 | 23 | 70 | 22 | 9 | 128 | 0.7 |
| 8-078-10 | 3.15 | 10 | 13 | 26 | 12 | 29 | 87 | 26 | 11 | 154 | 1.3 |
| 8-078-13 | 5.3 | 13 | 15 | 33 | 16 | 37 | 115 | 36 | 15 | 203 | 2.8 |
| 8-078-16 | 8.0 | 16 | 21 | 39 | 19 | 46 | 143 | 39 | 19 | 248 | 5.3 |

★ Design factor 4:1 proof tested and certified.
Tested acc. to DIN EN 1677-1



Eye Container Hook. Code "KA"



| Item No. | Dsc. | Working Load Limit tonnes* | Dimensions (mm) | | | | | | N.W. Kg |
|------------|-----------|-------------------------------|-----------------|----|----|----|----|----|------------|
| | | | K | E | F | T | G | H | |
| 8-067-STR | Straight | 12.5 | 192 | 70 | 45 | 25 | 75 | 48 | 3.9 |
| 8-067-45LT | Left 45° | 12.5 | 192 | 70 | 45 | 25 | 75 | 48 | 3.9 |
| 8-067-45RH | Right 45° | 12.5 | 192 | 70 | 45 | 25 | 75 | 48 | 3.9 |

8-067-45LT

8-067-45RH

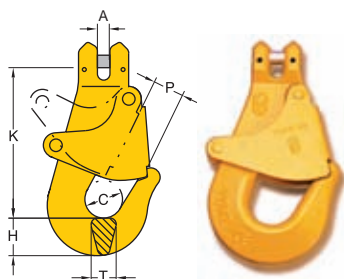
8-067-STR



★ Design factor 4:1 proof tested and certified.



Clevis Container Hook. Code "KB"

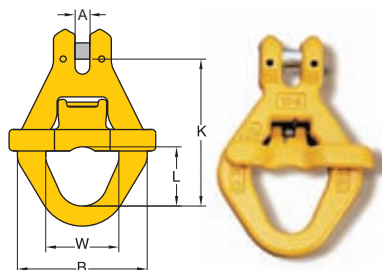


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|----|-----|------------|
| | | | A | P | C | T | H | K | |
| 8-068-13 | 5.3 | 13 | 14 | 55 | 52 | 28 | 44 | 190 | 3.5 |

★ Design factor 4:1 proof tested and certified.

Tested acc. to DIN EN 1677-1

Clevis Container Link. with spring gate, Code "KU"

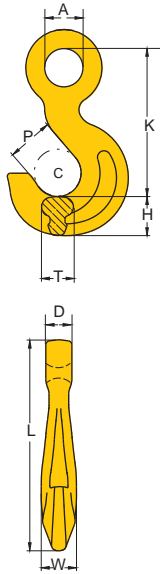


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|-----|------------|
| | | | A | K | L | W | B | |
| 8-069-13 | 5.3 | 13 | 14 | 141 | 57 | 65 | 125 | 1.8 |

★ Design factor 4:1 proof tested and certified.

Tested acc. to DIN EN 1677-1

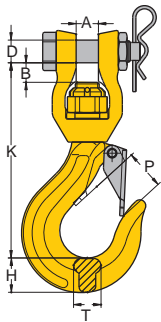
Container Hook. Code "KL"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|----|----|-----|----|------------|
| | | | A | K | H | P | T | D | L | W | |
| 8-073-16 | 8.0 | 16 | 49 | 189 | 50 | 58 | 41 | 32 | 262 | 44 | 3.7 |

★ Design factor 4:1 proof tested and certified.
Tested acc. to DIN EN 1677-1

Shackle Eye Swivel Hook, with brass bushing. Code "YSWX"

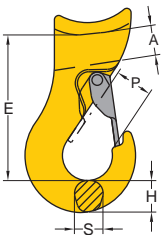


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|----|----|----|------------|
| | | | K | P | D | A | B | T | H | |
| 8-048-16 | 8.0 | 16 | 225 | 54 | 28 | 28 | 28 | 35 | 45 | 5.9 |

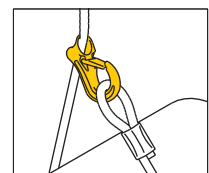
★ Design factor 4:1 proof tested and certified.
Tested acc. to DIN EN 1677-1

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load.

Sliding Choke Hook. Code "KF"

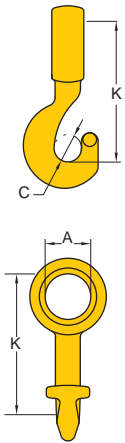


| Item No. | Working Load Limit tonnes* | For Wire Rope mm | Dimensions (mm) | | | | | N.W. Kg |
|-------------|-------------------------------|---------------------|-----------------|----|----|----|----|------------|
| | | | A | E | P | S | H | |
| 8-074-09/13 | 1.5 | 9,13 | 16 | 87 | 18 | 18 | 24 | 0.6 |
| 8-074-14/16 | 2.2 | 14,16 | 21 | 98 | 20 | 22 | 29 | 0.9 |

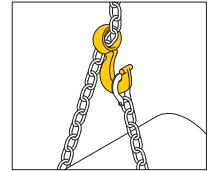


★ Design factor 5 : 1

Twist Eye Choke Hook. Code "KE"

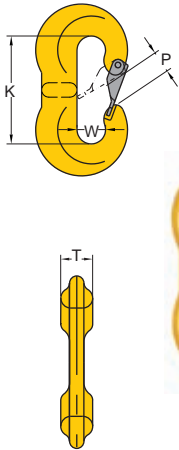


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|------------|
| | | | K | C | A | |
| 8-063-07 | 2.0 | 7, 8 | 95 | 19 | 32 | 0.4 |
| 8-063-10 | 3.15 | 10 | 116 | 21 | 41 | 0.8 |
| 8-063-13 | 5.3 | 13 | 150 | 27 | 50 | 2.0 |
| 8-063-16 | 8.0 | 16 | 185 | 32 | 67 | 3.1 |

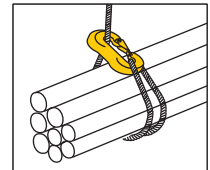


★ Design factor 4:1 proof tested and certified.
Tested acc. to DIN EN 1677-1

Rapid Double End Choker. Code "KS"

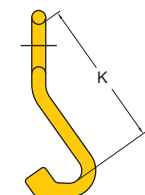


| Item No. | Working Load Limit tonnes* | For Wire Rope mm | Dimensions (mm) | | | | N.W. Kg |
|-----------|-------------------------------|---------------------|-----------------|----|----|----|------------|
| | | | K | P | W | T | |
| 8-076-0.5 | 0.5 | 8 | 72 | 19 | 18 | 12 | 0.4 |
| 8-076-01 | 1.0 | 13 | 72 | 19 | 18 | 20 | 0.5 |
| 8-076-02 | 2.0 | 16 | 89 | 19 | 26 | 28 | 1.1 |
| 8-076-04 | 4.0 | 20 | 109 | 25 | 34 | 32 | 1.9 |

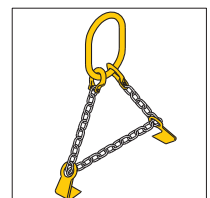


★ Design factor 5:1 proof tested and certified.

Barrel Hook. Code "KK"

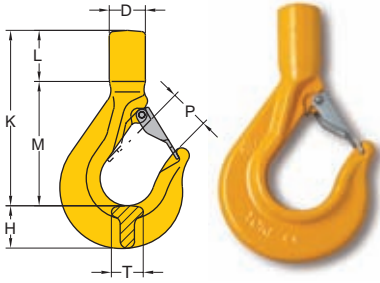


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|------------|
| | | | A | K | W | |
| 8-071-07 | 1.6 | 7, 8 | 38 | 133 | 50 | 0.9 |



★ Design factor 4:1 proof tested and certified.

Shank Sling Hook. Code "FH"



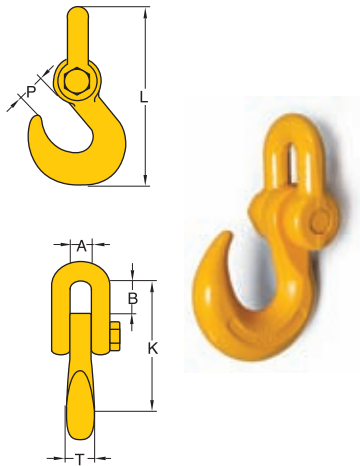
| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | | N.W. | |
|-----------------|-------------------------------|--------------------------|-----------------|----|----|----|----|----|--------|-----|------|--|
| | | | K | P | D | T | H | L | dmin** | M | Kg | |
| 8-045-10 | 3.15 | 10 | 211 | 42 | 35 | 32 | 43 | 46 | M20 | 140 | 1.6 | |

**d min.: the smallest shank dimension after machining.

Note: After machining the shank proof loading must be carried out.

★ Design factor 4:1

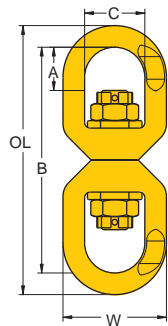
Tractor Hook. Code "FG"



| Item No. | Working Load Limit tonnes* | Dimensions (mm) | | | | | | N.W. | |
|-----------------|-------------------------------|-----------------|----|----|----|----|-----|------|--|
| | | K | P | B | A | T | L | Kg | |
| 8-092-38 | 8.5 | 183 | 30 | 43 | 32 | 42 | 265 | 5.6 | |
| 8-092-45 | 11 | 215 | 34 | 43 | 32 | 46 | 300 | 7.0 | |

★ Design factor 4:1 proof tested and certified.

Eye Swivels.

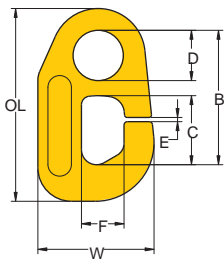


| Item No. | Working Load Limit | | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|--------------------|---------|--------------------------|-----------------|-----|-----|-----|-----|------------|
| | Lbs* | tonnes* | | A | B | C | W | OL | |
| 8-080-06 | 1.12 | | 6 | 22 | 120 | 32 | 55 | 143 | 0.6 |
| 8-080-07 | 2.0 | | 7, 8 | 29 | 140 | 36 | 60 | 165 | 1.0 |
| 8-080-10 | 3.15 | | 10 | 35 | 166 | 40 | 73 | 198 | 1.4 |
| 8-080-13 | 5.3 | | 13 | 43 | 212 | 45 | 88 | 254 | 3.0 |
| 8-080-16 | 8.0 | | 16 | 50 | 250 | 60 | 107 | 296 | 4.6 |
| 8-080-20 | 12.5 | | 18, 20 | 82 | 337 | 74 | 128 | 387 | 7.6 |
| 8-080-22 | 15.0 | | 22 | 95 | 412 | 97 | 168 | 478 | 18.2 |
| 8-080-26 | 21.2 | | 26 | 115 | 519 | 122 | 211 | 602 | 36.4 |

★ Design factor 4:1 proof tested and certified. Tested acc. to DIN EN 1677-1

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load.

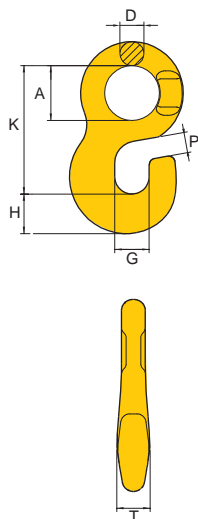
Quick Connector. Code "EM"



| Item No. | Working Load Limit | | OL | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|--------------------|---------|-----|-----------------|----|----|-----|----|----|-----|------------|
| | Lbs* | tonnes* | | B | C | D | E | F | W | | |
| 8-089-10 | 6,600 | 3.0 | 115 | 80 | 41 | 30 | 2.5 | 25 | 69 | 0.7 | |
| 8-089-13 | 11,000 | 5.0 | 135 | 95 | 48 | 36 | 2.5 | 30 | 81 | 1.2 | |
| 8-089-16 | 17,600 | 8.0 | 155 | 108 | 50 | 42 | 2.5 | 36 | 97 | 2.0 | |

★ Design factor 5:1 proof tested and certified.

Quick Hook. Code "FA"

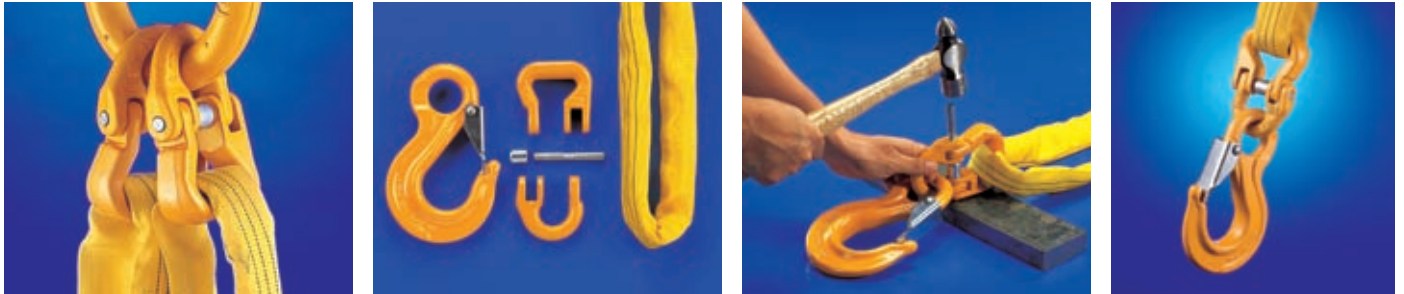


| Item No. | Working Load Limit | | For Grade 80 Chain mm | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|--------------------|---------|--------------------------|-----------------|----|----|----|----|----|-----|------------|
| | Lbs* | tonnes* | | P | G | D | A | T | H | K | |
| 8-093-10 | 7,100 | 3.15 | 10 | 12 | 20 | 15 | 32 | 21 | 23 | 75 | 0.4 |
| 8-093-13 | 12,000 | 5.3 | 13 | 14 | 28 | 18 | 38 | 25 | 28 | 93 | 0.9 |
| 8-093-16 | 18,100 | 8.0 | 16 | 17 | 32 | 22 | 50 | 32 | 34 | 118 | 1.7 |
| 8-093-19 | 25,500 | 11.5 | 19 | 21 | 38 | 26 | 59 | 37 | 44 | 144 | 3.3 |

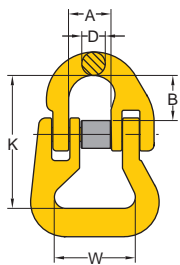
★ Design factor 4:1 proof tested and certified.



How to use YOKE Web Sling Connector?



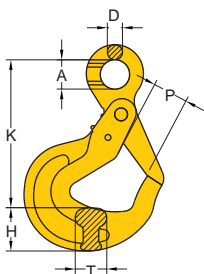
Web Sling Connector.



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. | |
|----------|-------------------------------|--------------------------|-----------------|----|----|-----|-----|------|--|
| | | | A | B | D | K | W | Kg | |
| 8-016-06 | 1.12 | 6 | 15 | 17 | 7 | 55 | 38 | 0.2 | |
| 8-016-07 | 2.0 | 7, 8 | 18 | 22 | 9 | 62 | 40 | 0.3 | |
| 8-016-10 | 3.15 | 10 | 25 | 26 | 11 | 78 | 47 | 0.6 | |
| 8-016-13 | 5.3 | 13 | 30 | 35 | 16 | 95 | 53 | 1.1 | |
| 8-016-16 | 8.0 | 16 | 36 | 38 | 19 | 115 | 67 | 2.0 | |
| 8-016-20 | 12.5 | 18, 20 | 42 | 46 | 22 | 132 | 80 | 3.2 | |
| 8-016-22 | 15.0 | 22 | 49 | 59 | 24 | 187 | 125 | 7.4 | |
| 8-016-26 | 21.2 | 26 | 55 | 62 | 30 | 209 | 150 | 11.5 | |
| 8-016-32 | 31.5 | 32 | 69 | 79 | 36 | 279 | 190 | 18.4 | |

★ Design factor 4:1 proof tested and certified.
Tested acc. to DIN EN 1677-1

Eye Self Locking Webbing Hook. Code "FT"

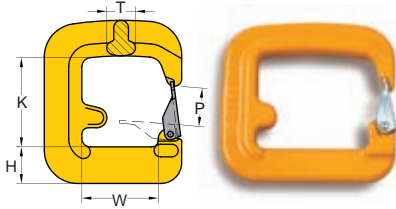


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | | N.W. | |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|----|----|------|--|
| | | | K | P | A | D | T | H | Kg | |
| 8-029-10 | 3.15 | 10 | 170 | 38 | 32 | 13 | 32 | 42 | 2.5 | |

★ Design factor 4:1 proof tested and certified.
Tested acc. to DIN EN 1677-1

Flat Webbing Choker. Code "FN"

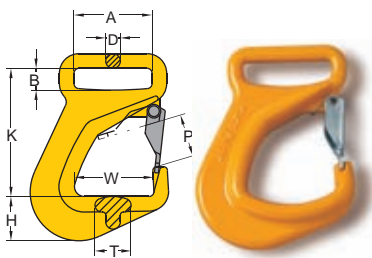
Patent No. : Germany 40144213.8
Taiwan 90301916



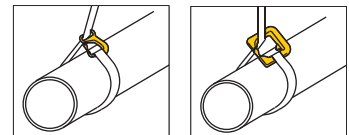
| Item No. | Working Load Limit tonnes* | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|-----------------|----|-----|----|----|------------|
| | | K | P | W | T | H | |
| 8-030-01 | 1 | 79 | 28 | 45 | 22 | 26 | 0.8 |
| 8-030-02 | 2 | 87 | 34 | 71 | 25 | 35 | 1.6 |
| 8-030-03 | 3 | 96 | 37 | 104 | 29 | 38 | 2.4 |
| 8-030-05 | 5 | 154 | 40 | 185 | 40 | 50 | 7.8 |

★ Design factor 4:1 proof tested and certified.

Flat Webbing Choker. Code "FM"

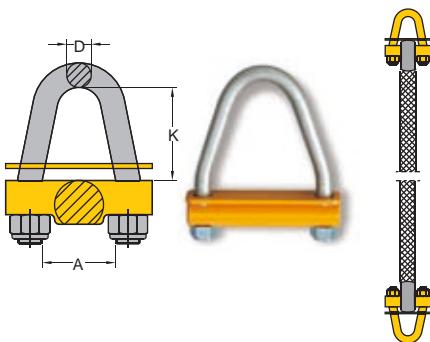


| Item No. | Working Load Limit tonnes* | Dimensions (mm) | | | | | | | N.W. Kg | |
|----------|-------------------------------|-----------------|----|----|----|----|----|----|------------|-----|
| | | K | P | B | A | D | W | T | | H |
| 8-031-02 | 2.0 | 140 | 44 | 24 | 81 | 14 | 80 | 40 | 44 | 2.1 |



★ Design factor 4:1 proof tested and certified.

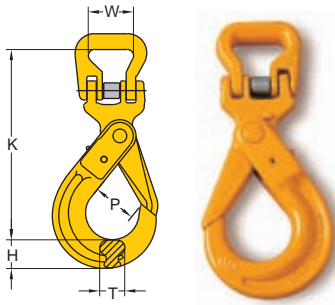
Bolt Anchor. Code "DC"



| Item No. | Working Load Limit tonnes* | Dimensions (mm) | | | N.W. Kg |
|----------|-------------------------------|-----------------|-----|----|------------|
| | | K | A | D | |
| 8-036-05 | 2.5 | 59 | 55 | 14 | 0.7 |
| 8-036-06 | 3.2 | 75 | 65 | 14 | 0.7 |
| 8-036-07 | 4.2 | 85 | 80 | 16 | 1.2 |
| 8-036-10 | 4.2 | 109 | 105 | 16 | 1.4 |
| 8-036-13 | 6.4 | 135 | 132 | 20 | 2.2 |
| 8-036-15 | 6.4 | 172 | 160 | 20 | 3.2 |

★ Design factor 5:1

Round Sling Self Locking Hook.





| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|----------------------------|-----------------------|-----------------|----|-----|----|----|---------|
| | | | K | P | W | T | H | |
| 8-028-06 | 1.12 | 6 | 138 | 29 | 38 | 15 | 19 | 0.6 |
| 8-028-07 | 2.0 | 7, 8 | 169 | 34 | 40 | 20 | 24 | 1.1 |
| 8-028-10 | 3.15 | 10 | 196 | 44 | 47 | 26 | 30 | 1.8 |
| 8-028-13 | 5.3 | 13 | 253 | 52 | 53 | 30 | 39 | 3.6 |
| 8-028-16 | 8.0 | 16 | 305 | 60 | 67 | 36 | 49 | 6.9 |
| 8-028-20 | 12.5 | 18, 20 | 328 | 90 | 80 | 48 | 62 | 10.7 |
| 8-028-22 | 15.0 | 22 | 416 | 80 | 125 | 49 | 63 | 17.7 |
| 8-028-26 | 21.2 | 26 | 459 | 99 | 150 | 56 | 69 | 24.1 |

★ Design factor 4:1 proof tested and certified.

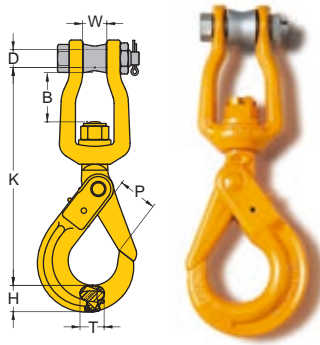
YOKE Roundsling Self Locking Hook is designed in a way to solve your synthetic end-fitting problems.

The Roundsling Self Locking Hook presents following utmost benefits :

1. The Round Shape is designed to provide great protection to your synthetic roundsling on everyloading.
2. Offer complete range of hooks from 1 tonnes up to 21.2 tonnes.
3. Assembly is fast and easy with only a hammer required.
4. The hook with **Self Locking function** meets real safe and safer required.
5. Acquired  certificate approved by BG  German company.
6. Patent : Taiwan, China, France, Germany, Italy, Japan, USA, UK, Switzerland, and Sweden.



Shackle Swivel Self Hook, with brass bushing. Code "EH"



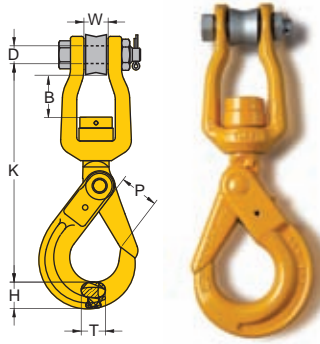
| Item No. | Working Load Limit tonnes* | Synthetic Rope Size mm | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|-----|----|----|----|----|------------|
| | | | B | D | K | P | T | H | W | |
| 8-020-07 | 2.0 | 14-16 | 45 | 19 | 204 | 34 | 20 | 24 | 21 | 1.4 |
| 8-020-10 | 3.15 | 18-20 | 60 | 20 | 243 | 44 | 27 | 30 | 27 | 2.7 |
| 8-020-13 | 5.3 | 22-27 | 75 | 22 | 307 | 51 | 33 | 39 | 34 | 5.2 |

★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 110 8-020N.

Shackle Swivel Self Hook, with ball bearing. Code "EHN "

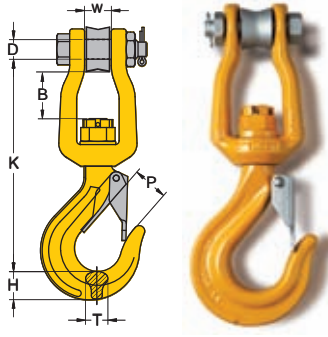
Ball bearing performs to fully under load



| Item No. | Working Load Limit tonnes* | Synthetic Rope Size mm | Dimensions (mm) | | | | | | | N.W. Kg |
|-----------|-------------------------------|---------------------------|-----------------|----|-----|----|----|----|----|------------|
| | | | B | D | K | P | T | H | W | |
| 8-020N-07 | 2.0 | 14-16 | 45 | 19 | 204 | 34 | 20 | 24 | 21 | 1.4 |
| 8-020N-10 | 3.15 | 18-20 | 60 | 20 | 243 | 44 | 27 | 30 | 27 | 2.8 |
| 8-020N-13 | 5.3 | 22-27 | 75 | 22 | 307 | 51 | 33 | 39 | 34 | 5.3 |

★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

Shackle Swivel Hook, with brass bushing. Code "EHY "



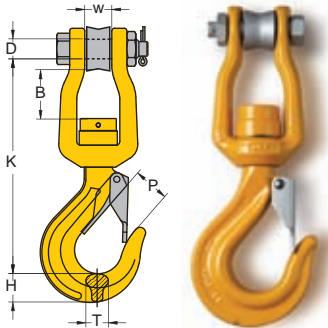
| Item No. | Working Load Limit tonnes* | Synthetic Rope Size mm | Dimensions (mm) | | | | | | | N.W. Kg |
|----------|-------------------------------|---------------------------|-----------------|----|-----|----|----|----|----|------------|
| | | | B | D | K | P | T | H | W | |
| 8-021-07 | 2.0 | 14-16 | 45 | 19 | 172 | 26 | 18 | 22 | 21 | 1.1 |
| 8-021-10 | 3.15 | 18-20 | 60 | 20 | 214 | 36 | 23 | 28 | 27 | 2.3 |
| 8-021-13 | 5.3 | 22-27 | 75 | 22 | 265 | 42 | 28 | 37 | 34 | 4.3 |

★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

⚠ **WARNING INFORMATION:** This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see pages 110 8-021N.

Shackle Swivel Hook, with ball bearing. Code "EHYN "



Ball bearing performs to fully swivel under load.

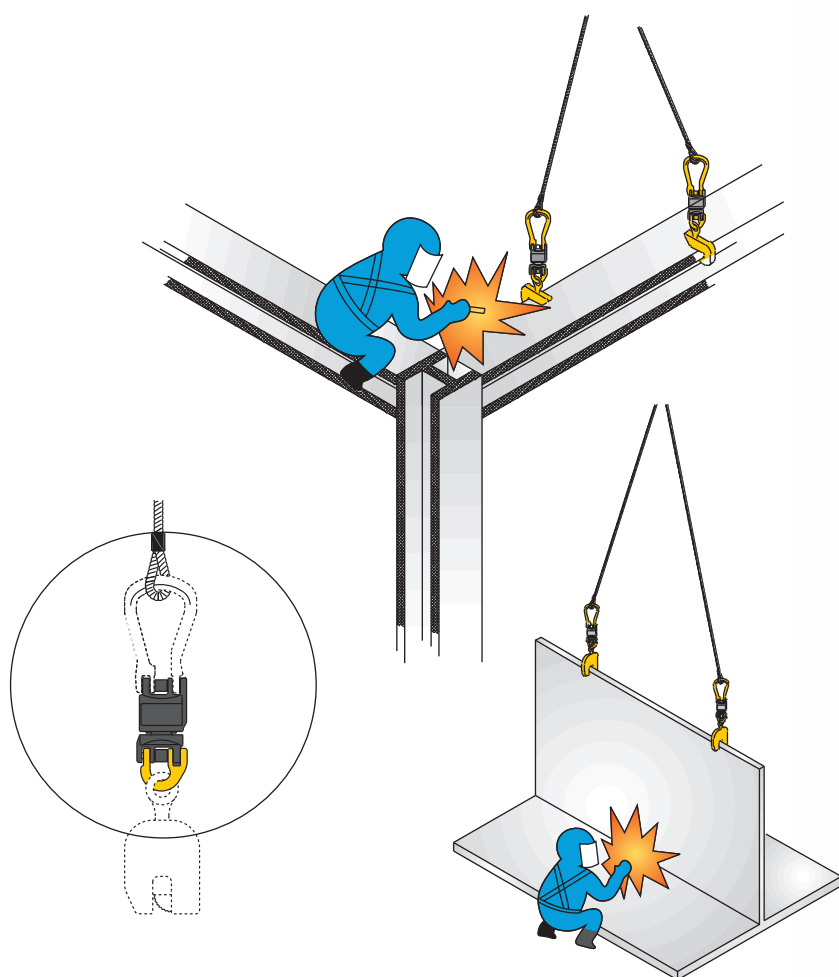


| Item No. | Working Load Limit tonnes* | Synthetic Rope Size mm | Dimensions (mm) | | | | | | | N.W. Kg |
|-----------|-------------------------------|---------------------------|-----------------|----|-----|----|----|----|----|------------|
| | | | B | D | K | P | T | H | W | |
| 8-021N-07 | 2.0 | 14-16 | 45 | 19 | 172 | 26 | 18 | 22 | 21 | 1.2 |
| 8-021N-10 | 3.15 | 18-20 | 60 | 20 | 214 | 36 | 23 | 28 | 27 | 2.3 |
| 8-021N-13 | 5.3 | 22-27 | 75 | 22 | 265 | 42 | 28 | 37 | 34 | 4.4 |

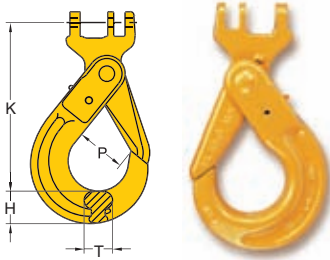
★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

YOKE "BSI" Insulated Swivels and Fittings

- The perfect system for universal coupling of components to chain, wire rope and synthetic slings.
- Heavy hoisting with a strong but lightweight system. All components are forged high alloy steel compatible with forged chain and fittings.
- Assembly is fast and easy with only a hammer required.
- Individual swivels & components are 100% proof load tested to a minimum of 2.5 times the working load limit.
- All "BSI" Swivels are individually tested during manufacturing to assure insulating properties. A insulated test certificate is packaged with each unit shipped.
- YOKE "BSI" Insulated Swivels are designed with ball bearing which performs to fully swivel under Load.
- Acquired  certificate approved by BG  German company.



Coupling Self Locking Hook. Code "YL"





| Item No. | Working Load Limit tonnes* | For Grade 80 Chain | | Dimensions (mm) | | | N.W. Kg |
|----------|-------------------------------|--------------------|-----|-----------------|----|----|------------|
| | | mm | K | P | T | H | |
| 8-023-06 | 1.12 | 6 | 105 | 29 | 15 | 19 | 0.5 |
| 8-023-07 | 2.0 | 7, 8 | 136 | 34 | 20 | 24 | 0.8 |
| 8-023-10 | 3.15 | 10 | 154 | 44 | 26 | 30 | 1.4 |
| 8-023-13 | 5.3 | 13 | 202 | 55 | 30 | 39 | 2.9 |
| 8-023-16 | 8.0 | 16 | 242 | 60 | 36 | 49 | 5.4 |
| 8-023-20 | 12.5 | 18, 20 | 257 | 90 | 48 | 62 | 8.1 |
| 8-023-22 | 15.0 | 22 | 304 | 80 | 49 | 63 | 11.2 |
| 8-023-26 | 21.2 | 26 | 329 | 99 | 56 | 69 | 14.6 |

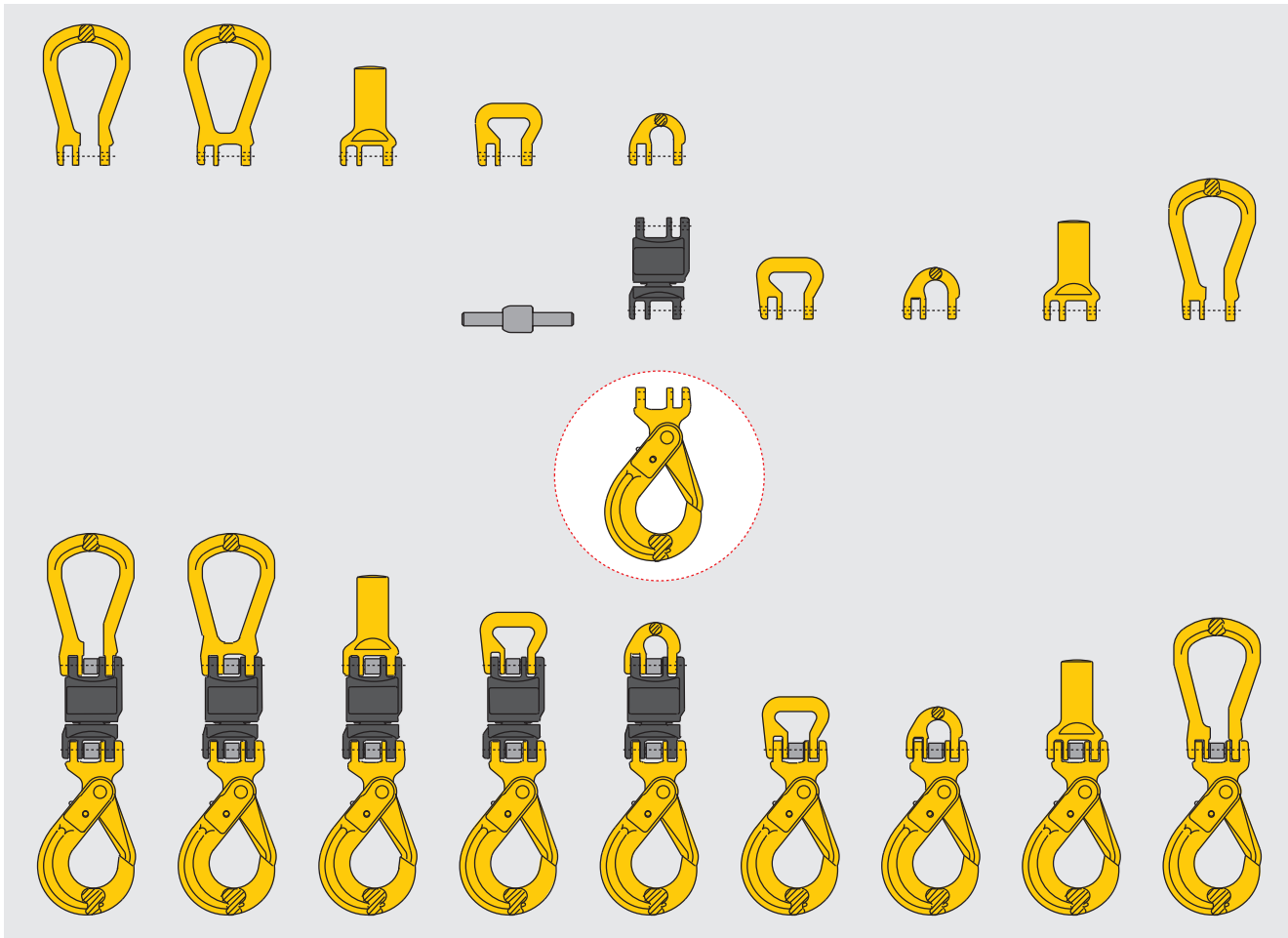
★ Design factor 4:1 proof tested and certified.

Tested acc. to DIN EN 1677-1

YOKE's innovative, fine design with " **Coupling Pin** " system hook is able to solve any of your problems in Chain, Wire Rope and Synthetic Slings.

The hook :

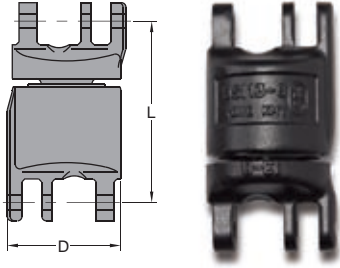
1. Create safer lifting with the use of " Self Locking " system.
2. Assembly is fast and easy with only a hammer required.
3. Acquired  certificate approved by BG  German company.
4. **Patent** :Taiwan, China, France, Germany, Italy, Japan,USA, UK, Switzerland, and Sweden.



Insulated Blank Swivels. with ball bearing. Code " BSI "

Individually tested to resist 1500 Volts insulated with Test Certificate.

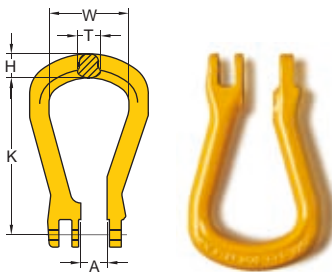
Design for protection of overhead crane during welding operations on suspended loads.



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|------------|
| | | | D | L | |
| 8-088-07 | 2.0 | 7, 8 | 50 | 75 | 0.5 |
| 8-088-10 | 3.15 | 10 | 62 | 94 | 1.1 |
| 8-088-13 | 5.3 | 13 | 77 | 123 | 2.3 |
| 8-088-16 | 8.0 | 16 | 94 | 143 | 4.2 |
| 8-088-20 | 12.5 | 18, 20 | 109 | 164 | 6.4 |

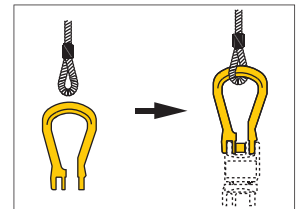
★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

Coupling Master Link. Code "EC"

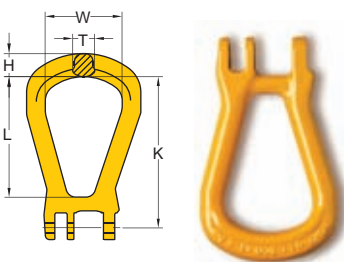


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|----|------------|
| | | | K | W | T | H | A | |
| 8-051-07 | 2.0 | 7, 8 | 100 | 50 | 15 | 15 | 15 | 0.3 |
| 8-051-10 | 3.15 | 10 | 127 | 66 | 19 | 19 | 19 | 0.7 |
| 8-051-13 | 5.3 | 13 | 145 | 72 | 23 | 22 | 25 | 1.0 |
| 8-051-16 | 8.0 | 16 | 174 | 80 | 25 | 26 | 30 | 1.6 |
| 8-051-20 | 12.5 | 18, 20 | 202 | 104 | 31 | 36 | 36 | 3.0 |

★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1



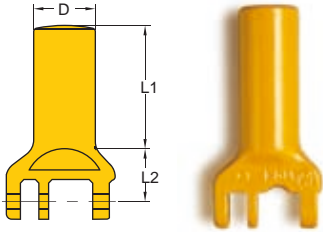
Closed Coupling Master Link. Code "ECO"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|-----|------------|
| | | | K | W | T | H | L | |
| 8-052-07 | 2.0 | 7, 8 | 100 | 50 | 15 | 15 | 78 | 0.3 |
| 8-052-10 | 3.15 | 10 | 127 | 65 | 19 | 19 | 101 | 0.7 |
| 8-052-13 | 5.3 | 13 | 145 | 72 | 23 | 22 | 113 | 1.1 |
| 8-052-16 | 8.0 | 16 | 174 | 80 | 25 | 26 | 137 | 1.7 |
| 8-052-20 | 12.5 | 18, 20 | 202 | 104 | 31 | 36 | 165 | 3.0 |

★ Design factor 4:1 proof tested and certified.
Tested ace. to DIN EN 1677-1

Shank Coupling. Code "EA"

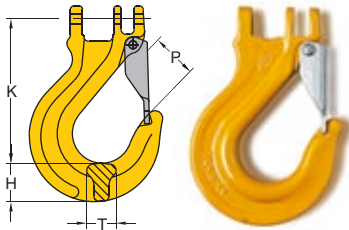


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----------|-----|----|------------|
| | | | D | d min.** | L1 | L2 | |
| 8-050-07 | 2.0 | 7, 8 | 30 | 13 | 69 | 30 | 0.5 |
| 8-050-10 | 3.15 | 10 | 35 | 16 | 70 | 32 | 0.7 |
| 8-050-13 | 5.3 | 13 | 42 | 20 | 105 | 39 | 1.6 |
| 8-050-16 | 8.0 | 16 | 50 | 25 | 120 | 46 | 2.6 |
| 8-050-20 | 12.5 | 18, 20 | 75 | 30 | 90 | 59 | 5.6 |

** d min.: the smallest shank dimension after machining.

Note: After machining the shank, proof loading must be carried out.

Coupling Sling Hook. Code "EB"

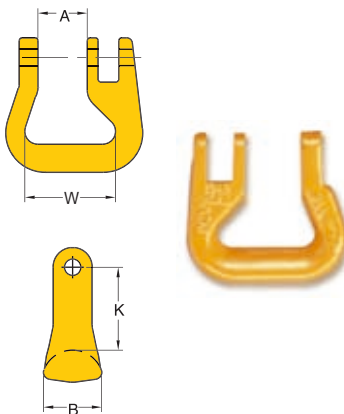


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|------------|
| | | | K | P | T | H | |
| 8-055-07 | 2.0 | 7, 8 | 93 | 30 | 19 | 23 | 0.4 |
| 8-055-10 | 3.15 | 10 | 115 | 36 | 23 | 31 | 0.9 |
| 8-055-13 | 5.3 | 13 | 141 | 42 | 28 | 36 | 1.8 |
| 8-055-16 | 8.0 | 16 | 166 | 47 | 32 | 45 | 3.0 |
| 8-055-20 | 12.5 | 18, 20 | 191 | 52 | 43 | 48 | 4.7 |

★ Design factor 4:1 proof tested and certified.

Tested acc. to DIN EN 1677-1

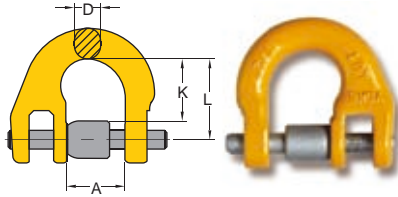
Round Sling Coupling. Code "YW"



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|-----|----|----|------------|
| | | | K | W | A | B | |
| 8-053-06 | 1.12 | 6 | 33 | 38 | 15 | 22 | 0.2 |
| 8-053-07 | 2.0 | 7, 8 | 33 | 40 | 18 | 24 | 0.2 |
| 8-053-10 | 3.15 | 10 | 42 | 47 | 25 | 29 | 0.4 |
| 8-053-13 | 5.3 | 13 | 51 | 53 | 30 | 35 | 0.7 |
| 8-053-16 | 8.0 | 16 | 63 | 67 | 36 | 44 | 1.3 |
| 8-053-20 | 12.5 | 18, 20 | 71 | 80 | 42 | 52 | 2.1 |
| 8-053-22 | 15.0 | 22 | 112 | 125 | 49 | 72 | 5.7 |
| 8-053-26 | 21.2 | 26 | 130 | 150 | 55 | 84 | 9.1 |
| 8-053-32 | 31.5 | 32 | 165 | 190 | 69 | 85 | 13.4 |

★ Design factor 4:1 proof tested and certified.

Half Coupling Link, with Coupling Pin and Sleeve Locking. Code "BST"

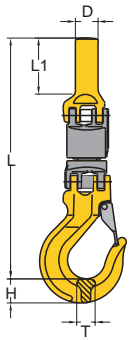


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|------------|
| | | | L | A | D | K | |
| 8-054-06 | 1.12 | 6 | 22 | 15 | 7 | 17 | 0.1 |
| 8-054-07 | 2.0 | 7, 8 | 28 | 18 | 9 | 22 | 0.1 |
| 8-054-10 | 3.15 | 10 | 34 | 25 | 11 | 26 | 0.2 |
| 8-054-13 | 5.3 | 13 | 45 | 30 | 16 | 35 | 0.4 |
| 8-054-16 | 8.0 | 16 | 50 | 36 | 19 | 38 | 0.6 |
| 8-054-20 | 12.5 | 18, 20 | 60 | 42 | 22 | 46 | 1.1 |
| 8-054-22 | 15.0 | 22 | 76 | 49 | 24 | 59 | 1.7 |
| 8-054-26 | 21.2 | 26 | 80 | 55 | 30 | 62 | 2.7 |
| 8-054-32 | 31.5 | 32 | 100 | 69 | 36 | 79 | 5.0 |

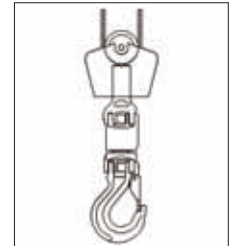
★ Design factor 4:1 proof tested and certified. Tested acc. to DIN EN 1677-1



Insulated Swivels, with Shank & Coupling Sling Hook.

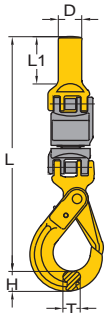


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | L1 | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|-----|------|------------|
| | | | L | T | H | D | | | |
| 8-132-07 | 2.0 | 7, 8 | 266 | 19 | 23 | 30 | 69 | 1.8 | |
| 8-132-10 | 3.15 | 10 | 310 | 23 | 31 | 35 | 70 | 2.9 | |
| 8-132-13 | 5.3 | 13 | 409 | 28 | 36 | 42 | 105 | 5.8 | |
| 8-132-16 | 8.0 | 16 | 474 | 32 | 45 | 50 | 120 | 10.3 | |
| 8-132-20 | 12.5 | 18, 20 | 502 | 43 | 48 | 75 | 90 | 17.1 | |



★ Design factor 4:1 proof tested and certified

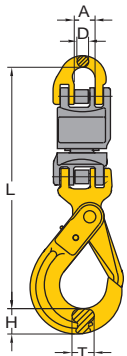
Insulated Swivels, with Shank & Coupling Self Locking Hook.



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | L1 | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|-----|------|------------|
| | | | L | T | H | D | | | |
| 8-121-07 | 2.0 | 7, 8 | 310 | 20 | 24 | 30 | 69 | 2.3 | |
| 8-121-10 | 3.15 | 10 | 350 | 26 | 30 | 35 | 70 | 3.3 | |
| 8-121-13 | 5.3 | 13 | 470 | 30 | 39 | 42 | 105 | 7.0 | |
| 8-121-16 | 8.0 | 16 | 551 | 36 | 49 | 50 | 120 | 13.2 | |
| 8-121-20 | 12.5 | 18, 20 | 568 | 48 | 62 | 75 | 90 | 21.0 | |

★ Design factor 4:1 proof tested and certified

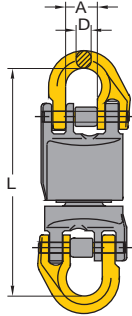
Insulated Swivels, with Half Link & Coupling Self Locking Hook.



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | D | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|----|----|------|------------|
| | | | L | T | H | A | | | |
| 8-122-07 | 2.0 | 7, 8 | 239 | 20 | 24 | 18 | 9 | 1.9 | |
| 8-122-10 | 3.15 | 10 | 282 | 26 | 30 | 25 | 11 | 2.8 | |
| 8-122-13 | 5.3 | 13 | 371 | 30 | 39 | 30 | 16 | 6.2 | |
| 8-122-16 | 8.0 | 16 | 435 | 36 | 49 | 36 | 19 | 11.3 | |
| 8-122-20 | 12.5 | 18, 20 | 482 | 48 | 62 | 42 | 22 | 17.2 | |

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1

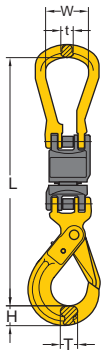
Insulated Swivels, with 2 Half Links.



| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|------------|
| | | | L | A | D | |
| 8-123-07 | 2.0 | 7, 8 | 131 | 18 | 9 | 0.7 |
| 8-123-10 | 3.15 | 10 | 162 | 25 | 11 | 1.5 |
| 8-123-13 | 5.3 | 13 | 214 | 30 | 16 | 3.3 |
| 8-123-16 | 8.0 | 16 | 243 | 36 | 19 | 5.8 |
| 8-123-20 | 12.5 | 18, 20 | 285 | 42 | 22 | 9.2 |

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1

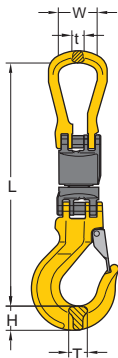
Insulated Swivels, with Open Master Link & Coupling Self Locking Hook.



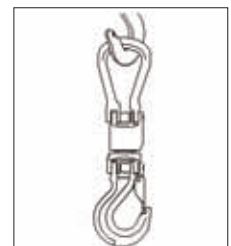
| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|-----|----|------------|
| | | | L | T | H | W | t | |
| 8-124-07 | 2.0 | 7, 8 | 310 | 20 | 24 | 50 | 15 | 2.1 |
| 8-124-10 | 3.15 | 10 | 374 | 26 | 30 | 65 | 19 | 3.3 |
| 8-124-13 | 5.3 | 13 | 471 | 30 | 39 | 72 | 23 | 6.6 |
| 8-124-16 | 8.0 | 16 | 560 | 36 | 49 | 80 | 25 | 11.6 |
| 8-124-20 | 12.5 | 18, 20 | 624 | 48 | 62 | 104 | 31 | 18.9 |

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1

Insulated Swivels, with Open Master Link & Sling Hook.

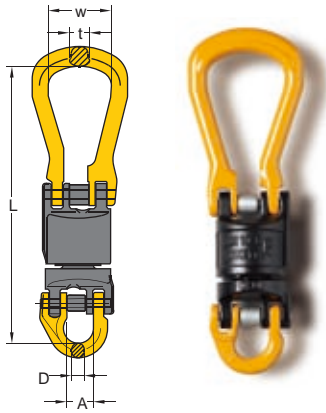


| Item No. | Working Load Limit tonnes* | For Grade 80 Chain mm | Dimensions (mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|-----------------|----|----|-----|----|------------|
| | | | L | T | H | W | t | |
| 8-125-07 | 2.0 | 7, 8 | 267 | 19 | 23 | 50 | 15 | 1.6 |
| 8-125-10 | 3.15 | 10 | 335 | 23 | 31 | 65 | 19 | 2.8 |
| 8-125-13 | 5.3 | 13 | 410 | 28 | 36 | 72 | 23 | 5.4 |
| 8-125-16 | 8.0 | 16 | 484 | 32 | 45 | 80 | 25 | 9.2 |
| 8-125-20 | 12.5 | 18, 20 | 558 | 43 | 48 | 104 | 31 | 15.0 |



★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1

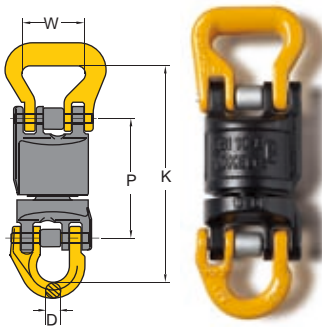
Insulated Swivels, with Open Master Link & Half Link.



| Item No. | Working Load Limit tonnes* | for Grade 80 Chain mm | Dimensions(mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|----------------|----|----|-----|----|------------|
| | | | L | A | D | W | t | |
| 8-126-07 | 2.0 | 7, 8 | 202 | 18 | 9 | 50 | 15 | 1.3 |
| 8-126-10 | 3.15 | 10 | 255 | 25 | 11 | 65 | 19 | 2.0 |
| 8-126-13 | 5.3 | 13 | 313 | 30 | 16 | 72 | 23 | 4.1 |
| 8-126-16 | 8.0 | 16 | 368 | 36 | 19 | 80 | 25 | 6.9 |
| 8-126-20 | 12.5 | 18, 20 | 427 | 42 | 22 | 104 | 31 | 11.1 |

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1

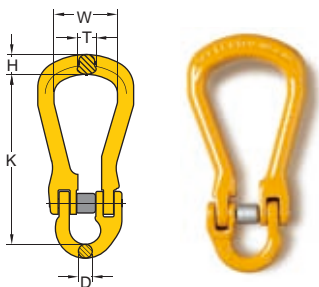
Insulated Swivels, with Half Link & Web Sling Connector.



| Item No. | Working Load Limit tonnes* | for Grade 80 Chain mm | Dimensions(mm) | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|----------------|-----|-----|----|------------|
| | | | D | K | P | W | |
| 8-130-07 | 2.0 | 7, 8 | 9 | 136 | 76 | 40 | 0.8 |
| 8-130-10 | 3.15 | 10 | 11 | 170 | 94 | 47 | 1.8 |
| 8-130-13 | 5.3 | 13 | 16 | 219 | 123 | 53 | 3.6 |
| 8-130-16 | 8.0 | 16 | 19 | 256 | 142 | 67 | 6.5 |
| 8-130-20 | 12.5 | 18, 20 | 22 | 295 | 164 | 80 | 10.1 |

★ Design factor 4:1 proof tested and certified

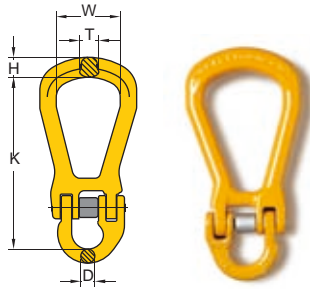
Open Master Link with Half Link.



| Item No. | Working Load Limit tonnes* | for Grade 80 Chain mm | Dimensions(mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|----------------|-----|----|----|----|------------|
| | | | K | W | T | H | D | |
| 8-128-07 | 2.0 | 7, 8 | 121 | 50 | 15 | 15 | 9 | 0.4 |
| 8-128-10 | 3.15 | 10 | 149 | 65 | 19 | 19 | 11 | 0.8 |
| 8-128-13 | 5.3 | 13 | 187 | 72 | 23 | 22 | 16 | 1.5 |
| 8-128-16 | 8.0 | 16 | 216 | 80 | 25 | 26 | 19 | 2.4 |
| 8-128-20 | 12.5 | 18, 20 | 252 | 104 | 31 | 36 | 22 | 3.9 |

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1

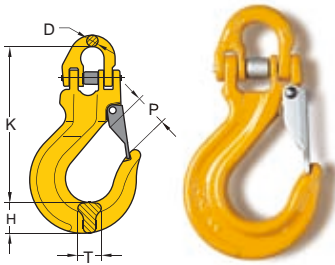
Closed Master Link with Half Link.



| Item No. | Working Load Limit tonnes* | for Grade 80 Chain | Dimensions(mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|----------------|-----|----|----|----|------------|
| | | mm | K | W | T | H | D | |
| 8-129-07 | 2.0 | 7, 8 | 121 | 50 | 15 | 15 | 9 | 0.4 |
| 8-129-10 | 3.15 | 10 | 149 | 65 | 19 | 19 | 11 | 0.9 |
| 8-129-13 | 5.3 | 13 | 187 | 72 | 23 | 22 | 16 | 1.3 |
| 8-129-16 | 8.0 | 16 | 216 | 80 | 25 | 26 | 19 | 2.4 |
| 8-129-20 | 12.5 | 18, 20 | 252 | 104 | 31 | 36 | 22 | 3.9 |

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1

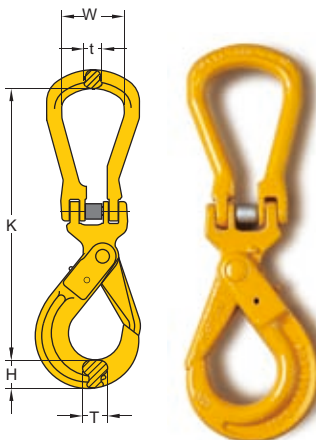
Sling Hook with Half Link.



| Item No. | Working Load Limit tonnes* | for Grade 80 Chain | Dimensions(mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|----------------|----|----|----|----|------------|
| | | mm | K | P | T | H | D | |
| 8-131-07 | 2.0 | 7, 8 | 123 | 30 | 19 | 23 | 9 | 0.6 |
| 8-131-10 | 3.15 | 10 | 149 | 36 | 23 | 31 | 11 | 1.1 |
| 8-131-13 | 5.3 | 13 | 187 | 42 | 28 | 36 | 16 | 2.2 |
| 8-131-16 | 8.0 | 16 | 216 | 47 | 32 | 45 | 19 | 4.5 |
| 8-131-20 | 12.5 | 18, 20 | 252 | 52 | 43 | 48 | 22 | 7.1 |

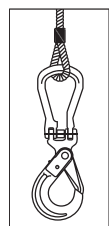
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1

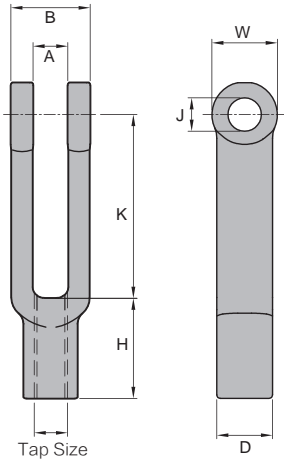
Coupling Self Locking Hook with Open Master Link.



| Item No. | Working Load Limit tonnes* | for Grade 80 Chain | Dimensions(mm) | | | | | N.W. Kg |
|----------|-------------------------------|--------------------------|----------------|----|----|-----|----|------------|
| | | mm | K | T | H | W | t | |
| 8-127-07 | 2.0 | 7, 8 | 228 | 20 | 24 | 50 | 15 | 1.2 |
| 8-127-10 | 3.15 | 10 | 268 | 26 | 30 | 65 | 19 | 2.1 |
| 8-127-13 | 5.3 | 13 | 343 | 30 | 39 | 72 | 23 | 3.9 |
| 8-127-16 | 8.0 | 16 | 408 | 36 | 49 | 80 | 25 | 7.5 |
| 8-127-20 | 12.5 | 18, 20 | 448 | 48 | 62 | 104 | 31 | 11.6 |

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677-1





- Forged, low carbon steel.
- Adjustable yoke wnds (also called "clevis ends") are typically assembled to the end of a rod, pipe, tube or cable linkage and are then attached via a clevis pin to a mounting point.

Yoke End (clevis end), Threaded

New

| ITEM No. | Tap Size | Dimensions (inch) | | | | | | | N.W. Lbs |
|-----------|---------------|-------------------|------|------|------|------|------|------|-------------|
| | | A | B | D | H | J | K | W | |
| 8-9400-05 | No.10 — 32UNF | 0.20 | 0.45 | 0.32 | 0.57 | 0.19 | 1.03 | 0.37 | 0.02 |
| 8-9400-06 | 1/ 4 — 28UNF | 0.29 | 0.63 | 0.42 | 0.75 | 0.25 | 1.25 | 0.19 | 0.07 |
| 8-9400-08 | 5/16 — 24UNF | 0.35 | 0.76 | 0.50 | 0.81 | 0.31 | 1.44 | 0.60 | 0.11 |
| 8-9400-10 | 3/ 8 — 24UNF | 0.44 | 0.88 | 0.63 | 0.87 | 0.37 | 1.63 | 0.69 | 0.18 |
| 8-9400-11 | 7/16 — 20UNF | 0.50 | 1.01 | 0.72 | 0.99 | 0.44 | 1.89 | .081 | 0.26 |
| 8-9400-13 | 1/ 2 — 20UNF | 0.56 | 1.13 | 0.81 | 1.11 | 0.50 | 1.89 | 0.94 | 0.35 |
| 8-9400-16 | 5/ 8 — 18UNF | 0.69 | 1.38 | 1.06 | 1.20 | 0.63 | 3.73 | 1.19 | 0.86 |

| ITEM No. | Tap Size | Dimensions (mm) | | | | | | | N.W. Kg |
|-----------|---------------|-----------------|----|----|----|----|----|----|------------|
| | | A | B | D | H | J | K | W | |
| 8-9400-05 | No.10 — 32UNF | 5 | 11 | 8 | 14 | 5 | 26 | 9 | 0.01 |
| 8-9400-06 | 1/ 4 — 28UNF | 7 | 16 | 11 | 19 | 6 | 32 | 12 | 0.03 |
| 8-9400-08 | 5/16 — 24UNF | 9 | 19 | 13 | 21 | 8 | 37 | 15 | 0.05 |
| 8-9400-10 | 3/ 8 — 24UNF | 11 | 22 | 16 | 22 | 10 | 41 | 18 | 0.08 |
| 8-9400-11 | 7/16 — 20UNF | 13 | 26 | 18 | 25 | 11 | 48 | 21 | 0.12 |
| 8-9400-13 | 1/ 2 — 20UNF | 14 | 29 | 21 | 28 | 13 | 48 | 24 | 0.16 |
| 8-9400-16 | 5/ 8 — 18UNF | 17 | 35 | 27 | 31 | 16 | 95 | 30 | 0.39 |

Coupling Pin & Sleeve Set.



| Item No. | Size | | Working Load Limit tonnes* |
|-----------|----------|--------|-------------------------------|
| | inch | mm | |
| 8-P015-05 | 3/16 | 5 | 0.8 |
| 8-P015-06 | 7/32 | 6 | 1.12 |
| 8-P015-07 | 1/4-5/16 | 7 | 2.0 |
| 8-P015-10 | 3/8 | 10 | 3.15 |
| 8-P015-13 | 1/2 | 13 | 5.3 |
| 8-P015-16 | 5/8 | 16 | 8.0 |
| 8-P015-20 | 3/4 | 18, 20 | 12.5 |
| 8-P015-22 | 7/8 | 22 | 15.0 |
| 8-P015-26 | 1 | 26 | 21.2 |
| 8-P015-32 | 1 1/4 | 32 | 31.5 |

G-100 Coupling Pin & Sleeve Set.



| Item No. | Size | | Working Load Limit tonnes* |
|-----------|----------|-------|-------------------------------|
| | inch | mm | |
| X-P015-06 | 7/32 | 6 | 1.4 |
| X-P015-07 | 1/4-5/16 | 7 | 2.5 |
| X-P015-10 | 3/8 | 10 | 4.0 |
| X-P015-13 | 1/2 | 13 | 6.7 |
| X-P015-16 | 5/8 | 16 | 10.0 |
| X-P015-20 | 3/4 | 18,20 | 16.0 |
| X-P015-22 | 7/8 | 22 | 19.0 |
| X-P015-26 | 1 | 26 | 26.5 |
| X-P015-32 | 1 1/4 | 32 | 40.0 |

Coupling Pin & C-Sleeve Set.

for 8-M015



| Item No. | Size | | Working Load Limit tonnes* |
|------------|----------|--------|-------------------------------|
| | inch | mm | |
| 8-PM015-06 | 7/32 | 6 | 1.12 |
| 8-PM015-07 | 1/4-5/16 | 7 | 2.0 |
| 8-PM015-10 | 3/8 | 10 | 3.15 |
| 8-PM015-13 | 1/2 | 13 | 5.3 |
| 8-PM015-16 | 5/8 | 16 | 8.0 |
| 8-PM015-20 | 3/4 | 18, 20 | 12.5 |
| 8-PM015-22 | 7/8 | 22 | 15.0 |
| 8-PM015-26 | 1 | 26 | 21.2 |
| 8-PM015-32 | 1 1/4 | 32 | 31.5 |

G-100 Coupling Pin & C-Sleeve Set.

for X-M015



| Item No. | Size | | Working Load Limit tonnes* |
|------------|----------|--------|-------------------------------|
| | inch | mm | |
| X-PM015-06 | 7/32 | 6 | 1.4 |
| X-PM015-07 | 1/4-5/16 | 7 | 2.5 |
| X-PM015-10 | 3/8 | 10 | 4.0 |
| X-PM015-13 | 1/2 | 13 | 6.7 |
| X-PM015-16 | 5/8 | 16 | 10.0 |
| X-PM015-20 | 3/4 | 18, 20 | 16.0 |
| X-PM015-22 | 7/8 | 22 | 19.0 |
| X-PM015-26 | 1 | 26 | 26.5 |
| X-PM015-32 | 1-1/4 | 32 | 40.0 |

Load Pin Kits.

8-026, 8-018, 8-022, 8-042,
8-043, 8-059, 8-060, 8-061,
8-064, 8-066, 8-068, 8-069,
8-075, 8-091, 8-097,

★ 8-P026-20 could not be used with 8-042-20 and 8-060-20



| Item No. | Size | | Working Load Limit tonnes* |
|-----------|----------|--------|-------------------------------|
| | inch | mm | |
| 8-P026-06 | 7/32 | 6 | 1.12 |
| 8-P026-07 | 1/4-5/16 | 7 | 2.0 |
| 8-P026-10 | 3/8 | 10 | 3.15 |
| 8-P026-13 | 1/2 | 13 | 5.3 |
| 8-P026-16 | 5/8 | 16 | 8.0 |
| 8-P026-20 | 3/4 | 18, 20 | 12.5 |
| 8-P026-22 | 7/8 | 22 | 15.0 |

G-100 Load Pin Kits

for X-026, X-042, X-043, X-046



| Item No. | Size | | Working Load Limit tonnes* |
|-----------|----------|--------|-------------------------------|
| | inch | mm | |
| X-P026-06 | 7/32 | 6 | 1.4 |
| X-P026-07 | 1/4-5/16 | 7 | 1.5 |
| X-P026-10 | 3/8 | 10 | 4.0 |
| X-P026-13 | 1/2 | 13 | 6.7 |
| X-P026-16 | 5/8 | 16 | 10.0 |
| X-P026-20 | 3/4 | 18, 20 | 16.0 |
| X-P026-22 | 7/8 | 22 | 19.0 |

Trigger Kits.

8-023, 8-024, 8-025, 8-026,
8-027, 8-022



| Item No. | Size | |
|-----------|----------|--------|
| | inch | mm |
| 8-P025-06 | 7/32 | 6 |
| 8-P025-07 | 1/4~5/16 | 7 |
| 8-P025-10 | 3/8 | 10 |
| 8-P025-13 | 1/2 | 13 |
| 8-P025-16 | 5/8 | 16 |
| 8-P025-20 | 3/4 | 18, 20 |
| 8-P025-22 | 7/8 | 22 |
| 8-P025-26 | 1 | 26 |
| 8-P025-28 | 1-1/8 | 28 |

G-100 Trigger Kits.

X-025 , X-026 , X-027



| Item No. | Size | |
|-----------|----------|--------|
| | inch | mm |
| X-P025-06 | 7/32 | 6 |
| X-P025-07 | 1/4~5/16 | 7 |
| X-P025-10 | 3/8 | 10 |
| X-P025-13 | 1/2 | 13 |
| X-P025-16 | 5/8 | 16 |
| X-P025-20 | 3/4 | 18, 20 |
| X-P025-22 | 7/8 | 22 |
| X-P025-26 | 1 | 26 |

Latch Kits.

for 8-044, 8-043



| Item No. | Size | |
|-----------|----------|--------|
| | inch | mm |
| 8-P044-06 | 7/32 | 6 |
| 8-P044-07 | 1/4~5/16 | 7 |
| 8-P044-10 | 3/8 | 10 |
| 8-P044-13 | 1/2 | 13 |
| 8-P044-16 | 5/8 | 16.0 |
| 8-P044-20 | 3/4 | 18, 20 |
| 8-P044-22 | 7/8 | 22 |
| 8-P044-26 | 1 | 26 |
| 8-P044-32 | 1 1/4 | 32 |

Latch Kits.

for 8-049



| Item No. | Size | |
|-----------|----------|--------|
| | inch | mm |
| 8-P049-06 | 7/32 | 6 |
| 8-P049-07 | 1/4~5/16 | 7 |
| 8-P049-10 | 3/8 | 10 |
| 8-P049-13 | 1/2 | 13 |
| 8-P049-16 | 5/8 | 16.0 |
| 8-P049-20 | 3/4 | 18, 20 |

Latch Kits.

for 8-074



| Item No. | FOR |
|----------|--------------|
| | 8-P074-09/13 |

Latch Kits.

for 8-P921



| Item No. | Size |
|-----------|---------|
| | tonnes* |
| 8-P921-03 | 3 |
| 8-P921-05 | 5 |
| 8-P921-07 | 7 |
| 8-P921-11 | 11 |
| 8-P921-15 | 15 |
| 8-P921-22 | 22 |
| 8-P921-30 | 30 |

Load Pin Kits.

for 8-072



| Item No. | Size | | Working Load Limit tonnes* |
|-----------|----------|----|-------------------------------|
| | inch | mm | |
| 8-P072-07 | 1/4~5/16 | 7 | 2.0 |
| 8-P072-10 | 3/8 | 10 | 3.15 |
| 8-P072-13 | 1/2 | 13 | 5.3 |
| 8-P072-16 | 5/8 | 16 | 8.0 |

Latch Kits.

for 8-081



| Item No. | Size |
|-----------|---------|
| | tonnes* |
| 8-P081-01 | 1 |
| 8-P081-02 | 2 |
| 8-P081-03 | 3 |
| 8-P081-04 | 4 |
| 8-P081-05 | 5 |
| 8-P081-08 | 8 |
| 8-P081-10 | 10 |

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| By Item. Number | | | | | Code & Number | | | | | | | | | | |
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39, 33rd Road,
Taichung Industrial Park,
Taichung 407,
TAIWAN

Tel:+886-4-2350-8088

Fax:+886-4-2350-1001

E-mail: info@mail.yoke.net



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